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# STK681-352-E

Thick-Film Hybrid IC

## Forward/Reverse Motor Driver

### Overview

The STK681-352-E is a hybrid IC for use in current control forward/reverse DC motor driver with brush.

### Applications

- Office photocopiers, printers, etc.

### Features

- Allows forward, reverse, and brake operations in accordance with the external input signal.
- 8A peak startup output current and 12A peak brake output current.
- On-chip output short-circuit detection function.
- Reduced voltage detection function (15V) for a motor supply voltage.
- Connecting an external current detection resistor allows overcurrent detection and peak current control in the PWMoperation mode.
- Obviate the need to design for the dead time in order to turn off the upper- and lower drive devices when switchingbetween the forward and reverse operation mode.

### Specifications

**Absolute Maximum Ratings** at  $T_c = 25^\circ\text{C}$

Parameter	Symbol	Conditions	Ratings	unit
Maximum supply voltage	$V_{CC\ max}$		38	V
Input voltage	$V_{IN\ max}$	Logic input pins	-0.3 to +6.0	V
Output current 1	$I_{O1\ max}$	DC current	6.4	A
Output current 2	$I_{O2\ max}$	Pulse current: 10ms	8	A
Output current 3	$I_{O3\ max}$	Pulse current: 16 $\mu$ s	24	A
Brake current	$I_{OB\ max}$	Square wave current, operating time 15ms (single pulse, low side brake)	12	A
Allowable power dissipation	$P_{dPK\ max}$	No heat sink	2.8	W
Operating substrate temperature	$T_c$	Metal surface temperature of the package	-20 to +105	$^\circ\text{C}$
Junction temperature	$T_j\ max$		150	$^\circ\text{C}$
Storage temperature	$T_{stg}$		-40 to +125	$^\circ\text{C}$

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

### ORDERING INFORMATION

See detailed ordering and shipping information on page 14 of this data sheet.

# STK681-352-E

## Allowable Operating Ranges at $T_a=25^\circ\text{C}$

Parameter	Symbol	Conditions	Ratings	unit
Operating supply voltage	$V_{CC}$	With signals applied	18 to 29	V
Input voltage	$V_{IN}$		0 to 5.5	V
Output current 1	$I_{O1}$	DC current, $T_c=80^\circ\text{C}$	4.6	A
Output current 2	$I_{O2}$	DC current, $T_c=105^\circ\text{C}$	3.8	A
Brake current	$I_{OB}$	Square wave current, operating time 2ms, Low side brake, $T_c=105^\circ\text{C}$	12	A

Refer to the graph for each conduction-period tolerance range for the output current and brake current.

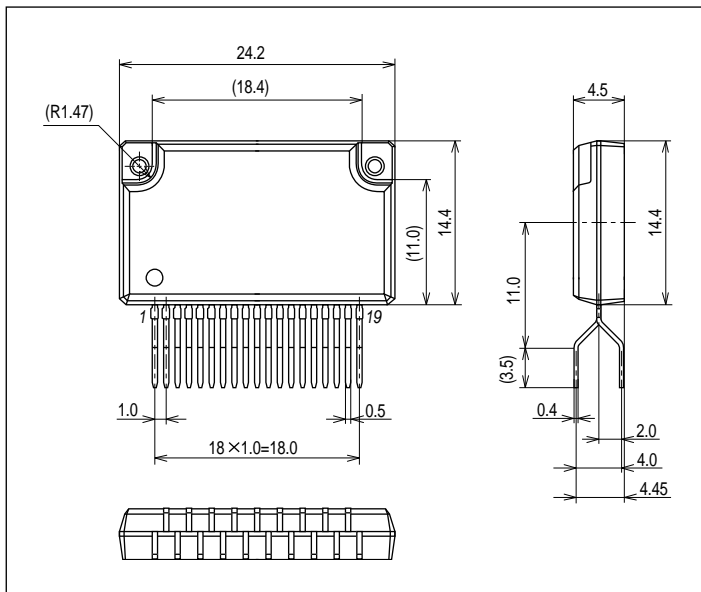
## Electrical Characteristics at $T_c=25^\circ\text{C}$ , $V_{CC}=24\text{V}$

