# 4-Pin Super Flux Green LED Lamp Orca R Series (4.6mm Dome)

# BIVAR

#### R20GRN-4-0045

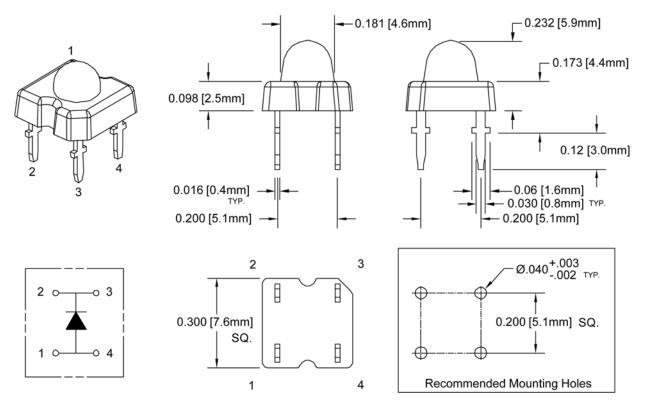
- **RoHS Compliant**
- **Low Profile Dome Lens**
- Automatic Insertion Compatible Tubular Packaging
- **Automatic Placement Compatible**
- **High Intensity Output**
- **High Power Efficiency**



Bivar R20GRN-4-0045 comes with low profile package design incorporating higher forward current to maximize intensity while minimizing the number of LEDs required to achieve uniform and enhanced light distribution. Low power consumption with quick response time means savings in electricity.

Bivar R20GRN-4-0045 can be coupled with reflectors or lenses for optimal light distribution needs. Typical applications are automotive exterior lighting, decorative interior or exterior lighting, specialty stage lighting, and electronic signage.

Part Number	Material	Emitted Color	Intensity Typ. mcd	Lens Color	Viewing Angle
R20GRN-4-0045	InGaN/Sapphire	Green	8000	Water Clear	45°



- Outline Drawings Notes:
  1. All dimensions are in inches [millimeters].
- 3. Standard tolerance: ±0.010" unless otherwise noted.

  3. Tolerance of overall epoxy outline: ±0.020" unless otherwise noted.

  4. Epoxy meniscus may extend to 0.060" max.







CAUTION: LOOKING DIRECTLY AT LED WITHOUT SHIELDED EYES MAY CAUSE DAMAGE TO RETINA.

# 4-Pin Super Flux Green LED Lamp R20GRN-4-0045



### **Absolute Maximum Ratings**

 $T_A = 25$ °C unless otherwise noted

Power Dissipation	220 mW
Forward Current ( DC )	50 mA
Peak Forward Current <sup>1</sup>	100 mA
Electrostatic Discharge ( Class1 )	2000 V
Reverse Voltage	5 V
Operating Temperature Range	-25 ~ +80°C
Storage Temperature Range	-30 ~ +80°C
Lead Soldering Temperature ( 3 mm from the base of the epoxy bulb ) <sup>2</sup>	260°C

Notes: 1. 10% Duty Cycle, Pulse Width ≤ 0.1 msec.

#### **Electrical Characteristics**

 $T_A = 25$ °C &  $I_F = 20$  mA unless otherwise noted

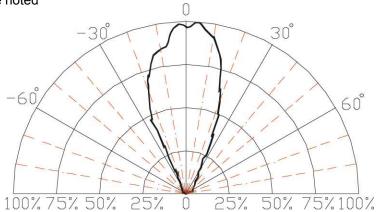
Emitting Color	• • •		Recommend Forward Current (mA)	Reverse Current (μA) V <sub>R</sub> =5V	Dominant Wavelength (nm) <sup>2</sup>		Luminous Intensity (mcd) <sup>3</sup>		Viewing Angle 2 Θ ½ (deg)	
	MIN	TYP	MAX	TYP	MAX	MIN	MAX	MIN	TYP	TYP
Green	3.0	3.4	3.8	20	10	516	526	6000	8000	45

Notes: 1. Tolerance of Forward Voltage: ±0.05V.

- 2. Tolerance of Dominant Wavelength: ±0.1nm.
- 3. Tolerance of Luminous Intensity: ±15%.

# **Directivity Radiation**

 $T_A = 25^{\circ}C$  unless otherwise noted



Relative Luminous Intensity vs. Radiation Angle

Bivar reserves the right to make changes at any time

<sup>2.</sup> Solder time less than 5 seconds at temperature extreme.

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### Typical Electrical / Optical Characteristics Curves

 $T_A = 25$ °C unless otherwise noted

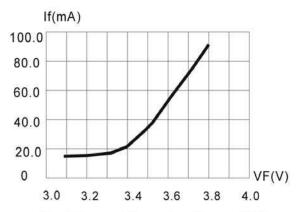


Fig.1 Forward Current vs. Forward Voltage

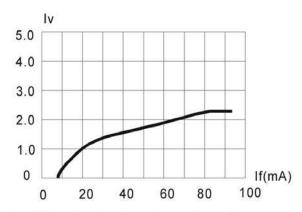


Fig.2 Relative Luminous Intensity vs. Forward Current

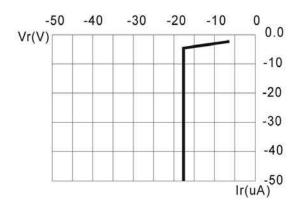
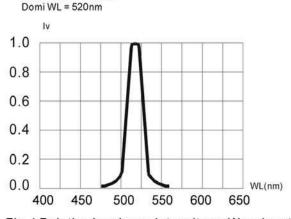


Fig. 3 Reverse Current vs. Reverse Voltage



Half Width = △ 35nm

Fig.4 Relative Luminous Intensity vs. Wavelength

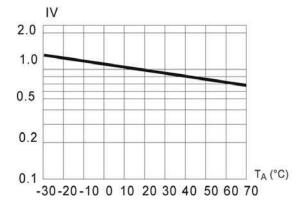


Fig.5 Relative Luminous Intensity vs. Ambient Temperature

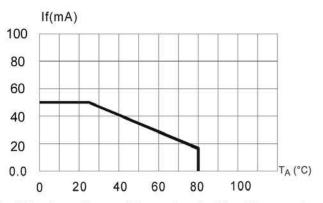
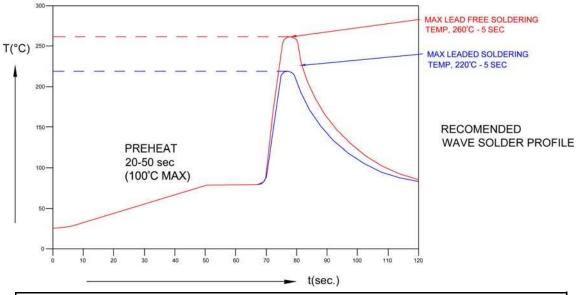


Fig.6 Maximun Forward Current vs. Ambient Temperature

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## **Recommended Soldering Conditions**



Recommended Lead Free Wave Soldering Profile			
Preheat Temperature: 100°C Max.	Peak Temperature: 260°C Max.		
Preheat Time: 20 ~ 50 Seconds	Solder Time Above 217°C: 5 Seconds Max.		
Note: Turn off top heater at preheat to prevent the lamp body directly exposed to the heat source.			

## **Packaging and Labeling Plan**

Bivar Orca R series Super Flux LEDs are packaged in tubes, each of which contains 60 LEDs; and each tube contains a rubber stopper at each end.

