Freescale Semiconductor

MPX12 Rev 11, 07/2009

10 kPa Uncompensated Silicon Pressure Sensors

The MPX12 series silicon piezoresistive pressure sensors provide a very accurate and linear voltage output, directly proportional to the applied pressure. This standard, low cost, uncompensated sensor permits manufacturers to design and add their own external temperature compensating and signal conditioning networks. Compensation techniques are simplified because of the predictability of Freescale's single element strain gauge design.

Features

- Low Cost
- · Patented Silicon Shear Stress Strain Gauge Design
- · Ratiometric to Supply Voltage
- · Easy to Use Chip Carrier Package Options
- Gauge Options
- · Durable Epoxy Package

MPX12 Series

0 to 10 kPa (0 to 1.45 psi) 55 mV Full Scale Span (Typical)

Application Examples

- Air Movement Control
- Environmental Control Systems
- Level Indicators
- Leak Detection
- Medical Instrumentation
- Industrial Controls
- · Pneumatic Control Systems
- Robotics

| | ORDERING INFORMATION | | | | | | | | |
|------------------|--------------------------------|-----------|------|------------|------|-------|---------------|----------|----------|
| Device Name | Package | Case | | # of Ports | | | Pressure Type | | Device |
| Device Name | Options | No. | None | Single | Dual | Gauge | Differential | Absolute | Marking |
| Unibody Packag | Unibody Package (MPX12 Series) | | | | | | | | |
| MPX12D | Tray | 344 | • | | | | • | | MPX12D |
| MPX12DP | Tray | 344C | | | • | | • | | MPX12DP |
| MPX12GP | Tray | 344B | | • | | • | | | MPX12GP |
| Small Outline Pa | ckage (MPXV12 | 2 Series) | | | | | • | | |
| MPXV12DP | Tray | 1351 | | | • | | • | | MPXV12DP |
| MPXV12GP | Tray | 1369 | | • | | • | | | MPXV12GP |
| MPXV12GW6U | Rail | 1735 | | • | | • | | | MPXV12GW |
| MPXV12GW7U | Rail | 1560 | | • | | • | | | MPXV12GW |
| MPAK Package (| MPXM12 Series | s) | | | | | • | | |
| MPXM12GS | Rail | 1320A | | • | | • | | | MPXM12GS |
| MPXM12GST1 | Tape & Reel | 1320A | | • | | • | | | MPXM12GS |



UNIBODY PACKAGES



MPX12D CASE 344-15



MPX12GP CASE 344B-01



MPX12DP CASE 344C-01

SMALL OUTLINE PACKAGES



MPXV12DP CASE 1351-01



MPXV12GP CASE 1369-01



MPXV12GW6U CASE 1735-02



MPXV12GW7U CASE 1560-02

MPAK PACKAGE



MPXM12GS/GST1 CASE 1320A-02

Operating Characteristics

Table 1. Operating Characteristics ($V_S = 3.0 \text{ Vdc}$, $T_A = 25^{\circ}\text{C}$ unless otherwise noted, P1 > P2)

| Characteristic | Symbol | Min | Тур | Max | Unit |
|--|--------------------|-------|------|-------|-----------------------|
| Differential Pressure Range ⁽¹⁾ | P _{OP} | 0 | _ | 10 | kPa |
| Supply Voltage ⁽²⁾ | V _S | _ | 3.0 | 6.0 | Vdc |
| Supply Current | I _o | _ | 6.0 | _ | mAdc |
| Full Scale Span ⁽³⁾ | V _{FSS} | 45 | 55 | 70 | mV |
| Offset ⁽⁴⁾ | $V_{\rm off}$ | 0 | 20 | 35 | mV |
| Sensitivity | ΔV/ΔΡ | _ | 5.5 | _ | mV/kPa |
| Linearity | _ | -0.5 | _ | 5.0 | %V _{FSS} |
| Pressure Hysteresis ⁽⁶⁾ (0 to 10 kPa) | _ | _ | ±0.1 | _ | %V _{FSS} |
| Temperature Hysteresis (–40°C to +125°C) | _ | _ | ±0.5 | _ | %V _{FSS} |
| Temperature Coefficient of Full Scale Span | TCV _{FSS} | -0.22 | _ | -0.16 | %V _{FSS} /°C |
| Temperature Coefficient of Offset | TCV _{off} | _ | ±15 | _ | μV/°C |
| Temperature Coefficient of Resistance | TCR | 0.21 | _ | 0.27 | %Z _{in} /°C |
| Input Impedance | Z _{in} | 400 | _ | 550 | Ω |
| Output Impedance | Z _{out} | 750 | _ | 1250 | Ω |
| Response Time ⁽⁵⁾ (10% to 90%) | t _R | _ | 1.0 | _ | ms |
| Warm-Up Time ⁽⁶⁾ | _ | _ | 20 | _ | ms |
| Offset Stability ⁽⁷⁾ | _ | _ | ±0.5 | _ | %V _{FSS} |

