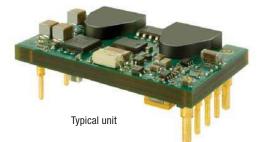


Murata Power Solutions

ULS 60-Watt Series

Sixteenth-brick DOSA-Compatible. Isolated DC/DC Converters



FEATURES

- Small footprint DC/DC converter, ideal for high current applications
- Tiny 0.9" x 1.3" x 0.40" open frame package
- Industry standard DOSA "brick" format and pinout with surface mount option
- 36-75 Volts DC input range
- 2250 Volt Basic input/output isolation (48V models)
- Up to 66 Watts total output power with overtemperature shutdown
- High efficiency synchronous rectifier forward topology
- Stable no-load operation with no required external components
- Operating temperature range -40 to +85°C with derating
- Certified to UL 60950-1, CSA-C22.2 No. 234, EN60950-1 safety approvals, 2nd Edition
- Extensive self-protection shut down features

PRODUCT OVERVIEW

The world of "brick" DC/DC converters has seen a steady size reduction. The ULS series makes another dramatic size shrink down to a "sixteenthbrick" width (0.9 inches) while still retaining up to 66 Watt output and full 2250 Volt DC isolation. The PC-board mount converter family accepts 36 to 75 Volts DC inputs and delivers fixed outputs regulated to within $\pm 0.2\%$. The ULS converters are ideal for datacom and telecom applications, cell phone towers, data centers, server farms and network repeaters.

ULS outputs may be trimmed within ±10% of nominal output while delivering fast settling to current step loads and no adverse effects from higher capacitive loads. Excellent ripple and noise specifications assure compatibility to circuits using CPU's, ASIC's, programmable logic and FPGA's. No

minimum load is required. For systems requiring controlled startup/shutdown, an external remote On/Off control may use a switch, transistor or digital logic. Remote Sense inputs compensate for resistive line drops at high currents.

Many self-protection features on the ULS series avoid both converter and external circuit hazards. These include input undervoltage lockout and overtemperature shutdown. The outputs current limit using the "hiccup" autorestart technique and the outputs may be short-circuited indefinitely. Additional features include output overvoltage and reverse conduction elimination.

The synchronous rectifier forward topology yields high efficiency for minimal heat buildup and "no fan" operation.

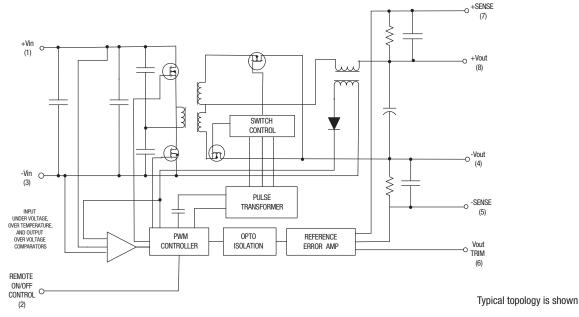


Figure 1. Simplified Block Diagram











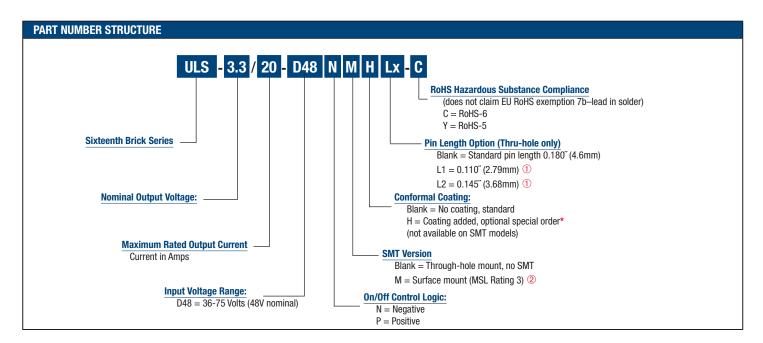


Sixteenth-brick DOSA-Compatible. Isolated DC/DC Converters

PERFORMANCE SPECI	PERFORMANCE SPECIFICATIONS SUMMARY AND ORDERING GUIDE ®													
				Output					Input		Efficiency C76			
Root Model ①	V out	Іоит	Power	R/N (mV	pk-pk) ②	Regulation	n (max.) ④	VIN Nom.	Range	In, no load	lın, full	EIIIC	iciicy	Package
	(V)	(A, max.)	(W)	Тур.	Max.	Line	Load	(V)	(V)	(mA)	load (A)	Min.	Тур.	Case (inches)
ULS-3.3/20-D48N-C	3.3	20	66	70	120	±0.1%	±0.2%	48	36-75	20	1.53	89%	90%	0.9x1.3x0.40
ULS-5/12-D48N-C	5	12	60	50	80	±0.125%	±0.25%	48	36-75	40	1.39	88%	90%	0.9x1.3x0.40
ULS-12/5-D48N-C	12	5	60	80	120	±0.125%	±0.25%	48	36-75	50	1.37	88%	91%	0.9x1.3x0.40

- ① Please refer to the Part Number Structure when ordering.
- © These specifications are preliminary. Contact Murata Power Solutions for availability.

 ③ All specifications are at nominal line voltage and full load, +25°C unless otherwise noted. See detailed specifications. Output capacitors are 1 µF ceramic multilayer in parallel with 10 µF electrolytic.
- I/O caps are necessary for our test equipment and may not be needed for your application.
- 4 Regulation specifications describe output voltage deviations from a nominal/midpoint value to either extreme (50% load step).



- ① Special quantity order is required; samples available with standard pin length only.
- 2 SMT (M) versions not available in sample quantities.
- Some model number combinations may not be available. See website or contact your local Murata sales representative.

Conditions ①

ULS 60-Watt Series

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Maximum

Units

Typical/Nominal

FUNCTIONAL SPECIFICATIONS, ULS-3.3/20-D48

ABSOLUTE MAXIMUM RATINGS

ADSULUTE WAXIWUW NATINGS	Containons U	Millillini	Typicai/Nullillai	Maxilliuili	UIIILS
Input Voltage, Continuous	Full power operation			80	Vdc
Input Voltage, Transient	Operating or non-operating, tested: 100 mS max. duration			100	Vdc
Isolation Voltage	Input to output			2250	Vdc
Input Reverse Polarity			None	2230	Vdc
	None, install external fuse		None	45	
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		66.66	W
Output Current	Current-limited, no damage, short-circuit protected	0		20	А
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
Absolute maximums are stress ratings. Exposi	ure of devices to greater than any of these condi	tions may adversely af	fect long-term reliability.	Proper operation under	conditions other
	al Specifications Table is not implied or recomme		,		
INPUT	· · · · · · · · · · · · · · · · · · ·				
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow	30	70	4	A
		00.5	04.5		
Start-up threshold, turn on	Rising input voltage	33.5	34.5	35.5	Vdc
Undervoltage shutdown, turn off ②	Falling input voltage	31.5	32.5	33.5	Vdc
Overvoltage protection			NA		Vdc
Reverse Polarity Protection	None, install external fuse		None		Vdc
Internal Filter Type			Capacitive		
Input current			1		1
Full Load Conditions	Vin = nominal		1.53	1.56	А
Low Line	Vin = minimum		2.08	2.15	A
Inrush Transient	viii — iiiiiiiiiuiii		0.05	۷.۱۷	A2-Sec.
				000	+
Output in Short Circuit			150	300	mA
No Load input current	lout = minimum, unit=0N		30	100	mA
Shut-Down Mode Input Current			5	15	mA
Reflected (back) ripple current ②	no filtering		150	210	mAp-p
Reflected (back) ripple current @	Measured at input with specified filter		20	30	mAp-p
Pre-biased startup	External output voltage < Vset		The converter will start if the external load pre-bias does not exceed Vnom		
GENERAL and SAFETY					
Efficiency	Vin=48V, full load	89	90		%
	Vin=Min	86	88		%
Isolation	VIII—IVIII	00	00		70
Isolation Voltage, input to output				2250	Vdc
			haoia	2230	Vuc
Insulation Safety Rating			basic		140
Isolation Resistance			100		MΩ
Isolation Capacitance			1000		pF
Safety (meets the following requirements)	UL-60950-1, CSA-C22.2 No.60950-1, IEC/EN60950-1, 2nd Edition		Yes		
Calculated MTBF	Per MIL-HDBK-217F, ground benign,		TBD		Hours x 10 ³
Calculated MTBF ④	Tambient=+40°C		100		
	Tambient=+40°C Per Telcordia SR332, issue 1, class 3, ground		3200		Hours x 10 ³
DVMAMIC CHARACTERISTICS					Hours x 10 ³
DYNAMIC CHARACTERISTICS	Per Telcordia SR332, issue 1, class 3, ground	400	3200	500	
Fixed Switching Frequency ⁽⁹⁾	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C	480	3200	520	KHz
Fixed Switching Frequency ⁽⁹⁾ Startup Time	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated	480	3200 500 5	15	KHz mS
Fixed Switching Frequency ⁽⁹⁾	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C	480	3200		KHz
Fixed Switching Frequency ⁽⁹⁾ Startup Time	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within	480	3200 500 5	15	KHz mS
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout.	480	3200 500 5 5 5	15 10 150	KHz mS mS pSec
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within	480	3200 500 5 5	15 10	KHz mS mS
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout.	480	3200 500 5 5 5	15 10 150	KHz mS mS pSec
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout.	480	3200 500 5 5 5	15 10 150	KHz mS mS pSec
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control "N" suffix:	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout. same as above		3200 500 5 5 5	15 10 150 ±200	KHz mS mS μSec mV
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control "N" suffix: Negative Logic, ON state	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout. same as above ON = Pin grounded or external voltage	-0.1	3200 500 5 5 5	15 10 150 ±200	KHz mS mS µSec mV
Fixed Switching Frequency ® Startup Time Startup Time Dynamic Load Response Dynamic Load Peak Deviation FEATURES and OPTIONS Remote On/Off Control "N" suffix:	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C Power on, Vout regulated Remote ON to Vout regulated 50-75-50% load step, settling time to within 1% of Vout. same as above		3200 500 5 5 5	15 10 150 ±200	KHz mS mS µSec mV

