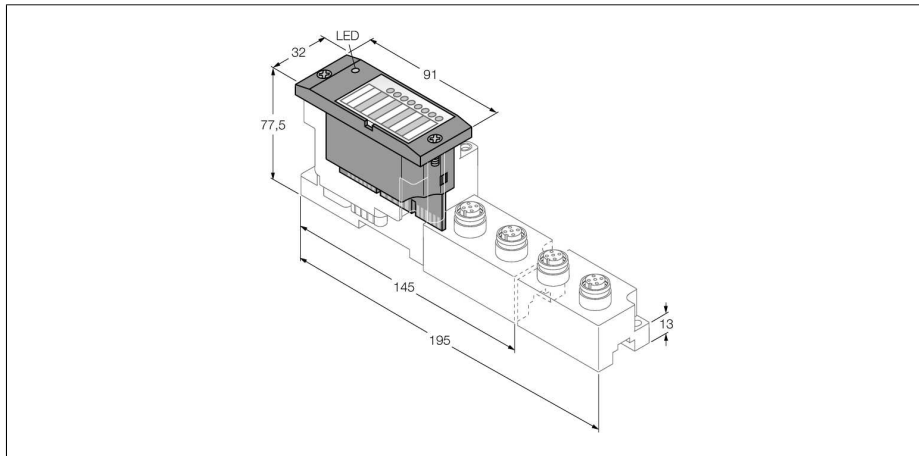


**BL67 electronic modules**  
**8 digital outputs, PNP, 0.5 A**  
**BL67-8DO-0.5A-P**



- Independent of the type of fieldbus and connection technology used
- Protection class IP67
- LEDs indicate status and diagnostic
- Electronics galvanically separated from the field level via optocouplers
- 8 digital outputs, 24 VDC
- Max. 0.5 A
- PNP switching
- From version VN 01-07 and higher, the module supports accelerated start-up for applications with Fast Start-Up (FSU) and QuickConnect (QC).

<b>Type</b>	BL67-8DO-0.5A-P
Ident-No.	6827172
<b>Number of channels</b>	8
Supply voltage	24 VDC
Nominal voltage $V_n$	24 VDC
Rated current from field supply	$\leq 100$ mA
Rated current from module bus	$\leq 30$ mA
max. sensor supply $I_{sens}$	4 A Electronically limited current supply via gateway or power feed
Max. load current $I_L$	10 A via gateway or power feed
Power loss, typical	$\leq 1.5$ W
<b>Connection technology</b>	M8, M12, M23
<b>Output type</b>	pnp
Output voltage	24 VDC
Output current per channel	0.5 A
Output delay	3 ms
Load type	resistive, inductive, lamp load
Load resistance, resistive	$> 48 \Omega$
Load resistance, inductive	$< 1.2$ H
Lamp load	$< 3$ W
Switching frequency, resistive	$< 200$ Hz
Switching frequency, inductive	$< 2$ Hz
Switching frequency, lamp load	$< 20$ Hz
Short-circuit protection	yes
Simultaneity factor	1
Electrical isolation	electronics for the field level
<b>Number of diagnostic bits</b>	8

**Functional principle**

BL67 electronic modules are plugged on the purely passive base modules which in turn are connected to the field devices. The separation of connection level and electronics simplifies maintenance considerably. Flexibility is enhanced because the user can choose between base modules with different connection technologies.

The electronic modules are completely independent of the higher level fieldbus through the use of gateways.

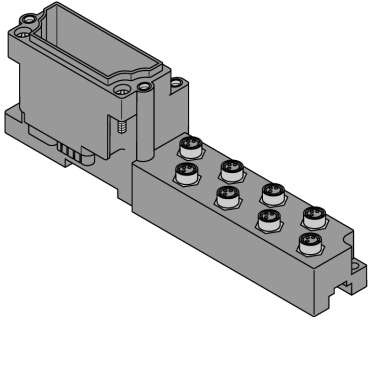
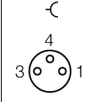
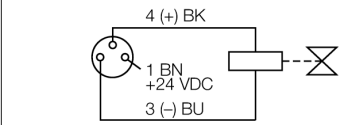
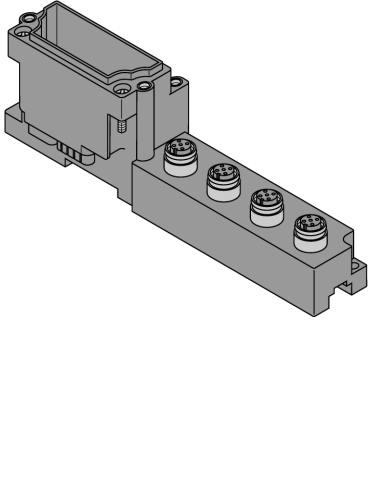
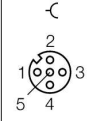
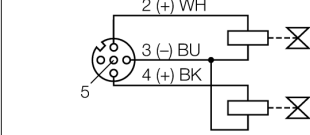
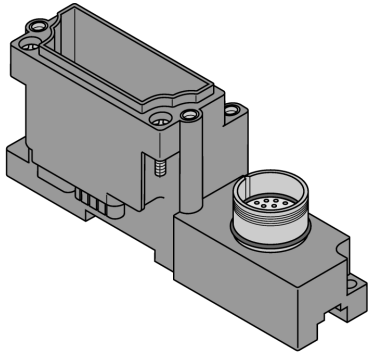

