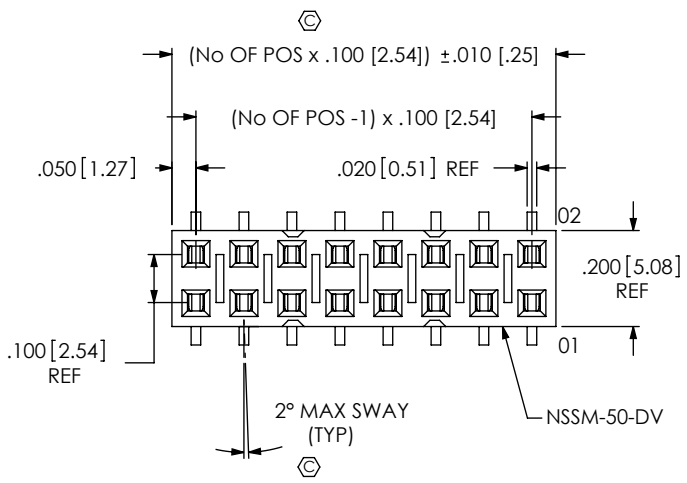


DO NOT SCALE FROM THIS PRINT

SSM-1XX-XXX-DV-XX-XX-X-XX



No OF POSITIONS
-02 THRU -40
(PER ROW) (SEE NOTE 7)

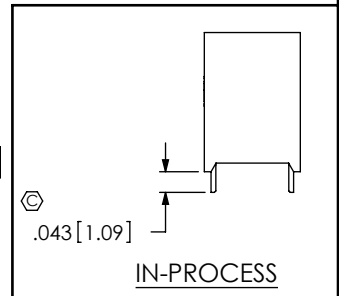
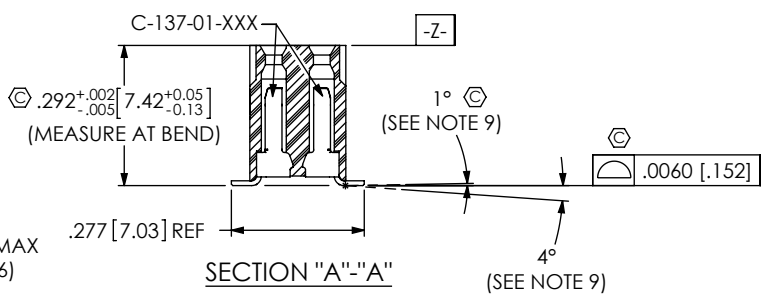
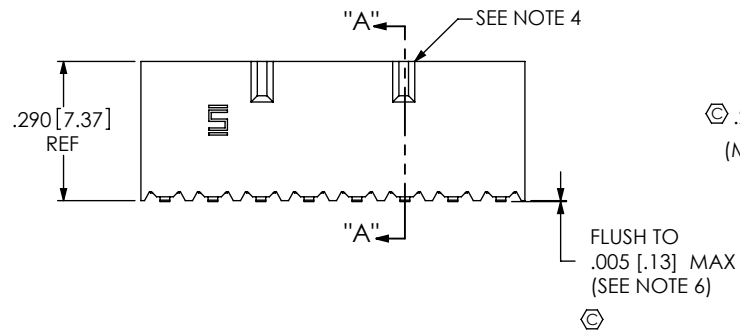
- PLATING
- S: 30μ" SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
 - L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
 - T: MATTE TIN CONTACT AND TAIL
 - F: 3μ" FLASH SELECTIVE GOLD CONTACT, MATTE TIN ON TAIL
 - H: 30μ" HEAVY GOLD IN CONTACT AREA 3μ" ON TAIL
 - STL: 30μ" SELECTIVE GOLD IN CONTACT AREA TIN/LEAD (90/10+/-5%) TAIL
 - SM: 30μ" SELECTIVE GOLD IN CONTACT AREA MATTE TIN ON TAIL
 - LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA MATTE TIN TAIL
 - TM: MATTE TIN CONTACT AND TAIL
 - FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA MATTE TIN TAIL

- OPTION
- A: ALIGNMENT PIN (SEE FIG 3, SHT 2) (MOLDED: USE NSSM-XX-DV-XX, 4 POS MIN)
 - P: PICK & PLACE PAD (SEE NOTE 5) (USE PPP-01, SEE FIG 4, SHT 2)
 - M: METAL PICK & PLACE PAD (SEE NOTE 5) (USE LMP-02, SEE FIG 5, SHT 2)
 - K: POLYIMIDE FILM PAD (POS 2 THROUGH 40 - SEE NOTE 5) (USE K-500-300, SEE FIG 6, SHT 2)
 - TR: TAPE & REEL (SEE FIG 8, SHT 2-29 POSITIONS MAX)