Minimum

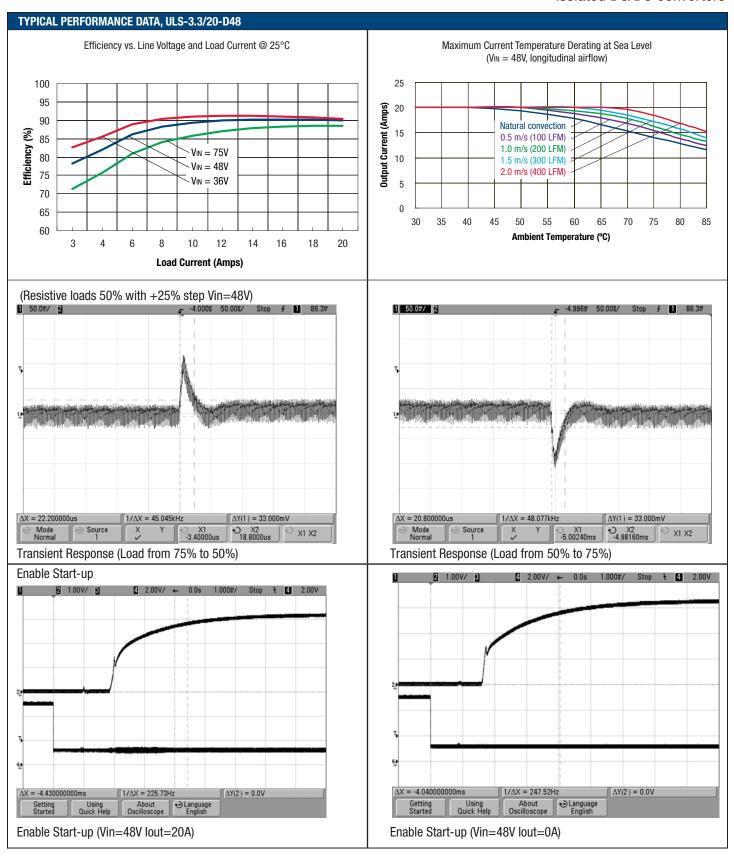


Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-3.3/20-D48 (CONT.)

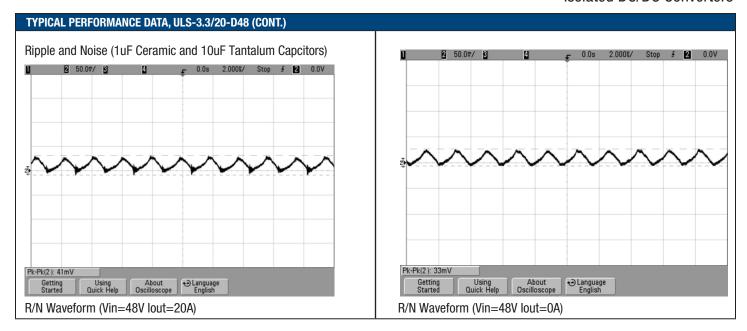
FEATURES and OPTIONS (cont.)	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Remote On/Off Control (cont.)					
"P" suffix:					
Positive Logic, ON state	ON = Pin open or external voltage	3.5		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	0		1	V
Control Current	open collector/drain		1	2	mA
OUTPUT					
Total Output Power		0	66	66.66	W
Voltage					
Nominal Output Voltage 3 (5)	No trim	3.267	3.3	3.333	Vdc
Settling Accuracy	At 50% load	-1		1	% of Vset
Output Voltage Range ®	User-adjustable	-10		10	70 0. 1001
Overvoltage Protection	Via magnetic feedback	3.75	4.25	4.95	Vdc
Remote Sense Compensation	Of Vset ®	0.70	10	4.00	%
Current	OI VSCt O		10		70
Output Current Range		0	20	20	Α
Minimum Load		U	No minimum load	۷.	
Current Limit Inception (3)	98% of Vnom., cold condition	22	26	30	A
	30 /0 OF VITOTIL, COID COMUNICON	22		30	А
Short Circuit ®	History technique suteres communithin 10/				
Short Circuit Current	Hiccup technique, autorecovery within ±1% of Vout		6.6		A
Short Circuit Duration (remove short for recovery)	Output shorted to ground, no damage		Continuous		
Short circuit protection method	Hiccup current limiting				
Regulation					
Line Regulation ⑦	Vin=min. to max., Vout=nom., nom load		±0.1		V
Load Regulation ⑦	lout=min, to max		±0.2		V
Ripple and Noise	5 Hz- 20 MHz BW		70	120	mV pk-pk
Temperature Coefficient	At all outputs		0.02		% of Vout./°C
Maximum Capacitive Loading (10% ceramic, 90% Oscon)	Low ESR, .02 ohms max (resistive load)		1000		μF
MECHANICAL (Through Hole Models)					
Outline Dimensions	Cxx case		1.3x0.9x0.4		Inches
(Please refer to outline drawing)	WxLxH		33x22.9x10.2		mm
Weight	WALAIT		0.58		Ounces
Weight			16.4		Grams
Through Hole Pin Diameter			.062 & .04		Inches
Tillough Hole Fill Diameter			1.575 & 1.016		
			Gold-plated copper		mm
Through Hole Pin Material					
Tillough noie Fill Material			alloy with nickel		
TH Die Disting Motel and Thinks	Niekol aukalata		underplate		u inches
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
	Gold overplate		5		μ-inches
ENVIRONMENTAL					
Operating Ambient Temperature Range ①	No derating, full power, 200 LFM, no condensation	-40		85	°C
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Operating Case Temp	No derating required	-40		120	°C
Thermal Protection/Shutdown	Measured at hotspot	110	115	120	°C
Electromagnetic Interference	External filter is required	. 10	110	120	
Conducted, EN55022/CISPR22	LATOTIAL III.OF 13 TEQUIEGE		В		Class
Radiated, EN55022/CISPR22			В		Class
RoHS rating			RoHS-6		UIdSS
nono rauny			ทบทอ-0		

