

# **Key features**

- Sealed IP 68 (mated connectors)
- Mechanically keyed: ensures correct polarization and alignment.
- Contact arrangements : from 2 to 10 contacts.
- Wire gauge range from 28 AWG to 14 AWG.
- High contact density in a small space.
- Contact termination in either crimp, solder or PCB contacts.



# **User advantages**Temporary immersion IP 68

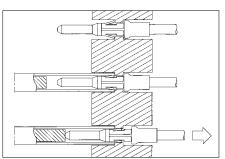
#### 6-collet cluster

Allows a wide range of cable diameter applications for a single connector. Reduces inventory variations.



#### Removable contacts

Crimp versions allow easier wiring and maintenance.



# Part number system

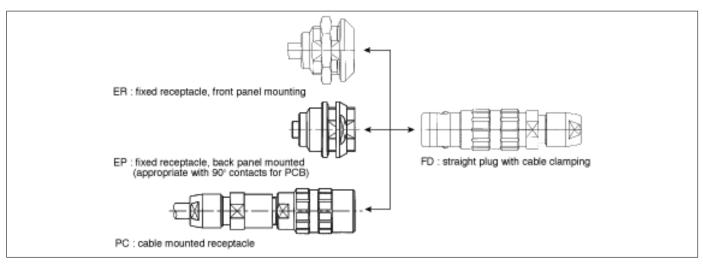
Basic series	JKX	FD	1	G	05	М	С	SDS	
Shell configuration	FD - ER - EP - PC								
Size	0 - 1								
Keying	G								
Contact layouts	<b>02 10</b> (see page 33)								
Contact type	M : pin F : socket (in relation with keyir	g)							
Contact termination	C: crimp; S: solder; P*: straight PC	stails; <b>C</b>	!* : 90°F	PCB tails		).7 mm c solder	clipped		
Material & surface plating	S : Outer shell in brass alloy with glossy  N : Outer shell in brass alloy with black p  D : Obligatory suffix								
	S: Insulator in PPS P: Insulator in Peek (for Ø 0.5 mm conta Obligatory suffix for layouts including	• • •	of Ø 0.5	mm					
Options	<ul> <li>M : Connector with backnut for protective</li> <li>G : Connector adapted to accomodate lar</li> <li>R : Red dot (possible for FD, PC, ER only</li> </ul>	ger cables				, ,		•	

<sup>\*</sup> For receptacles with female contacts only.

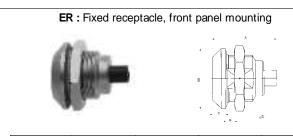


# Shell type

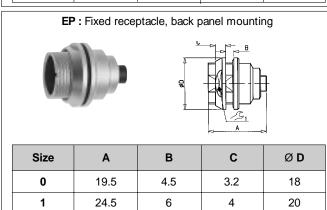
#### Available JKX shells



#### • Dimensions

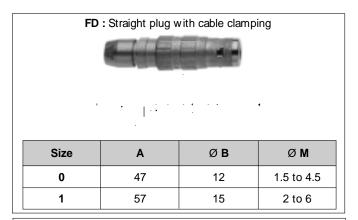


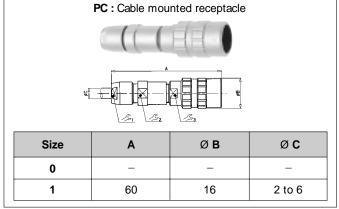
Size	Α	В	С	Ø D
0	19.5	4.5	4	18
1	24.5	8.5	4.5	20



## • Option G: to accomodate bigger cables







Size	A	ØB	ØM
0	51	12	4.6 to 6
1	60	15	6 to 8



# Keying

G keying is available in standard version (0° keying angle, plugs with pin contacts, receptacles with female contacts) for the 4 shell types. Reverse gender available in all layouts.

Shell size	Key	ER	EP	PC	FD
0	G	•	•	_	•
1	G	•	•	•	•

<sup>•</sup> Concerning the availability of other alternatives, please consult our commercial office.

