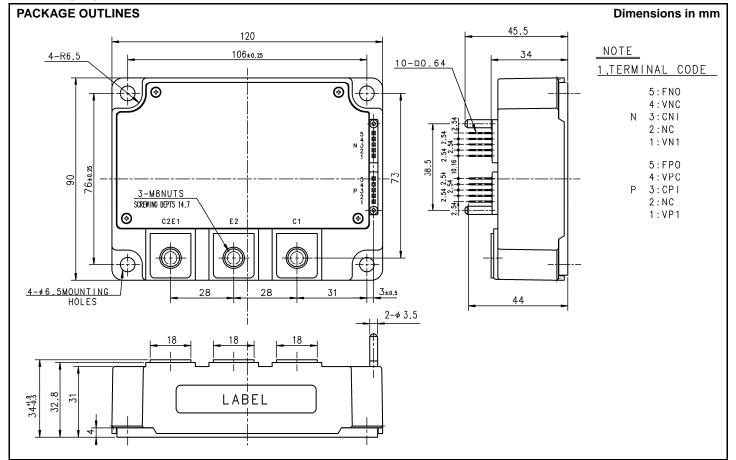


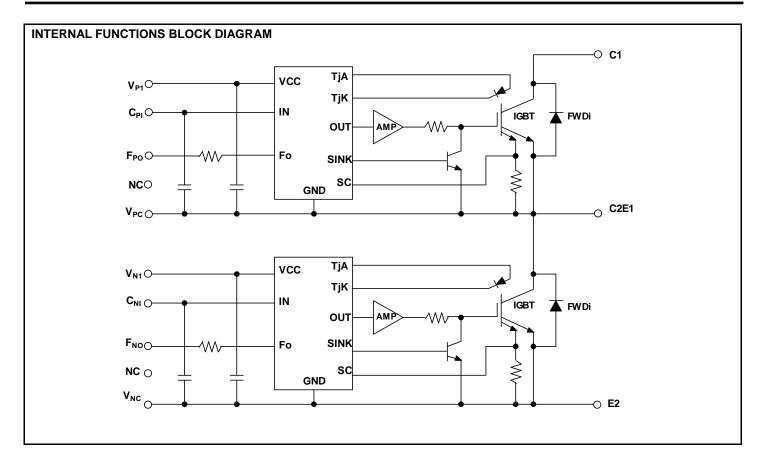
<Intelligent Power Module> **PM800DV1B060** FLAT-BASE TYPE INSULATED PACKAGE

PM800DV1B060
FEATURE
a) Adopting new 5th generation Full-Gate CSTBT™ chip
b) The over-temperature protection which detects the chip surface temperature of CSTBT™ is adopted.
c) Error output signal is possible from all each protection upper and lower arm of IPM.
d) Compatible V-series package.
Monolithic gate drive & protection logic
Detection, protection & status indication circuits for, short-circuit, over-temperature & under-voltage.

# APPLICATION

General purpose inverter, servo drives and other motor controls





### **MAXIMUM RATINGS** (T<sub>j</sub> = 25°C, unless otherwise noted)

### INVERTER PART

| Symbol           | Parameter                             | Conditions                                 | Ratings    | Unit |
|------------------|---------------------------------------|--|------------|------|
| V <sub>CES</sub> | Collector-Emitter Voltage             | V <sub>D</sub> =15V, V <sub>CIN</sub> =15V | 600        | V    |
| Ic               | Collector Current                     | T <sub>c</sub> =25°C                       | 800        | А    |
| I <sub>CRM</sub> |                                       | Pulse                                      | 1600       |      |
| P <sub>tot</sub> | Total Power Dissipation               | T <sub>c</sub> =25°C                       | 2500       | W    |
| I <sub>E</sub>   | Emitter Current                       | T <sub>c</sub> =25°C                       | 800        | А    |
| I <sub>ERM</sub> | (Free wheeling Diode Forward current) | Pulse                                      | 1600       |      |
| Tj               | Junction Temperature                  |  | -20 ~ +150 | °C   |

\*: Tc measurement point is just under the chip.