Parameter	Symbol	Conditions	min	typ	max	unit
$V_{CC}$ supply current	$I_{CCO}$	ENABLE=GND, $IN1=IN2=3.3\text{V}$		9.3	11	mA
FET diode forward voltage	$V_{df}$	$I_f=1\text{A}$ ( $R_L=23\Omega$ )		0.76	1.4	V
Output saturation voltage 1	$V_{sat1}$	$R_L=23\Omega$ , F1, F2		140	200	mV
Output saturation voltage 2	$V_{sat2}$	$R_L=23\Omega$ , F3, F4		50	85	mV
Output leak current	$I_{OL}$	F1, F2, F3, and F4 OFF operation			50	$\mu\text{A}$
Input high voltage	$V_{IH}$	IN1, IN2, ENABLE pins	2.5			V
Input low voltage	$V_{IL}$	IN1, IN2, ENABLE pins			0.8	V
High-level input current	$I_{IH}$	IN1, IN2, ENABLE pins, $V_{IH}=3.3\text{V}$		33	50	$\mu\text{A}$
Low-Level Input current	$I_{IL}$	IN1, IN2, ENABLE pins, $V_{IL}=\text{GND}$			10	$\mu\text{A}$
Overcurrent detection voltage	VOC	Between pins Vref1 and S.P		0.48		V
Internal PWM frequency	$f_c$		32	46	62	kHz
Overheat detection temperature	TSD	Design guarantee		144		$^\circ\text{C}$

Note: A fixed-voltage power supply must be used.

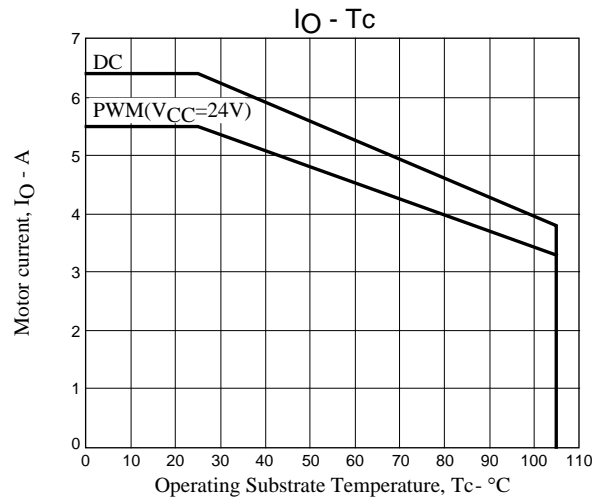
## Package Dimensions

unit:mm (typ)



# STK681-352-E

Derating Curve of Motor Current,  $I_O$ , vs. STK681-352-E Operating Board Temperature,  $T_c$



(The maximum PWM frequency is 50kHz.)

The PWM frequencies in the above graph indicate the ENABLE signal.

The same PWM  $I_O$  derating curves as those shown above will be obtained when the internal PWM frequency of the STK681-352-E is used.

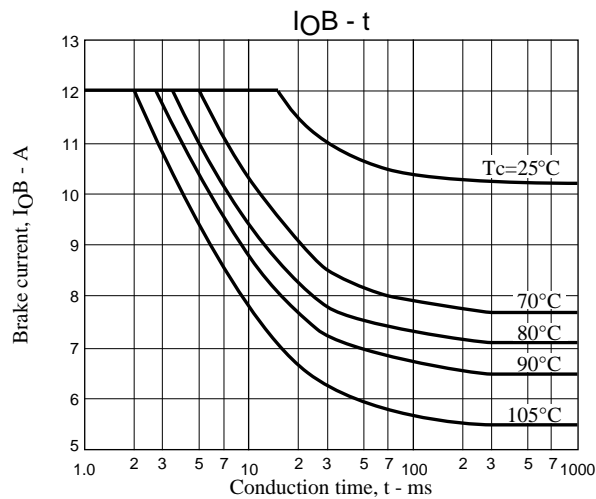
Increasing the  $V_{CC}$  supply voltage narrows the  $I_O$  derating curve range, so  $I_O$  should be set in reference to the above graph.

The above operating substrate temperature,  $T_c$ , is measured immediately when the motor is started.

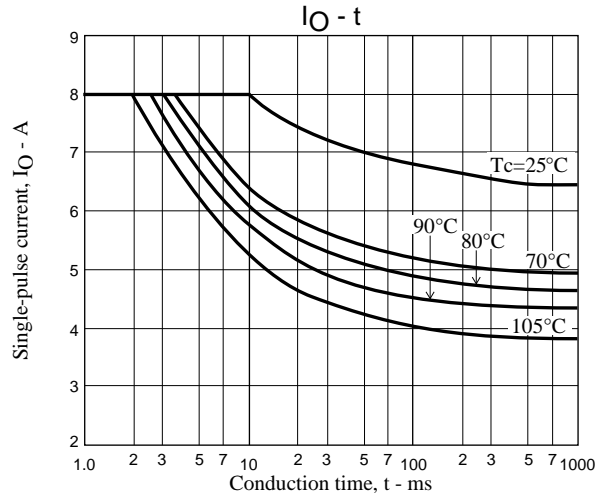
Since  $T_c$  fluctuates due to the ambient temperature,  $T_a$ , the motor current value, and continuous or intermittent operations of the motor current, always confirm this values using an actual set.

The  $T_c$  temperature should be checked in the center of the metal surface of the product package.

