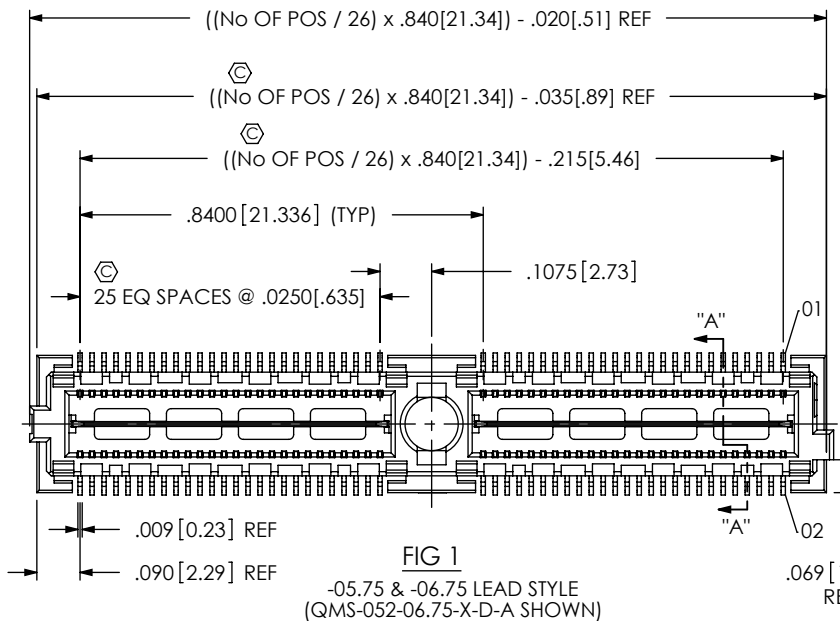
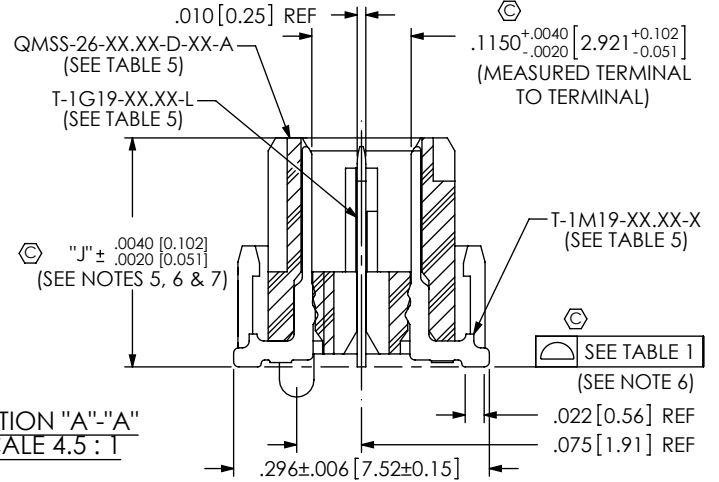
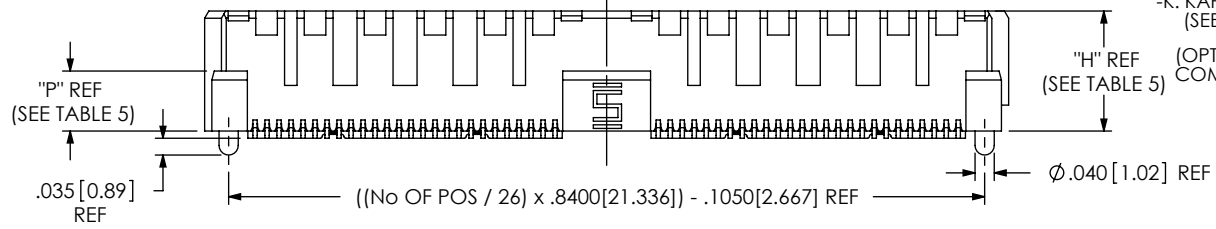


DO NOT SCALE FROM THIS PRINT



- No OF POSITIONS (PER ROW)  
-026, -052, -078, -104, \* -130
- LEAD STYLE (SEE NOTE 9)  
-05.75 (SEE FIG 1)  
-06.75 (SEE FIG 1)  
\*\*-09.75 (SEE FIG 4, SHEET 3)
- PLATING SPECIFICATION  
-H: 30μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL. (AVAILABLE ON -05.75 & -06.75 LEAD STYLE ONLY)  
-L: 10μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (AVAILABLE ON -05.75 & -06.75 LEAD STYLE ONLY)  
-S: 30μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (AVAILABLE ON -09.75 LEAD STYLE ONLY)  
-SL: 10μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (AVAILABLE ON -09.75 LEAD STYLE ONLY)
- ROW SPECIFICATION  
-D: DOUBLE
- OPTION  
-A: ALIGNMENT PIN  
-GP: GUIDE POSTS (SEE FIG 3, SHEET 2) (AVAILABLE ON -05.75 & -06.75 LEAD STYLES ONLY)  
-K: KAPTON PAD (SEE FIG 2, SHEET 2)
- (OPTIONS NOT AVAILABLE IN COMBINATION WITH -PXX OR -RFX)