#### CONTROL PART

| Symbol           | Parameter                   | Conditions  | Ratings | Unit |
|------------------|-----------------------------|---|---------|------|
| V <sub>D</sub>   | Supply Voltage              | Applied between : $V_{\text{P1}}\text{-}V_{\text{PC}},V_{\text{N1}}\text{-}V_{\text{NC}}$ | 20      | V    |
| V <sub>CIN</sub> | Input Voltage               | Applied between : $C_{PI}$ - $V_{PC}$ , $C_{NI}$ - $V_{NC}$                               | 20      | V    |
| V <sub>FO</sub>  | Fault Output Supply Voltage | Applied between : $F_{PO}$ - $V_{PC}$ , $F_{NO}$ - $V_{NC}$                               | 20      | V    |
| I <sub>FO</sub>  | Fault Output Current        | Sink current at $F_{\text{PO}},F_{\text{NO}}$ terminals                                   | 20      | mA   |

# TOTAL SYSTEM

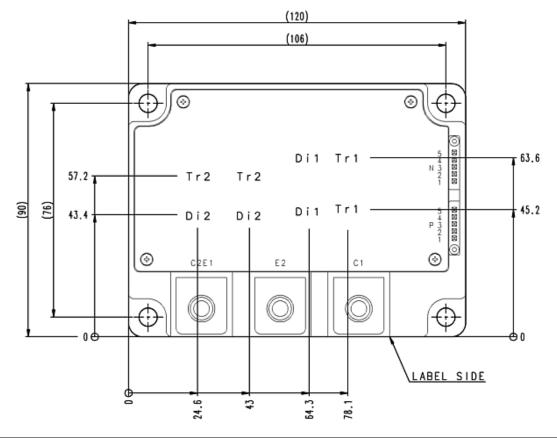
| Symbol                 | Parameter                         | Conditions  | Ratings    | Unit |
|------------------------|-----------------------------------|---|------------|------|
| V <sub>CC(PROT)</sub>  | Supply Voltage Protected by SC    | $V_{D}$ =13.5V ~ 16.5V<br>Inverter Part, T <sub>i</sub> =+125°C Start | 400        | v    |
| $V_{\text{CC(surge)}}$ | Supply Voltage (Surge)            | Applied between : C1-E2, Surge value                                  | 500        | V    |
| Tc                     | Module case operating temperature |   | -20 ~ +100 | °C   |
| T <sub>stg</sub>       | Storage Temperature               |   | -40 ~ +125 | °C   |
| V <sub>isol</sub>      | Isolation Voltage                 | 60Hz,Sinusoidal, Charged part to Base plate,<br>AC 1min, RMS          | 2500       |      |

\*:  $T_C$  measurement point is just under the chip.

#### THERMAL RESISTANCE

| Symbol                | Parameter                  | Conditions                                     |     | Limits |      |        |
|-----------------------|----------------------------|--|-----|--------|------|--------|
| Symbol Parameter      |                            | Conditions                                     |     | Тур.   | Max. | Unit   |
| R <sub>th(j-c)Q</sub> | Thermal Resistance         | Junction to case, IGBT (per 1 element) (Note.1 | ) - | -      | 0.05 |        |
| R <sub>th(j-c)D</sub> |                            | Junction to case, FWDi (per 1 element) (Note.1 | ) - | -      | 0.09 | K/W    |
| D                     | Contact Thermal Resistance | Case to heat sink, (per 1 module)              | -   | 0.014  | -    | 1/1/1/ |
| $R_{th(c-s)}$         |                            | Thermal grease applied (Note.1                 | )   |        |      |        |

Note1: If you use this value,  $R_{\text{th}(s\text{-}a)}$  should be measured just under the chips.