- 1. 1.0 kPa (kiloPascal) equals 0.145 psi.
- 2. Device is ratiometric within this specified excitation range. Operating the device above the specified excitation range may induce additional error due to device self-heating.
- 3. Full Scale Span (V_{FSS}) is defined as the algebraic difference between the output voltage at full rated pressure and the output voltage at the minimum related pressure.
- 4. Offset (V_{OFF}) is defined as the output voltage at the minimum rated pressure.
- 5. Response Time is defined as the time form the incremental change in the output to go from 10% to 90% of its final value when subjected to a specified step change in pressure.
- 6. Warm-up Time is defined as the time required for the product to meet the specified output voltage after the pressure is stabilized.
- 7. Offset stability is the product's output deviation when subjected to 1000 hours of Pulsed Pressure, Temperature Cycling with Bias Test.

Maximum Ratings

Table 2. Maximum Ratings⁽¹⁾

| Rating | Symbol | Value | Unit |
|----------------------------|--------------------|-------------|------|
| Maximum Pressure (P1 > P2) | P _{MAX} | 75 | kPa |
| Burst Pressure (P1 > P2) | P _{BURST} | 100 | kPa |
| Storage Temperature | T _{STG} | -40 to +125 | °C |
| Operating Temperature | T _A | -40 to +125 | °C |

^{1.} Exposure beyond the specified limits may cause permanent damage or degradation to the device.

Figure 1 shows a block diagram of the internal circuitry integrated on a pressure sensor chip.

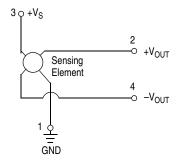


Figure 1. Uncompensated Pressure Sensor Schematic

Voltage Output versus Applied Differential Pressure

The output voltage of the differential or gauge sensor increases with increasing pressure applied to the pressure side (P1) relative to the vacuum side (P2). Similarly, output

voltage increases as increasing vacuum is applied to the vacuum side (P2) relative to the pressure side (P1).

Temperature Compensation

Figure 2 shows the typical output characteristics of the MPX12 series over temperature.

Because this strain gauge is an integral part of the silicon diaphragm, there are no temperature effects due to differences in the thermal expansion of the strain gauge and the diaphragm, as are often encountered in bonded strain gauge pressure sensors. However, the properties of the strain gauge itself are temperature dependent, requiring that the device be temperature compensated if it is to be used over an extensive temperature range.

Temperature compensation and offset calibration can be achieved rather simply with additional resistive components, or by designing your system using the MPX2010D series sensor.

Several approaches to external temperature compensation over both –40 to +125°C and 0 to +80°C ranges are presented in Applications Note AN840.

LINEARITY

Linearity refers to how well a transducer's output follows the equation: $V_{OUT} = V_{OFF} + \text{sensitivity} \times P$ over the operating pressure range (Figure 3). There are two basic methods for calculating nonlinearity: (1) end point straight line fit or (2) a least squares best line fit. While a least squares fit gives the "best case" linearity error (lower numerical value), the calculations required are burdensome.