- PACKAGING OPTION  
-TR: TAPE & REEL PACKAGING (-026 THRU -078 WITH NO OPTIONS) (-026 & -052 WITH -GP, -PXX, -RF1, -RT1) (-026 WITH RF2)
- END OPTION  
-PC4: POWER COMBO 4 (.062" THICK BOARD) (SEE FIG 5, SHEET 4)  
-PC8: POWER COMBO 8 (.062" THICK BOARD) (SEE FIG 5, SHEET 4)  
-PT4: POWER COMBO 4 (.093" THICK BOARD) (SEE FIG 5, SHEET 4)  
-PT8: POWER COMBO 8 (.093" THICK BOARD) (SEE FIG 5, SHEET 4)  
-RF1: 1 RF POS PER END (SEE FIG 6, SHEET 5)  
-RF2: 2 RF POS PER END (SEE FIG 7, SHEET 5)  
-RT1: 1 RT POS PER END (SEE FIG 8, SHEET 6)
- (-PXX & -RFX NOT AVAILABLE IN COMBINATION WITH -A, -GP, OR -K) (END OPTION APPLIES TO BOTH ENDS, COMBINATIONS ARE NOT AVAILABLE) (-PXX & -RFX AVAILABLE IN POS -026, -052, & -078 ONLY) (-RFX & -RT1 AVAILABLE ON -05.75 LEAD STYLE ONLY) (-RT1 AVAILABLE IN -026, -052, -078, & -104 POS WITH -A OPTION ONLY) (-PXX AVAILABLE ON -05.75 & -06.75 LEAD STYLES ONLY)



\* = NOT TOOLED  
\*\* = SEE NOTE 10

TABLE 5

LEAD STYLE	"H"	"J"	"P"	QMS BODY	QMS STACKER BODY	TERMINAL	GROUND PLANE	MATED TO QFS-XX-XX
-05.75	.212 [5.38]	.2268 [5.761]	.085 [2.16]	QMSS-26-05.75-D-XX-A	N/A	T-1M19-05.75-XX	T-1G19-05.75-L	QFS-04.25 QFS-06.25
-06.75	.250 [6.35]	.2650 [6.731]	.125 [3.18]	QMSS-26-06.75-D-XX-A	N/A	T-1M19-06.75-XX	T-1G19-06.75-L	QFS-04.25 QFS-06.25
-09.75	.368 [9.35]	.3830 [9.728]	.085 [2.16]	QMSS-26-05.75-D-XX	QTSH-26-01-D-XX-A	T-1M19-09.75-XX	T-1G19-09.75-L	QFS-04.25 QFS-06.25

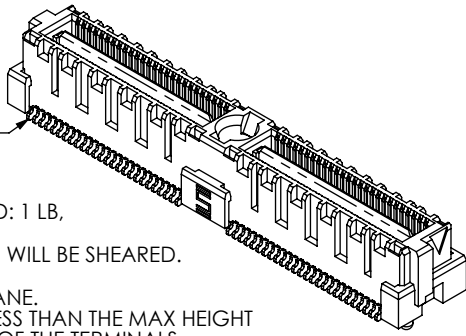
TABLE 1

No OF POSITIONS	No OF BANKS	COPLANARITY
-026 AND -054	1 AND 2	.004[.10]
-078 THRU *-130	3 THRU 5	.006[.15]

\* = NOT TOOLED

SEE NOTE 4

- NOTES:
- ⊙ REPRESENTS A CRITICAL DIMENSION.
  - BURR ALLOWANCE: .0015 MAX.
  - MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB, GROUND: 1 LB, POWER: .5 LB, RF: .5 LB.
  - ALL TERMINALS ON THE -05.75 & -06.75 LEAD STYLES WILL BE SHEARED.
  - MAX VARIANCE OF .002.
  - DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
  - GROUND PLANE PRESS HEIGHT MUST BE .003[.08] LESS THAN THE MAX HEIGHT OR .001[.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINALS.
  - PARTS TO BE PACKAGED IN TRAYS.
  - LEADSTYLES -10 AND -11 MAY BE SUBSTITUTED IN PART CALLOUT FOR -05.75 AND -06.75 ACCORDINGLY FOR EXISTING CUSTOMERS ONLY.
  - 09.75 LEAD STYLE -078 AND -104 POSITION AVAILABLE TO EXISTING CUSTOMERS ONLY.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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520 PARK EAST BLVD. NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code: 53322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.4  
INSULATOR: LCP, UL 94V-0; COLOR: BLACK  
TERMINAL & GROUND PLANE: PHOS BRONZE

