REVISION M

DO NOT SCALE FROM THIS PRINT

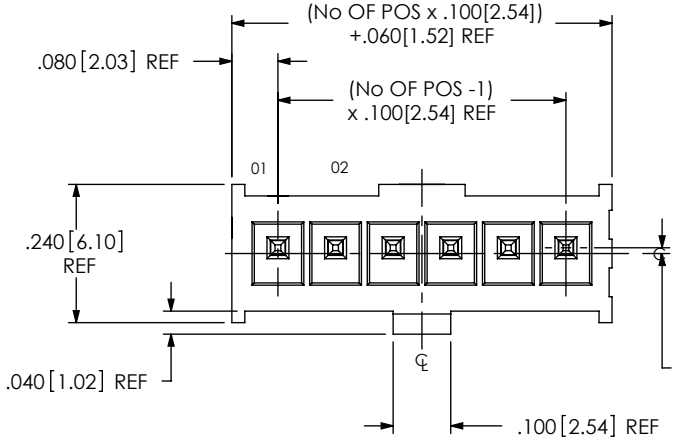


FIG 1
IPL1-106-01-XXX-S SHOWN

IPL1-1XX-XX-XXX-S-XX-X

No OF POSITIONS
-02 THRU -25

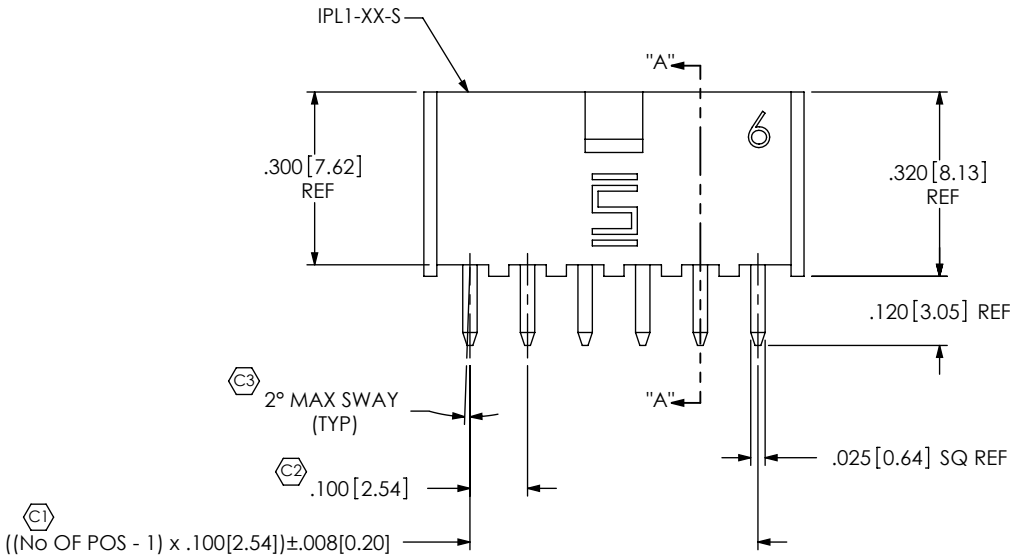
LEAD STYLE
-01: THROUGH HOLE
(USE T-1S64-XX-XX)
-02: SURFACE MOUNT
(SEE FIG. 2, SHT 2)
(USE T-1S64-XX-XX)

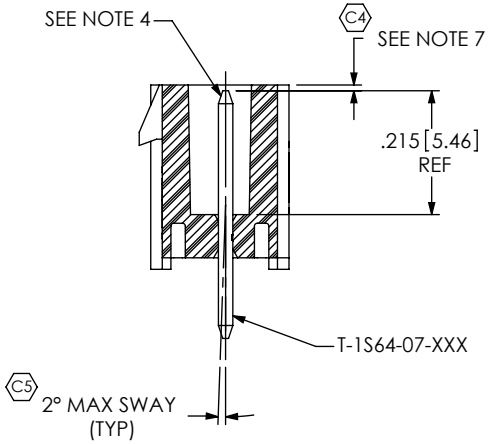
POLARIZATION OPTION
-K: KEYED POLARIZATION
(USE IPL1-XX-S-K)
(SEE FIG. 4, SHEET 3)
(LEAVE BLANK FOR NO POLARIZATION, SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS AS OF REV J)

OPTION
-RA: RIGHT ANGLE (SEE FIG. 3, SHT 3)
(AVAILABLE WITH -01 LEAD STYLE ONLY)

ROW SPECIFICATION
-S: SINGLE (USE IPL1-XX-S)

PLATING SPECIFICATION
-F: FLASH SELECTIVE (USE T-1S64-XX-F)
-L: LIGHT SELECTIVE (USE T-1S64-XX-L)
-S: SELECTIVE (USE T-1S64-XX-S)
-H: HEAVY GOLD (USE T-1S64-XX-H)
-FM: FLASH SELECTIVE/MATTE TIN TAILS (USE T-1S64-XX-F)
-LM: LIGHT SELECTIVE/MATTE TIN TAILS (USE T-1S64-XX-L)
-SM: SELECTIVE/MATTE TIN TAILS (USE T-1S64-XX-S)
-STL: LIGHT SELECTIVE TIN/LEAD (USE T-1S64-XX-STL)