Conversely, an end point fit will give the "worst case" error (often more desirable in error budget calculations) and the calculations are more straightforward for the user. Freescale's specified pressure sensor linearities are based on the end point straight line method measured at the midrange pressure.

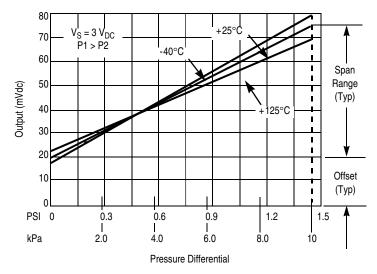


Figure 2. Output vs. Pressure Differential

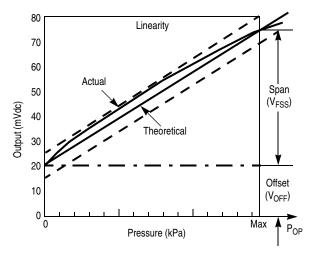


Figure 3. Linearity Specification Comparison

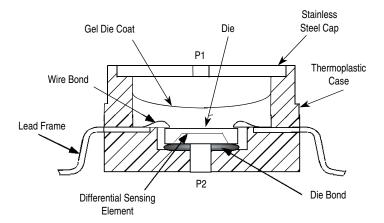


Figure 4. Cross-Sectional Diagram (not to scale)

Figure 4 illustrates the differential/gauge die. A gel isolates the die surface and wire bonds from the environment, while allowing the pressure signal to be transmitted to the silicon diaphragm.

Operating characteristics, internal reliability and qualification tests are based on use of dry clean air as the

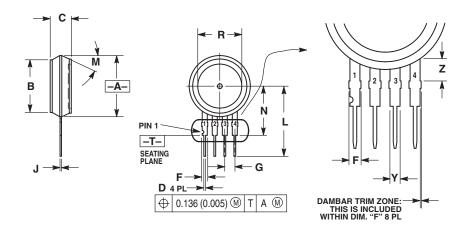
pressure media. Media other than dry clean air may have adverse effects on sensor performance and long term reliability. Contact the factory for information regarding media compatibility in your application.

PRESSURE (P1)/VACUUM (P2) SIDE IDENTIFICATION TABLE

Freescale designates the two sides of the pressure sensor as the Pressure (P1) side and the Vacuum (P2) side. The Pressure (P1) side is the side containing gel which isolates the die from the environment. Freescale's MPx12 series is designed to operate with positive differential pressure applied, P1 > P2.

The Pressure (P1) side may be identified by using the following table

| Part Number | Case Type | Pressure (P1) Side Identifier |
|---------------|-----------|----------------------------------|
| MPX12D | 344 | Stainless Steel Cap |
| MPX12DP | 344C | Side with Part Marking |
| MPX12GP | 344B | Side with Port Attached |
| MPXV12DP | 1351 | Side with Part Marking |
| MPXV12GP | 1369 | Side with Port |
| MPXV12GW6U | 1735 | Side with Port |
| MPXV12GW7U | 1560 | Side with Port |
| MPXM12GS/GST1 | 1320A | Side with Port Attached |



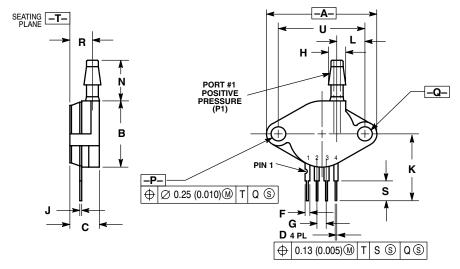
- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
 2. CONTROLLING DIMENSION: INCH.
- DIMENSION -A- IS INCLUSIVE OF THE MOLD STOP RING. MOLD STOP RING NOT TO EXCEED 16.00 (0.630).