DESCRIPTION:  
.635mm DOUBLE ROW TERMINAL STRIP  
DWG. NO.  
QMS-XXX-XX.XX-XX-D-XX-XXX-XX

REVISION AF

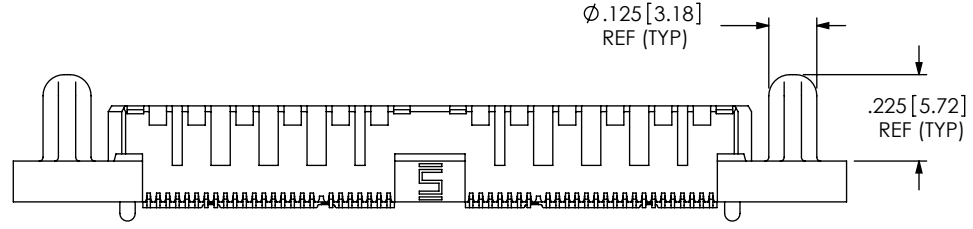
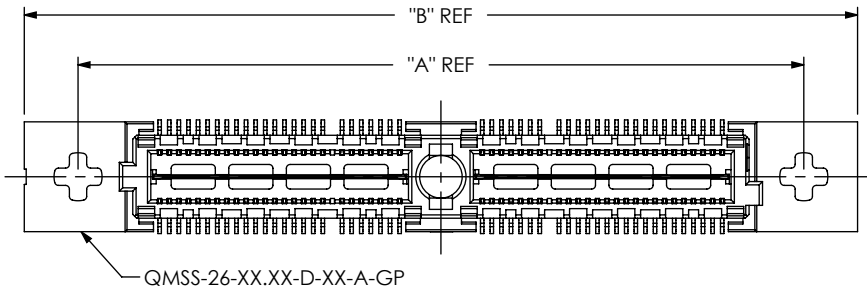
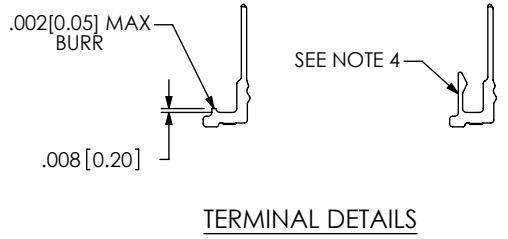
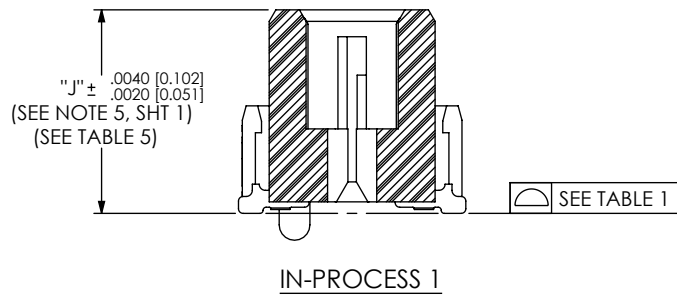


FIG 3  
 -GP: GUIDE POST OPTION  
 (QMS-052-06.75-X-D-A-GP SHOWN)  
 (AVAILABLE ON -05.75 & -06.75 LEAD STYLES ONLY)

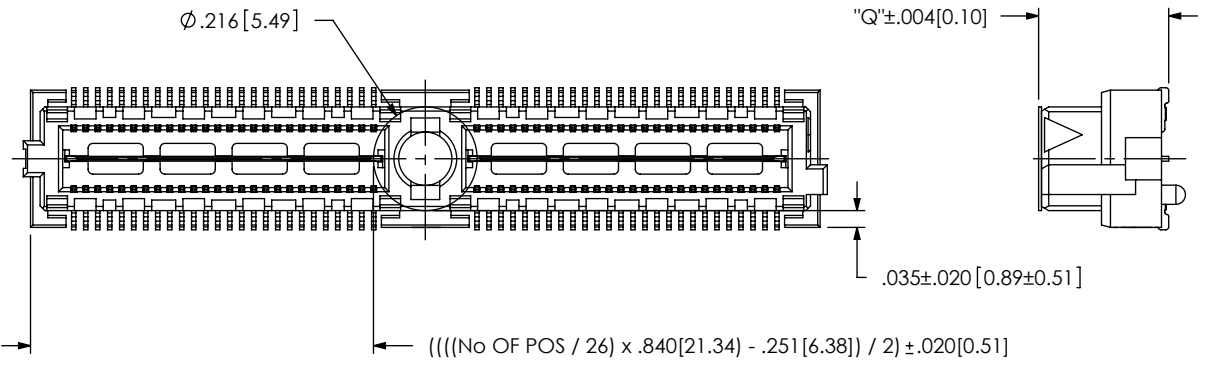


FIG 2  
 -K: KAPTON PAD OPTION  
 (USE K-500-300)  
 (USE K-DOT-217-.313-.005 FOR -GP OPTION, NOT APPROVED  
 FOR VISION INTEGRATED KAPTON APPLICATION)  
 (QMS-052-06.75-X-D-A-K SHOWN)