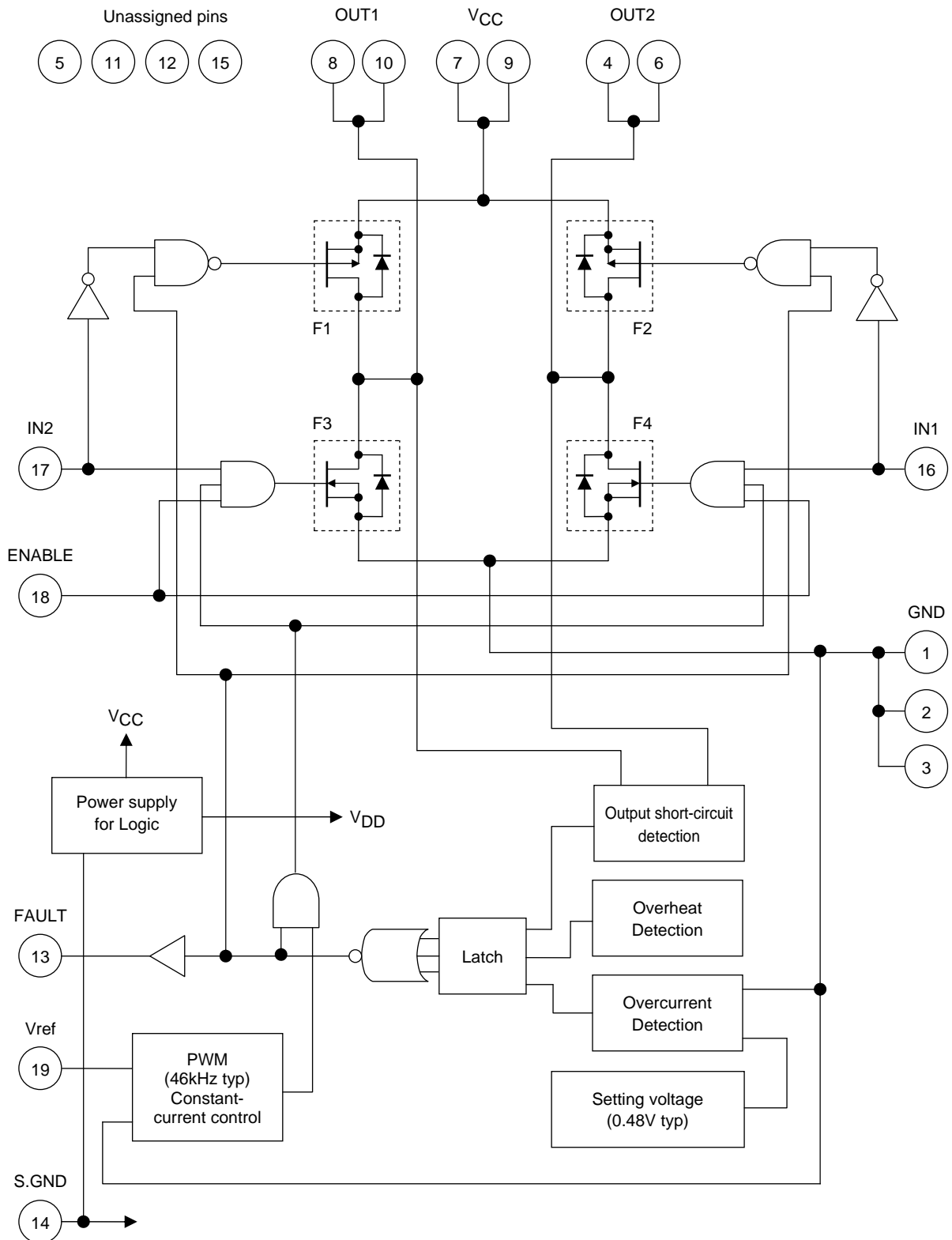
STK681-352-E Allowable Brake Current Range (Low side: F3, F4=ON)