# **ELECTRICAL CHARACTERISTICS** (Tj = 25°C, unless otherwise noted)

# **INVERTER PART**

| Symbol              | Parameter                    | Conditions  |                       |      | Limits |      | Unit  |
|---------------------|------------------------------|---|-----------------------|------|--------|------|-------|
| Symbol              | Falance                      | Conditions  |                       | Min. | Тур.   | Max. | Offic |
| V <sub>CEsat</sub>  | Collector-Emitter Saturation | V <sub>D</sub> =15V, I <sub>C</sub> =800A   | T <sub>j</sub> =25°C  | -    | 1.85   | 2.35 | v     |
| VCEsat              | Voltage                      | $V_{CIN}$ =0V, Pulsed (Fig. 1) $T_{j}$  | T <sub>j</sub> =125°C | -    | 1.85   | 2.35 |       |
| V <sub>EC</sub>     | Emitter-Collector Voltage    | I <sub>E</sub> =800A, V <sub>D</sub> =15V, V <sub>CIN</sub> = 15V (Fig. 2)                                  |                       | -    | 1.7    | 2.8  | V     |
| t <sub>on</sub>     |                              | V₀=15V. V <sub>CIN</sub> =0V↔15V  |                       | 0.3  | 0.8    | 2.0  |       |
| trr                 |                              |   |                       | -    | 0.25   | 0.8  |       |
| t <sub>c(on)</sub>  | Switching Time               | V <sub>cc</sub> =300V, I <sub>c</sub> =800A<br>T <sub>i</sub> =125°C  |                       | -    | 0.4    | 1.0  | μs    |
| t <sub>off</sub>    |                              | Inductive Load  | (Fig. 3,4)            | -    | 1.4    | 2.3  |       |
| t <sub>c(off)</sub> |                              |   | (1 19. 0, 4)          | -    | 0.3    | 1.0  |       |
| 1                   | Collector-Emitter Cut-off    | V <sub>CE</sub> =V <sub>CES</sub> , V <sub>D</sub> =15V , V <sub>CIN</sub> =15V (Fig. 5)                    | T <sub>j</sub> =25°C  | -    | -      | 1    | mA    |
| I <sub>CES</sub>    | Current                      | $\mathbf{v}_{CE} - \mathbf{v}_{CES}, \mathbf{v}_D - 15\mathbf{v}, \mathbf{v}_{CIN} - 15\mathbf{v}$ (Fig. 5) | T <sub>j</sub> =125°C | -    | -      | 10   | IIIA  |

## CONTROL PART

| Symbol                      | Parameter                           | Conditions  |   | Limits |      |      | Unit   |  |
|-----------------------------|-------------------------------------|---|---|--------|------|------|--------|--|
| Symbol                      | Falance                             | Conditions  |   |        | Тур. | Max. | Offic  |  |
|                             | Circuit Current                     | V <sub>D</sub> =15V, V <sub>CIN</sub> =15V                  | V <sub>P1</sub> -V <sub>PC</sub>                      | -      | 2    | 4    | mA     |  |
| ID                          |                                     | VD-15V, VCIN-15V  | V <sub>N1</sub> -V <sub>NC</sub>                      | -      | 2    | 4    | mA     |  |
| $V_{\text{th}(ON)}$         | Input ON Threshold Voltage          | Applied between : $C_{PI}$ - $V_{PC}$ , $C_{NI}$ - $V_{NC}$ |   | 1.2    | 1.5  | 1.8  | v      |  |
| $V_{\text{th}(\text{OFF})}$ | Input OFF Threshold Voltage         |   |   | 1.7    | 2.0  | 2.3  | v      |  |
| SC                          | Short Circuit Trip Level            | -20≤Tj≤125°C, V <sub>D</sub> =15V                           | $-20 \le T_j \le 125^{\circ}C, V_D = 15V$ (Fig. 3, 6) |        | -    | -    | Α      |  |
| t <sub>off(SC)</sub>        | Short Circuit Current Delay<br>Time | Play V <sub>D</sub> =15V (Fig. 3, 6)                        |   | -      | 0.2  | -    | μS     |  |
| ОТ                          | Over Temperature Drotection         | Detect Temperature of ICDT ship                             | Trip level  | 135    | -    | -    | °C     |  |
| OT <sub>(hys)</sub>         | Over Temperature Protection         | Detect Temperature of IGBT chip                             | Hysteresis  | -      | 20   | -    | ر<br>د |  |
| UVt                         | Supply Circuit Under-Voltage        | 20-T  | Trip level  | 11.5   | 12.0 | 12.5 | v      |  |
| UVr                         | Protection                          | -20≤Tj≤125°C  | Reset level   | -      | 12.5 | -    | v      |  |
| I <sub>FO(H)</sub>          |                                     |   | (Nista 2)   | -      | -    | 0.01 | mA     |  |
| I <sub>FO(L)</sub>          | Fault Output Current                | V <sub>D</sub> =15V, V <sub>FO</sub> =15V                   | (Note.2)  | -      | 10   | 15   | ma     |  |
| t <sub>FO</sub>             | Fault Output Pulse Width            | V <sub>D</sub> =15V (Note.2)                                |   | 1.0    | 1.8  | -    | ms     |  |