LEAD STYLE	"Q"
-05.75	.233 [5.91]
-06.75	.271 [6.88]
-09.75	.389 [9.88]

ASSEMBLY	"A"	"B"
QMS-026-XX-X-D-A-GP	1.050 [26.67]	1.330 [33.78]
QMS-052-XX-X-D-A-GP	1.890 [48.00]	2.170 [55.12]
QMS-078-XX-X-D-A-GP	2.730 [69.34]	3.010 [76.45]
QMS-104-XX-X-D-A-GP	3.570 [90.68]	3.850 [97.79]
* QMS-130-XX-X-D-A-GP	4.410 [112.01]	4.690 [119.13]

**\* NOT TOOLED**

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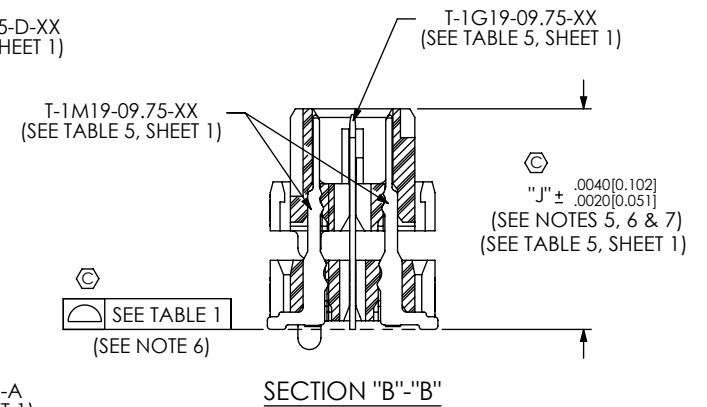
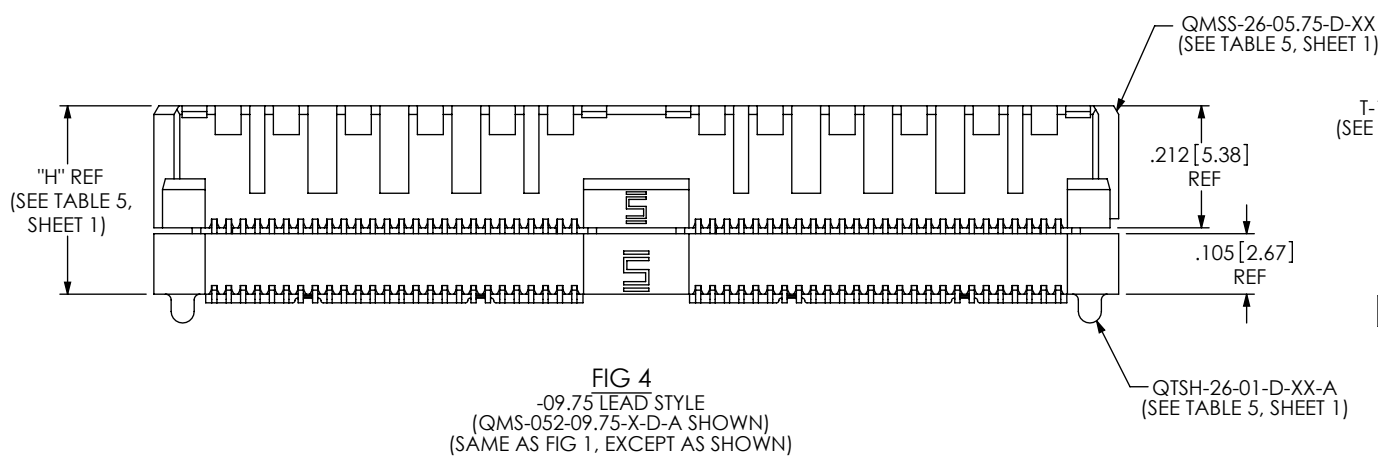
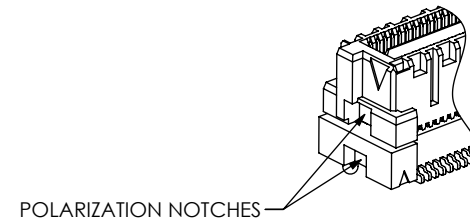
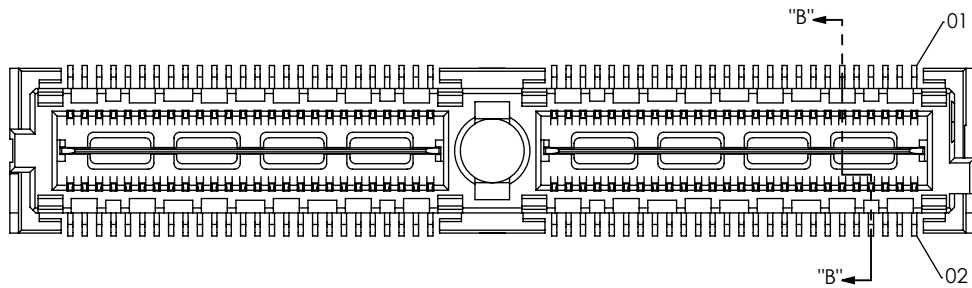