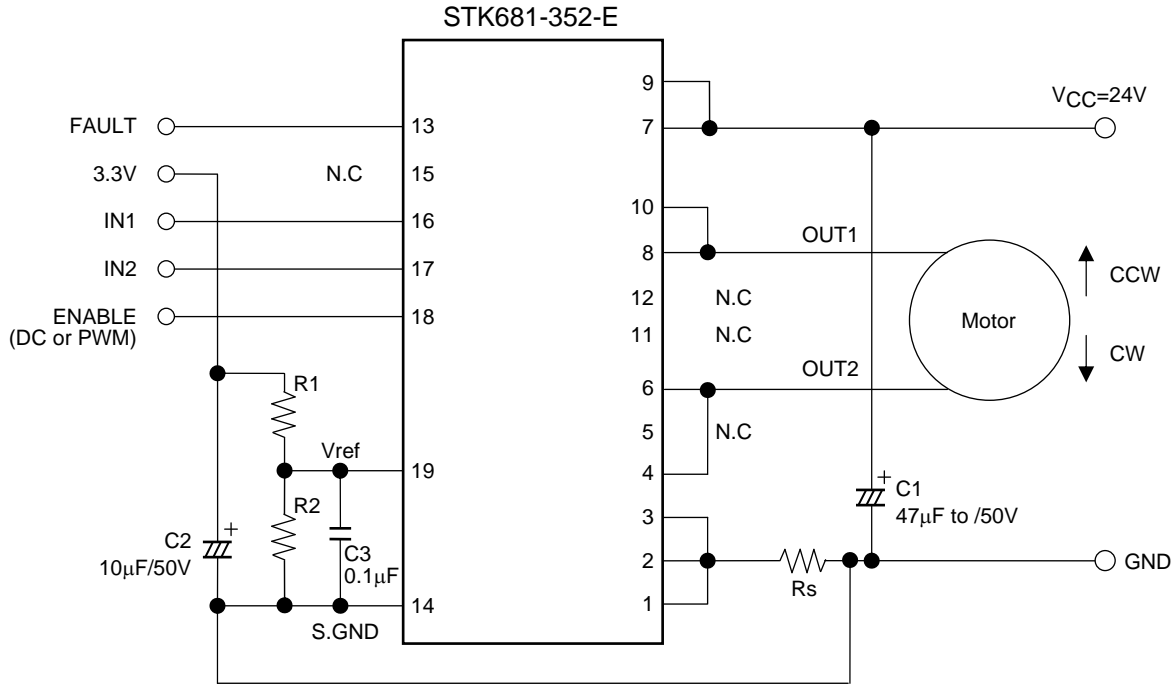
STK681-352-E Allowable Brake Current Range (High side: F1, F2=ON)  
or Allowable Startup Current Range



Internal Block Diagram



Sample Application Circuit



Motor Drive Conditions (H: High-level input; L: Low-Level Input)

	IN1	IN2	ENABLE	Remarks
Stop	H	L	L	Turns the power supply OFF. ENABLE must be set Low when V <sub>CC</sub> is rising or falling.
	L	H	L	
	H	H	L	
Forward (CW)	H	L	H	No input signal is needed that turns off the upper- and lower-side drive devices when switching the rotational direction.
Reverse (CCW)	L	H	H	
Brake	L	L	L or H	V <sub>CC</sub> side Brake MOSFET ON
	H	H	H	GND side Brake MOSFET ON

\* Output control is enabled by applying an external PWM signal to the ENABLE pin.

The product can run at a minimum external PWM pulse width of 1µs. In the case when the high pulse width is less than 16µs, however, the IC may fail to detect a short-circuit condition when an output short-circuit occurs.

FAULT signal is generated to indicate an error condition if V<sub>CC</sub> falls below the allowable operating range when the ENABLE pin is set to high during motor rotation or PWM operation. For this reason, ENABLE must be set to low when V<sub>CC</sub> is rising or falling.

When both IN1 and IN2 are set low, the MOSFET on the V<sub>CC</sub> side is driven. To minimize the loss when stopped, set IN1 = IN2 = High and ENABLE = Low to turn off the gate signal to the V<sub>CC</sub> side MOSFETs.

Setting the current limit using the Vref pin

$$\text{Peak output current (Iop)} = (\text{Vref} \div 4.9) \div \text{Rs}$$

“4.9” in the above formula indicates the portion of the Vref voltage that is divided using the circuit inside the control IC.

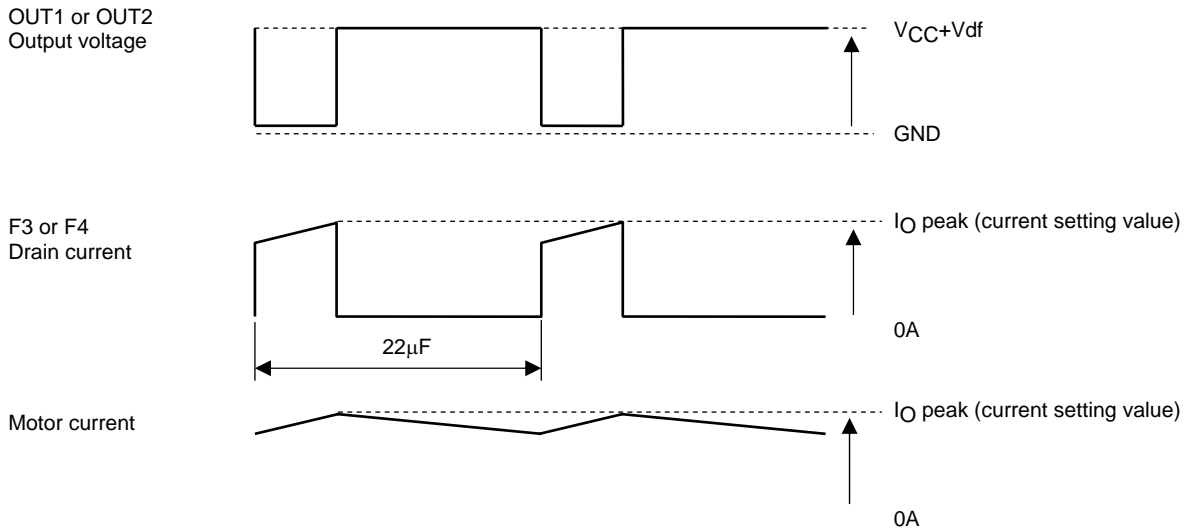
$$\text{Vref} = (\text{R2} \div (\text{R1} + \text{R2})) \times 5.0\text{V}$$