- OPTION
- BE: BOTTOM ENTRY (ONLY AVAILABLE ON -DV) (FOR -DV SEE NSSM-50-DV-XX)

- POLARIZING OPTION
- XX: POSITION TO BE POLARIZED (USE PK-06-N) (SEE FIG 7, SHT 2) (NOT AVAILABLE WITH -BE OPTION)

- ROW SPECIFICATION
- DV: DOUBLE VERTICAL (USE NSSM-XX-DV-XX)
- MOUNTING OPTION
- LC: LOCKING CLIP (USE LC-05-TM) (SEE FIG 2) (SEE NOTE 8)



- NOTES:
1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 2. MINIMUM PULLOUT FORCE: .50 LBS
 3. MAXIMUM CUT FLASH: .010 [.25]
 4. CUT PARTS MAY OR MAY NOT HAVE NOTCHES
 5. -P OPTION: 4 POSITION AND UNDER TO BE -T/R
 - M OPTION: 3 POSITION AND UNDER TO BE -T/R
 - K OPTION: 3 POSITION AND UNDER TO BE -T/R
 - ALL OTHER POSITIONS WITH -P, -M, -K OPTIONS ARE TO BE TUBED, UNLESS -TR ORDERED BY CUSTOMER.
 6. FLUSH DIMENSION MUST BE INSPECTED ON BOTH ROWS OF ASSEMBLY.
 7. -40 MAX POSITION AVAILABLE, -50 FOR STOCK ONLY
 8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
 9. THIS DIMENSION IS TO BE MEASURED RELATIVE TO DATUM -Z-

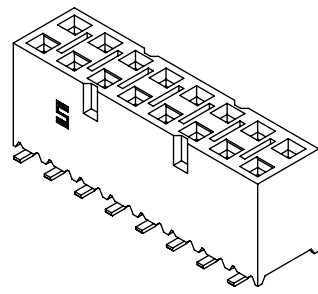
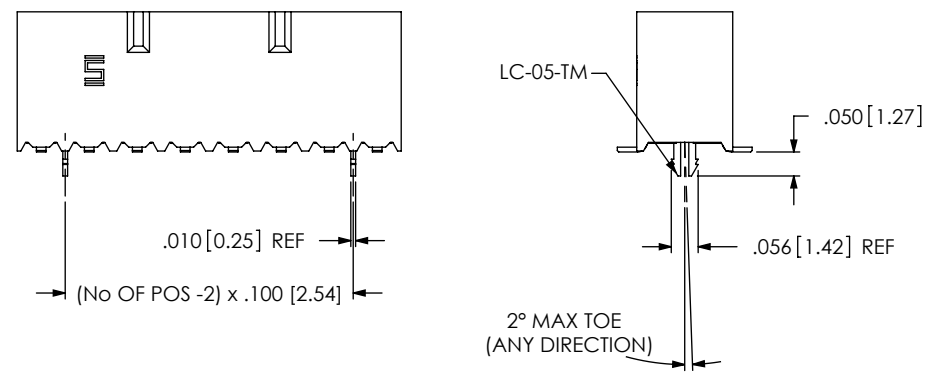


FIGURE 2
-LC: LOCKING CLIP OPTION



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

PROPRIETARY NOTE

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING	SHEET SCALE: 1:0.4	DESCRIPTION: .100 C.L. DOUBLE VERTICAL SMT SOCKET STRIP
BODY: LCP UL 94 VO, COLOR: BLACK		DWG. NO. SSM-1XX-XXX-DV-XX-XX-X-XX
CONTACT: PHOS BRONZE		BY: KEVIN B 3/8/2000 SHEET 1 OF 2

FIGURE 3
-A: ALIGNMENT PIN
MOLDED (4 POSITION MIN)

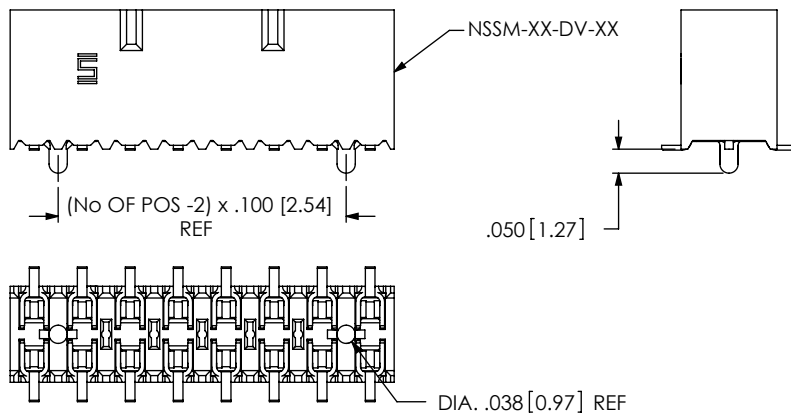
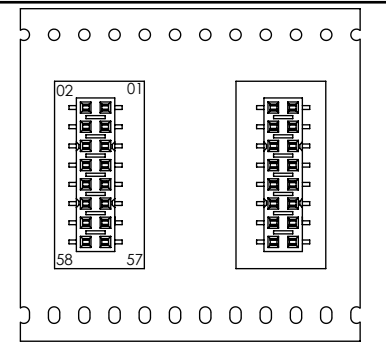