SECTION "A"-"A"

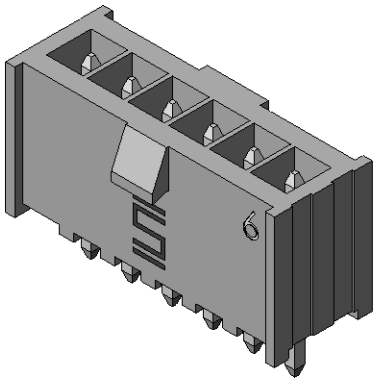


TABLE 1			
LEAD STYLE	OPTION	TERMINAL 1	OAL REF
-01	NONE	T-1S64-07-XX	.430[10.92]
-01	-RA	T-1S64-19-XX	.545[13.84]
-02	NONE	T-1S64-08-XX	.445[11.30]

NOTES:

1. Ⓒ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM TERMINAL RETENTION: 1 LB [4.45 N].
3. PARTS TO BE MOLDED TO POSITION.
4. POST MUST BE WITHIN .005[0.13] OF EACH OTHER.
5. ALL PIN TO PIN DIMENSIONS TO BE MEASURED FROM TIP TO TIP.
6. DIMENSION TO BE MEASURED AT BEND.
7. TIP TO BE FLUSH TO .015[0.38] BELOW TOP OF SHROUD.
8. NOTE DELETED.
9. PACKAGE ALL POSITIONS.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[0.3] ± 2°
.XXX: ±.005[0.13]
.XXXX: ±.0020[0.051]

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e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1

STANDARD INSULATOR: LCP UL94-V0, COLOR: BLACK
-K INSULATOR: LCP UL94-V0, COLOR: NATURAL
TERMINAL: PHOS BRONZE

F:\DWG\MISC\MKTG\IPL1-1XX-XX-XXX-S-XX-X-MKT.SLDDRW

DESCRIPTION:
.100[2.54] SINGLE ROW TERMINAL ASSEMBLY

DWG. NO.
IPL1-1XX-XX-XXX-S-XX-X

BY: D PURVIS 05/02/2005 SHEET 1 OF 3

REVISION M

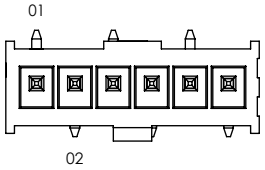
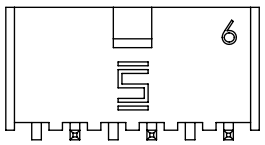


FIG 2
STYLE -02: SURFACE MOUNT
IPL1-106-02-XXX-S SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]



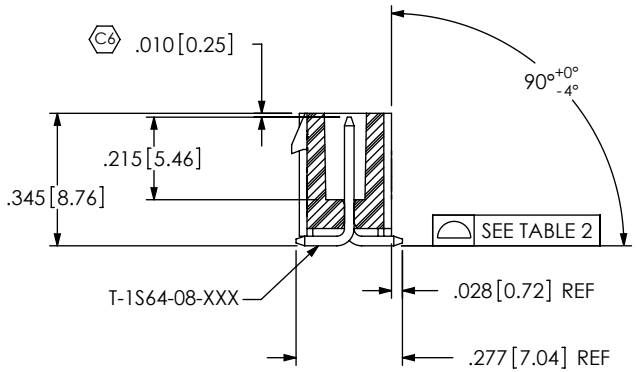
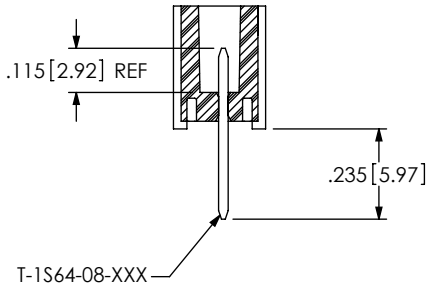
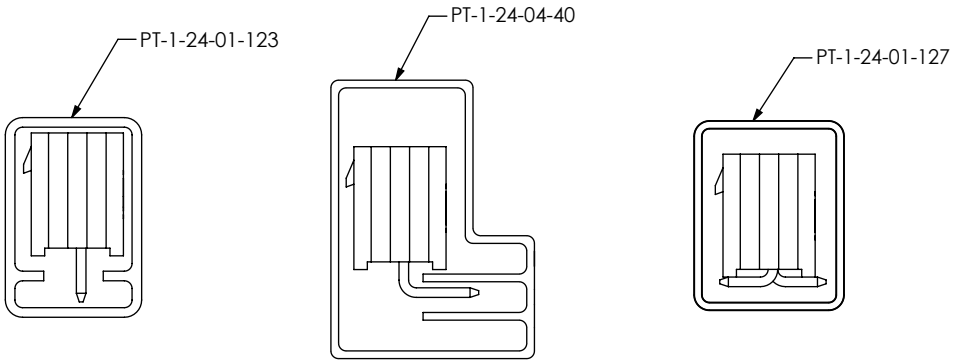