## **Contacts**

#### • Multi contacts inserts

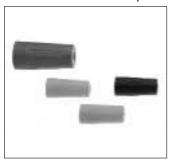
Male			Available C				AWG							
insulator viewed from wiring side	Contact layout	S solder	C crimp	P* straight PCB tails	Q* 90° PCB tails	Ø Contact	Solder wire Max.	Crimp wire Max.	current rating (A)	voltage (Vrms)	voltage (Vdc / Vrms)			
8	02	S	С	Р	Q	0.9	24	20	10	1400	660/460			
	03	S	С	Р	Q	0.9	24	20	8	1300	600/420			
	04	S	С	Р	Q	0.7	26	22	7	1400	660/460			
	05	S	С	Р	Q	0.7	26	22	6.5	800	400/260			
600	06	S		Р		0.5	28	-	2.5	680	320/220			
600	07	S		Р		0.5	28	-	2.5	680	320/220			
8	02	S	С	Р		1.3	20	18	15	1600	760/530			
	03	S	С	Р	Q	1.3	20	18	12	1300	600/420			
	04	S	С	Р	Q	0.9	24	20	10	1900	900/630			
	05	S	С	Р	Q	0.9	24	20	9	1400	660/460			
	06	S	С	Р	Q	0.7	26	22	7	1400	660/460			
	07	S	С	Р	Q	0.7	26	22	7	1400	660/460			
	08	S	С	Р	Q	0.7	26	22	5	1200	600/420			
	10	S		Р		0.5	28	-	2.5	600	300/200			
	insulator viewed from wiring side	insulator viewed from wiring side  02  03  04  05  06  07  02  03  07  01  02  03  07  00  01  00  01  00  00  00  00  00	insulator viewed from wiring side  O2  S  O3  O4  S  O5  O7  S  O4  S  O7  S  O6  O7  S  O6  O7  S  O7  O7  S  O7  O7  O7  O7  O7	insulator viewed from wiring side  O2 S C Crimp  O3 S C  O4 S C  O5 S C  O6 S  O7 S  O4 S C  O6 S  O7 S  O6 S  O7 S  O7 S  O8 C  O6 S  O7 S  O8 C  O8 C	insulator viewed from wiring side  O2 S C P  O3 S C P  O4 S C P  O5 S C P  O6 S P  O7 S P  O8 O4 S C P  O8 O5 S C P  O8 O6 S C P	Insulator viewed from wiring side   P	S	Insulator viewed from wiring side   Contact viewed from wire wire wire wire wire wire wire wire	Solder   Max.	No.   No.	Contact viewed from wiring side   Contact viewed from wire wire wire wire wire wire wire wire			



# **Options**

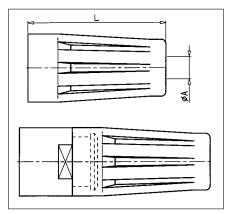
#### Protective boot

Protective boot can accept multiple cable diameters



Part	Shell	Shell size	Dimensions				
number	size	Option	Ø A	L	Ø Câ	ible	
		G		min	Max.		
JBX 0 MP*	0	-	2.2	20	1.5	5.5	
JBX 1 MP*	1	0	2.6	25	2	7.5	
JBX 2 MP*	-	1	4	30	3.5	9.7	

<sup>\*</sup> Color code



Colors
blue
white
grey
yellow
brown
black
red
green
orange

#### Material:

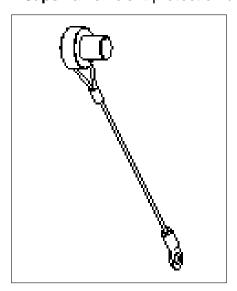
ELASTOLLAN (PUR)

#### Working temperature :

- 40℃; + 80℃ - 40℉; + 176℉

With each JKX connector, one protective boot can accept diverse cable diameters thus the end-user can manage various cable diameters without bothering with multiple part numbers.

#### • Caps: an efficient protection until 2 bars



Part number	Ø
JKX BR0	15
JKX BR1	17



# **Technical characteristics**

## • Material and treatment

Component	Material	Stan	dard	Surface treatment (µm)			
Component	Waterial	ISO	ASTM	Cr	Ni	Au	
Outer shell and collet nut	Brass	CuZn40Pb3	C38500/C360	0.1 - 0.6	5 - 8	-	
Latching sleeve & metal collet	Brass	CuZn40Pb3	C38500/C360	-	5 - 8	-	
Shielding ring	Brass	CuZn40Pb3	C38500/C360	-	3 - 7	-	
Nut	Brass	CuZn40Pb3	C38500/C360		5 - 8	-	
Tapered washer and half bushes	Brass	CuZn40Pb3	C38500/C360	-	5 - 8	-	
Socket contact (1)	Copper-nickel	CuNi1Pb1P	CDA C 19150	-	3 - 5	0.5	
Pin contact (1)	Brass	CuZn35Pb2	C35300/C360	-	3 - 5	0.5	
Clip	Beryllium copper	CuBe1,9	C17200/C360	-	-	-	
(1) Gold thickness as per MIL-G-45204C type 1, class 00.							

