

**Inductive sensor  
for use in vehicle board nets  
BI8-EM18-AP45XLD**

**TURCK**

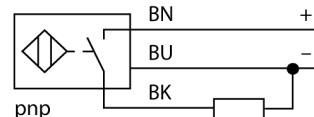
Industrial  
Automation



Type code	BI8-EM18-AP45XLD
Ident no.	1584011
<b>Rated operating distance Sn</b>	8 mm
Mounting condition	flush
Assured sensing range	$\leq (0.81 \times Sn) \text{ mm}$
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeatability	$\leq 2\% \text{ of full scale}$
Temperaturdrift	10 %
Hysteresis	$\leq \pm 15\%, \leq -25^\circ\text{C} \vee \geq +70^\circ\text{C}$
Ambient temperature	3...15 % -40...+85 °C
Temperature changes (EN60068-2-14)	-40...+85 °C; 20 cycles
<b>Operating voltage</b>	8.4...65 VDC
Residual ripple	$\leq 10\% U_{ss}$
DC rated operational current	$\leq 200 \text{ mA}$
No-load current $I_0$	$\leq 15 \text{ mA}$
Residual current	$\leq 0.1 \text{ mA}$
Rated insulation voltage	$\leq 0.5 \text{ kV}$
Short-circuit protection	yes/ cyclic
Voltage drop at $I_0$	$\leq 1.8 \text{ V}$
Wire breakage / Reverse polarity protection	yes/ complete
Output function	3-wire, NO contact, PNP
Load-dump protection (DIN ISO 7637-2)	Severity degree IV / Level 4
Switching frequency	0.5 kHz
<b>Design</b>	threaded barrel, M18 x 1
Dimensions	54 mm
Housing material	Metal, V4A (1.4404)
Material active face	Plastic, PA
End cap	Plastic, EPTR
Max. tightening torque housing nut	25 Nm
Connection	cable
Cable quality	5.2 mm, Lif32Y32Y, TPE, 2 m
Cable cross section	3 x 0.5 mm <sup>2</sup>
Vibration resistance	55 Hz (1 mm)
Vibration resistance (EN 60068-2-6)	20 g; 10...3000 Hz; 50 cycles; 3 axes
Shock resistance	30 g (11 ms)
Shock resistance (EN 60068-2-27)	150 g; 6 ms ½ sinus; each 3x; 3 axes
Continuous shock resistance (EN 60068-2-29)	100 g; 11 ms ½ sinus; each 3x; 3 axes
Salt spray test (EN 60068-2-52)	severity degree 5 (4 test cycles)
Protection class	IP68 / IP69K
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Switching state</b>	• yellow

- e1 type approval from German federal office for motor vehicles
- Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- For vehicle board nets, 12 V and 24 V
- Increased interference immunity 100V/m radiated and 100mA BCI
- Load-Dump protection according to DIN 7637 (SAE J 113-11)
- Extended temperature range
- High protection classes IP68/IP69K
- Protection against salt spray and thermal shock
- Laser engraved label, permanently legible
- DC 3-wire, 8.4...65 VDC
- NO contact, PNP output
- Cable connection

#### Wiring diagram



#### Functional principle

Maximum reliability even under the most extreme environmental conditions is guaranteed by our sensors for mobile applications. TURCK's inductive sensors for extremely hostile industrial environments not only meet, but even exceed the requirements of the protection classes IP68 and IP69.

Applied in vehicles for road construction or in agricultural machines, these sensors excel in high vibration and shock resistance and they withstand fast temperature cycles.

#### 12 V Bordnet

Impulse	1	2	3a	3b	4	5
Severity level	IV	IV	IV	IV	IV	IV
Failure criterion	C	C	A	A	C	C

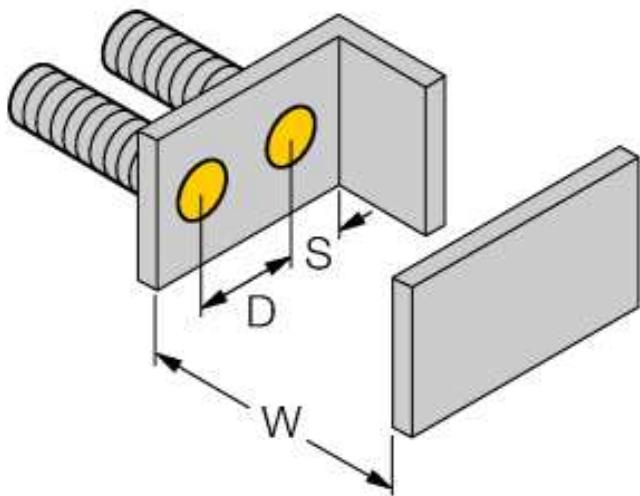
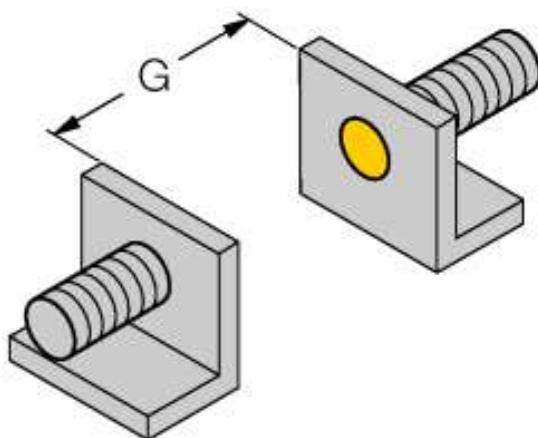
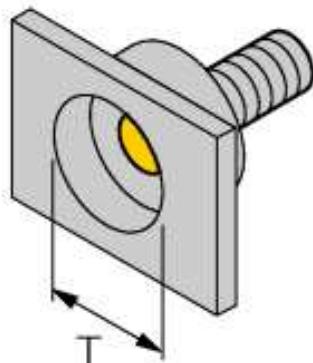
#### 24 V Bordnet

Impulse	1	2	3a	3b	4	5
Severity level	III	IV	IV	IV	III	IV
Failure criterion	C	C	A	A	A	C

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Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn

Diameter of the active area B      Ø 18 mm



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**Accessories**

Type code	Ident no.	Description	Dimension drawing
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	