TABLE 2	
No OF POS.	COPLANARITY
-02 THRU -05	.004[0.10]
-06 THRU -10	.005[0.13]

-02: SURFACE MOUNT IN-PROCESS 1

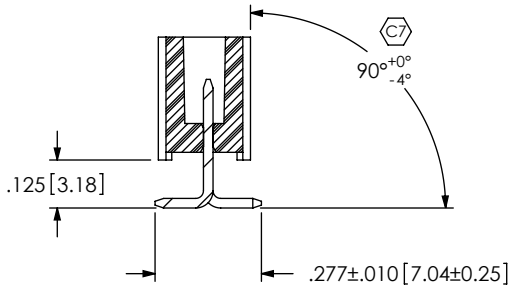


PACKAGING VIEWS
(PARTS TO HAVE POSITION #1 LOADED
IN SAME DIRECTION AS ARROW ON TUBE)



PACKAGING TABLE			
LEAD STYLE	OPTION	PACKAGING TUBE	PLUG
-01	NONE	PT-1-24-01-123	TP-09
-01	-RA	PT-1-24-04-40	TP-07
-02	NONE	PT-1-24-01-127	TP-07

-02: SURFACE MOUNT IN-PROCESS 2



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e-Mail info@SAMTEC.com code 55322

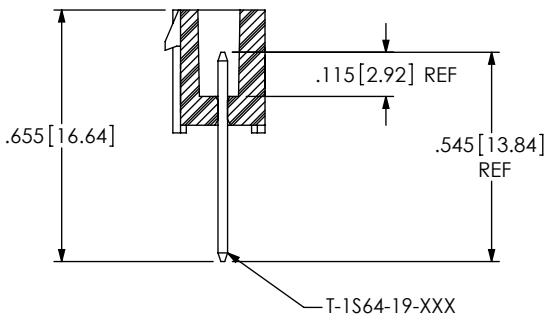
DESCRIPTION:
.100[2.54] SINGLE ROW TERMINAL ASSEMBLY

DWG. NO.
IPL1-1XX-XX-XXX-S-XX-X

BY: D PURVIS 05/02/2005 SHEET 2 OF 3

REVISION M

-RA: IN-PROCESS 1



-RA: IN-PROCESS 2

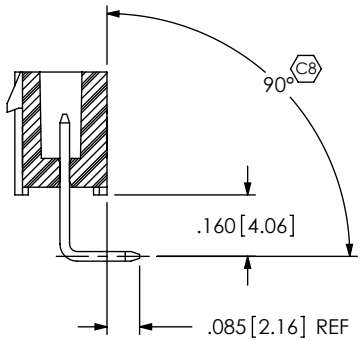


FIG. 4
-K: KEYED POLARIZATION
(IPL1-106-01-XXX-S-K SHOWN)
(SAME AS FIG 1 UNLESS OTHERWISE STATED)

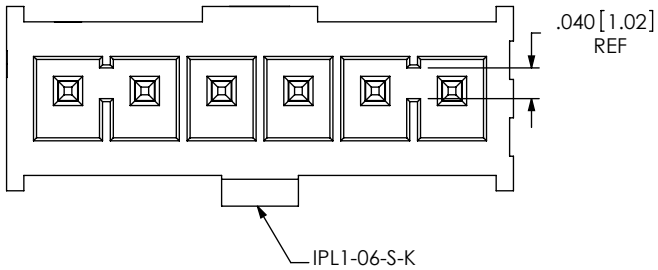
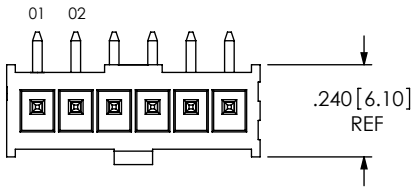
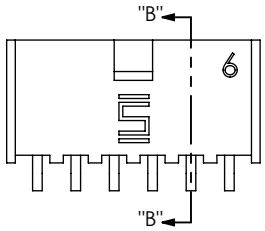
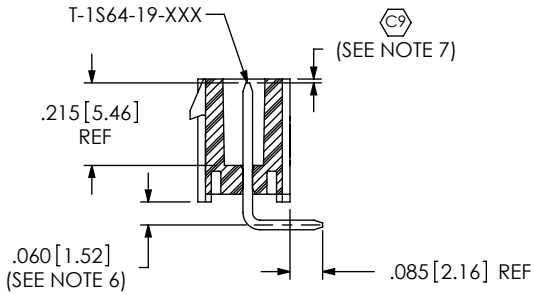


FIG 3
-RA: RIGHT ANGLE
IPL1-106-01-XXX-S-RA SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]







SECTION "B"-"B"

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