Rs is the external current detection resistance value of the HIC, and Vref ≤ 2.0V must be satisfied so that overcurrent detection is not triggered.

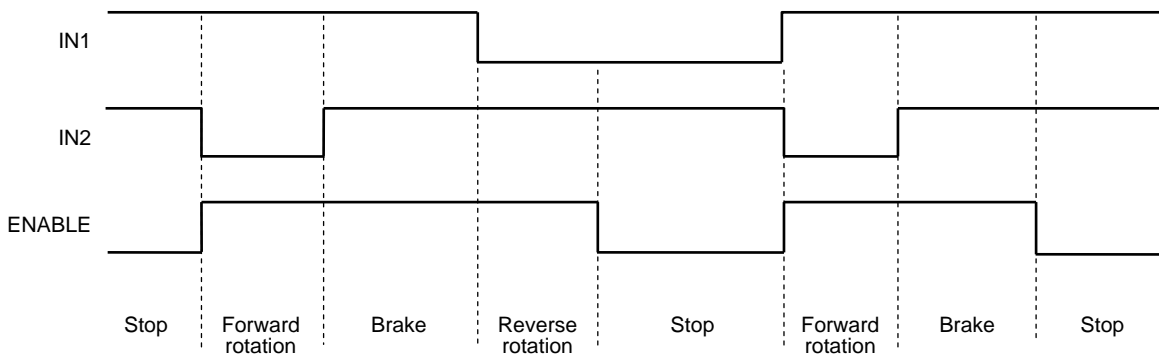
## STK681-352-E

### Notes

- (1) Be sure to set the capacitance of the power supply bypass capacitor, C1, so that the ripple current of the capacitor, which varies as motor current increases, falls within the allowed range.
- (2) Chopping operations based on F3 and F4 are used for current control. The timing given below is used for OUT1 or OUT2 voltage output and for F3 or F4 drain current.
- (3) Do not connect the N.C pins (5, 11, 12 and 15 pin) shown in the internal block diagram or sample application circuit to a circuit pattern on the PCB.



### (4) Sample Timing Diagram



- (5) If the current detection resistor, R<sub>s</sub>, connected to pin1, pin2, and pin3 is short-circuited, the overcurrent detection circuit does not operate. If the output pin is short-circuited directly to V<sub>CC</sub> or connected directly to GND, an output short-circuit condition is detected and the output is latched in the off state. To restart the operation, turn on V<sub>CC</sub> again.
- (6) Smoke Emission Precautions: There is a possibility of smoke emission if the hybrid IC is subjected to physical or electrical damage as the result of being used without compliance with the specifications.

## STK681-352-E

### I/O Functions of Each Pin

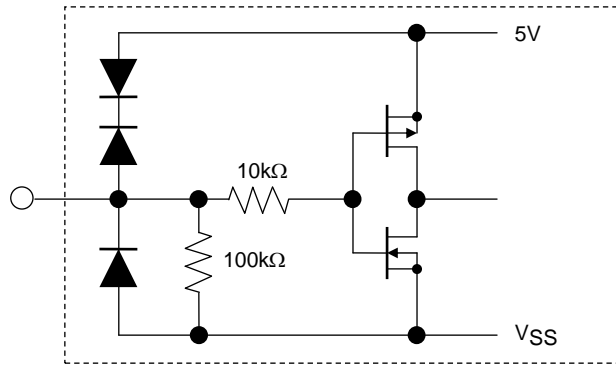
Pin Name	Pin No.	Function
IN1	16	Input pin for turning F2 and F4 ON and OFF At low level F2: ON and F4: OFF; at high level, F2: OFF and F4: ON
IN2	17	Input pin for turning F1 and F3 ON and OFF At low level F1: ON and F3: OFF; at high level, F1: OFF and F3: ON
ENABLE	18	Pin for turning F3 and F4 ON; At high level F3 and F4: ON ENABLE must be set Low when $V_{CC}$ is rising and falling. ENABLE must be set High to drive the motor.
FAULT	13	Monitor pin used when either of the output short-circuit detector, overcurrent detector, or overheat detector is activated. When the detector is activated, this pin is set low and all of F1, F2, F3 and F4 in the final stage are latched off.
OUT1	8, 10	This pin connects to the motor and outputs source/sync current depending on conditions at IN1 and IN2.
OUT2	4, 6	This pin connects to the motor and outputs source/sync current depending on conditions at IN1 and IN2.
Vref	19	This pin limits the peak current when motor startup. The current setting voltage, Vref, is set to the value of 4.9 times the voltage drop of the external current detection resistor. The internal overcurrent detection level is 0.48V, so setting $V_{ref} < 2.0V$ is recommended.
GND	1, 2, 3	Power system ground
S.GND	14	Control system ground
$V_{CC}$	7, 9	Motor system supply voltage



