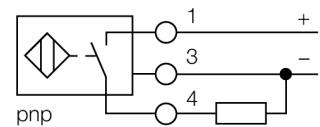


- Threaded barrel, M18 x 1
- Plastic, PBT-GF20-V0
- Factor 1 for all metals
- Protection class IP68
- Magnetic field immune
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Terminal chamber

**Wiring diagram**



**Functional principle**

Inductive sensors detect metal objects contactless and wear-free. Due to the patented ferrite-less 3-coil system, uprox® factor 1 sensors have distinct advantages compared to conventional sensors. They detect all metals at the same switching distance, are magnetic field immune and feature large switching distances.

<b>Type code</b>	BI5U-P18SK-AP6X
Ident no.	1635700
<b>Rated operating distance Sn</b>	5 mm
Mounting condition	flush
Assured sensing range	≤ (0,81 x Sn) mm
Repeatability	≤ 2 % of full scale
Temperaturdrift	10 %
Hysteresis	≤ ± 15 %, ≤ -25 °C v ≥ +70 °C
Ambient temperature	3...15 % -30...+85 °C
<b>Operating voltage</b>	10...30VDC
Residual ripple	≤ 10 % U <sub>ss</sub>
DC rated operational current	≤ 200 mA
No-load current I <sub>0</sub>	≤ 15 mA
Residual current	≤ 0.1 mA
Rated insulation voltage	≤ 0.5 kV
Short-circuit protection	yes/ cyclic
Voltage drop at I <sub>0</sub>	≤ 1.8 V
Wire breakage / Reverse polarity protection	yes/ complete
Output function	3-wire, NO contact, PNP
Protection class	☐
Switching frequency	3 kHz
<b>Design</b>	threaded barrel, M18 x 1
Dimensions	77 mm
Housing material	Plastic, PBT
Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, plastic, PA12-GF20
Material active face	Plastic, PBT
Max. tightening torque housing nut	2 Nm
Connection	Terminal chamber
Clamping ability	≤ 2.5 mm <sup>2</sup>
Cable external diameter	4.5...8mm
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Switching state</b>	● yellow
Included in scope of supply	cable gland; 2x plastic seals

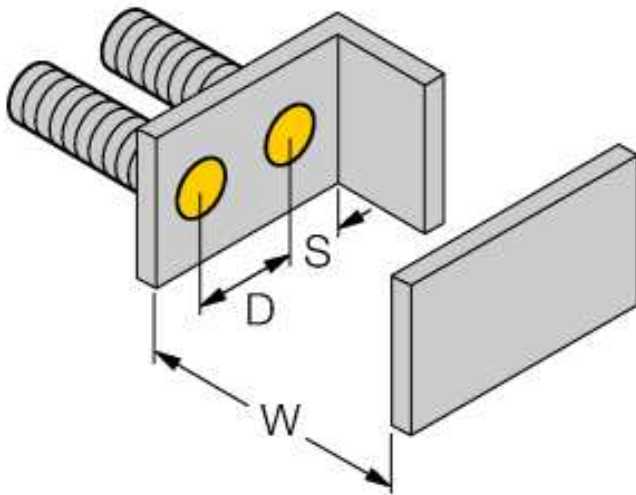
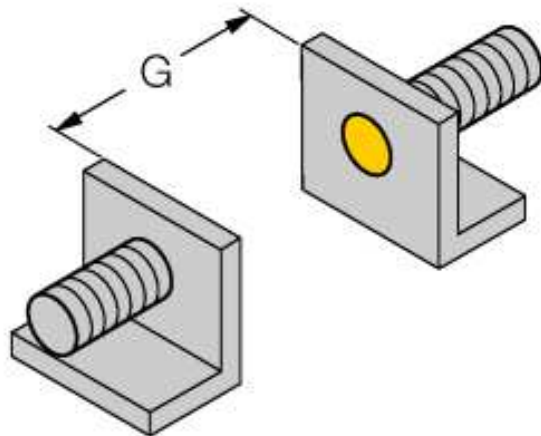
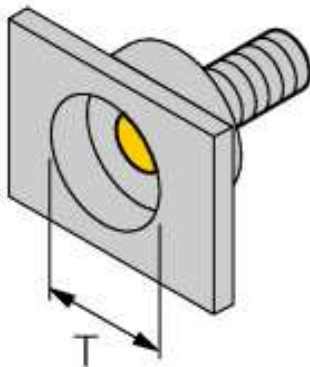
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Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn

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Diameter of the active area B	Ø 18 mm
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**Accessories**

Type code	Ident no.	Description	Dimension drawing
QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass Male thread M24 x 1.5. Note: The switching distance of proximity switches can be reduced by the use of quick-mount brackets.	
BST-18B	6947214	Fixing clamp for threaded barrel devices, with dead-stop; material: PA6	
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	