| | INCHES | | MILLIN | IETERS | |
|-----|--------|-------|----------|--------|--|
| DIM | MIN | MAX | MIN | MAX | |
| Α | 0.595 | 0.630 | 15.11 | 16.00 | |
| В | 0.514 | 0.534 | 13.06 | 13.56 | |
| С | 0.200 | 0.220 | 5.08 | 5.59 | |
| D | 0.016 | 0.020 | 0.41 | 0.51 | |
| F | 0.048 | 0.064 | 1.22 | 1.63 | |
| G | 0.100 | BSC | 2.54 BSC | | |
| J | 0.014 | 0.016 | 0.36 | 0.40 | |
| Г | 0.695 | 0.725 | 17.65 | 18.42 | |
| M | 30 ° | NOM | 30° | NOM | |
| N | 0.475 | 0.495 | 12.07 | 12.57 | |
| R | 0.430 | 0.450 | 10.92 | 11.43 | |
| Υ | 0.048 | 0.052 | 1.22 | 1.32 | |
| Z | 0.106 | 0.118 | 2.68 | 3.00 | |

- STYLE 1:
 PIN 1. GROUND
 2. + OUTPUT
 3. + SUPPLY
 4. OUTPUT
- STYLE 2:

 PIN 1. V_{CC}
 2. SUPPLY
 3. + SUPPLY
 4. GROUND
- STYLE 3: PIN 1. GND 2. -VOUT 3. VS 4. +VOUT

CASE 344-15 ISSUE AA UNIBODY PACKAGE



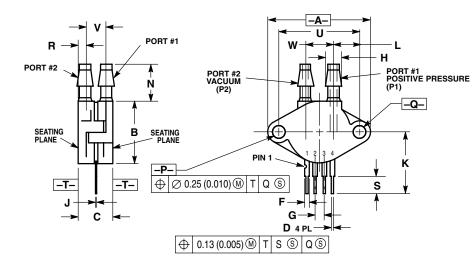
CASE 344B-01 ISSUE B UNIBODY PACKAGE

NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5, 1982. 2. CONTROLLING DIMENSION: INCH.

| | INCHES | | MILLIN | IETERS |
|-----|--------|-------|--------|--------|
| DIM | MIN | MAX | MIN | MAX |
| Α | 1.145 | 1.175 | 29.08 | 29.85 |
| В | 0.685 | 0.715 | 17.40 | 18.16 |
| С | 0.305 | 0.325 | 7.75 | 8.26 |
| D | 0.016 | 0.020 | 0.41 | 0.51 |
| F | 0.048 | 0.064 | 1.22 | 1.63 |
| G | 0.100 | BSC | 2.54 | BSC |
| Н | 0.182 | 0.194 | 4.62 | 4.93 |
| J | 0.014 | 0.016 | 0.36 | 0.41 |
| K | 0.695 | 0.725 | 17.65 | 18.42 |
| L | 0.290 | 0.300 | 7.37 | 7.62 |
| N | 0.420 | 0.440 | 10.67 | 11.18 |
| Р | 0.153 | 0.159 | 3.89 | 4.04 |
| Q | 0.153 | 0.159 | 3.89 | 4.04 |
| R | 0.230 | 0.250 | 5.84 | 6.35 |
| S | 0.220 | 0.240 | 5.59 | 6.10 |
| U | 0.910 | BSC | 23.11 | BSC |

STYLE 1: PIN 1. GROUND 2. + OUTPUT 3. + SUPPLY 4. - OUTPUT

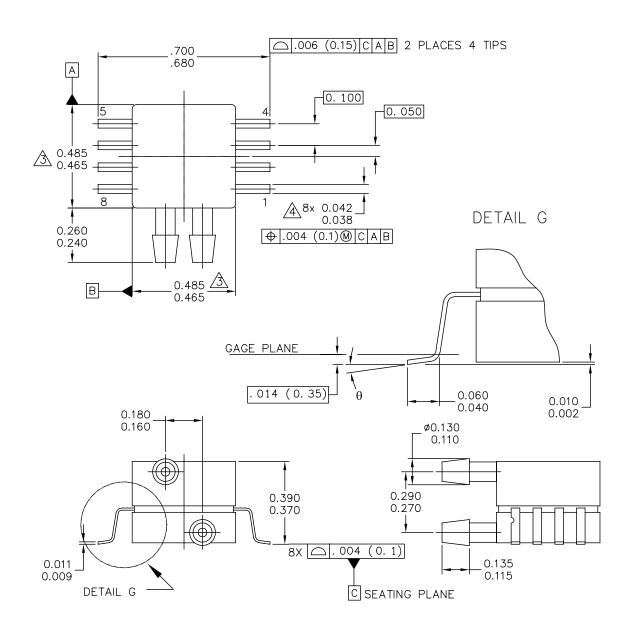


- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.

