

**FEATURES/BENEFITS**

- Random and zero-cross models available for all applications
- Low zero-cross turn-on voltage
- Input protection and control LED standard
- Connectors for power wiring and heat sinks available
- Designed in conformity with EN60947-4-3 (IEC947-4-3)



Part No.	Load Voltage	Load Current	Control Voltage	Switch Type
SF24D25	12-280 Vac	25A	3-32 Vdc	Zero Cross
SF24R50HE	12-275 Vac	50A	3-32 Vdc	Random
SF60D50HE	24-600 Vac	50A	3.5-32 Vdc	Zero Cross

**NOTES**

- 1) Line Voltage (nominal): 24 = 240 Vac; 60 = 600 Vac
- 2) Switch Type: R= Random turn-on; D = Zero-cross turn-on
- 3) Feature: HE = High Efficiency Thyristors

$$I_{max} = 64A @ T_{case} = 85^{\circ}C$$

$$I_{max} = 44A @ T_{case} = 100^{\circ}C$$

**ELECTRICAL SPECIFICATIONS**  
(+25°C ambient temperature unless otherwise specified)

**INPUT (CONTROL) SPECIFICATIONS**

	Min	Max	Units
<b>Input Current Range</b>			
All Relays	10	13	mA
Must Turn-Off Voltage	2.0		Vdc
Reverse Voltage Protection (D)		32	V
Clamping Voltage (D)		36	V
Input Immunity (EN61000-4-4)		2	kV
Input Immunity (EN61000-4-5)		2	kV

**CONTROL CHARACTERISTICS**

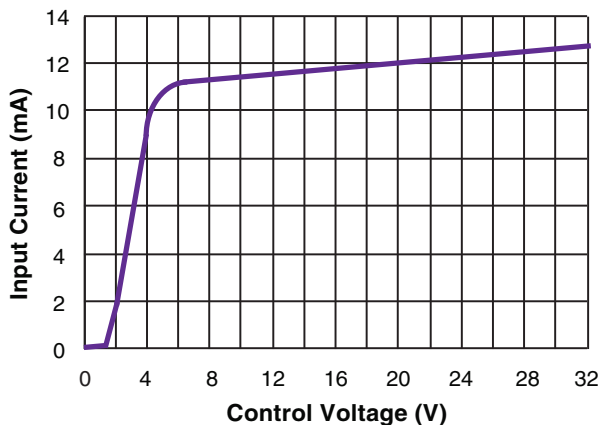
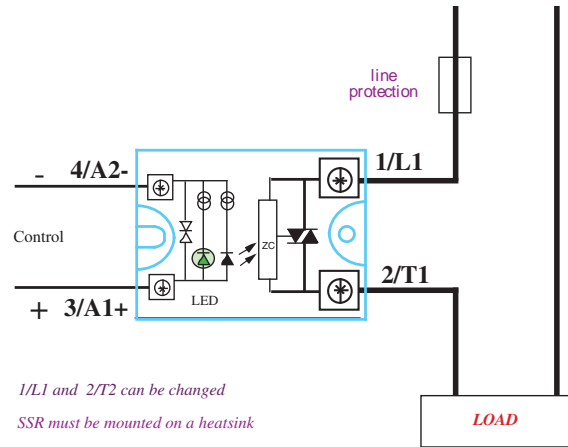