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters





Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters



Conditions ①

ULS 60-Watt Series

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Maximum

Units

Typical/Nominal

FUNCTIONAL SPECIFICATIONS, ULS-5/12-D48

ABSOLUTE MAXIMUM RATINGS

ADSULUTE IVIANIIVIUVI NATIINUS	Conditions (1)	Millillulli	Typical/Nullillal	Maxilliulli	UIIIIS
Input Voltage, Continuous	Full power operation			80	Vdc
Input Voltage, Transient	Operating or non-operating, tested:			100	Vdc
input voitage, iransient	100 mS max. duration			100	Vuc
Isolation Voltage	Input to output			2250	Vdc
Input Reverse Polarity	None, install external fuse		None		Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		60.6	W
Output Current	Current-limited, no damage, short-circuit protected	0		12	А
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
	sure of devices to greater than any of these condi		fact lang-tarm reliability		
	al Specifications Table is not implied or recomme		lectiong-term reliability.	i roper operation unde	i conditions other
INPUT	al opecifications table is not implied of recomme	nucu.			
		26	40	75	Vdo
Operating voltage range	Foot bloom	36	48	75	Vdc
Recommended External Fuse	Fast blow		04.5	4	A
Start-up threshold, turn on	Rising input voltage	33	34.5	35.5	Vdc
Undervoltage shutdown, turn off ⁽¹⁾	Falling input voltage	31	32.5	33.5	Vdc
Overvoltage protection			NA		Vdc
Reverse Polarity Protection	None, install external fuse		None		Vdc
Internal Filter Type			LC		
Input current					•
Full Load Conditions	Vin = nominal		1.39	1.43	А
Low Line	Vin = minimum		1.85	1.91	A
Inrush Transient			0.05		A2-Sec.
Output in Short Circuit			100	200	mA
No Load input current	lout = minimum, unit=0N		40	80	mA
Shut-Down Mode Input Current	iout – milimum, umt–on		5	10	mA
	no filtoring				
Reflected (back) ripple current ②	no filtering		400	500	mAp-p
Reflected (back) ripple current ②	Measured at input with specified filter		25	35	mAp-p
Pre-biased startup	External output voltage < Vset		The converter will start if the external load pre-bias does not exceed Vnom		
GENERAL and SAFETY					1
Efficiency	Vin=48V, full load	88	90		%
	Vin=Min	88	90		%
Isolation					
Isolation Voltage, input to output				2250	Vdc
Insulation Safety Rating			basic		
Isolation Resistance			10		MΩ
Isolation Capacitance			1000		pF
Safety (meets the following requirements)	UL-60950-1, CSA-C22.2 No.60950-1, IEC/EN60950-1, 2nd Edition		Yes		
Calculated MTBF	Per MIL-HDBK-217F, ground benign, Tambient=+40°C		TBD		Hours x 10 ³
Calculated MTBF ④	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C		3200		Hours x 10 ³
DYNAMIC CHARACTERISTICS					
Fixed Switching Frequency (9)			400		KHz
Startup Time	Power on, Vout regulated		10	20	mS
Startup Time	Remote ON to Vout regulated		10	20	mS
•	50-75-50% load step, settling time to within			20	1110
Dynamic Load Response			50	100	μSec
Dynamia Load Book Deviation	1% of Vout.		. 000	. 050	
Dynamic Load Peak Deviation	same as above		±200	±250	mV
FEATURES and OPTIONS			±200	±250	mv
FEATURES and OPTIONS Remote On/Off Control			±200	±250	mv
FEATURES and OPTIONS Remote On/Off Control "N" suffix:	same as above		±200		
FEATURES and OPTIONS Remote On/Off Control "N" suffix: Negative Logic, ON state	same as above ON = Pin grounded or external voltage	-0.1	±200	0.8	V
FEATURES and OPTIONS Remote On/Off Control "N" suffix:	same as above	-0.1 2.5	±200		

Minimum

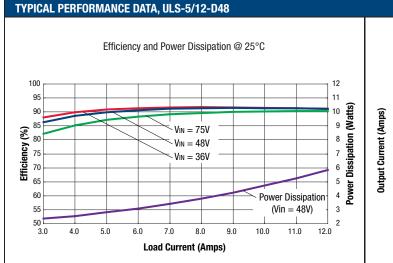


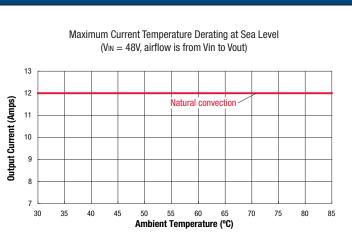
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-5/12-D48 (CONT.)

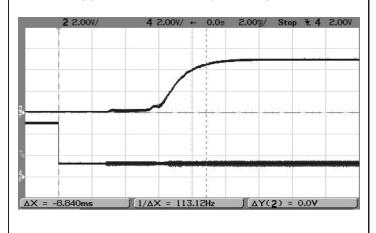
FEATURES and OPTIONS (cont.)	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Remote On/Off Control (cont.)					
"P" suffix:					
Positive Logic, ON state	ON = Pin open or external voltage	3.5		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	0		1	V
Control Current	open collector/drain		1	2	mA
OUTPUT					
Total Output Power		0	60	60.6	W
Voltage					
Nominal Output Voltage 3 (5)	No trim	4.95	5	5.05	Vdc
Settling Accuracy	At 50% load	-1		1	% of Vset
Output Voltage Range ®	User-adjustable	-10		10	
Overvoltage Protection	Via magnetic feedback	6	6.5	7.2	Vdc
Remote Sense Compensation	Of Vset ®	-	10		%
Current	3.133.1				,,,
Output Current Range		0	12	12	А
Minimum Load		~	No minimum load	·-	'
Current Limit Inception (3)	98% of Vnom., after warm up	14	16	19	A
Short Circuit (5)	5570 of vitorit, after warm up	17	10	10	, , ,
Short Gircuit 9	Hiccup technique, autorecovery within ±1%				
Short Circuit Current	of Vout		0.5	1	А
Short Circuit Duration	Output shorted to ground, no damage		Continuous		
(remove short for recovery)	1 0 /				
Short circuit protection method	Hiccup current limiting				
Regulation					
Line Regulation ⑦	Vin=min. to max., Vout=nom., nom load		±0.125		V
Load Regulation ⑦	lout=min. to max		±0.25		V
Ripple and Noise	5 Hz- 20 MHz BW		50	100	mV pk-pk
Temperature Coefficient	At all outputs		0.02		% of Vout./°C
Maximum Capacitive Loading (10% ceramic, 90% Oscon)	Low ESR, .02 ohms max (resistive load)		220	1000	μF
MECHANICAL (Through Hole Models)					
Outline Dimensions	Cxx case		1.3x0.9x0.4		Inches
(Please refer to outline drawing)	WxLxH		33x22.9x10.2		mm
Weight			0.58		Ounces
g			16.4		Grams
Through Hole Pin Diameter			.062 & .04		Inches
			1.575 & 1.016		mm
			Gold-plated copper		
Through Hole Pin Material			alloy with nickel		
Through Hole I in material			underplate		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
THE HILL IGHTY WELD AND THICKNESS	Gold overplate		5		μ-inches
ENVIRONMENTAL	doid overplate		J		р попоз
ENVINORIVIENTAL	No develop full 000 LEM				
Operating Ambient Temperature Range 🕦	No derating, full power, 200 LFM, no condensation	-40		85	°C
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Operating Case Temp	No derating required	-40		120	°C
Thermal Protection/Shutdown	Measured at hotspot	110	115	130	°C
Electromagnetic Interference	External filter is required				
Conducted, EN55022/CISPR22			A		Class
Radiated, EN55022/CISPR22			A		Class
	The state of the s		RoHS-6		3.000

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

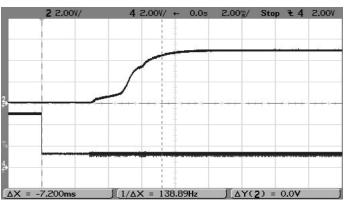




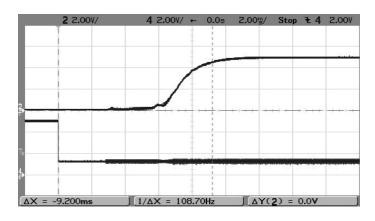
Enable Start-up (Vin=48V, lout=12A, Ta=+25°C) Trace 2=Output, Trace 4= Enable.