| | INC | HES | MILLIN | IETERS |
|-----|-----------|-------|--------|--------|
| DIM | MIN | MAX | MIN | MAX |
| Α | 1.145 | 1.175 | 29.08 | 29.85 |
| В | 0.685 | 0.715 | 17.40 | 18.16 |
| С | 0.405 | 0.435 | 10.29 | 11.05 |
| D | 0.016 | 0.020 | 0.41 | 0.51 |
| F | 0.048 | 0.064 | 1.22 | 1.63 |
| G | 0.100 | BSC | 2.54 | BSC |
| Н | 0.182 | 0.194 | 4.62 | 4.93 |
| J | 0.014 | 0.016 | 0.36 | 0.41 |
| K | 0.695 | 0.725 | 17.65 | 18.42 |
| L | 0.290 | 0.300 | 7.37 | 7.62 |
| N | 0.420 | 0.440 | 10.67 | 11.18 |
| P | 0.153 | 0.159 | 3.89 | 4.04 |
| Q | 0.153 | 0.159 | 3.89 | 4.04 |
| R | 0.063 | 0.083 | 1.60 | 2.11 |
| S | 0.220 | 0.240 | 5.59 | 6.10 |
| U | 0.910 BSC | | 23.11 | BSC |
| ٧ | 0.248 | 0.278 | 6.30 | 7.06 |
| W | 0.310 | 0.330 | 7.87 | 8.38 |

STYLE 1: PIN 1. GROUND 2. + OUTPUT 3. + SUPPLY 4. - OUTPUT

CASE 344C-01 ISSUE B UNIBODY PACKAGE



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|--|-----------|--------------|----------------------------|-------------|
| TITLE: | | DOCUMENT NO | : 98ASA99255D | REV: A |
| 8 LD SNSR, DUAL | PORT | CASE NUMBER | 2: 1351–01 | 27 JUL 2005 |
| | | STANDARD: NO | N-JEDEC | |

CASE 1351-01 ISSUE A SMALL OUTLINE PACKAGE

NOTES:

- 1. CONTROLLING DIMENSION: INCH
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.

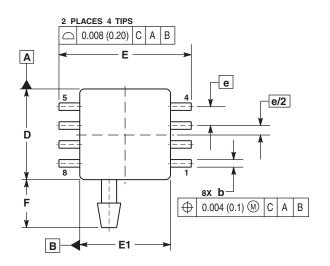
DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PPROTRUSIONS.
MOLD FLASH AND PROTRUSIONS SHALL NOT EXCEED .006 PER SIDE.

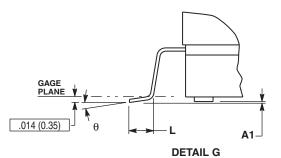
DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 MAXIMUM.

| STYLE 1: | | STYLE 2: | | |
|----------|--------|----------|----|------|
| PIN 1: | GND | PIN | 1: | N/C |
| PIN 2: | +Vou t | PIN | 2: | ٧s |
| PIN 3: | ٧s | PIN | 3: | GND |
| PIN 4: | −Vout | PIN | 4: | Vout |
| PIN 5: | N/C | PIN | 5: | N/C |
| PIN 6: | N/C | PIN | 6: | N/C |
| PIN 7: | N/C | PIN | 7: | N/C |
| PIN 8: | N/C | PIN | 8: | N/C |

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| TITLE: | | DOCUMENT NO | : 98ASA99255D | REV: A |
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| | | STANDARD: NO | N-JEDEC | |

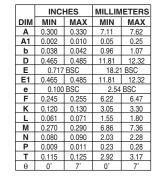
CASE 1351-01 ISSUE A SMALL OUTLINE PACKAGE

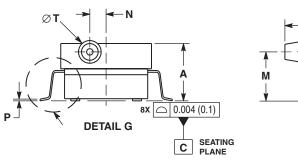


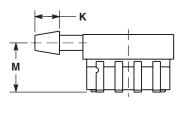


- 1. CONTROLLING DIMENSION: INCH.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER
- ASME Y14.5M, 1994.