Note.2: Fault output is given only when the internal SC, OT & UV protections schemes of either upper or lower arm device operate to protect it.

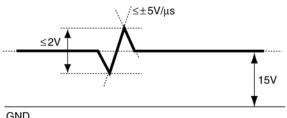
### MECHANICAL RATINGS AND CHARACTERISTICS

| Symbol         | Parameter       | Conditions                   |      | Conditions |      |        | Unit |
|----------------|-----------------|------------------------------|------|------------|------|--------|------|
| Symbol         | i arameter      | Conditions                   | Min. | Тур.       | Max. | Unit   |      |
| Ms             | Mounting Torque | Mounting part screw : M      | 3.92 | 4.9        | 5.88 | N∙m    |      |
| M <sub>t</sub> | Mounting Torque | Main terminal part screw : M | 8.83 | 9.81       | 10.8 | IN-III |      |
| m              | Weight          | -                            | -    | 720        | -    | g      |      |

## **RECOMMENDED CONDITIONS FOR USE**

| Symbol                | Parameter                          | Conditions   | Recommended value | Unit |
|-----------------------|------------------------------------|--|-------------------|------|
| V <sub>cc</sub>       | Supply Voltage                     | Applied across C1-E2 terminals   | ≤ 400             | V    |
| V <sub>D</sub>        | Control Supply Voltage             | Applied between : V <sub>P1</sub> -V <sub>PC</sub> , V <sub>N1</sub> -V <sub>NC</sub> (Note.3) |                   | v    |
| V <sub>CIN(ON)</sub>  | Input ON Voltage                   | Applied between : $C_{PI}$ - $V_{PC}$ , $C_{NI}$ - $V_{NC}$                                    | ≤ 0.8             | v    |
| $V_{\text{CIN(OFF)}}$ | Input OFF Voltage                  |  | ≥ 4.0             | v    |
| f <sub>PWM</sub>      | PWM Input Frequency                | Using Application Circuit of Fig. 8  | ≤ 20              | kHz  |
| t <sub>dead</sub>     | Arm Shoot-through Blocking<br>Time | For IPM's each input signals (Fig. 7)  | ≥ 3.0             | μS   |

Note3: With ripple satisfying the following conditions: dv/dt swing  $\leq \pm 5V/\mu s$ , Variation  $\leq 2V$  peak to peak



GND

### PRECAUTIONS FOR TESTING

1. Before applying any control supply voltage (V<sub>D</sub>), the input terminals should be pulled up by resistors, etc. to their corresponding supply voltage and each input signal should be kept off state.

After this, the specified ON and OFF level setting for each input signal should be done.

2. When performing "SC" tests, the turn-off surge voltage spike at the corresponding protection operation should not be allowed to rise above V<sub>CES</sub> rating of the device.

(These test should not be done by using a curve tracer or its equivalent.)

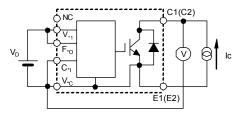


Fig. 1 V<sub>CEsat</sub> Test

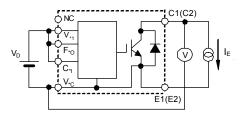


Fig. 2 V<sub>EC</sub> Test

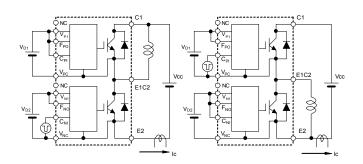


Fig. 3 Switching time and SC test circuit

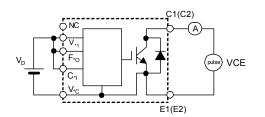


Fig. 5 I<sub>CES</sub> Test

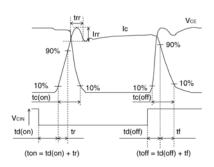


Fig. 4 Switching time test waveform

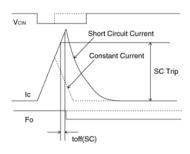
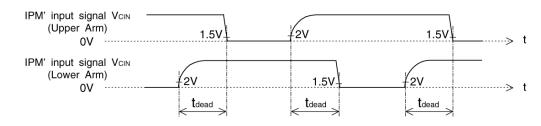