520 PARK EAST BLVD, NEW ALBANY, IN 47150  
 PHONE: 812-944-6733 FAX: 812-948-5047  
 e-Mail: info@SAMTEC.com code: 53322

DESCRIPTION:  
 .635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.  
**QMS-XXX-XX.XX-XX-D-XX-XXX-XX**

BY: E.L.S. 10-12-2010 SHEET 2 OF 6



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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:  
.635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.  
QMS-XXX-XX.XX-XX-D-XX-XXX-XX

BY: E.L.S. 10-12-2010 SHEET 3 OF 6

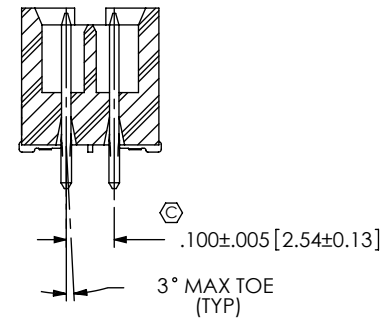
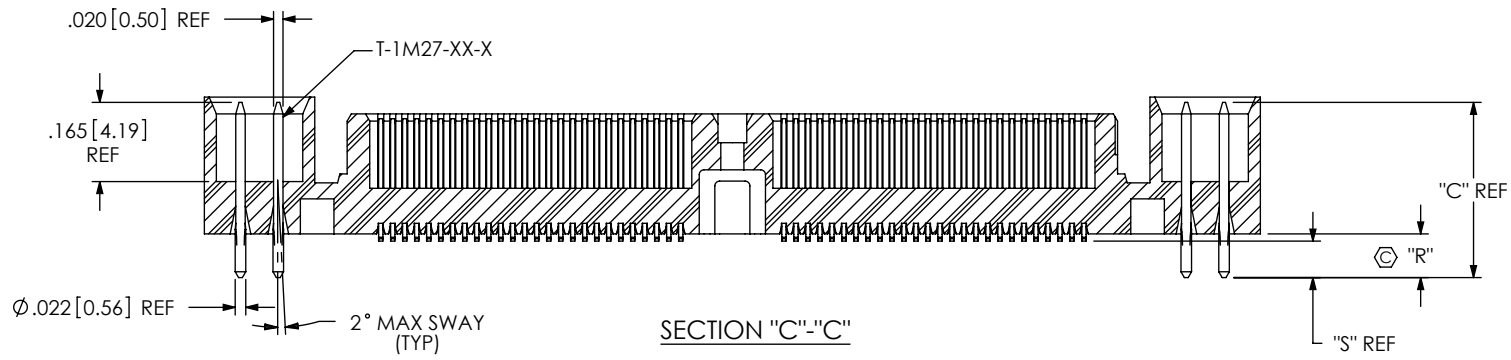
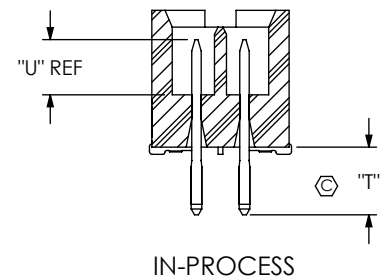
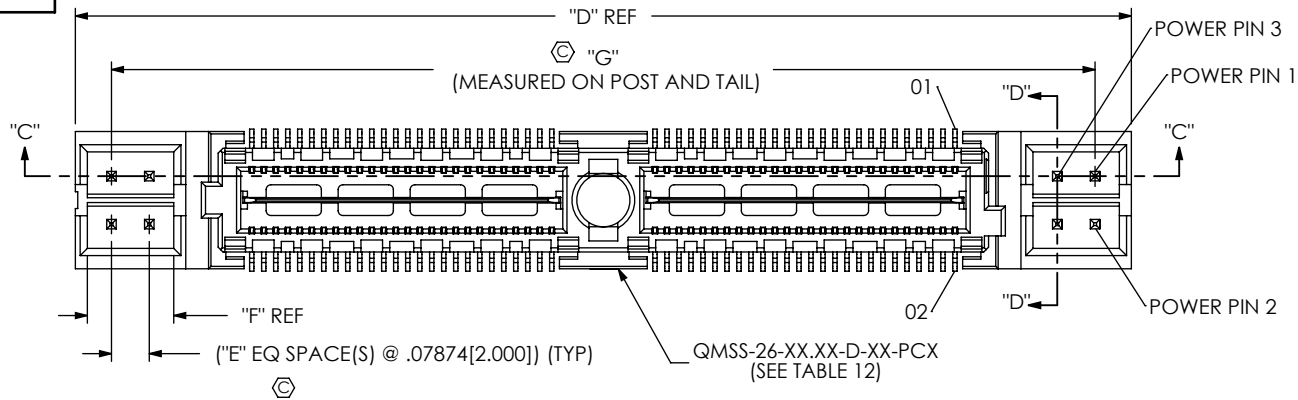