Component	Material	Color	Temperature withstanding	
Insert	PPS + 40% GF or PEEK + 15% GF	black brown	-65℃ + 200℃ -50℃ + 250℃	- 85F + 392F - 58F + 482F
Plastic collet	PA 6/6 + MoS2	black	-55℃ + 125℃	-67F + 257F
Cable seal	Silicon rubber	red	- 50℃ + 250℃	- 58F + 482F

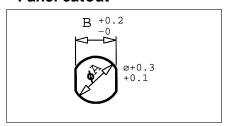
## • Mechanical and climatics

Characteristics	Values	Standard	Method
Endurance	> 1000 cycles (except for 0.7 mm crimp contacts for which endurance is limited to 500 cycles)	MIL-STD 1344A	2016.1
Shock	50 g, duration 6 ms; contact Ø 0.7 mm and 0.9 mm 100 g, duration 6 ms; contact Ø 1.3 mm - 1.6 mm and 2 mm	MIL-STD 1344A	2004.1
Vibrations	10 to 2000 Hz $\gamma$ = 15 g, contact Ø 0.7 mm and 0.9 mm $\gamma$ = 20 g, contact Ø 1.3 mm - 1.6 mm and 2 mm	MIL-STD 1344A	2005.1
Protection index	IP 68 (watertight - 48 hours under 1 m of water)	CEI 529	
	with plastic collets } -55℃ + 125℃ -67∓ + 257∓	-	-
Operating temperature	with optional metal collets $\begin{cases} -55\% + 200\% \\ -67\% + 392\% \end{cases}$	_	-



# Wiring and assembly instructions

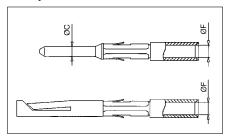
#### Panel cutout



Size	0	1
Ø A	14.1	16.1
В	12.6	14.6

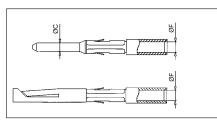
#### • Removable contacts

#### **Crimp contacts**



Con	Contact		Usable cables		Max.	Contact	Endurance
~ <b>^</b>	~ <b>-</b>	Core sect	ion (mm²)	AVACO	current	resistance	(number
Ø C	ØF	min	Max.	AWG	rating (A)	(mΩ)	of cycles)
0.7	0.85	0.129	0.326	22 - 24 - 26	7	5	500 Max.
0.9	1.1	0.205	0.518	20 - 22 - 24	10	3.5	> 1000
1.3	1.4	0.326	0.823	18 - 20 - 22	15	3	> 1000

#### **Solder contacts**

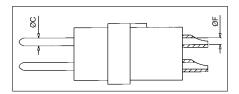


Contact Usable cables		s	Max.	Contact	Endurance		
~ •	~ <b>-</b>	Core sect	ion (mm²)	current			
ØC	ØF	min	Max.	AWG	rating (A)	(mΩ)	of cycles)
0.7	1.0	ı	0.3	22	7	5	500 Max.
0.9	0.8	-	0.21	24	10	3.5	> 1000
1.3	1.1	-	0.60	20	15	3	> 1000

The conductor bucket on the solder contacts is designed with an angle to form a cup into which the solder can flow easily.

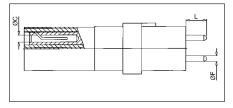
#### Fixed contacts

#### Solder contacts



Con	tact		Usable	cables	Max.	Contact	Endurance
Ø C	ØF	Shell size	Core section (mm <sup>2</sup> ) Max.	AWG	current rating (A)	resistance (mΩ)	(number of cycles)
0.5	0.5	0 - 1	0.096	28	5	10	> 1000
0.7	0.63	0 - 1	0.15	26	7	5	> 1000

#### **Contacts for PCB**

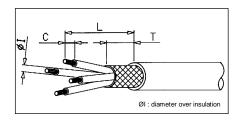


Contacts for PCB	Contact length dimensions "L"
PCB tail length size 0	dimension "L" 5.5 mm
0.7 mm female PCB tail length size 0	dimension "L" 3.5 mm
0.7 mm female PCB tail length size 1	dimension "L" 4.0 mm
0.9 mm female PCB tail length size 0	dimension "L" 3.5 mm
0.9 mm female PCB tail length size 1	dimension "L" 4.0 mm
1.3 mm female PCB tail length size 1	dimension "L" 4.0 mm, dimension "F" 0.7 mm