Fig. 6 SC test waveform



1.5V: Input on threshold voltage Vth(on) typical value, 2V: Input off threshold voltage Vth(off) typical value

Fig. 7 Dead time measurement point example

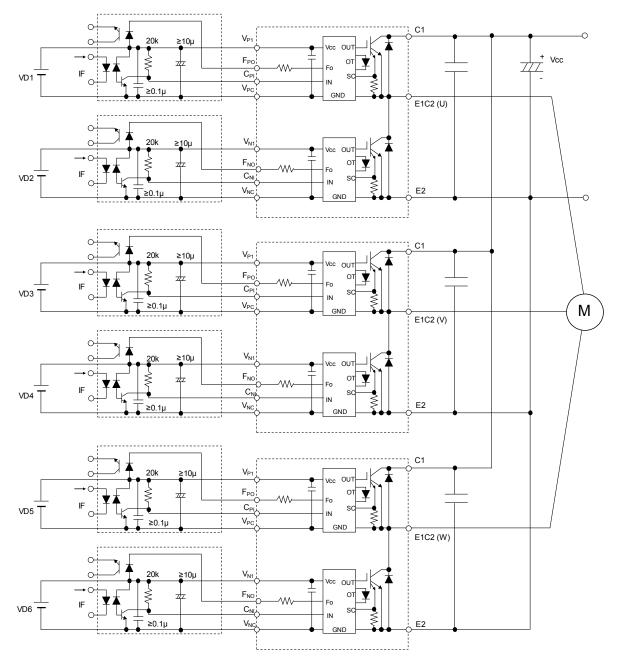


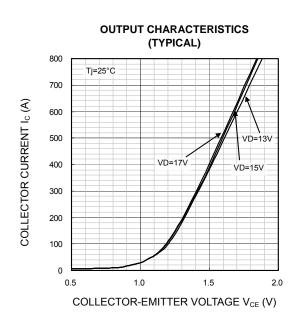
Fig. 8 Application Example Circuit

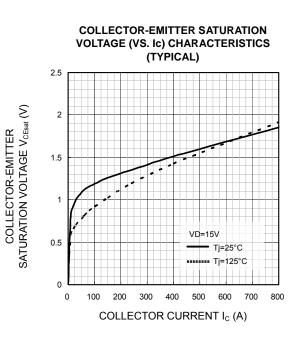
### NOTES FOR STABLE AND SAFE OPERATION ;

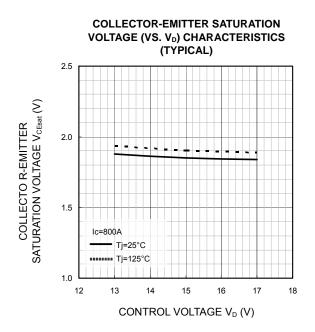
- Design the PCB pattern to minimize wiring length between opto-coupler and IPM's input terminal, and also to minimize the stray capacity between the input and output wirings of opto-coupler.
- · Connect low impedance capacitor between the Vcc and GND terminal of each fast switching opto-coupler.
- Fast switching opto-couplers:  $t_{PLH}$ ,  $t_{PHL} \le 0.8 \mu$ s, Use High CMR type.
- Slow switching opto-coupler: CTR > 100%
- Use 6 isolated control power supplies (V<sub>D</sub>). Also, care should be taken to minimize the instantaneous voltage charge of the power supply.
- Make inductance of DC bus line as small as possible, and minimize surge voltage using snubber capacitor between C1 and E2 terminal.