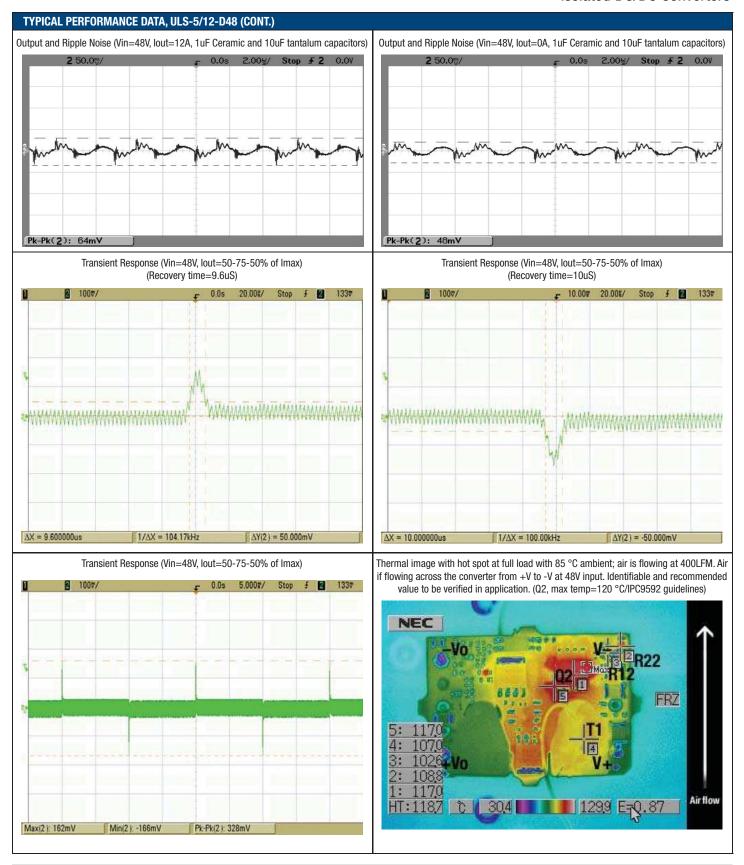
Enable Start-up (Vin=48V, lout=0A, Ta=+25°C) Trace 2=Output, Trace 4= Enable.



Enable Start-up (Vin=48V, lout=12A, Cload=1000uF, Ta=+25°C)
Trace 2=Output, Trace 4= Enable.



Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters



Conditions ①

ULS 60-Watt Series

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Maximum

Units

FUNCTIONAL SPECIFICATIONS, ULS-12/5-D48

ABSOLUTE MAXIMUM RATINGS

Input Voltage, Continuous	Full power operation			80	Vdc
Input Voltage, Transient	Operating or non-operating, tested:			100	Vdc
•	100 mS max. duration				
Isolation Voltage	Input to output		None	2250	Vdc
Input Reverse Polarity On/Off Remote Control	None, install external fuse Power on, referred to -Vin	0	None	15	Vdc Vdc
Output Power	Fower on, referred to -viii	0		60.6	W
output rower	Current-limited, no damage,	-		00.0	VV
Output Current	short-circuit protected	0		5	Α
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
Absolute maximums are stress ratings. Exposu	ure of devices to greater than any of these condi	tions may adversely affe	ect long-term reliability.	Proper operation under	conditions other
	al Specifications Table is not implied or recomme		,	•	
INPUT					
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			4	Α
Start-up threshold, turn on	Rising input voltage	33	34.5	35.5	Vdc
Undervoltage shutdown, turn off ¹²	Falling input voltage	31	32.5	33.5	Vdc
Overvoltage protection			NA		Vdc
Reverse Polarity Protection	None, install external fuse		None		Vdc
Internal Filter Type			Capacitance		
Input current	\" · ·		=		
Full Load Conditions	Vin = nominal		1.37	1.43	A
Low Line	Vin = minimum		1.83	1.89	A
Inrush Transient			0.05	000	A2-Sec.
Output in Short Circuit	laut minimum unit ON		100	200	mA
No Load input current	lout = minimum, unit=0N		50	150	mA
Shut-Down Mode Input Current Reflected (back) ripple current ②	no filtering		15 150	25 200	mA mAp-p
` ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	Measured at input with specified filter		150	30	
Reflected (back) ripple current ②	Measured at Input with specified litter		The converter will	30	mAp-p
Pre-biased startup	External output voltage < Vset		start if the external load pre-bias does		
			not exceed Vnom		
GENERAL and SAFETY					
Efficiency	Vin=48V, full load	88	91		%
	Vin=Min	89	90		%
Isolation					
Isolation Voltage, input to output				2250	Vdc
Insulation Safety Rating			basic		
Isolation Resistance			100		MΩ
Isolation Capacitance	III 60050 1 CSA C22 2 No 60050 1		1000		pF
Safety (meets the following requirements)	UL-60950-1, CSA-C22.2 No.60950-1, IEC/EN60950-1, 2nd Edition		Yes		
Calculated MTBF	Per MIL-HDBK-217F, ground benign, Tambient=+40°C		TBD		Hours x 10 ³
Calculated MTBF ④	Per Telcordia SR332, issue 1, class 3, ground fixed, Tambient=+40°C		3200		Hours x 10 ³
DYNAMIC CHARACTERISTICS					
Fixed Switching Frequency (9)		470	520	570	KHz
Startup Time	Power on, Vout regulated			30	mS
Startup Time	Remote ON to Vout regulated			30	mS
Dynamic Load Response	50-75-50% load step, settling time to within 1% of Vout.		25	50	μSec
Dynamic Load Peak Deviation	same as above		±180	±240	mV
FEATURES and OPTIONS					
Remote On/Off Control "N" suffix:					
Negative Logic, ON state	ON = Pin grounded or external voltage	-0.1		0.8	V
Negative Logic, ON state Negative Logic, OFF state	OFF = Pin open or external voltage	2.5		15	V
Control Current	open collector/drain	۷.J	1	2	mA
John Of Ourford	οροπ σοπσοτοι/αταπτ		1		111/1

Minimum

Typical/Nominal



Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

FUNCTIONAL SPECIFICATIONS, ULS-12/5-D48 (CONT.)

FEATURES and OPTIONS (cont.)	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Remote On/Off Control (cont.)					
"P" suffix:					
Positive Logic, ON state	ON = Pin open or external voltage	3.5		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	0		1	V
Control Current	open collector/drain		1	2	mA
OUTPUT				_	
Total Output Power		0	60	60.6	W
Voltage		-		00.0	
Nominal Output Voltage ③ ⑮	No trim	11.88	12	12.12	Vdc
Settling Accuracy	At 50% load	-1		1	% of Vset
Output Voltage Range ®	User-adjustable	-10		10	7. 0. 1001
Overvoltage Protection	Via magnetic feedback	13.3	14.5	18	Vdc
Remote Sense Compensation	Of Vset ®	10.0	10	10	%
Current	0.1000		10		70
Output Current Range		0	5	5	Α
Minimum Load		~	No minimum load	~	
Current Limit Inception (3)	98% of Vnom., after warm up	5.5	6.8	8	A
Short Circuit ®	oo /v or virolini, artor warm up	0.0	0.0	<u> </u>	- 1
	Hiccup technique, autorecovery within ±1%				
Short Circuit Current	of Vout		0.6		A
Short Circuit Duration			Combine		
(remove short for recovery)	Output shorted to ground, no damage		Continuous		
Short circuit protection method	Hiccup current limiting				
Regulation					
Line Regulation ⑦	Vin=min. to max., Vout=nom., nom load		±0.125		V
Load Regulation ⑦	lout=min. to max		±0.25		V
Ripple and Noise	5 Hz- 20 MHz BW		80	120	mV pk-pk
Temperature Coefficient	At all outputs		0.02		% of Vout./°C
Maximum Capacitive Loading			1000		
(10% ceramic, 90% Oscon)	Low ESR, .02 ohms max (resistive load)		1000		μF
Maximum Capacitive Loading	loads: CC mode				μF
MECHANICAL (Through Hole Models)					
Outline Dimensions	Cxx case		1.3x0.9x0.4		Inches
(Please refer to outline drawing)	WxLxH		33x22.9x10.2		mm
Weight			0.58		Ounces
-			16.4		Grams
Through Hole Pin Diameter			.062 & .04		Inches
-			1.575 & 1.016		mm
			Gold-plated copper		
Through Hole Pin Material			alloy with nickel		
			underplate		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
-	Gold overplate		5		μ-inches
ENVIRONMENTAL	in the second				
	No develop full never 000 LTM				
		-40		85	°C
Operating Ambient Temperature Range 🕦	No derating, full power, 200 LFM,	-40			1
	no condensation			125	°C
Storage Temperature	no condensation Vin = Zero (no power)	-55		125 105	
Storage Temperature Operating Case Temp	no condensation Vin = Zero (no power) No derating required	-55 -40	125	105	°C
Storage Temperature Operating Case Temp Thermal Protection/Shutdown	no condensation Vin = Zero (no power) No derating required Measured at hotspot	-55	125		
Storage Temperature Operating Case Temp Thermal Protection/Shutdown Electromagnetic Interference	no condensation Vin = Zero (no power) No derating required	-55 -40		105	°C °C
Storage Temperature Operating Case Temp Thermal Protection/Shutdown	no condensation Vin = Zero (no power) No derating required Measured at hotspot	-55 -40	125 B B	105	°C