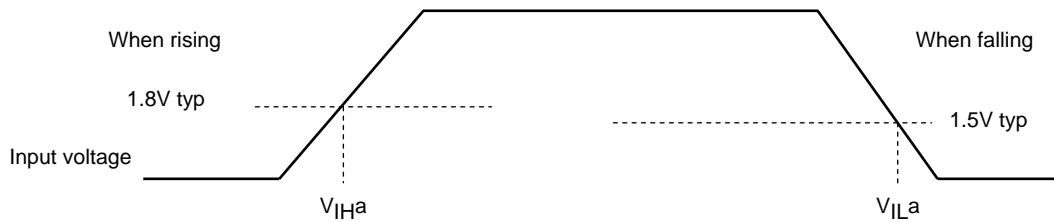
**Technical Information**

1. Configuration of each pins <Configuration of the IN1, IN2, and ENABLE input pins>

Input pins: 16, 17, 18 pin



The input pins of this driver all use Schmitt input. Typical specifications at  $T_c = 25^\circ\text{C}$  are given below. Hysteresis voltage is 0.3V ( $V_{IHa} - V_{ILa}$ ).

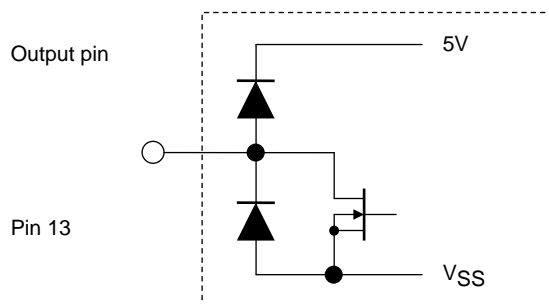


Input voltage specifications are as follows.

