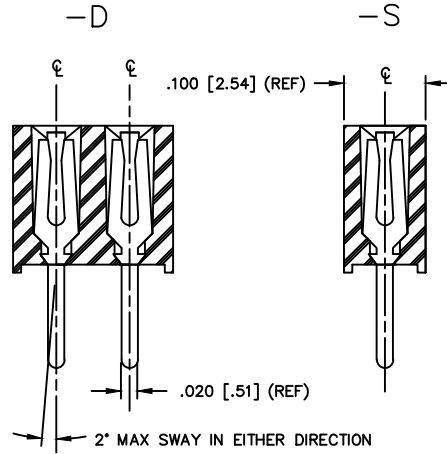
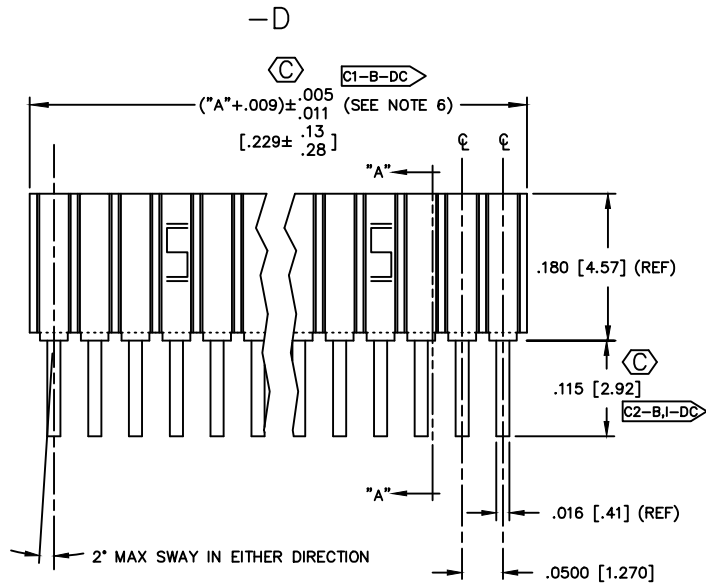
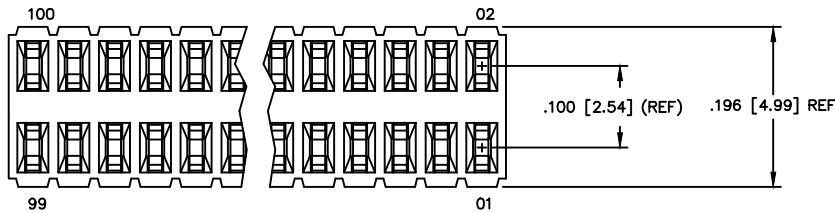
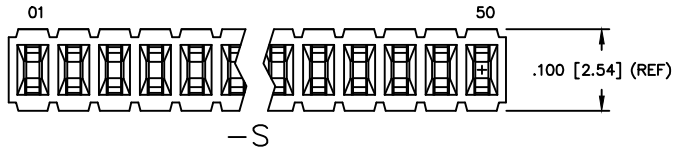


REV. AB

UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 ONE PLACE DECIMALS ± .1 [3] THREE PLACE DECIMALS ± .005 [.13]
 TWO PLACE DECIMALS ± .01 [.3] FOUR PLACE DECIMALS ± .0020 [.051]
 ANGLES ± 2°

TITLE: LOW PROFILE .050 [1.27] SOCKET STRIP ASM.
 DWG NO: SLM-1XX-01-X-X
 SHEET 1 OF 1

Do not scale from this print



SECT. "A-A"

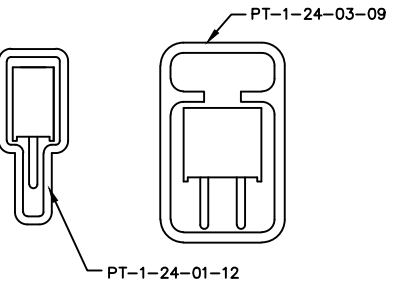
SLM-1XX-01-X-X
POSITION SPECIFICATION
 "A" = NO. OF POS. x .0500 [1.270]
 SINGLE: -01 THRU -50
 DOUBLE: -01 THRU -50
CONTACT STYLE
 -01: USE C-29-X

PLATING SPECIFICATION
 -G: 20μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
 -T: MATTE TIN ON CONTACT AND TAIL
 -L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
 -I: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

- NOTES:
- MIN. PUSHOUT FORCE: 1 lb.
 - MAX BOW: .005 in/in [mm/mm] .0125 [.318]
 - (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
 - TUBE ONLY -05 THRU -50 POSITIONS. -01 THRU -04 TO BE BULK PACKAGED.
 - .010" MAX CUT FLASH WITH NO FLASH ALLOW IN HOLES
 - ADDED OF .009 ONLY REQUIRED FOR CUT TO POSITION LENGTHS.
 - NOTE DELETED.

PACKAGING TABLE

ROW SPEC.	TUBES *	PLUG
-D: DOUBLE	PT-1-24-03-09	TP-09
-S: SINGLE	PT-1-24-01-12	TP-12



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CRITICAL DIMENSION INSPECTION TABLE

ASSEMBLY OPERATION	IN-PROCESS INSPECTION
ROTARY CUT	C1
FILL	C2

MADE BY: KOLB 1-25-89
 CHECKED BY: McCARTIN
 ENG. APPROVAL: D.E.M.
 SLM-1XX-01-X-X
 SHEET 1 OF 1

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