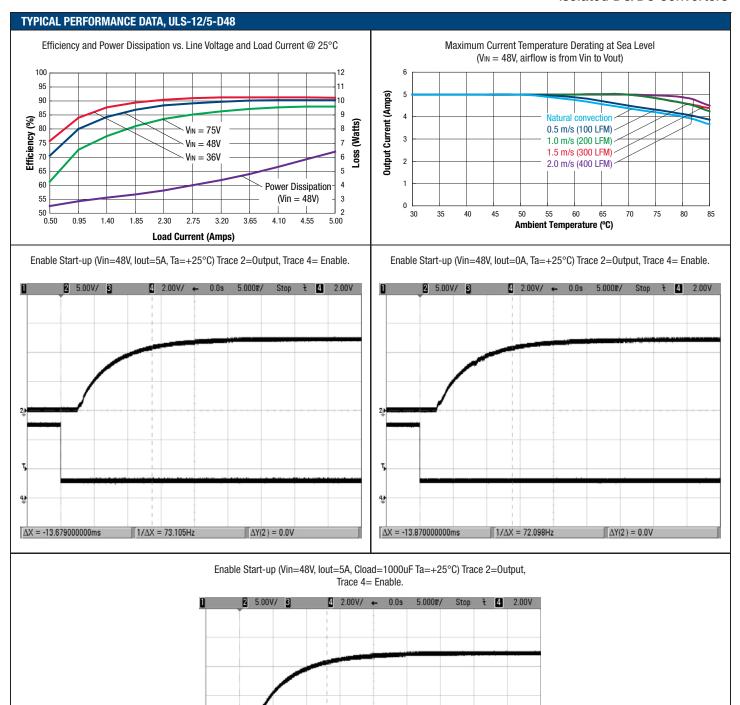
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Performance Specification Notes

- All specifications are typical unless noted. Ambient temperature = +25°Celsius, V_{IN} is nominal, output current is maximum rated nominal. External output capacitance is 1 μF multilayer ceramic paralleled with 10 μF electrolytic. All caps are low ESR. These capacitors are necessary for our test equipment and may not be needed in your application. Testing must be kept short enough that the converter does not appreciably heat up during testing. For extended testing, use plenty of airflow. See Derating Curves for temperature performance. All models are stable and regulate within spec without external cacacitance.
- ^② Input Ripple Current is tested and specified over a 5-20 MHz bandwidth and uses a special set of external filters only for the Ripple Current specifications. Input filtering is CIN = 33 μF, CBUS = 220 μF, LBUS = 12 μH. Use capacitor rated voltages which are twice the maximum expected voltage. Capacitors must accept high speed AC switching currents.
- Note that Maximum Current Derating Curves indicate an average current at nominal input voltage. At higher temperatures and/or lower airflow, the converter will tolerate brief full current outputs if the average RMS current over time does not exceed the Derating curve. All Derating curves are presented at sea level altitude. Be aware of reduced power dissipation with increasing density altitude.
- Mean Time Before Failure (MTBF) is calculated using the Telcordia (Belcore) SR-332 Method 1, Case 3, Issue 1, ground fixed conditions. Operating temperature = +30°C, full output load, natural air convection.
- The output may be shorted to ground indefinitely with no damage. The Output Short Circuit Current shown in the specifications is an average consisting of very short bursts of full rated current to test whether the output circuit can be repowered.
- The On/Off Control is normally driven from a switch or relay. An open collector/open drain transistor may be used in saturation and cut-off (pinch-off) modes. External logic may also be used if voltage levels are fully compliant to the specifications.
- Regulation specifications describe the deviation as the input line voltage or output load current is varied from a nominal midpoint value to either extreme (50% load).

- ® Do not exceed maximum power ratings, Sense limits or output overvoltage when adjusting output trim values.
- At zero output current, Vout may contain components which slightly exceed the ripple and noise specifications.
- Output overload protection is non-latching. When the output overload is removed, the output will automatically recover.
- All models are fully operational and meet published specifications, including "cold start" at -40°C.
- The converter will shut off if the input falls below the undervoltage threshold. It will not restart until the input exceeds the Input Start Up Voltage.
- ⑤ Short circuit shutdown begins when the output voltage degrades approximately 2% from the selected setting.
- Output noise may be further reduced by installing an external filter. See the Application Notes. Use only as much output filtering as needed <u>and no</u> <u>more</u>. Larger caps (especially low-ESR ceramic types) may slow transient response or degrade dynamic performance. Thoroughly test your application with all components installed.
- To avoid damage or unplanned shutdown, do not sink appreciable reverse output current.
- If reverse polarity is accidentally applied to the input, always connect an external fast blow input fuse in series with the +V_{IN} input.
- Although extremely unlikely, failure of the internal components of this product may expose external application circuits to dangerous voltages, currents, temperatures or power levels. Please thoroughly verify all applications before committing them to service. Be sure to include appropriately rated FUSES (see specifications and Application Notes) to reduce the risk of failure.
- If Sense is not wired to an external load, connect sense pins to their respective Vout pins. Do not leave sense unconnected.
- All models use fixed switching frequencies.

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

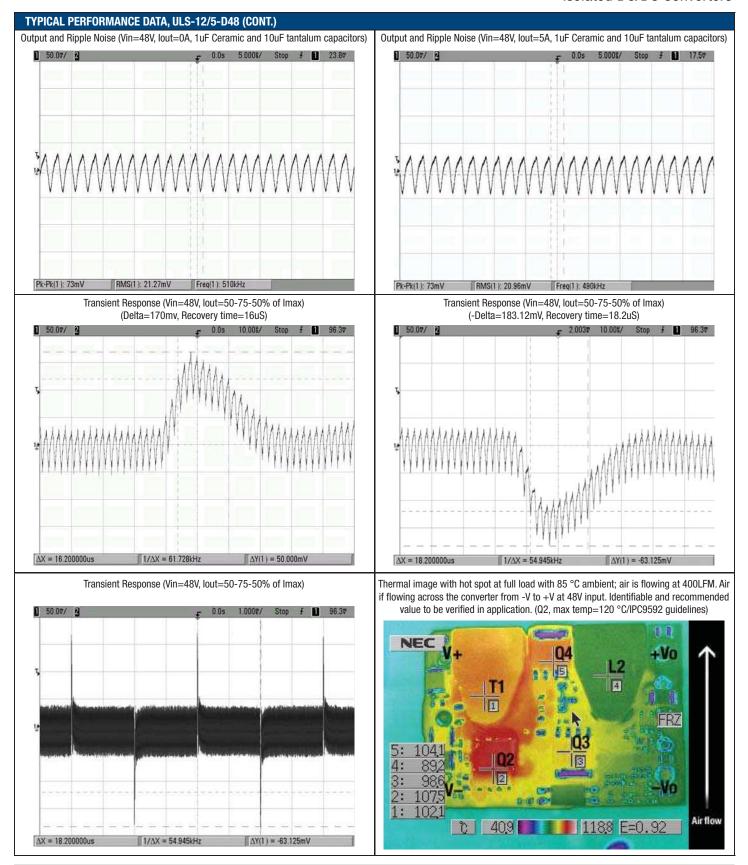


 $\Delta Y(2) = 0.0V$

ΔX = -13.079000000ms

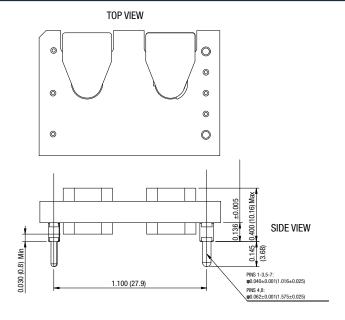
 $1/\Delta X = 76.458Hz$

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

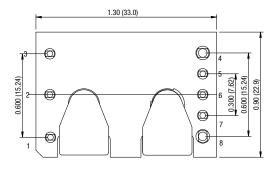


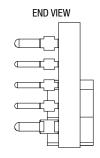
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