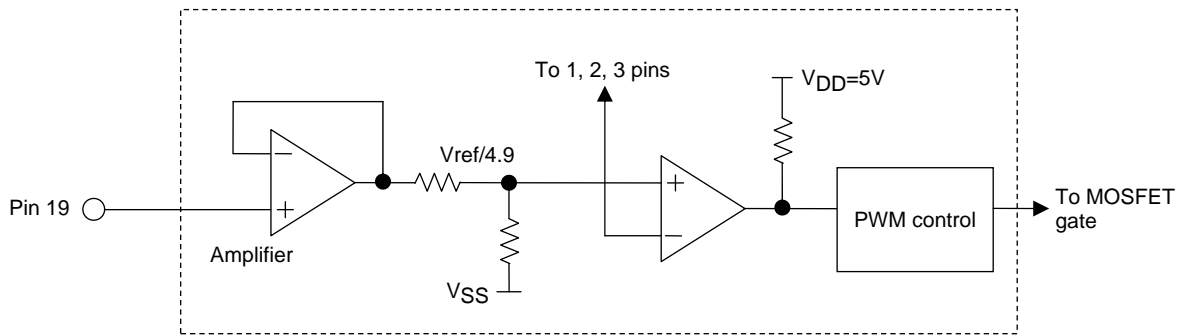
$V_{IH} = 2.5\text{V min}$

$V_{IL} = 0.8\text{V max}$

<Configuration of the FAULT input pin>

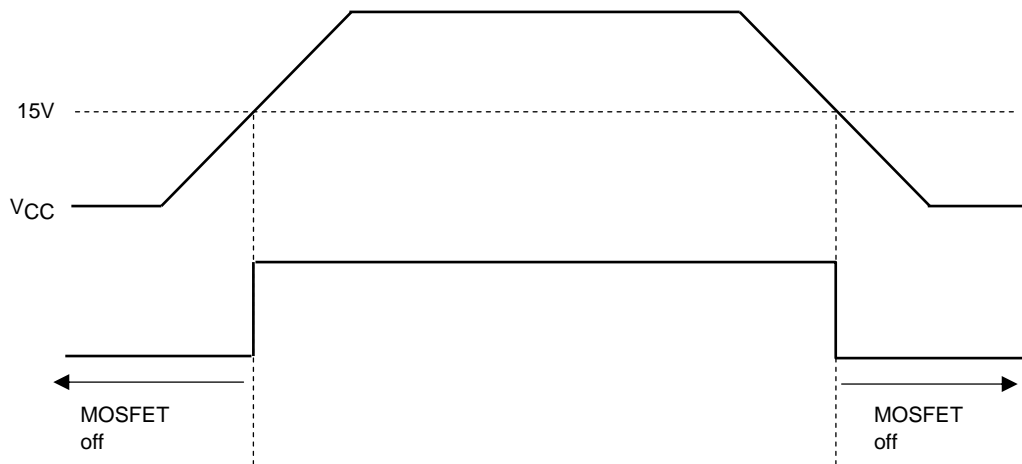


<Configuration of the Vref input pin>



[VCC Reduced voltage detection]

The internal control IC of the driver has a function that detects reduced voltage when  $V_{CC}$  is supplied, to prevent insufficient internal P-channel MOSFET gate voltage. The reduced voltage detection level is set to  $V_{CC} = 15V$  (typ.).



When  $V_{CC} < 15V$ , an internal control voltage has not risen above the preset threshold level, so ENABLE must be set to low in order to turn off the MOSFET.

## 2. Output short-circuit detection, Overcurrent Detection and Overheat Detection

Each detection function operates using a latch system and turns output off. To restore output operation, turn the  $V_{CC}$  power supply off and then on again to apply a power-on reset.

### [Output Short-circuit Detection, Overcurrent Detection]

When the output pin is simply connected to the circuit GND or  $V_{CC}$ , or when the output load is short-circuited, the output short circuit detector must be activated and turn the output off.

Constant current PWM control can be performed by connecting a current detection resistor to pins 1, 2 and 3, and setting the  $V_{ref}$  pin voltage to less than 2.0V. In addition, when this current detection resistor voltage exceeds 0.48V (typ.), the overcurrent detector is activated and shuts the output off.

### [Overheat Detection]

Rather than directly detecting the temperature of the semiconductor device, overheat detection detects the temperature of the aluminum substrate (144°C typ).

Within the allowed operating range of  $I_{O1}$  (4.6A) recommended in the specifications, if a heat sink attached for the purpose of reducing the operating substrate temperature,  $T_c$ , comes loose, the semiconductor can operate without breaking.

However, we cannot guarantee operations without breaking in the case of operation other than those recommended, such as operations at a current exceeding  $I_{OH\ max}$  (4.6A) that occurs before overcurrent detection is activated.

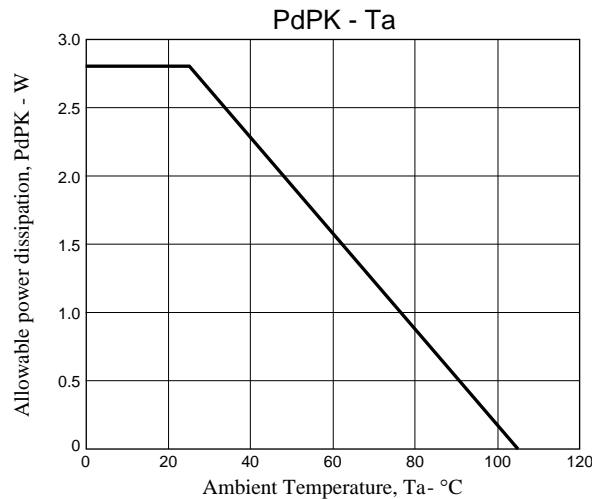
## 3. Mitigated Curve of Package Power Loss, PdPK, vs. Ambient Temperature, Ta

Package power loss, PdPK, refers to the average internal power loss, PdAV, allowable without a heat sink.

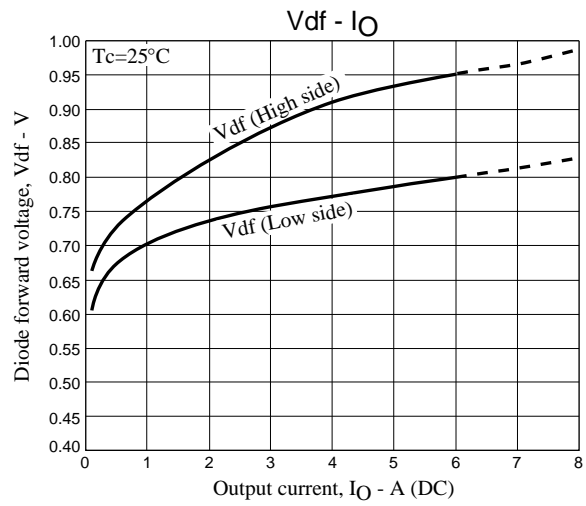
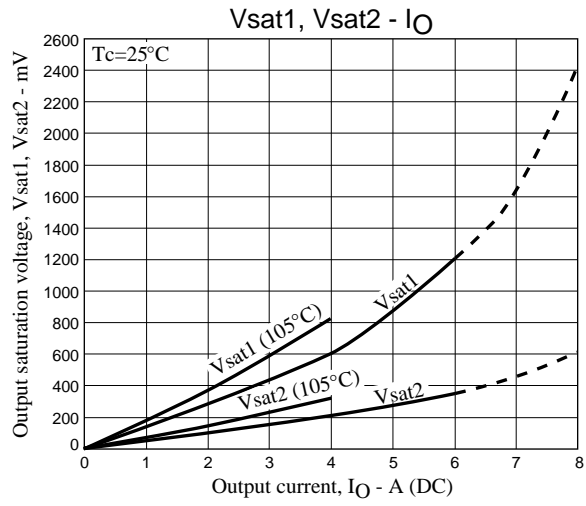
The figure below represents the allowable power loss, PdPK, vs. fluctuations in the ambient temperature, Ta.

