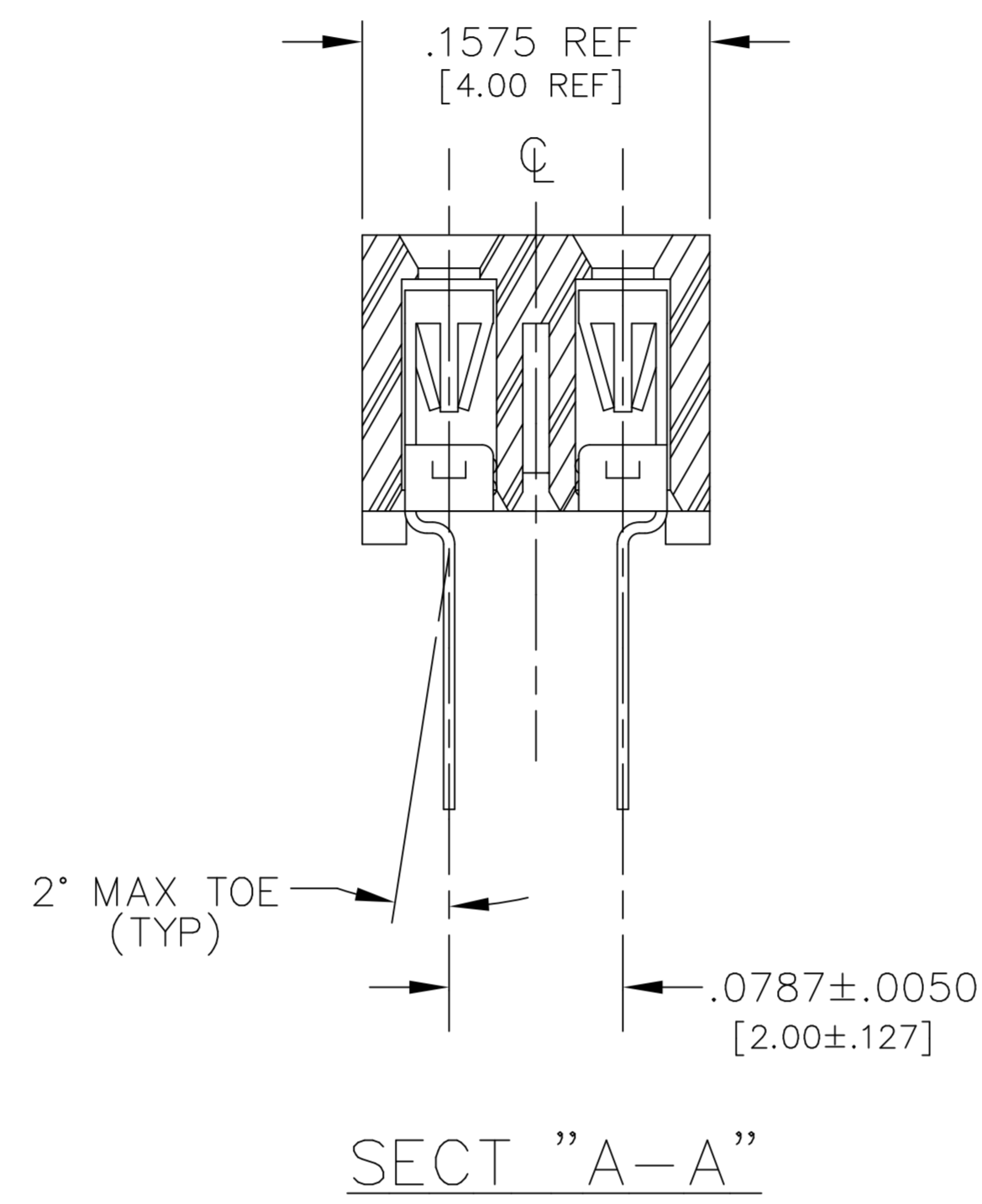
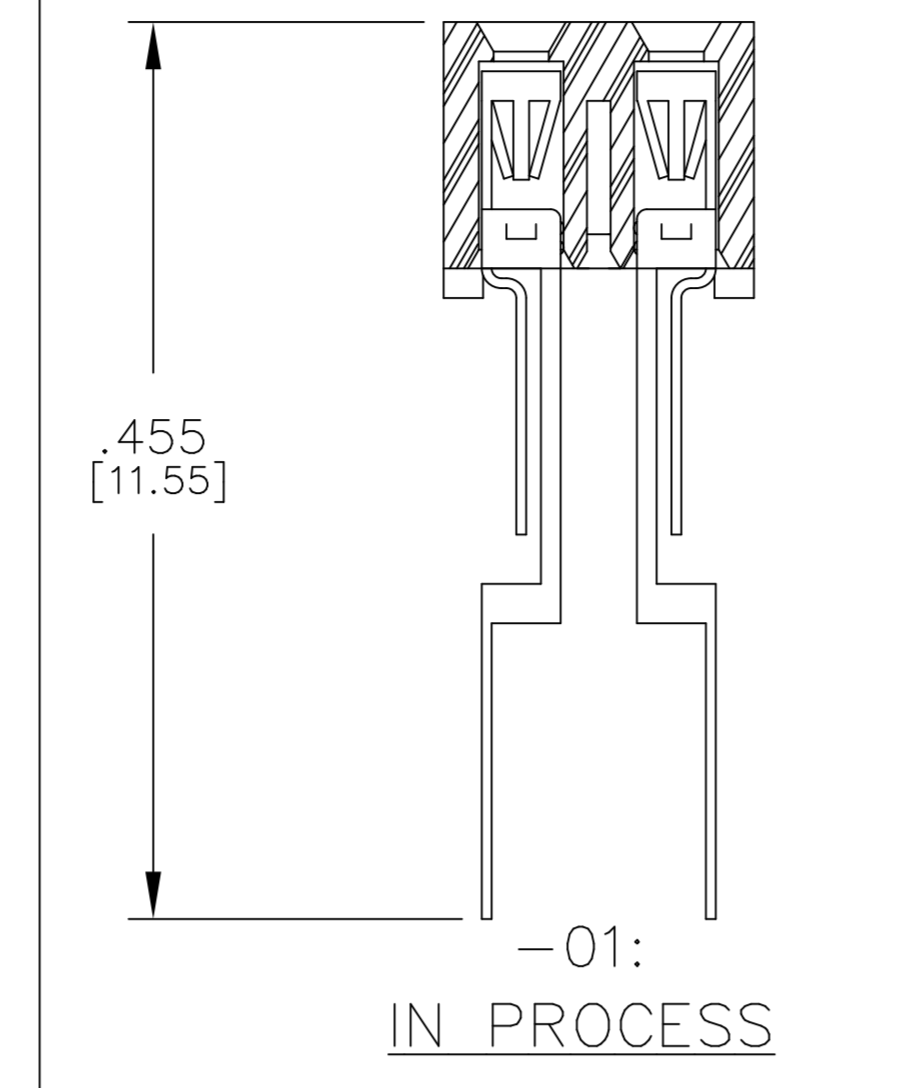
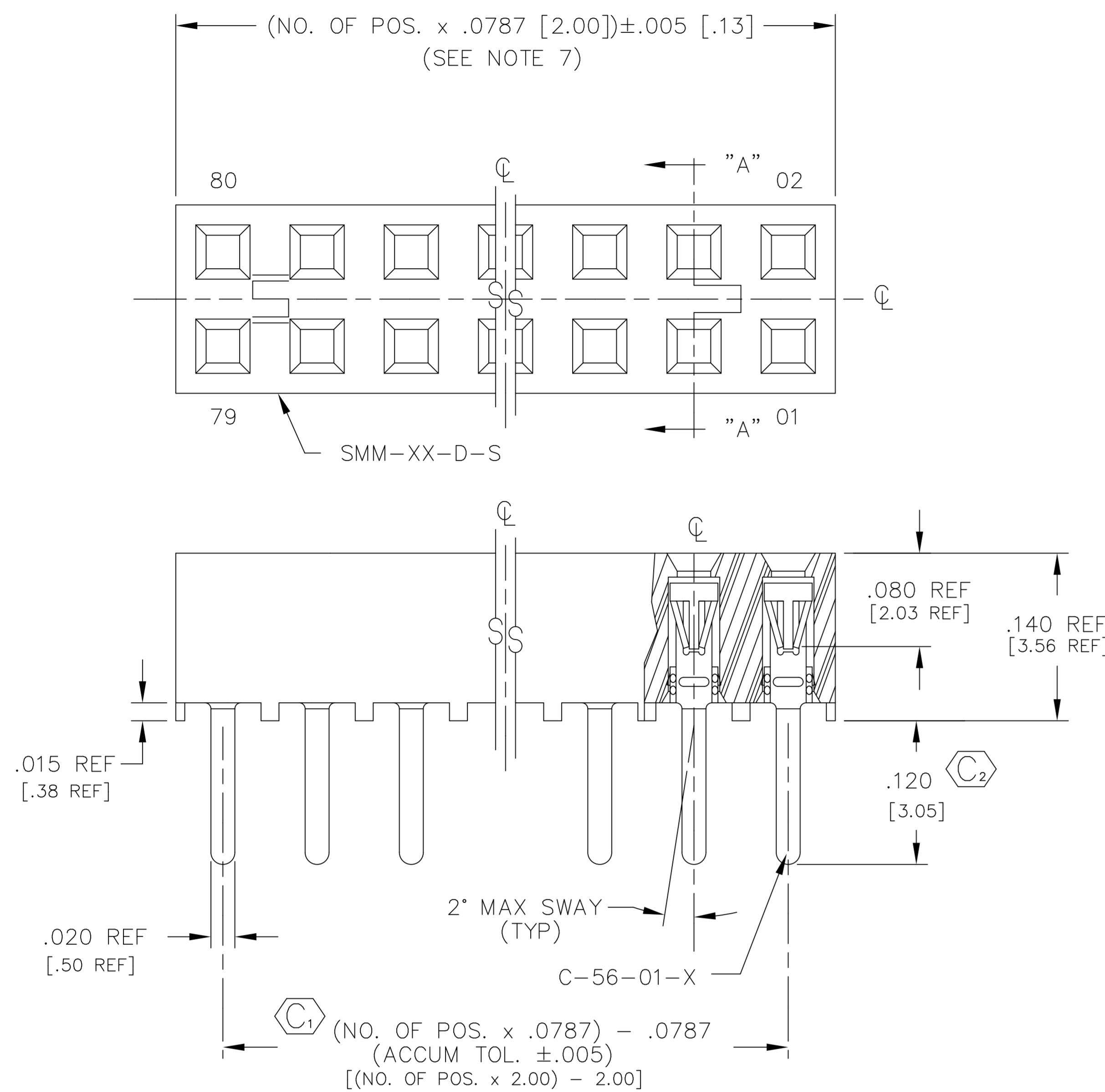


REVISION AS

DO NOT SCALE FROM THIS PRINT

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE:		DWG NO:	
ONE PLACE DECIMALS: ± .1	THREE PLACE DECIMALS: ± .005	ANGLES	± 1°		2 mm SOCKET STRIP		SMM-1XX-XX-XX-D-XX-XX-X-XX		SHEET 1 OF 2
TWO PLACE DECIMALS: ± .01	FOUR PLACE DECIMALS: ± .0020								

FIG. 1  
-01: THROUGH HOLE



- NOTES:
- RETENTION FORCE IN BODY TO BE: 1 lbs. MIN
  - INSERTION FORCE TO BE: 3.0 oz. MAX.
  - WITHDRAWAL FORCE TO BE: 0.5 oz. MIN.
  - Ⓢ REPRESENTS CRITICAL DIMS. FOR STATISTICAL PROCESS CONTROL.
  - [ ] DIMS ARE IN METRIC AND ARE NOT CONTROLLING DIMS.
  - "-LC" OPTION FOR A 02 POSITION WILL HAVE ONLY ONE LOCKING CLIP (LC-05-T).
  - "END WALLS" AFTER CUTTING SHOULD BE .017 ± .005.
  - FOR -01 LEAD STYLE, LAYER PACKAGE POSITIONS -01 THRU -04.
