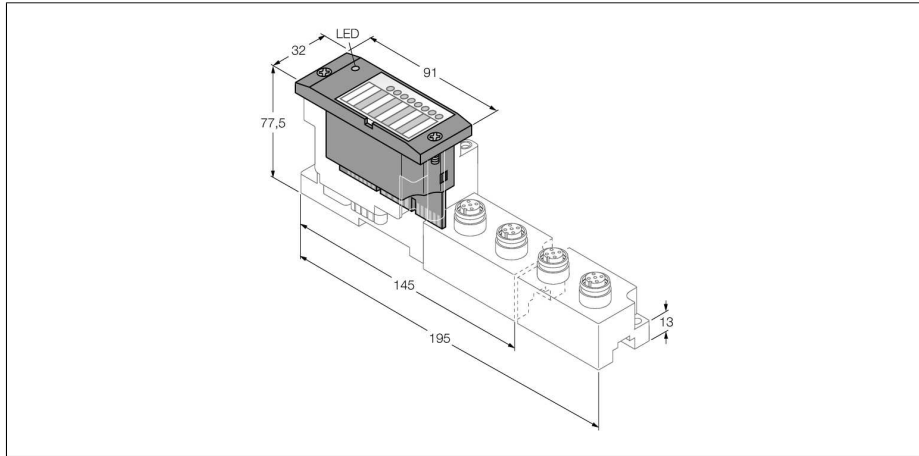


BL67 electronic modules
4 analog inputs for thermoelements
BL67-4AI-TC



- Independent of the type of fieldbus and connection technology used
- Protection class IP67
- LEDs indicate status and diagnostic
- Electronics galvanically separated from the field level via optocouplers
- 4 analog inputs for the connection of thermocouples
- Types B, C, E, G, J, K, N, R, S and T
- Cold junction compensation via Pt1000 probe in a special connector

Functional principle

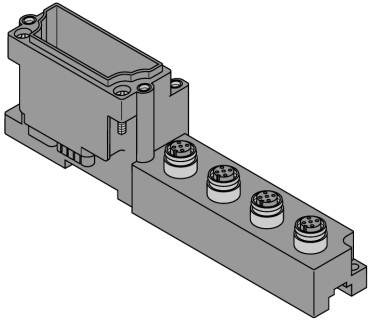
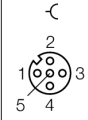
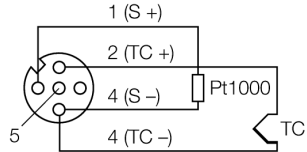
BL67 electronic modules are plugged on the purely passive base modules which in turn are connected to the field devices. The separation of connection level and electronics simplifies maintenance considerably. Flexibility is enhanced because the user can choose between base modules with different connection technologies.

The electronic modules are completely independent of the higher level fieldbus through the use of gateways.

Type	BL67-4AI-TC
Ident-No.	6827368
Number of channels	4
Supply voltage	24 VDC
Nominal voltage V _N	24 VDC
Rated current from field supply	≤ 30 mA
Rated current from module bus	≤ 50 mA
Power loss, typical	≤ 1 W
Inputs	
Input type	types B, C, E, G, J, K, N, R, S, T
Input resistance	> 7MΩ
Connection technology	M12
Voltage resolution	
	+/- 50mV: < 2μV
	+/- 100mV: < 4μV
	+/- 500mV: <20μV
	+/-1000mV: <50μV
Maximum limiting frequency, analogue	70 Hz
Basic fault limit at 23 °C	< 0.2 %
Repeatability	0.05 %
Temperature coefficient	< 150 ppm/°C of full scale
Resolution	16 Bit
Measured-value display	16 bit signed integer 12 bit full range left-justified
Number of diagnostics bytes	4
Number of parameter bytes	4
Dimensions (W x L x H)	32x91x59mm
Approvals	CE
Operating temperature	-40...+70 °C
Storage temperature	-40 ... +85 °C
Relative humidity	5 to 95% (internal), Level RH-2, no condensation (at 45 °C storage)
Vibration test	acc. to EN 61131
Extended vibration resistance	
- up to 5 g (at 10 to 150 Hz)	For mounting on DIN rail no drilling according to EN 60715, with end bracket
- up to 20 g (at 10 to 150 Hz)	For mounting on base plate or machinery Therefore every second module has to be mounted with two screws each.
Shock test	acc. to IEC 68-2-27
Drop and topple	acc. to IEC 68-2-31 and free fall to IEC 68-2-32
Electro-magnetic compatibility	acc. to EN 61131-2
Protection class	IP67
Tightening torque fixing screw	0.9...1.2 Nm

BL67 electronic modules
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BL67-4AI-TC

Compatible base modules

Dimension drawing	Type	Pin configuration
	<p>BL67-B-4M12 6827187 4 x M12, 5-pole, female, A-coded</p> <p>Comments Matching connector with Pt1000 probe for cold junction compensation: BL67-WAS5-THERMO Ident. no. 6827197</p>	<p>Pin assignment</p>  <p>1 = S + 2 = TC + 3 = GND 4 = TC - / S - 5 = PE</p> <p>Wiring diagram</p> 

BL67 electronic modules
4 analog inputs for thermoelements
BL67-4AI-TC**LED display**

LED	color	status	description
D		OFF	Error report or diagnostics active.
	RED	ON	Failure of MODBUS communication Check if more than 2 adjacent electronic modules are pulled. Relevant modules are located between gateway and this module.
	RED	FLASHING (0.5 Hz)	Upcoming module diagnostics
AI channels 0...3			Without function

BL67 electronic modules
4 analog inputs for thermoelements
BL67-4AI-TC

Data mapping

DATA	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Input	n	AI 0 LSB							
	n+1	AI 0 MSB							
	n+2	AI 1 LSB							
	n+3	AI 1 MSB							
	n+4	AI 2 LSB							
	n+4	AI 2 MSB							
	n+6	AI 3 LSB							
	n+7	AI 3 MSB							

n = Offset of input data; depending on extension of station and the corresponding fieldbus.

m = Offset of output data; depending on extension of station and the corresponding fieldbus.

With PROFIBUS, PROFINET and CANopen, the I/O data of this module is localized within the process data of the whole station via the hardware configuration tool of the fieldbus master.

With DeviceNet™, EtherNet/IP™ and Modbus TCP a detailed mapping table can be created with the TURCK configuration tool I/O-ASSISTANT.