MECHANICAL SPECIFICATIONS, THROUGH-HOLE MOUNT



BOTTOM PIN VIEW





RECOMMENDED FOOTPRINT
(VIEW THROUGH CONVERTER)

TOP VIEW FINISHED HOLE SIZES @ PINS 1-3, 6, 5*, 7* (PRI) (SEC) (PER IPC-D-275, LEVEL C) 1.100 Ø.048-.062 [27.94] 3.81 .150 8 11.7 [7.62]7*₍₁₎ .46 [22.9] .300 6 .90 5*₍₁₎ 7.62 .300 4 (∰) 3 3.81 .150 14.0 Ø.100 MIN .55 ANNULAR RING Ģ FINISHED HOLE SIZES FOR ALL PIN @ PINS 4 & 8 **SHOULDERS** 33 (PER IPC-D-275, LEVEL C)
Ø .070-.084 1.30

	INPUT/OUTPUT CONNECTIONS P75						
Pin	Function	Pin	Function				
3	-Vin	4	-Vout				
		5	-Sense In				
2	On/Off Control	6	Trim				
		7	+Sense In				
1	+Vin	8	+Vout				

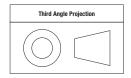
Important! *Always* connect the sense pins. If they are not connected to a remote load, wire each sense pin to its respective voltage output at the converter pins.

The 0.145-inch pin length is shown. Please refer to the part number structure for alternate pin lengths. Pin material: Copper alloy. Plating: Gold over nickel

Please note that some competitive units may use different pin numbering or alternate outline views; however, all units are plugin-compatible.

It is recommended that no parts be placed beneath the converter

Dimensions are in inches (mm) shown for ref. only.



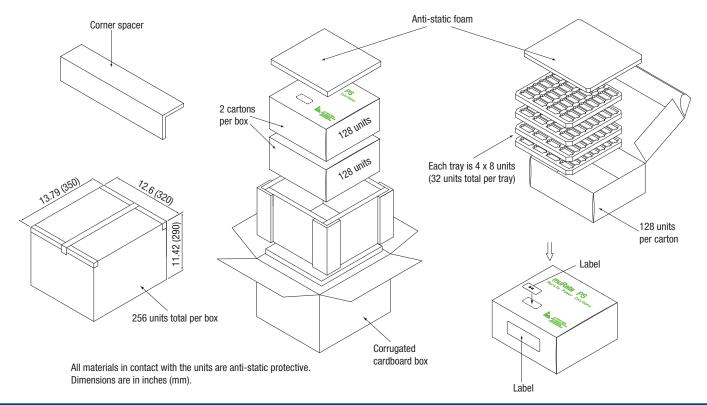
Tolerances (unless otherwise specified): $.XX \pm 0.02$ (0.5) $.XXX \pm 0.010$ (0.25)

Angles ± 2°

Components are shown for reference only and may vary between units.

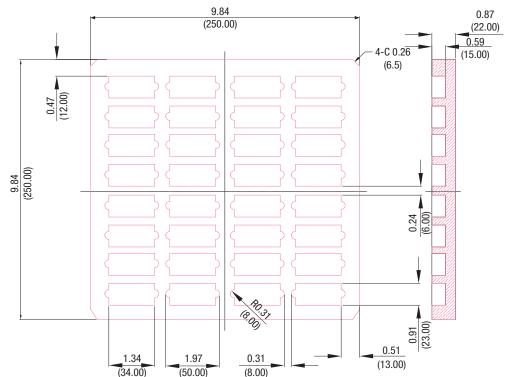
Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

SHIPPING TRAYS AND BOXES, THROUGH-HOLE MOUNT

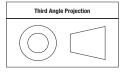


SHIPPING TRAY DIMENSIONS

Material: Low density, closed cell polyethylene anti-static foam



Dimensions are in milimeters.

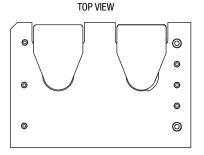


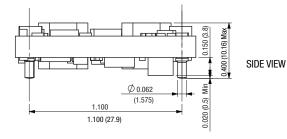
Tolerances (unless otherwise specified):

 $.XX \pm 0.5 \\ .XXX \pm 0.25 \\ Angles \pm 2^{\circ}$

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

MECHANICAL SPECIFICATIONS, SURFACE MOUNT (MSL RATING 3).





INPUT/OUTPUT CONNECTIONS P75 Pin **Function Function** Pin 3 -Vin 4 -Vout 5 -Sense In On/Off Control 6 Trim 7 +Sense In +Vin 8 +Vout

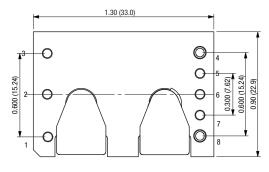
Important! *Always* connect the sense pins. If they are not connected to a remote load, wire each sense pin to its respective voltage output at the converter pins.

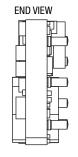
Pin material: Copper alloy. Plating: Gold over nickel

Please note that some competitive units may use different pin numbering or alternate outline views; however, all units are plugin-compatible.

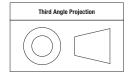
It is recommended that no parts be placed beneath the converter

BOTTOM PIN VIEW





Dimensions are in inches (mm) shown for ref. only.

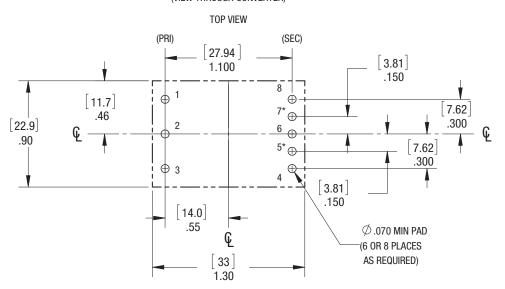


Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25)

Angles ± 2°

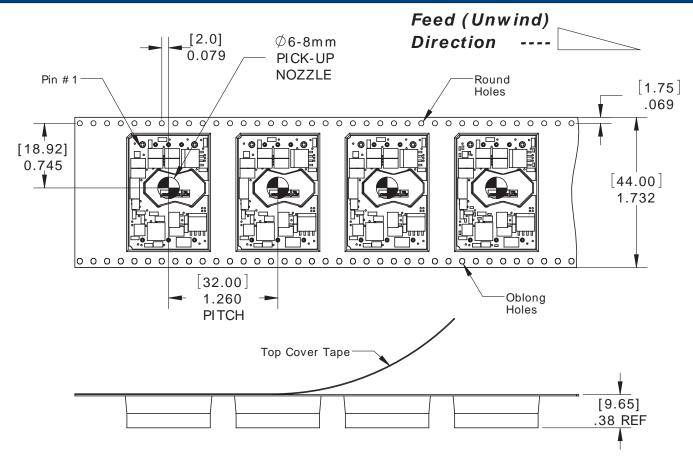
Components are shown for reference only and may vary between units.

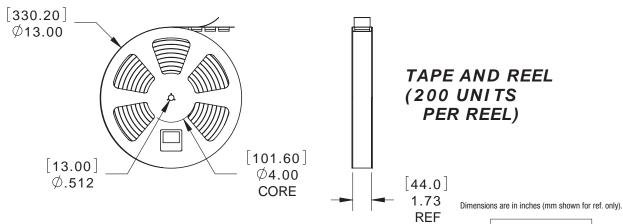
RECOMMENDED FOOTPRINT (VIEW THROUGH CONVERTER)



Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

TAPE AND REEL INFORMATION





Third Angle Projection

Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25) Angles \pm 1 $^{\circ}$

Components are shown for reference only.