FIGURE 8
TAPE & REEL VIEW



USER DIRECTION OF UNREELING
POCKET NOT DETAILED

FIGURE 4

-P: PICK & PLACE PAD

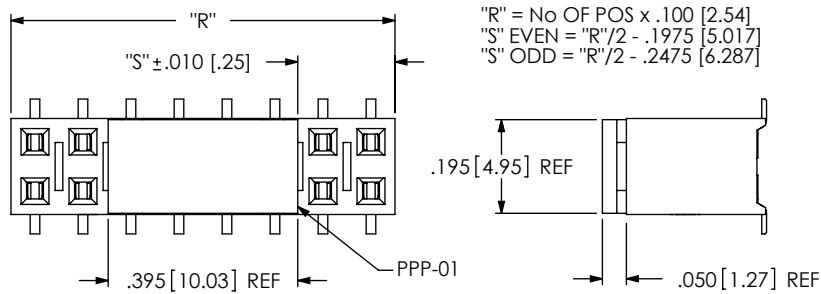


FIGURE 6

-K: POLYIMIDE FILM PAD

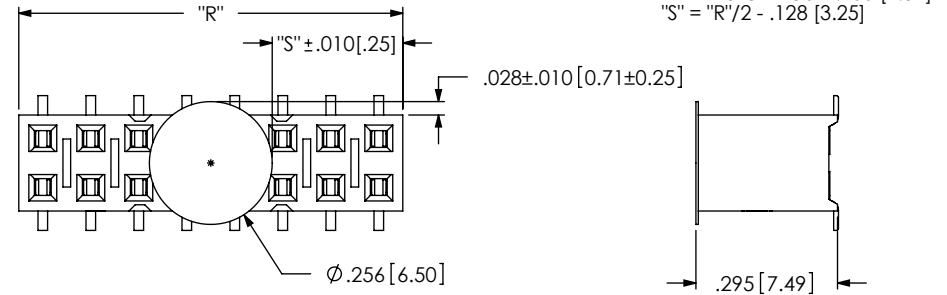


FIGURE 5

-M: METAL PICK & PLACE PAD

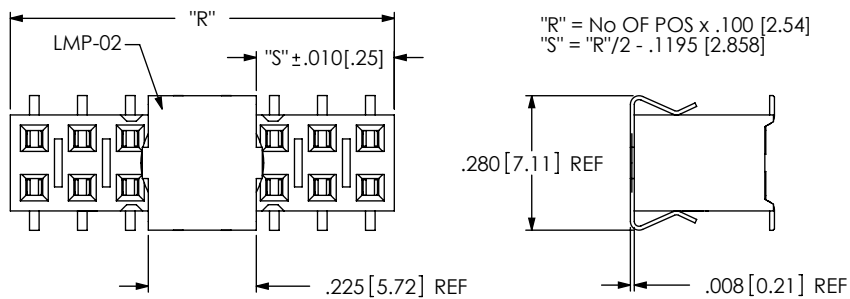
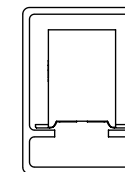
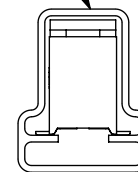


TABLE 1

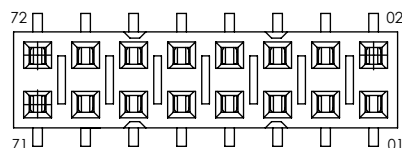
OPTION	PACKAGING TUBE	PLUG	POSITIONS ALLOWED
-K, -M -LC-K, -LC-M, -A-K, NONE, -LC, -A, -P-LC, -P	PT-1-24-01-103 PT-1-24-03-15	TP-09 TP-03	02 THRU 40 02 THRU 40

PT-1-24-03-15



PT-1-24-01-103

FIGURE 7
POLARIZING POSITIONS



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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
.100 C.L. DOUBLE VERTICAL SMT SOCKET STRIP

DWG. NO.
SSM-1XX-XXX-DV-XX-XX-X-XX

BY: KEVIN B 3/8/2000 SHEET 2 OF 2