Figure 1

**TYPICAL APPLICATION**



**Typical application:**  
5 kW resistor  
(AC-51 load)  
on 230 VAC

Figure 2a — SF24D25

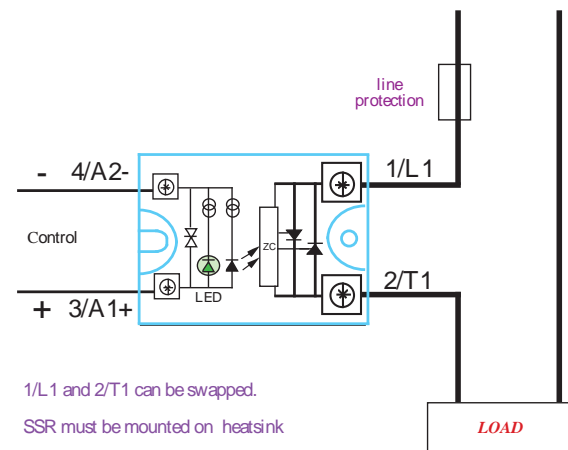


Figure 2a — SF60D50HE & SF24R50HE

**ELECTRICAL SPECIFICATIONS**  
(+25°C ambient temperature unless otherwise specified)

**OUTPUT (LOAD) SPECIFICATIONS**

	Min	Max	Units
<b>Operating Range</b>			
SF24D25	12	280	Vac
SF24R50HE	12	275	Vac
SF60D50HE	24	600	Vac
<b>Peak Voltage (VDR Clamping)</b>			
SF24D25 & SF24R50HE		600	V <sub>peak</sub>
SF60D50HE		1200	V <sub>peak</sub>
<b>Load Current Range (Resistive)</b>			
25 output current	.005	25	Arms
50 output current	.005	60	Arms
<b>Maximum Surge Current Rating (Non-Repetitive)</b>			
25 output current		350	A
50 output current		580	A
<b>On-State Voltage Drop</b>			
		0.85	V
<b>Output Power Dissipation (Max)</b>			
25 output current	$0.9 \times 0.85 \times I + 0.016 \times I^2$		W
50 output current	$0.9 \times 0.85 \times I + 0.0075 \times I^2$		W
<b>Zero-Cross Window (Typical)</b>			
SFXXD		±17.5	Vac
<b>Off-State Leakage Current</b>			
All Relays		1	mA
<b>Turn-On Time (60 Hz)</b>			
SFXXD		10	ms
SFXXR		0.05	ms
<b>Turn-Off Time (60 Hz)</b>			
SFXXD		10	ms
<b>Off-State dv/dt</b>			
		500	V/μs
<b>Maximum di/dt (Non-Repetitive)</b>			
		50	A/μs

**Operating Frequency**

All Relays	0.1	800	Hz
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**I<sup>2</sup>t for fuse matching (<10ms)**

25 output current	600	A <sup>2</sup> s
50 output current	1680	A <sup>2</sup> s

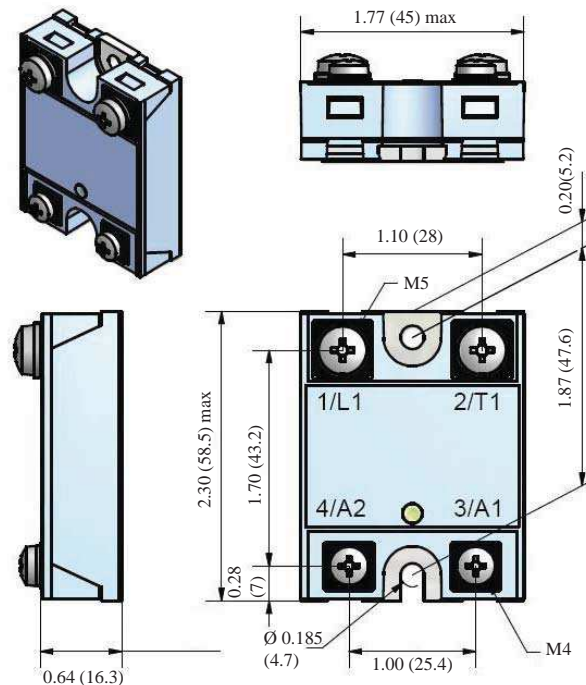
**Junction-Case Thermal Resistance**

25 output current	0.17	°C/W
50 output current	0.55	°C/W

**Conducted Immunity Level**

IEC/EN61000-4-4 (bursts)		
SF48	2kV criterion A	
IEC/EN61000-4-5 (surge)		
SF48	2kV criterion A with external VDR	

**MECHANICAL SPECIFICATION**



Dimensions in inches (mm)  
Weight: 2.29 (65 g)

Figure 3

**GENERAL SPECIFICATIONS**  
(+25°C ambient temperature unless otherwise specified)

**ENVIRONMENTAL SPECIFICATIONS**

	Min	Max	Units
<b>Operating Temperature</b>			
25A output current	-55	+100	°C
50A output current	-40	+100	°C
<b>Storage Temperature</b>			
25A output current	-55	+125	°C
50A output current	-40	+125	°C
<b>Ambient Humidity</b>	40 to 85		%

<b>Input-Output Isolation</b>	4000	Vrms
<b>Output-Case Isolation</b>		
25A output current	4000	Vrms
50A output current	4000	Vrms
<b>Insulation Resistance @500Vdc</b>	1000	MΩ
<b>Rated Impulse Voltage</b>	4000	V
<b>Vibration (10-55 Hz according to CE168)</b>	1.5	mm
<b>Shock (according to CD168)</b>	30/50	g
<b>Housing Material</b>	PA6 UL94VO	
<b>Baseplate</b>	Aluminum, nickel-plated	

