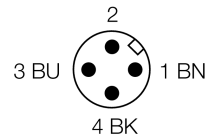
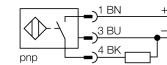


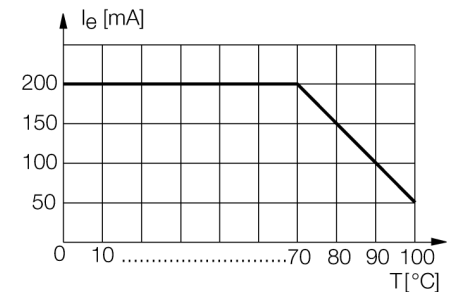
- Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer Vectra
- Factor 1 for all metals
- Magnetic field immune
- For temperatures of - 40 °C to +100 °C
- High protection class IP69K, for harsh environments
- Special double-lip seal
- Protection against all common acid and alkaline cleaning agents
- Laser engraved label, permanently legible
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 connector

**Wiring diagram**



**Functional principle**

The inductive sensors for the food industry are absolutely watertight and resistant to cleaning agents and disinfectants. The requirements of the protection classes IP68 and IP69K are well exceeded by our uprox®+ sensors. The sensors are well protected by a LCP front cap and a stainless steel housing.



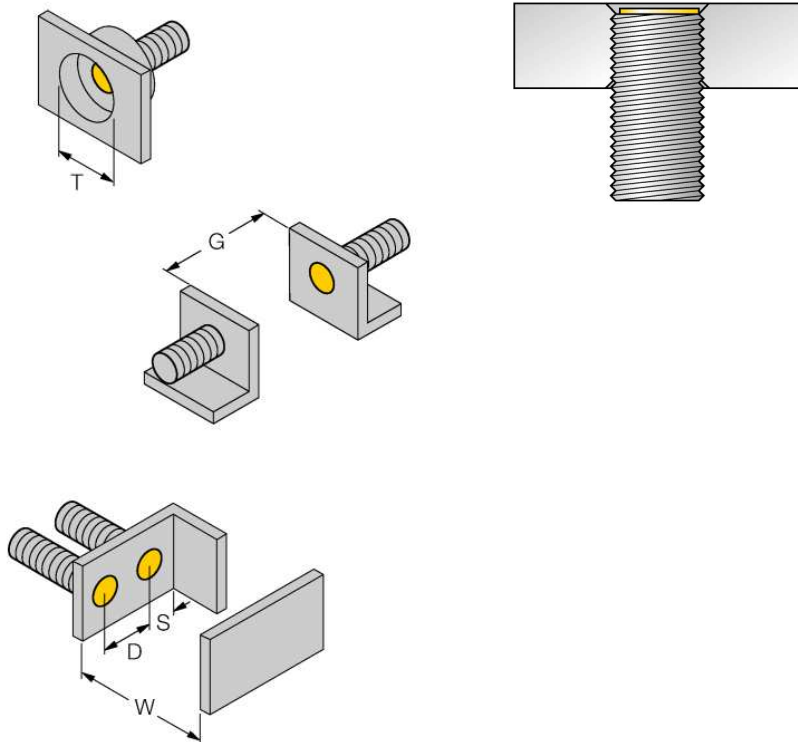
<b>Type code</b>	BI8U-EM18WD-AP6X-H1141
Ident no.	1634816
<b>Rated operating distance Sn</b>	8 mm
Mounting condition	flush
Assured sensing range	≤ (0,81 x Sn) mm
Repeatability	≤ 2 % of full scale
Temperaturdrift	10 %
Hysteresis	≤ ± 20 %, ≤ -25 °C , ≥ +70 °C
Ambient temperature	3...15 % -40...+100 °C
<b>Operating voltage</b>	10...30VDC
Residual ripple	≤ 10 % U <sub>ss</sub>
DC rated operational current	≤ 200 mA
No-load current I <sub>0</sub>	≤ 15 mA
Residual current	≤ 0.1 mA
Rated insulation voltage	≤ 0.5 kV
Short-circuit protection	yes/ cyclic
Voltage drop at I <sub>e</sub>	≤ 1.8 V
Wire breakage / Reverse polarity protection	yes/ complete
Output function	3-wire, NO contact, PNP
Protection class	☐
Switching frequency	1.5 kHz
<b>Design</b>	threaded barrel, M18 x 1
Dimensions	52 mm
Housing material	Metal, V4A (1.4404)
Material active face	Plastic, LCP
Connector housing	plastic, PP
Admissible pressure on front cap	≤ 15 bar
Max. tightening torque housing nut	25 Nm
Connection	male, M12 x 1, M12 push-pull compatible
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 / IP69K
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Switching state</b>	● yellow

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Distance D	36 mm
Distance W	24 mm
Distance T	54 mm
Distance S	27 mm
Distance G	48 mm

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Diameter of the active area B                     $\varnothing$  18 mm



Flush and recessed mounting of all *uprox<sup>®</sup>+* threaded barrel sensors. Safe operation is ensured if the sensor is screwed in by half a turn.

### Accessories

Type code	Ident no.	Description	Dimension drawing
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	
PN-M18	6905310	Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)	

### Wiring accessories

Type code	Ident no.	Description	Dimension drawing
RKC4T-2/TEL	6625010	Connection cable, female M12, straight, 3-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see <a href="http://www.turck.com">www.turck.com</a>	