  - FOR -02 LEAD STYLE WITHOUT PICK & PLACE PAD, LAYER PACKAGE POSITION -02 ONLY.
  - 02 THRU -05 POSITION WITH -K OR -P TO BE PACKAGED IN -TR ONLY. -06 THRU -40 POSITION AVAILABLE IN TUBE OR -TR PACKAGING.
  - .010" MAX CUT FLASH.
  - NO FLASH ALLOWED IN SOCKET OR EXTENDING BELOW LEADS.
  - DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
  - INSULATOR MATERIAL: BLACK, LCP, UL 94 VO

LEAD STYLE		NO. OF POS. PER ROW		OPTION	
-01: THROUGH HOLE (C-56-01-X)	-02: SURFACE MOUNT (C-56-02-X)	-01: THROUGH HOLE	-02: SURFACE MOUNT	-P: PICK AND PLACE PAD (USE PPP-03) (SEE FIG 3)	-K: POLYAMIDE FILM PAD (USE K-500-300) (.005 [.13] THICKNESS WITH SILICONE ADHESIVE, SEE FIG 4) [2 POS MIN, SEE NOTE 10] (AVAILABLE ON LEAD STYLE -02 ONLY)
PLATING OPTION		ROW OPTION		POLARIZING OPTION	
-S: SELECTIVE, 30 Au / 50 Ni NICKEL, ON CONTACT, MATTE TIN TAIL	-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL	-D: DOUBLE ROW (USE SMM-XX-D-S)	-H: HEAVY GOLD, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL	-LC: LOCKING CLIP (USE 2 LC-05-TM) [AVAILABLE ONLY WITH LEAD STYLE -02, SEE * DIMS, SEE NOTE 6 & 13, SEE FIG 2]	INDICATE POSITION (USE PK-07-N)
-SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL	-FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL				
-L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL					

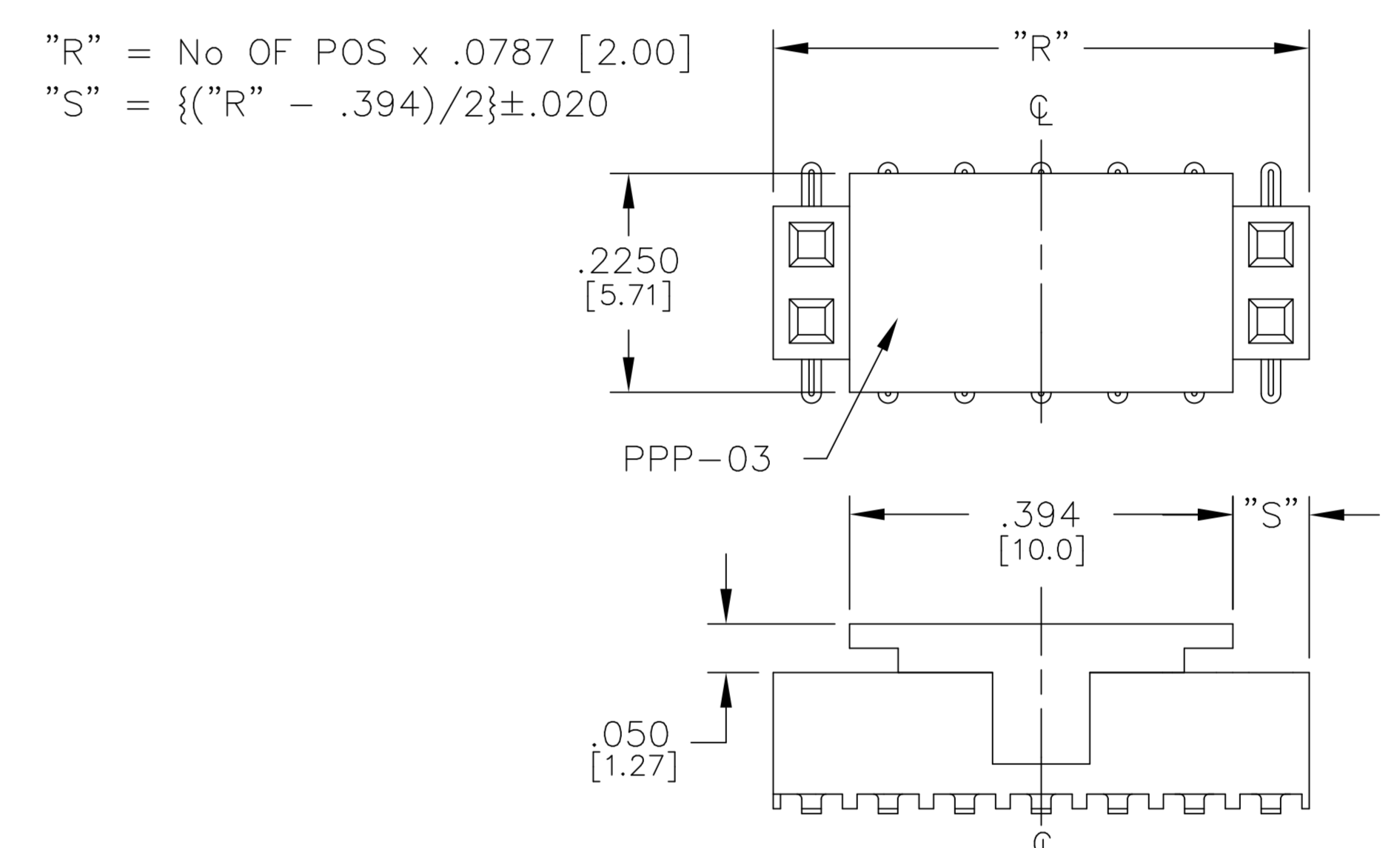


FIG. 3  
-P: PICK AND PLACE PAD  
(PLACE PPP-03 ABOUT C.L. AS SHOWN)  
(SEE NOTE 10)

FIG. 2  
-02: SURFACE MOUNT

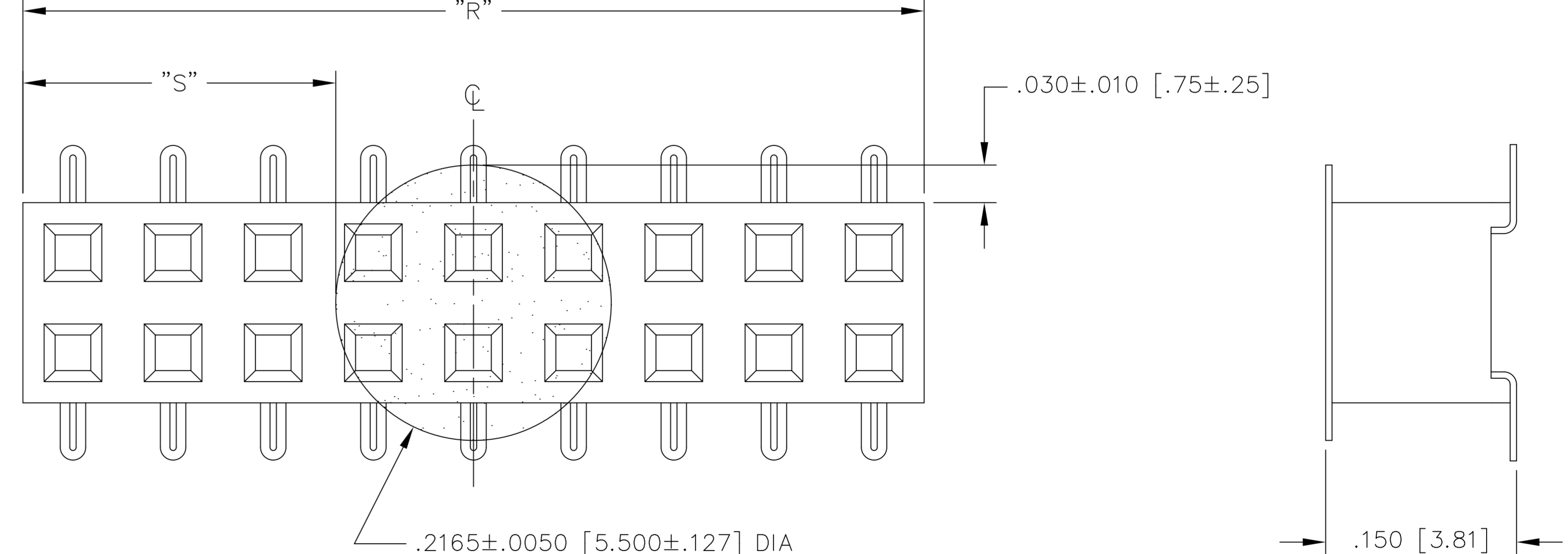
