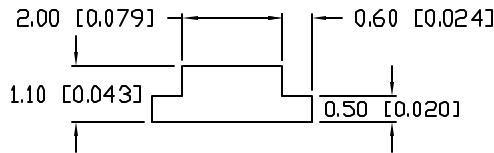
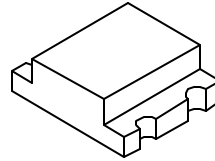
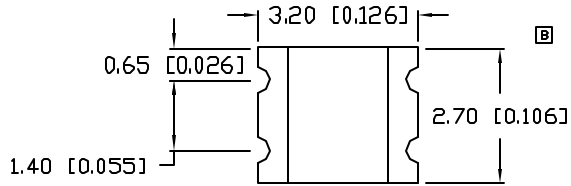
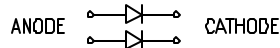
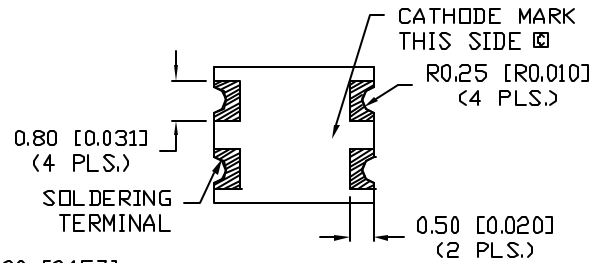
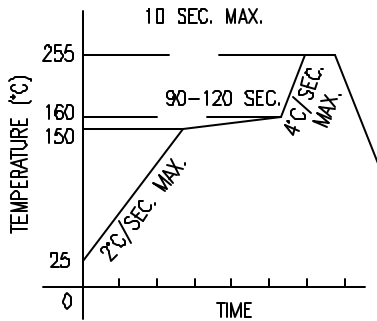


UNCONTROLLED DOCUMENT

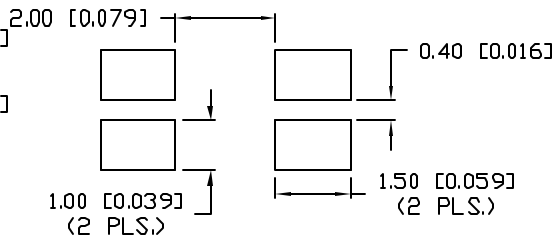
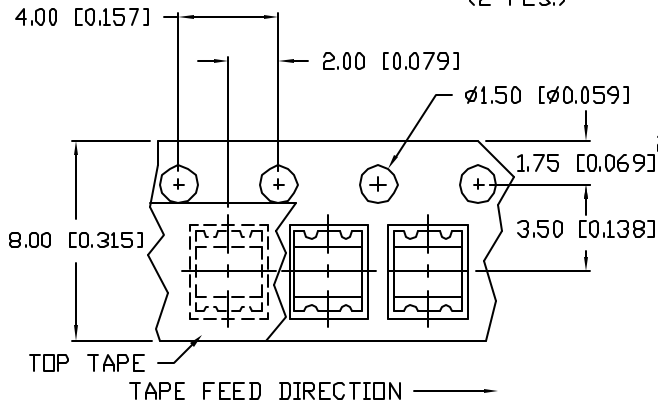


LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER		REV.
SML-LX1210GGW-TR		D
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10695.	1.5.01
B	E.C.N. #10834.	1.25.02
C	E.C.N. #10971. & #10972.	3.25.03
D	E.C.N. #11148.	2.7.05

ELECTRO-OPTICAL CHARACTERISTICS  $T_A=25^\circ\text{C}$   $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		565 (GREEN)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE		2.2	2.6	V <sub>f</sub>	
REVERSE VOLTAGE	5.0			V <sub>r</sub>	I <sub>r</sub> =100μA
AXIAL INTENSITY		10		mcd	I <sub>f</sub> =20mA
VIEWING ANGLE		160		2x theta	
EMITTED COLOR:	GREEN/GREEN				
EPOXY LENS FINISH:	MILKY WHITE DIFFUSED				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		150	mA
STEADY CURRENT		25	mA
POWER DISSIPATION		105	mW
DERATE FROM 25°C		-1.2	mW/°C
OPERATING TEMP.		-30 TO +85	°C
STORAGE TEMP.		-40 TO +85	°C

\* t < 10μS

NOTES:

- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.



CAUTION: MOISTURE SENSITIVE DEVICE  
PER JEDEC LEVEL 4 STANDARDS

UNCONTROLLED DOCUMENT

\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.038), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=+DECIMAL PRECISION -0.00 MAX.=+0.00 -DECIMAL PRECISION

REV.	PART NUMBER
D	SML-LX1210GGW-TR

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RELIABILITY NOTE  
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE: 4.29.99
gt			PAGE: 1 OF 1
			SCALE: N/A

2.7mm x 3.2mm P.C.B. SURFACE MOUNT LED,  
DUAL 565nm GREEN CHIPS, MILKY WHITE DIFFUSED LENS,  
TAPE AND REEL, 2,000 PIECES PER REEL.