**SURGE CURRENT**

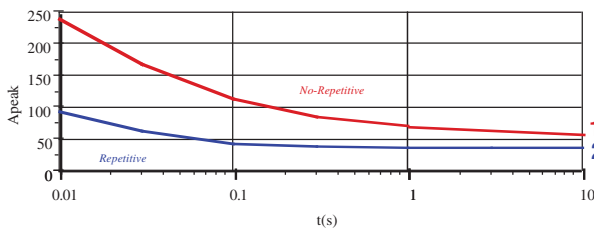


Figure 4a — 25A output current

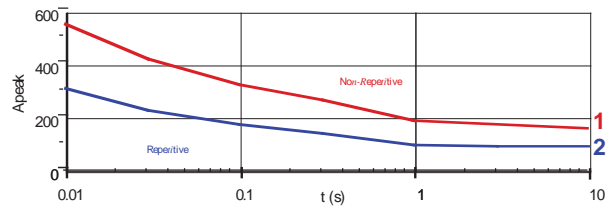


Figure 4b — 50A output current

**THERMAL CURVES**

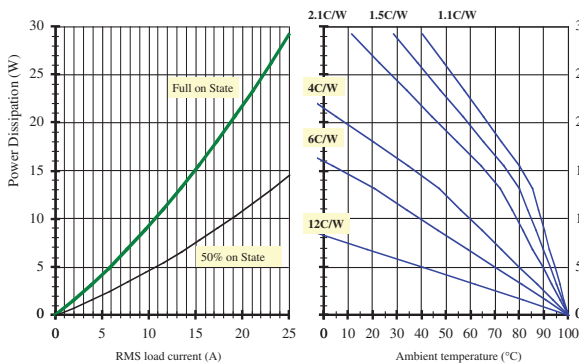


Figure 5a — 25A output power

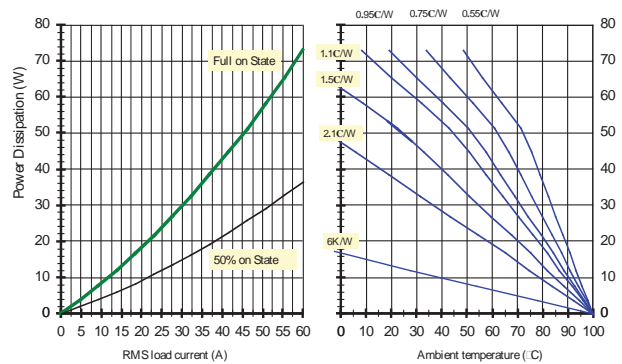


Figure 5b — 50A output power

12°C/W corresponds to a relay without heat sink  
6°C/W corresponds to a relay mounted on a DIN-rail adaptor (Teledyne P/N DL12)



2-2.5°C/W  
Teledyne P/N - FW151



1.1°C/W  
Teledyne P/N - FW108

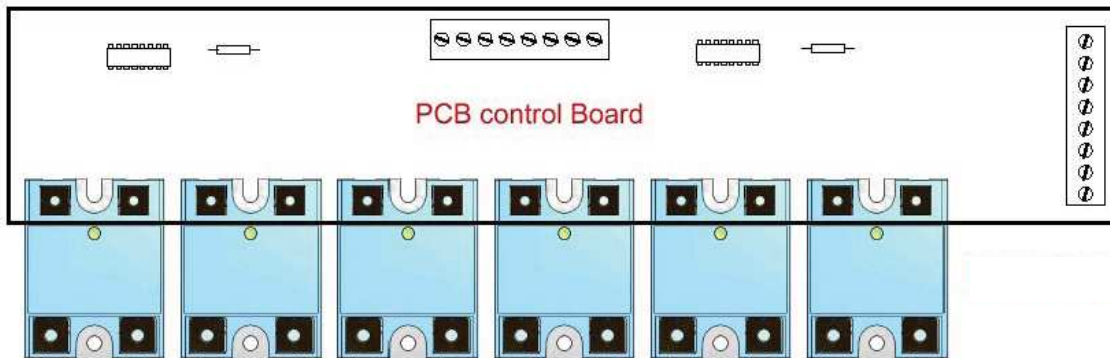


Thermal Pad  
Teledyne P/N - 12



DIN Rail Adapter  
Teledyne P/N - DL12

## Applications



Teledyne's new Flatpac is designed to be used in applications where height is limited. Below is an example of 6 solid state relays in-line where controls are directly connected to a PCB.



Teledyne's new Flatpac can be used where power terminals must be in a 90° angle.