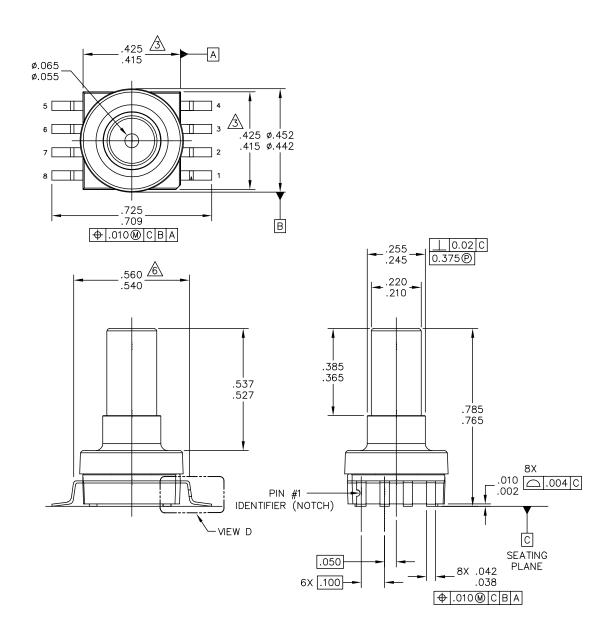
 3. DIMENSIONS "D" AND "E1" DO NOT INCLUDE MOLD FLASH OR PROTRUSIONS. MOLD FLASH OR PROTRUSIONS SHALL NOT EXCEED 0.006 (0.152) PER SIDE
- 4. DIMENSION "b" DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.008 (0.203) MAXIMUM.





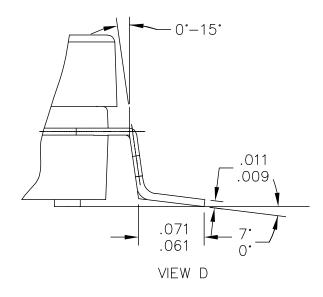


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| TITLE: | | DOCUMENT NO |): 98ASA10686D | REV: B |
| SO, 8 I/O, .420 X .4 | CASE NUMBER: 1735-02 19 FEB 200 | | | |
| .100 IN PITCH | | STANDARD: NO | N-JEDEC | |

CASE 1735-02 ISSUE B SMALL OUTLINE PACKAGE



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| TITLE: | | DOCUMENT NO |): 98ASA10686D | REV: B |
| SO, 8 I/O, .420 X .4 | CASE NUMBER | 2: 1735−02 | 19 FEB 2009 | |
| .100 IN PITCH | STANDARD: NO | N-JEDEC | | |

CASE 1735-02 ISSUE B SMALL OUTLINE PACKAGE

NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M 1994.
- 2. CONTROLLING DIMENSION: INCH.

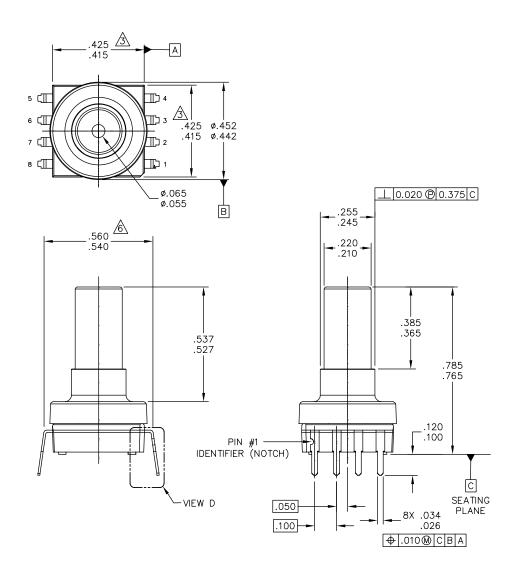
A DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION.