FIG 5  
 -PXX OPTION  
 POWER COMBO OPTIONS  
 QMS-052-06.75-X-D-PC4 SHOWN  
 (SAME AS FIG 1, UNLESS OTHERWISE STATED)  
 [NOT AVAILABLE WITH -A, -GP OR -K OPTION, AVAILABLE ON LEAD STYLES -05.75 & -06.75 ONLY]  
 (AVAILABLE ON -026, -052 & -078 POSITIONS ONLY)

ASSEMBLY	"D"	"E"	"F"	"G"
QMS-026-XX.XX-X-D-X-PX4	1.360[34.54]	1	.180[4.57]	1.209[30.71]
QMS-026-XX.XX-X-D-X-PX8	1.675[42.55]	3	.337[8.56]	1.524[38.71]
QMS-052-XX.XX-X-D-X-PX4	2.200[55.88]	1	.180[4.57]	2.049[52.04]
QMS-052-XX.XX-X-D-X-PX8	2.515[63.88]	3	.337[8.56]	2.364[60.05]
QMS-078-XX.XX-X-D-X-PX4	3.040[77.22]	1	.180[4.57]	2.889[73.38]
QMS-078-XX.XX-X-D-X-PX8	3.355[85.22]	3	.337[8.56]	3.204[81.38]

LEAD STYLE	POWER OPTION	BODY
-06.75	PX4	QMSS-26-06.75-D-XX-PC4
-06.75	PX8	QMSS-26-06.75-D-XX-PC8
-05.75	PX4	QMSS-26-05.75-D-XX-PC4
-05.75	PX8	QMSS-26-05.75-D-XX-PC8

LEAD STYLE	POWER OPTION	TERMINAL	"C"	"R"	"S"	"T"	"U"
-06.75	PCX	T-1M27-01-S	.365[9.27]	.091[2.31]	.076[1.93]	.132[3.35]	.124[3.15]
-06.75	PTX	T-1M27-03-S	.400[10.16]	.126[3.20]	.111[2.82]	.132[3.35]	.159[4.04]
-05.75	PCX	T-1M27-02-S	.326[8.28]	.086[2.18]	.071[1.80]	.172[4.37]	.079[2.01]
-05.75	PTX	T-1M27-01-S	.365[9.27]	.125[3.18]	.110[2.79]	.172[4.37]	.118[3.00]