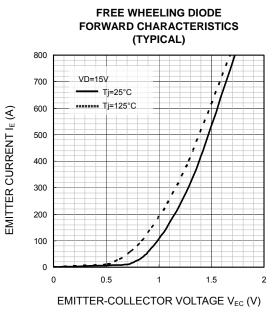
#### <Intelligent Power Module > PM800DV1B060 FLAT-BASE TYPE INSULATED PACKAGE

# PERFORMANCE CURVES

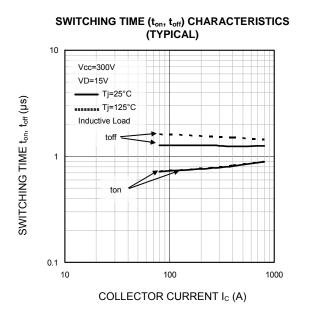


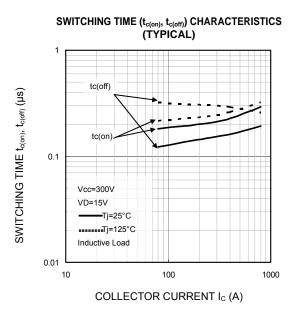


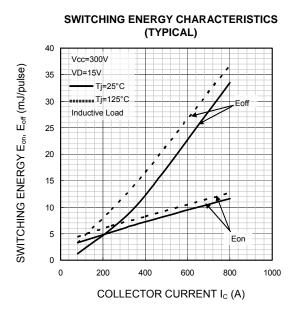




### <Intelligent Power Module > PM800DV1B060 FLAT-BASE TYPE INSULATED PACKAGE



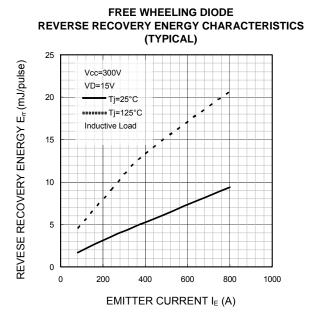


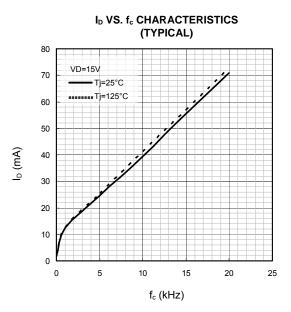


FREE WHEELING DIODE **REVERSE RECOVERY CHARACTERISTICS** (TYPICAL) 0.5 500 Vcc=300V VD=15V Ti=25°C 0.4 400 Tj=125°C In Inductive Load 0.3 300 0.2 200 trr 0.1 100 0.0 0 0 200 400 600 800 1000

EMITTER CURRENT IE (A)

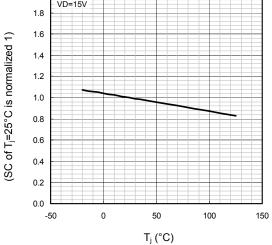
REVERSE RECOVERY TIME t<sub>r</sub> (µs)



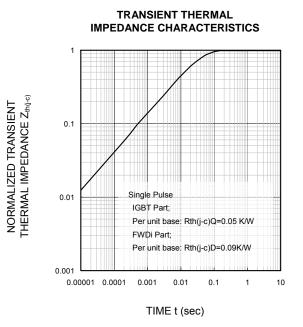


UV TRIP LEVEL VS. T<sub>j</sub> CHARACTERISTICS (TYPICAL) 20 UVt 18 ••••••• UVr 16 14 12 UV<sub>t</sub>/ UV<sub>r</sub> (V) 10 8 6 4 2 0 -50 0 50 100 150  $T_j$  (°C)

SC TRIP LEVEL VS. T<sub>j</sub> CHARACTERISTICS (TYPICAL)



SC



# <Intelligent Power Module > PM800DV1B060 FLAT-BASE TYPE INSULATED PACKAGE

# Main Revision for this Edition

| No. | Date          | Revision |   |  |
|-----|---------------|----------|---|--|
|     |               | Pages    | Points  |  |
| 1   | November 2011 | 8        | Output characteristics , "VD=13V" and "VD=17V" were reversed. |  |
|     |               |          |   |  |

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