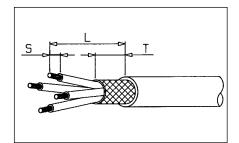
# Wiring and assembly instructions

## • Cable stripping for connectors with crimp contacts



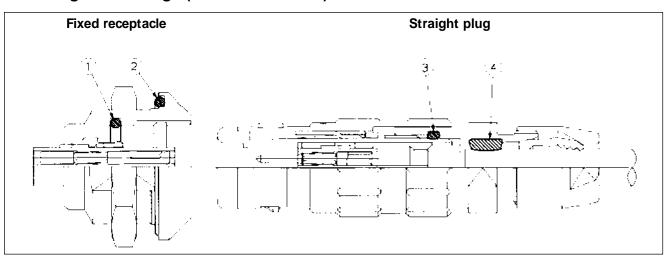
Chall size	Ø Contacts	Ø1	Stripping for FD / PC		
Shell size	Ø Contacts	Ø١	L	С	Т
0	0.7	≤ 1.35 > 1.35	15	5.5	7
	0.9	≤ 1.6 > 1.6	15	4 5.5	7
	0.7	≤ 1.35 > 1.35	17	5.5	8
1	0.9	≤ 1.6 > 1.6	17	5.5	- 8
	1.3	≤ 2.1 > 2.1	17	5.5	8

## • Cable stripping for connectors with solder contacts



Chall aire	Ø Comtonto	Stripping for FD / PC			
Shell size	Ø Contacts	L	S	Т	
	0.5	11	2	7	
0	0.7	12	3	7	
	0.9	12	3	7	
	0.5	13	2	8	
4	0.7	14	3	8	
I I	0.9	14	3	8	
	1.3	14	3.5	8	

## • Watertightness design (mated connectors)

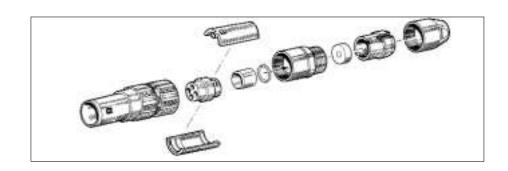


- ①: O'ring for sealing between receptacle and plug shell
- 2: O'ring for sealing between receptacle and panel
- ③: O'ring for sealing between plug body and backshell
- ④: seals to accomodate variety of cable diameters

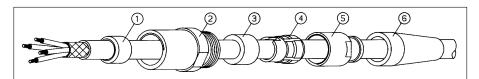


# Wiring and assembly instructions: STRAIGHT PLUG

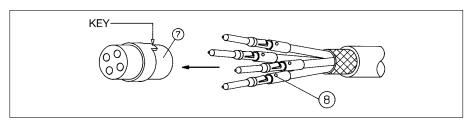
• Cable stripping: see page 37



#### Connector preparation



#### Contacts wiring : crimp contacts



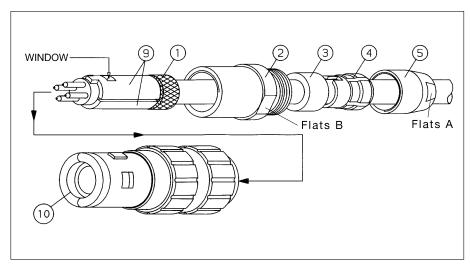
- 1 Select the proper collet ④ and the cable seal ③ (see page 39).
- 2 Slide protective boot ⑥, the backnut ⑤, the collet ④, the cable seal ③, the outershell ② and the taper seat ① onto the cable. Strip end of cable (see pg. 16)
- 1 Select the proper crimping tool (see page 48)
- 2 Adjust the crimping tool based on the wire size "AWG". (See wire size and crimp tool settings on the back of this locator.)
- 3 Crimp the contacts 

  then insert the contact into the insulator until the clip is fully seated and cannot be removed.

#### Contacts wiring: solder contacts

Fixed solder contacts 0.5 mm and 0.7 mm	Removable solder contacts from 0.9 mm to 1.3 mm
1 - Insert wire into solder cup and solder	1 - Insert wire into solder cup and solder     2 - Insert the contact into the insulator until the clip is fully seated and cannot be removed.

#### Connector assembly

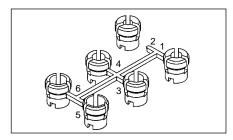


- 1 In case of shielded cable, comb out the shield and fold back over the tapper seat ①.
- 2 Position 2 half bushes <sup>(9)</sup>, making sure that the insert key appears through the windows of one bush.
- 3 Position the taper seat ① on the half bushes ⑨.
- 4 Position all the sub-assembly in connector housing <sup>®</sup>, making sure to keep the subassembly well aligned.
- 5 Screw the outershell ② following the torque values on page 39. Install the cable seal ③ and the collet ④ into the outershell ② then screw the backnut ⑤ till bottoming. Use 2 wrenches well positionned on the flats A and B. Place a wrench to grip flats B, use the other wrench to tighten the backnut at the flats A following the torque values on page 39.
- 6 Install the protective boot 6 if applicable.