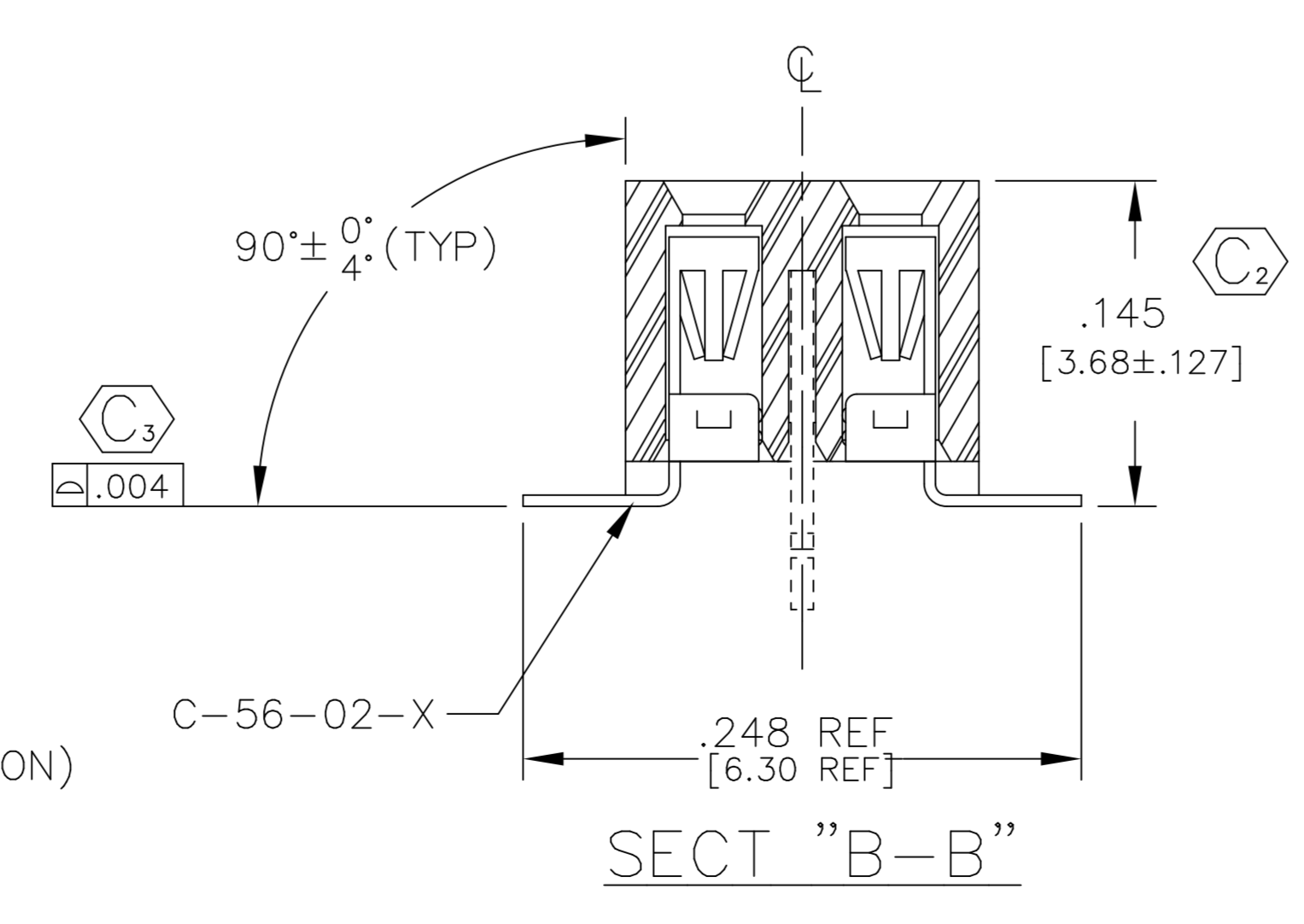
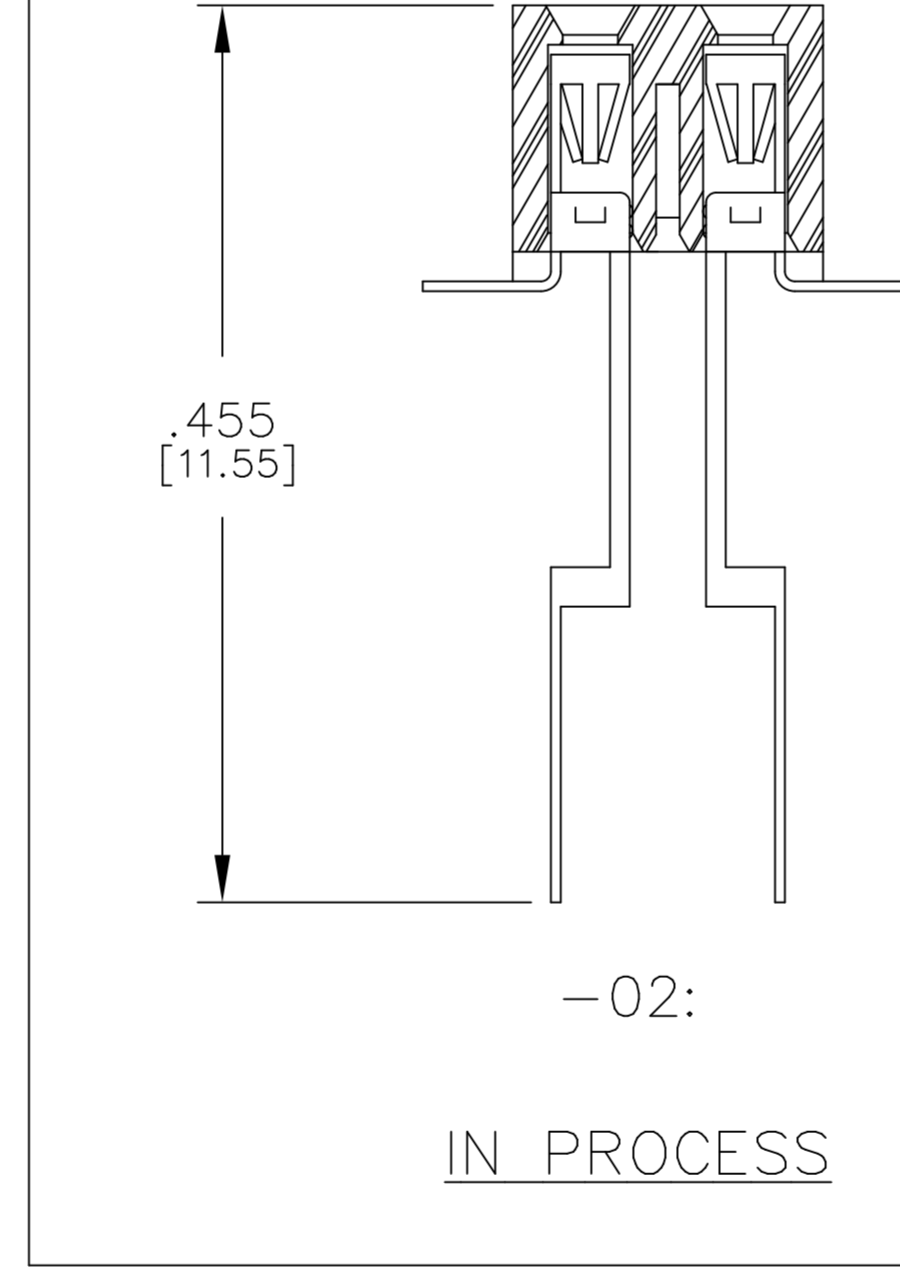
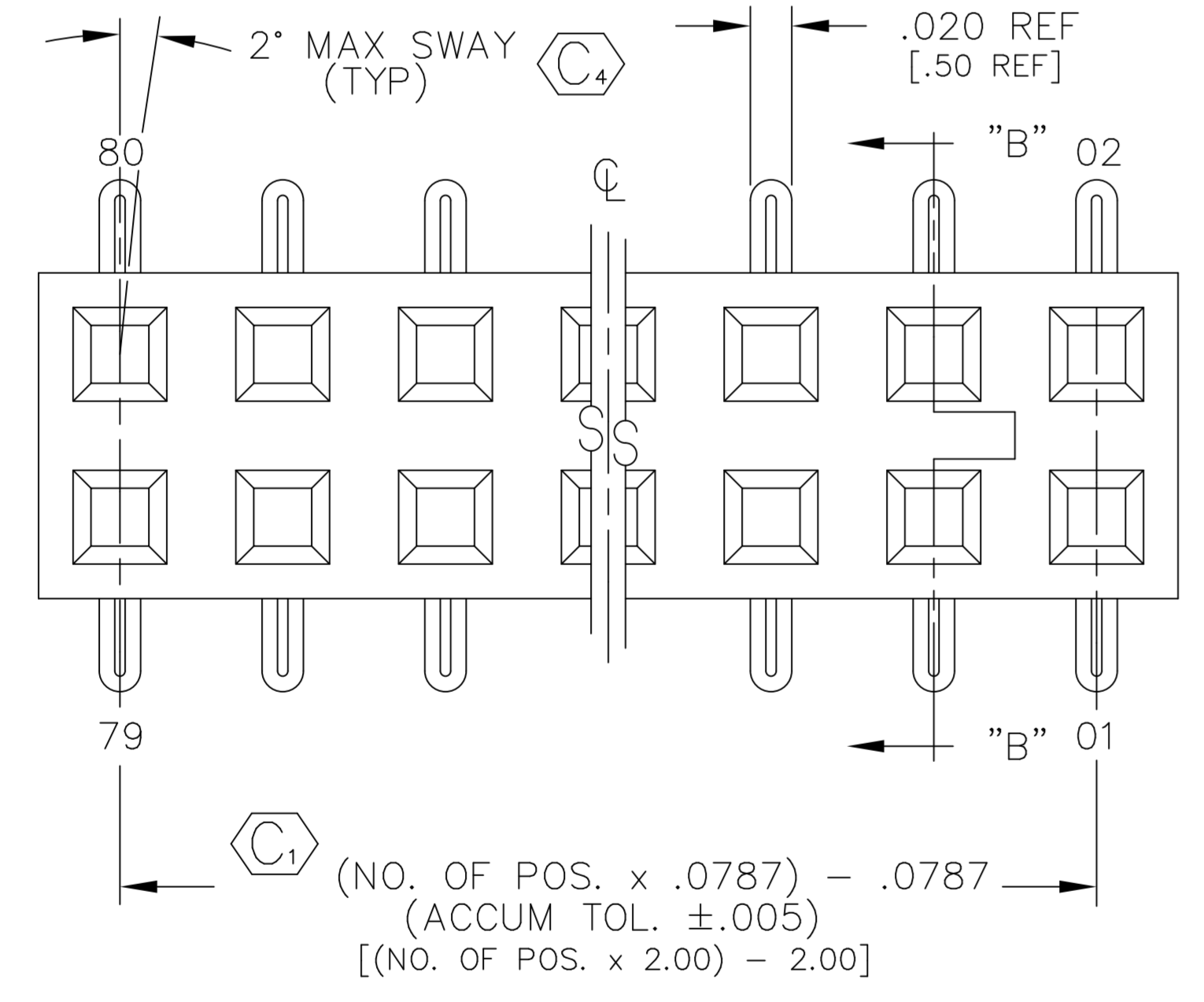


FIG. 4  
-K: POLYAMIDE FILM PAD  
[2 POSITION MINIMUM, SEE NOTE 10]

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EXISPROD\ASSEMBLY\2MM  
SMM-1XX-XX-D-XX-X-XX-XX-ASM

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SHEET 1 OF 2