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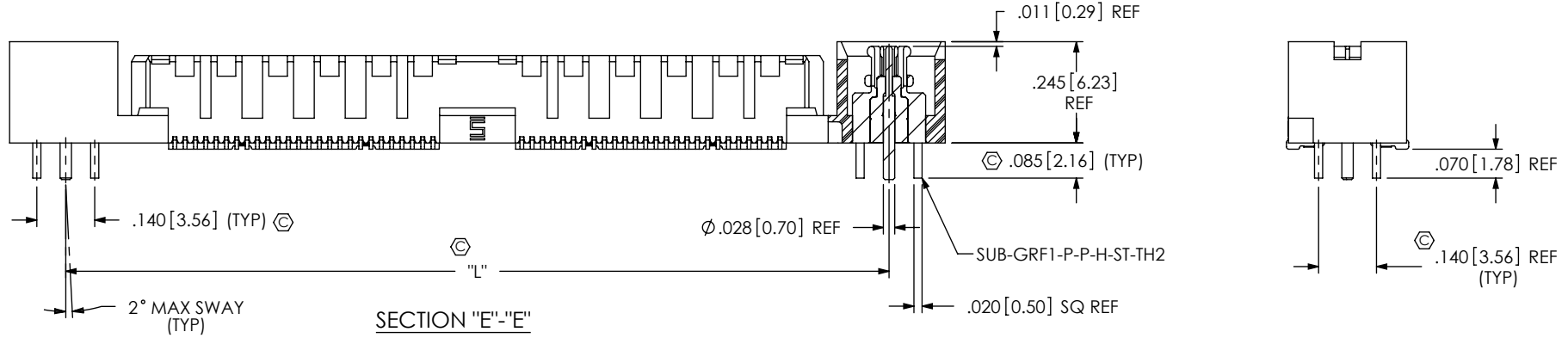
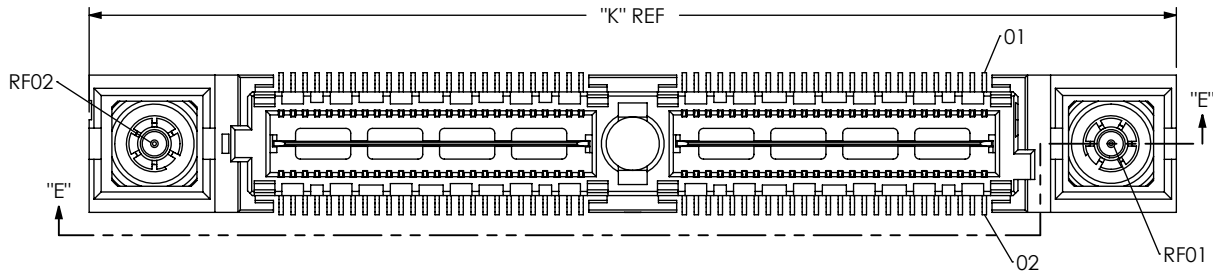
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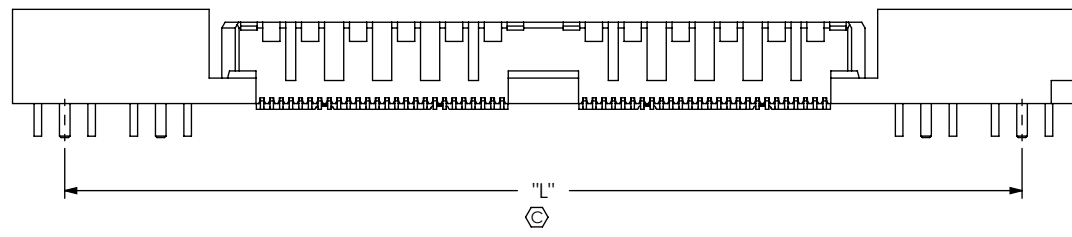
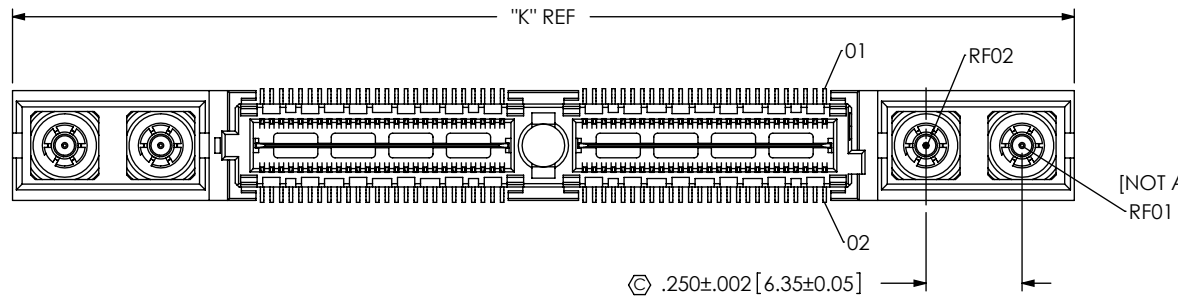
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
 PHONE: 812-944-6733 FAX: 812-948-5047  
 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:  
 .635mm DOUBLE ROW TERMINAL STRIP  
 DWG. NO.  
 QMS-XXX-XX.XX-XX-D-XX-XXX-XX  
 BY: E.L.S. 10-12-2010 SHEET 4 OF 6

TABLE 7			
ASSEMBLY	QMSS-26-05.75-D-XX-RFX	"K"	"L"
QMS-026-05.75-X-D-RF1	QMSS-26-05.75-D-01-RF1	1.425[36.20]	1.153[29.29]
QMS-026-05.75-X-D-RF2	QMSS-26-05.75-D-01-RF2	1.925[48.90]	1.653[41.99]
QMS-052-05.75-X-D-RF1	QMSS-26-05.75-D-02-RF1	2.265[57.53]	1.993[50.62]
QMS-052-05.75-X-D-RF2	QMSS-26-05.75-D-02-RF2	2.765[70.23]	2.493[63.32]
QMS-078-05.75-X-D-RF1	QMSS-26-05.75-D-03-RF1	3.105[78.87]	2.833[71.96]
QMS-078-05.75-X-D-RF2	QMSS-26-05.75-D-03-RF2	3.605[91.57]	3.333[84.66]



**FIG 6**  
 -RF1 OPTION  
 QMS-052-05.75-X-D-RF1 SHOWN  
 (SAME AS FIG 1, UNLESS OTHERWISE STATED)  
 [NOT AVAILABLE WITH -A OR -GP OPTION, AVAILABLE ON LEAD STYLE -05.75 ONLY]  
 (AVAILABLE ON -026, -052 & -078 POSITIONS ONLY)



**FIG 7**  
 -RF2 OPTION  
 QMS-052-05.75-X-D-RF2 SHOWN  
 (SAME AS FIG 6, UNLESS OTHERWISE STATED)  
 [NOT AVAILABLE WITH -A OR -GP OPTION, AVAILABLE ON LEAD STYLE -05.75 ONLY]  
 (AVAILABLE ON -026, -052 & -078 POSITIONS ONLY)

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 PHONE: 812-944-6733 FAX: 812-948-5047  
 e-Mail: info@SAMTEC.com code: 5332