## Wiring and assembly instructions

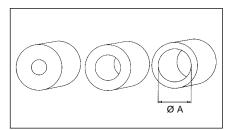
• Collets selection according to cable diameters
3 or 5 collets per shell size allow a wide range of cable diameters for a single connector. Cable out diameters are for information only, since values will change with each cable construction.



Callet number	Cable diameter					
Collet number	Shell size 0	Size 0, option G	Shell size 1	Size 1, option G		
1	<b>1.5</b> - 2.5	-	<b>2</b> - 2.5	-		
2	2.6 - 3.5	-	2.6 - 3.5	-		
3	3.6 - <b>4.5</b>	-	3.6 - 4.5	<b>6.1</b> - 6.7		
4	-	<b>4.6</b> - 5.5	4.6 - 5.5	6.8 - 7.7		
5	-	5.6 - <b>6</b>	5.6 - <b>6</b>	7.8 <b>- 8</b>		

Collet number 4 in shell size 0 and collet number 6 in shell size 1 are not used.

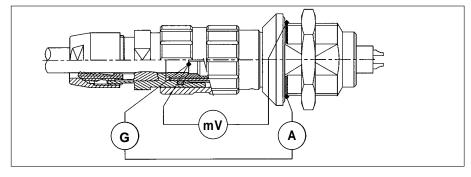
#### Cable seal selections according to cable size Discreet application based on cable diameter



Cable gland	Cable diameter				
ØĀ	Shell size 0	Size 0, option G	Shell size 1	Size 1, option G	
2	1.5 - 2.9				
3.5	3 - 4.5				
2.5			2 - 3.4	-	
4		4.6 - 4.9	3.5 - 4.9	-	
5.5		5 - 6	5 - 6	6.1 - 6.4	
7				6.5 - 8	

#### Shielding

Tested according to MIL-STD 1344 A, method 3007



Shell size	Electrical continuity (m $\Omega$ )
0	4
1	3

## Coupling torques

Advised torque* in Nm						
Size mm	0	0 (option G)	1	1 (option G)		
S	1.6	/	1.8	/		
<b>€</b> 1	1.5	2	2	2.5		
<b>€</b> 2	0.8	0.8	1	1		

Torque values are the maximum allowable for each connector size. Torque values will vary due to the type and size of the cable used

#### **Tool dimensions**

Tools (jaw dimensions)	14 x 1		16 x 1		
Size	0 (option G)		1	1 (option G)	
Ç	1	7	19		
<b>€</b> 51	8	1	0	13	
<b>€</b> 2	10	11	12	14	

Tool numbers can be found on page 32

<sup>\*</sup> Apply thread lock to back nut prior to assembly.

# JBX Series sealed version size 2



## **Key features**

- Sealed IP 67 (mated connectors)(FE, EC, SE, & PC)
- Watertight receptacles IP68 (HC & HH)
- Mechanically keyed : ensure correct polarisation and alignment.
- Contact arrangements : from 2 to 19 contacts.
- Wire gauge range from 26 AWG to 12 AWG.
- High contact density in a small space.
- Contact termination in either crimp, solder or PCB contacts.



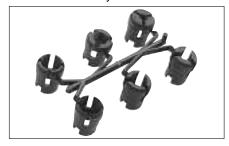
## User advantages

#### Wet environment IP67



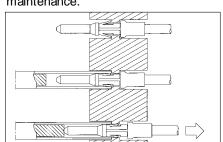
#### 6-collet cluster

Allows a wide range of cable diameter applications for a single connector. Reduces inventory variations.



# Removable contacts (EC, FE, SE & PE)

Crimp versions allow easier wiring and maintenance.



## Part number system

Basic series	JBX FE 2 G 12 M C S D S R
Shell type	FE-HH-HC-EC-PE-SE
Shell size	2
Keying	G
Contact layouts	02 19
Contact type	M : pin F: socket (in relation with keying)
Contact termination	C: crimp; S: solder; P*: straight PCB tails; Q*: 90°PCB tails
Material & surface plating	S : Outer shell in brass alloy with chrome over nickel  N : Outer shell in brass alloy with black plating (consult us)
	D : Obligatory suffix
	S : Obligatory suffix
Option	R : FE, PE, HH, & HC N/A for EC & SE

<sup>\*</sup> For receptacles with female contacts only.