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

TECHNICAL NOTES

Input Fusing

Certain applications and/or safety agencies may require the installation of fuses at the inputs of power conversion components. Fuses should also be used if the possibility of sustained, non-current-limited, input-voltage polarity reversals exists. For DATEL ULS series DC/DC converters, we recommend the use of a fast blow fuse, installed in the ungrounded input supply line with a typical value about twice the maximum input current, calculated at low line with the converter's minimum efficiency.

All relevant national and international safety standards and regulations must be observed by the installer. For system safety agency approvals, the converters must be installed in compliance with the requirements of the end- use safety standard.

Input Reverse-Polarity Protection

If the input voltage polarity is accidentally reversed, an internal diode will become forward biased and likely draw excessive current from the power source. If this source is not current limited or the circuit appropriately fused, it could cause permanent damage to the converter.

Input Under-Voltage Shutdown and Start-Up Threshold

Under normal start-up conditions, devices will not begin to regulate properly until the ramping-up input voltage exceeds the Start-Up Threshold Voltage. Once operating, devices will not turn off until the input voltage drops below the Under-Voltage Shutdown limit. Subsequent re-start will not occur until the input is brought back up to the Start-Up Threshold. This built in hysteresis prevents any unstable on/off situations from occurring at a single input voltage.

Start-Up Time

The VIN to VOUT Start-Up Time is the time interval between the point at which the ramping input voltage crosses the Start-Up Threshold and the fully loaded output voltage enters and remains within its specified accuracy band. Actual measured times will vary with input source impedance, external input capacitance, and the slew rate and final value of the input voltage as it appears at the converter. The ULS Series implements a soft start circuit to limit the duty cycle of its PWM controller at power up, thereby limiting the input inrush current.

The On/Off Control to V_{OUT} start-up time assumes the converter has its nominal input voltage applied but is turned off via the On/Off Control pin. The specification defines the interval between the point at which the converter is turned on (released) and the fully loaded output voltage enters and remains within its specified accuracy band. Similar to the V_{IN} to V_{OUT} start-up, the On/Off Control to V_{OUT} start-up time is also governed by the internal soft start circuitry and external load capacitance. The difference in start up time from V_{IN} to V_{OUT} and from On/Off Control to V_{OUT} is therefore insignificant.

Input Source Impedance

The input of ULS converters must be driven from a low ac-impedance source. The DC/DC's performance and stability can be compromised by the use of highly inductive source impedances. The input circuit shown in Figure 2 is a practical solution that can be used to minimize the effects of inductance in the input traces. For optimum performance, components should be mounted close to the DC/DC converter.

I/O Filtering, Input Ripple Current, and Output Noise

All models in the ULS Series are tested/specified for input reflected ripple current and output noise using the specified external input/output components/ circuits and layout as shown in the following two figures. External input capacitors (CIN in Figure 2) serve primarily as energy-storage elements, minimizing line voltage variations caused by transient IR drops in conductors from backplane to the DC/DC. Input caps should be selected for bulk capacitance (at appropriate frequencies), low ESR, and high rms-ripple-current ratings. The switching nature of DC/DC converters requires that dc voltage sources have low ac impedance as highly inductive source impedance can affect system stability. In Figure 2, CBUS and LBUS simulate a typical dc voltage bus. Your specific system configuration may necessitate additional considerations.

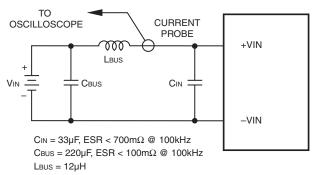


Figure 2. Measuring Input Ripple Current

In critical applications, output ripple/noise (also referred to as periodic and random deviations or PARD) may be reduced below specified limits using filtering techniques, the simplest of which is the installation of additional external output capacitors. They function as true filter elements and should be selected for bulk capacitance, low ESR and appropriate frequency response.

All external capacitors should have appropriate voltage ratings and be located as close to the converter as possible. Temperature variations for all relevant parameters should also be taken carefully into consideration. The most effective combination of external I/O capacitors will be a function of line voltage and source impedance, as well as particular load and layout conditions.

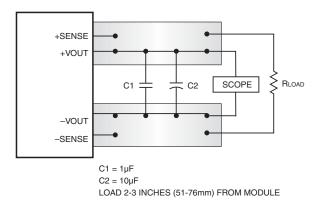


Figure 3. Measuring Output Ripple/Noise (PARD)

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Floating Outputs

Since these are isolated DC/DC converters, their outputs are "floating" with respect to their input. Designers will normally use the -Output as the ground/return of the load circuit. You can however, use the +Output as ground/return to effectively reverse the output polarity.

Minimum Output Loading Requirements

ULS converters employ a synchronous-rectifier design topology and all models regulate within spec and are stable under no-load to full load conditions. Operation under no-load conditions however might slightly increase the output ripple and noise.

Thermal Shutdown

The ULS converters are equipped with thermal-shutdown circuitry. If environmental conditions cause the temperature of the DC/DC converter to rise above the designed operating temperature, a precision temperature sensor will power down the unit. When the internal temperature decreases below the threshold of the temperature sensor, the unit will self start. See Performance/Functional Specifications.

Output Over-Voltage Protection

The ULS output voltage is monitored for an over-voltage condition using a comparator. The signal is optically coupled to the primary side and if the output voltage rises to a level which could be damaging to the load, the sensing circuitry will power down the PWM controller causing the output voltage to decrease. Following a time-out period the PWM will restart, causing the output voltage to ramp to its appropriate value. If the fault condition persists, and the output voltage again climbs to excessive levels, the over-voltage circuitry will initiate another shutdown cycle. This on/off cycling is referred to as "hiccup" mode.

Current Limiting

As soon as the output current increases to approximately 130% of its rated value, the DC/DC converter will go into a current-limiting mode. In this condition, the output voltage will decrease proportionately with increases in output current, thereby maintaining somewhat constant power dissipation. This is commonly referred to as power limiting. Current limit inception is defined as the point at which the full-power output voltage falls below the specified tolerance. See Performance/Functional Specifications. If the load current, being drawn from the converter, is significant enough, the unit will go into a short circuit condition as described below.

Short Circuit Condition

When a converter is in current-limit mode, the output voltage will drop as the output current demand increases. If the output voltage drops too low, the magnetically coupled voltage used to develop primary side voltages will also drop, thereby shutting down the PWM controller. Following a time-out period, the PWM will restart causing the output voltage to begin ramping to their appropriate value. If the short-circuit condition persists, another shutdown cycle will be initiated. This on/off cycling is referred to as "hiccup" mode. The hiccup cycling reduces the average output current, thereby preventing internal temperatures from rising to excessive levels. The ULS Series is capable of enduring an indefinite short circuit output condition.

Remote Sense

Note: The Sense and V_{OUT} lines are internally connected through low-value resistors. Nevertheless, if the sense function is not used for remote regulation the user should connect the +Sense to + V_{OUT} and -Sense to - V_{OUT} at the DC/DC converter pins. ULS series converters employ a sense feature to provide point of use regulation, thereby overcoming moderate IR drops in PCB conductors or cabling. The remote sense lines carry very little current and therefore require minimal cross-sectional-area conductors. The sense lines, which are capacitively coupled to their respective output lines, are used by the feedback control-loop to regulate the output. As such, they are not low impedance points and must be treated with care in layouts and cabling. Sense lines on a PCB should be run adjacent to dc signals, preferably ground.

$$[Vout(+)-Vout(-)] - [Sense(+)-Sense(-)] \le 10\%Vout$$

In cables and discrete wiring applications, twisted pair or other techniques should be used. Output over-voltage protection is monitored at the output voltage pin, not the Sense pin. Therefore, excessive voltage differences between VouT and Sense in conjunction with trim adjustment of the output voltage can cause the over-voltage protection circuitry to activate (see Performance Specifications for over-voltage limits). Power derating is based on maximum output current and voltage at the converter's output pins. Use of trim and sense functions can cause output voltages to increase, thereby increasing output power beyond the converter's specified rating, or cause output voltages to climb into the output over-voltage region. Therefore, the designer must ensure:

(Vout at pins) x (lout) ≤ rated output power

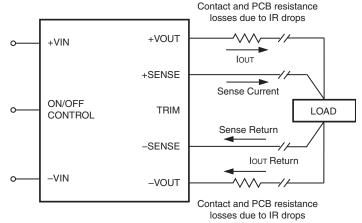


Figure 4. Remote Sense Circuit Configuration

On/Off Control

The input-side, remote On/Off Control function can be ordered to operate with either logic type:

Positive ("P" suffix) logic models are enabled when the on/off pin is left open (or is pulled high, applying +3.5V to +15V with respect to -Input) as per Figure 5. Positive-logic devices are disabled when the on/off pin is pulled low (0 to 1V with respect to -Input).