DESCRIPTION:  
 .635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.  
 QMS-XXX-XX.XX-XX-D-XX-XXX-XX

BY: E.L.S. 10-12-2010 SHEET 5 OF 6

TABLE 8			
ASSEMBLY	QMS-26-05.75-D-XX-A-RTX	"M"	"N"
QMS-026-05.75-X-D-A-RT1	QMS-26-05.75-D-01-A-RT1	1.425[36.20]	1.153[29.29]
QMS-052-05.75-X-D-A-RT1	QMS-26-05.75-D-02-A-RT1	2.265[57.53]	1.993[50.62]
QMS-078-05.75-X-D-A-RT1	QMS-26-05.75-D-03-A-RT1	3.105[78.87]	2.833[71.96]
QMS-104-05.75-X-D-A-RT1	QMS-26-05.75-D-04-A-RT1	3.945[100.20]	3.673[93.29]

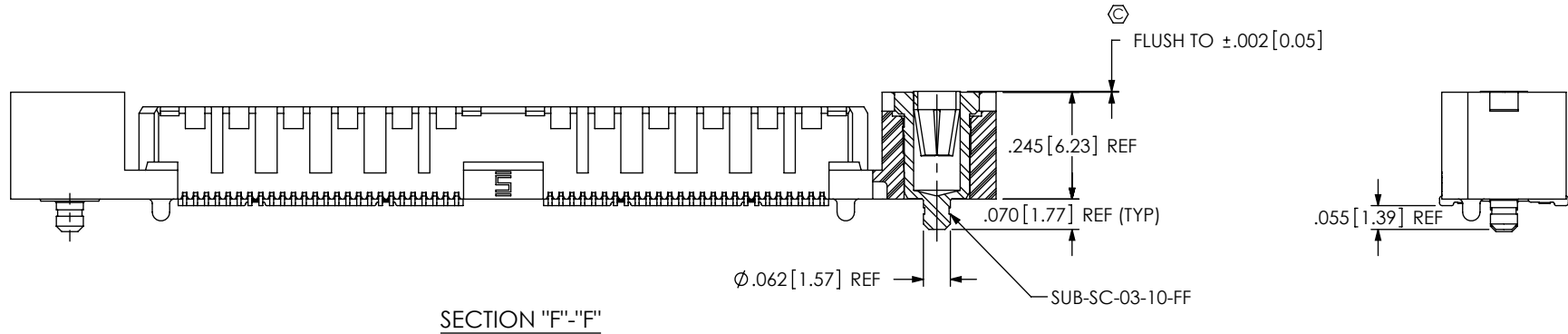
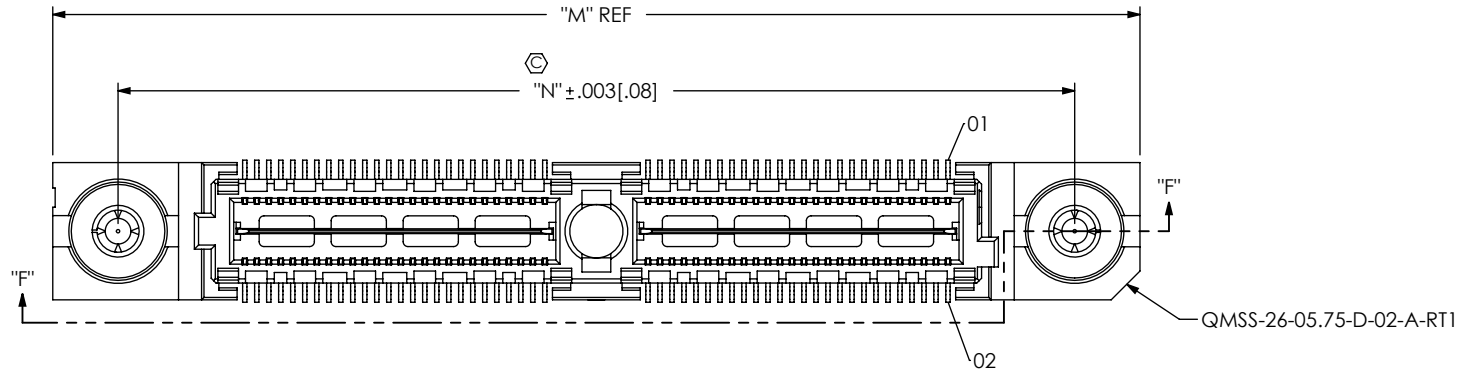


FIG 8

-RT1 OPTION

QMS-052-05.75-X-D-A-RT1 SHOWN

(SAME AS FIG 1, UNLESS OTHERWISE STATED)

[NOT AVAILABLE WITH -GP, -PCX OR -RFX OPTION, AVAILABLE ON LEAD STYLE -05.75 ONLY]  
 (AVAILABLE ON -026, -052, -078, & -104 POSITIONS WITH -A OPTION ONLY)

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 .635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.  
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BY: E.L.S. 10-12-2010 SHEET 6 OF 6