- 4. MAXIMUM MOLD PROTRUSION IS .006.
- 5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

6 DIMENSION TO CENTER OF LEAD WHEN FORMED PARALLEL.

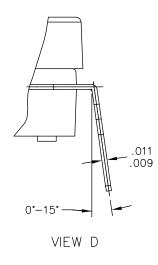
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|--|-----------|--------------|------------------|-------------|
| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH | | DOCUMENT NO |): 98ASA10686D | REV: B |
| | | CASE NUMBER | 2: 1735–02 | 19 FEB 2009 |
| | | STANDARD: NO | N-JEDEC | |

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|--|--------------------|--------------|------------------|-------------|
| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH | | DOCUMENT NO |): 98ASA10611D | REV: D |
| | | CASE NUMBER | 2: 1560–03 | 25 FEB 2009 |
| | | STANDARD: NO | N-JEDEC | |

CASE 1560-03 ISSUE D SMALL OUTLINE PACKAGE



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|--|-----------------|------------------|-------------|--|
| TITLE: | DOCUMENT NO | D: 98ASA10611D | REV: D | |
| SO, 8 I/O, .420 X .420 PK | (G, CASE NUMBER | R: 1560–03 | 25 FEB 2009 | |
| .100 IN PITCH | STANDARD: NO | ON-JEDEC | | |

CASE 1560-03 ISSUE D SMALL OUTLINE PACKAGE

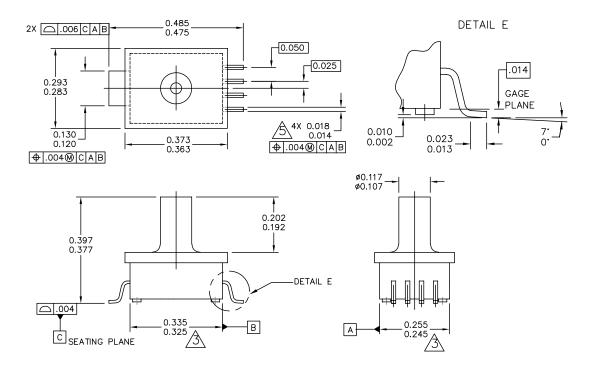
NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M 1994.
- 2. CONTROLLING DIMENSION: INCH.
- A DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION.
- 4. MAXIMUM MOLD PROTRUSION IS .006.
- 5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

6 DIMENSION TO CENTER OF LEAD WHEN FORMED PARALLEL.

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| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH | | DOCUMENT NO |): 98ASA10611D | REV: D |
| | | CASE NUMBER | 2: 1560–03 | 25 FEB 2009 |
| | | STANDARD: NO | N-JEDEC | |

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|---|--|--------------|------------------|-------------|
| TITLE: 5 LD M-PAC, PORTED | | DOCUMENT NO |): 98ARH99087A | REV: A |
| | | CASE NUMBER | R: 1320A-02 | 22 JUL 2005 |
| | | STANDARD: NO | N-JEDEC | |

CASE 1320A-02 ISSUE A MPAK PACKAGE

NOTES:

- 1. DIMENSIONS ARE IN INCHES.
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- DIMENSIONS DOES NOT INCLUDE MOLD FLASH OR PROTRUSION. MOLD FLASH OR PROTRUSION SHALL NOT EXCEED .006" PER SIDE.
- 4. ALL VERTICAL SURFACES TO BE 5" MAXIMUM.

DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 MAXIMUM.

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|--|---------------|------------------|-------------|
| TITLE: | DOCUMENT | NO: 98ARH99087A | REV: A |
| 5 LD M-PAC, POR | TED CASE NUMB | ER: 1320A-02 | 22 JUL 2005 |
| | STANDARD: | NON-JEDEC | |

CASE 1320A-02 ISSUE A MPAK PACKAGE

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