Power loss of up to 2.8W is allowable at  $T_a=25^\circ\text{C}$ , and of up to 1.5W at  $T_a=60^\circ\text{C}$ .

Allowable power dissipation, PdPK (no heat sink) - Ambient temperature, Ta



4. Data



## 5. Other Notes on Use

In addition to the “Notes” indicated in the Sample Application Circuit, care should also be given to the following contents during use.

### (1) Allowable operating range

Operation of this product assumes use within the allowable operating range. If a supply voltage or an input voltage outside the allowable operating range is applied, an overvoltage may damage the internal control IC or the MOSFET. If a voltage application mode that exceeds the allowable operating range is anticipated, connect a fuse or take other measures to cut off power supply to the product.

### (2) Input pins

If the input pins are connected directly to the PC board connectors, electrostatic discharge or other overvoltage outside the specified range may be applied from the connectors and may damage the product. Current generated by this overvoltage can be suppressed to effectively prevent damage by inserting 100Ω to 1kΩ resistors in lines connected to the input pins.

Take measures such as inserting resistors in lines connected to the input pins.

### (3) Input Signal Lines

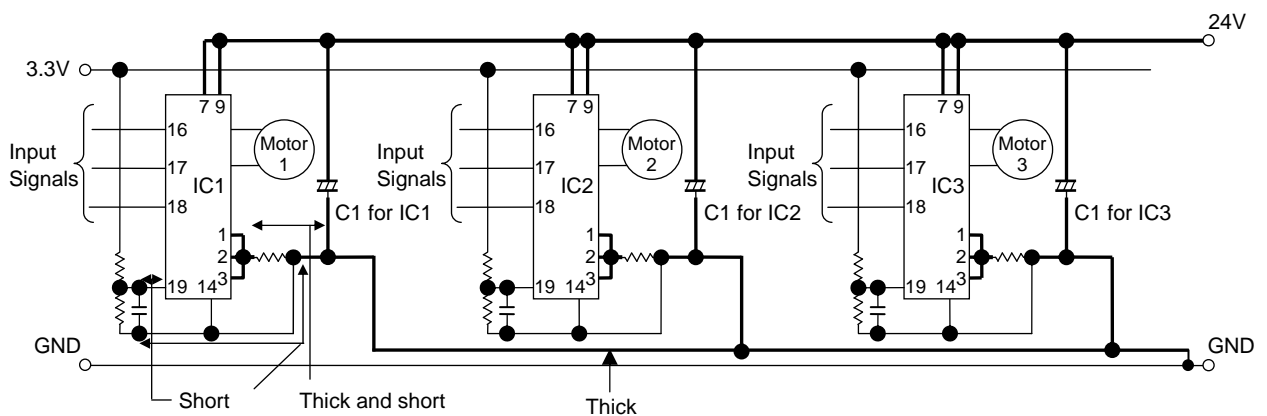
1) Do not use an IC socket to mount the driver, and instead solder the driver directly to the PC board to minimize fluctuations in the GND potential due to the influence of the resistance component and inductance component of the GND pattern wiring.

2) To reduce noise due to electromagnetic induction to small signal lines, do not design small signal lines (sensor signals, 5V or 3.3V power supply signal lines) that run parallel near the motor output lines OUT1 and OUT2.

3) Pins 5, 11, 12 and 15 of this product are N.C pins. Do not connect any wiring to these pins.

### (4) When mounting multiple drivers on a single PC board

When mounting multiple drivers on a single PC board, the GND design should mount a VCC decoupling capacitor, C1, for each driver to stabilize the GND potential of the other drivers. The key wiring points are as follows.



# STK681-352-E

## ORDERING INFORMATION

Device	Package	Shipping (Qty / Packing)
STK681-352-E	SIP-19 (Pb-Free)	20 / Fan-Fold

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