**BL67 electronic modules**  
**8 digital outputs, PNP, 0.5 A**  
**BL67-8DO-0.5A-P**

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Dimensions (W x L x H)	32x91x59mm
Approvals	CE, cULus
Operating temperature	-40...+70 °C
Temperature derating	
< 0 °C Ambient temperature	Support for version VN 01-03 and higher, no limitation
> 55 °C Circulating air (Ventilation)	no limitation
> 55 °C Steady ambient air	Simultaneity factor 0.5
Storage temperature	-40 ... +85 °C
Relative humidity	5 to 95% (internal), Level RH-2, no condensation (at 45 °C storage)
Vibration test	acc. to EN 61131
Extended vibration resistance	
- up to 5 g (at 10 to 150 Hz)	For mounting on DIN rail no drilling according to EN 60715, with end bracket
- up to 20 g (at 10 to 150 Hz)	For mounting on base plate or machinery Therefore every second module has to be mounted with two screws each.
Shock test	acc. to IEC 68-2-27
Drop and topple	acc. to IEC 68-2-31 and free fall to IEC 68-2-32
Electro-magnetic compatibility	acc. to EN 61131-2
Protection class	IP67
Tightening torque fixing screw	0.9...1.2 Nm

**BL67 electronic modules**  
**8 digital outputs, PNP, 0.5 A**  
**BL67-8DO-0.5A-P**

**Compatible base modules**

Dimension drawing	Type	Pin configuration
	<p><b>BL67-B-8M8</b>                      6827188                      8 x M8, 3-pole, female</p> <p><b>Comments</b>                      Matching connection cable (for example):                      SKP32-SSP3/S90                      Ident-No. 8008685</p>	<p><b>Pin assignment</b></p>  <p>1 = V<sub>SENS</sub>                      3 = GND                      4 = Output A</p> <p><b>Wiring diagram</b></p> 
	<p><b>BL67-B-4M12</b>                      6827187                      4 x M12, 5-pole, female</p> <p><b>Comments</b>                      Matching connection cable (for example):                      WAK4-2-WAS4/S90                      Ident-No. 8006739</p> <p><b>BL67-B-4M12-P</b>                      6827195                      4 x M12, 5-pole, female, paired</p> <p><b>Comments</b>                      Matching connection cable (for example):                      WAK4-2-WAS4/S90                      Ident-No. 8006739</p>	<p><b>Pin assignment</b></p>  <p>1 = V<sub>SENS</sub>                      2 = Output B                      3 = GND                      4 = Output A                      5 = PE</p> <p><b>Wiring diagram</b></p> 
	<p><b>BL67-B-1M23</b>                      6827213                      1 x M23, 12-pole, female</p> <p><b>Comments</b>                      field-wireable connector (for example):                      FW-M23ST12Q-G-LT-ME-XX-10                      Ident-No. 6604070</p>	<p><b>Pin assignment</b></p>  <p>1 = Signal 0      7 = Signal 6                      2 = Signal 1      8 = Signal 7                      3 = Signal 2      9 = V<sub>SENS</sub>                      4 = Signal 3      10 = V<sub>SENS</sub>                      5 = Signal 4      11 = V<sub>SENS</sub>                      6 = Signal 5      12 = GND</p>

**BL67 electronic modules**  
**8 digital outputs, PNP, 0.5 A**  
**BL67-8DO-0.5A-P**

**TURCK**

Industrial  
Automation

**LED display**

<b>LED</b>	<b>color</b>	<b>status</b>	<b>description</b>
D		OFF	Error report or diagnostics active.
	RED	ON	Failure of MODBUS communication Check if more than 2 adjacent electronic modules are pulled. Relevant modules are located between gateway and this module.
	RED	FLASHING (0.5 Hz)	Upcoming module diagnostics
DO channels 0...7		OFF	Output status x = 0 (OFF), diagnostics disabled
	GREEN	ON	Input status x = 1 (ON)
	RED	ON	Short-circuit/overload at output x

**BL67 electronic modules**  
**8 digital outputs, PNP, 0.5 A**  
**BL67-8DO-0.5A-P**

**Data mapping**

DATA	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Output	m	DO 7	DO 6	DO 5	DO 4	DO 3	DO 2	DO 1	DO 0

n = Offset of input data; depending on extension of station and the corresponding fieldbus.

m = Offset of output data; depending on extension of station and the corresponding fieldbus.

With PROFIBUS, PROFINET and CANopen, the I/O data of this module is localized within the process data of the whole station via the hardware configuration tool of the fieldbus master.

With DeviceNet™, EtherNet/IP™ and Modbus TCP a detailed mapping table can be created with the TURCK configuration tool I/O-ASSISTANT.

**Pin assignment at corresponding base module:**

DATA	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
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<b>BL67-B-8M8</b>									
Output	m	C7 P4	C6 P4	C5 P4	C4 P4	C3 P4	C2 P4	C1 P4	C0 P4
<b>BL67-B-4M12</b>									
Output	m	C3 P2	C2 P2	C1 P2	C0 P2	C3 P4	C2 P4	C1 P4	C0 P4
<b>BL67-B-4M12-P</b>									
Output	m	C3 P2	C3 P4	C2 P2	C2 P4	C1 P2	C1 P4	C0 P2	C0 P4
<b>BL67-B-1M23(-VI)</b>									
Output	m	C0 P8	C0 P7	C0 P6	C0 P5	C0 P4	C0 P3	C0 P2	C0 P1

C... = slot no., P... = pin no.