Negative ("N" suffix) logic devices are off when pin is left open (or pulled high, applying +2.5V to +15V), and on when pin is pulled low (-0.1 to +0.8V) with respect to -Input as shown in Figure 5.

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Dynamic control of the remote on/off function is best accomplished with a mechanical relay or an open-collector/open-drain drive circuit (optically isolated if appropriate). The drive circuit should be able to sink appropriate current (see Performance Specifications) when activated and withstand appropriate voltage when deactivated. Applying an external voltage to pin 2 when no input power is applied to the converter can cause permanent damage to the converter.

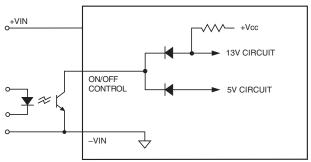


Figure 5. Driving the Negative Logic On/Off Control Pin (simplified circuit)

OUTPUT VOLTAGE ADJUSTMENT

Trim Equations

Trim Down

$$R_{\text{T}_{\text{DOWN}}}(k\Omega) = \frac{5.11}{\Delta} - 10.22$$

Where
$$\Delta = |~\frac{\mbox{Vout} - \mbox{V}_{\mbox{NOM}}}{\mbox{V}_{\mbox{NOM}}}$$

Trim Up

RT_{uP} (kΩ) =
$$\frac{5.11 \times \text{V}_{\text{NOM X}} (1 + \Delta)}{1.225 \times \Delta}$$
 - $\frac{5.11}{\Delta}$ - 10.22

Where
$$\Delta = |\ \frac{\mbox{Vout} - \mbox{V}_{\mbox{NOM}}}{\mbox{V}_{\mbox{NOM}}}\ |$$

Note: " Δ " is always a positive value.

"VNOM" is the nominal, rated output voltage.

"Vout" is the desired, changed output voltage.

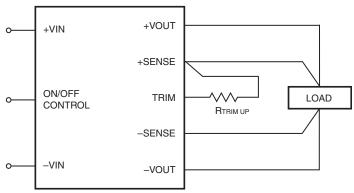


Figure 6. Trim Connections To Increase Output Voltages

Connect sense to its respective Vour pin if sense is not used with a remote load.

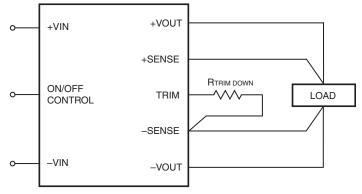


Figure 7. Trim Connections To Decrease Output Voltages

Sixteenth-brick DOSA-Compatible, Isolated DC/DC Converters

Trimming by Using an External Voltage Source

1. The easiest way to trim the output using an external voltage source is to drive the Trim pin directly from a variable source. The following equation can be used to calculate the voltage at the Trim pin.

$$Vtrim = 2 \times 1.225 \times \frac{Vo}{Vonominal} - 1.225$$

Vo is the output voltage you want; Vonominal is the nominal output voltage; Vtrim is the voltage that should appear at the trim pin.

- 2. If the purpose of trimming is to compensate voltage drop of power path from converter to the Load, you may separately connect the sense pin directly to the load. It's much easier than real time adjusting trim voltage.
- 3. CAUTION: To avoid unplanned power down cycles, do not exceed EITHER the maximum output voltage OR the maximum output power when setting the trim. If the output voltage is excessive, the OVP circuit may shut down the converter. If the maximum power is exceeded, the converter may enter current limiting. If the power is exceeded for an extended period, the converter may overheat and encounter overtemperature shut down. Be careful of external electrical noise. The Trim input is a sensitive input to the converter's feedback control loop. Excessive electrical noise may cause instability or oscillation.

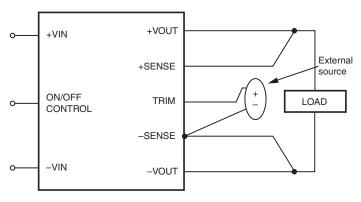


Figure 8. Trimming with an External Source

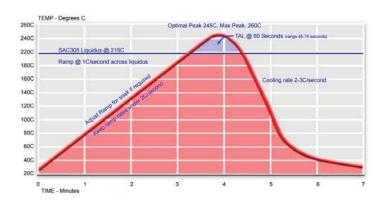
Through-hole Soldering Guidelines

Murata Power Solutions recommends the TH soldering specifications below when installing these converters. These specifications vary depending on the solder type. Exceeding these specifications may cause damage to the product. Your production environment may differ; therefore please thoroughly review these guidelines with your process engineers.

Wave Solder Operations for through-hole mounted products (THMT)					
For Sn/Ag/Cu based solders:					
Maximum Preheat Temperature	115° C.				
Maximum Pot Temperature	270° C.				
Maximum Solder Dwell Time	7 seconds				
For Sn/Pb based solders:					
Maximum Preheat Temperature	105° C.				
Maximum Pot Temperature	250° C.				
Maximum Solder Dwell Time	6 seconds				

SMT Reflow Soldering Guidelines

The surface-mount reflow solder profile shown below is suitable for SAC305 type lead-free solders. This graph should be used only as a *guideline*. Many other factors influence the success of SMT reflow soldering. Since your production environment may differ, please thoroughly review these guidelines with your process engineers.



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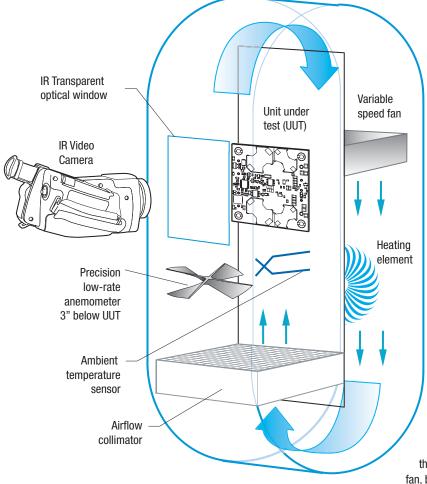


Figure 9. Vertical Wind Tunnel

Vertical Wind Tunnel

Murata Power Solutions employs a computer controlled custom-designed closed loop vertical wind tunnel, infrared video camera system, and test instrumentation for accurate airflow and heat dissipation analysis of power products. The system includes a precision low flow-rate anemometer, variable speed fan, power supply input and load controls, temperature gauges, and adjustable heating element.

The IR camera monitors the thermal performance of the Unit Under Test (UUT) under static steady-state conditions. A special optical port is used which is transparent to infrared wavelengths.

Both through-hole and surface mount converters are soldered down to a host carrier board for realistic heat absorption and spreading. Both longitudinal and transverse airflow studies are possible by rotation of this carrier board since there are often significant differences in the heat dissipation in the two airflow directions. The combination of adjustable airflow, adjustable ambient heat, and adjustable Input/Output currents and voltages mean that a very wide range of measurement conditions can be studied.

The collimator reduces the amount of turbulence adjacent to the UUT by minimizing airflow turbulence. Such turbulence influences the effective heat transfer characteristics and gives false readings. Excess turbulence removes more heat from some surfaces and less heat from others, possibly causing uneven overheating.

Both sides of the UUT are studied since there are different thermal gradients on each side. The adjustable heating element and fan, built-in temperature gauges, and no-contact IR camera mean that power supplies are tested in real-world conditions.

Murata Power Solutions, Inc.
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ISO 9001 and 14001 REGISTERED



This product is subject to the following <u>operating requirements</u> and the <u>Life and Safety Critical Application Sales Policy</u>:

Refer to: http://www.murata-ps.com/requirements/

Murata Power Solutions, Inc. makes no representation that the use of its products in the circuits described herein, or the use of other technical information contained herein, will not infringe upon existing or future patent rights. The descriptions contained herein do not imply the granting of licenses to make, use, or sell equipment constructed in accordance therewith. Specifications are subject to change without notice.