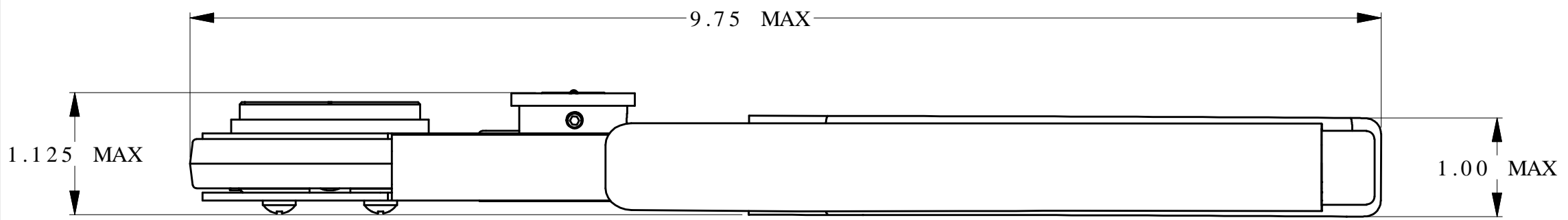
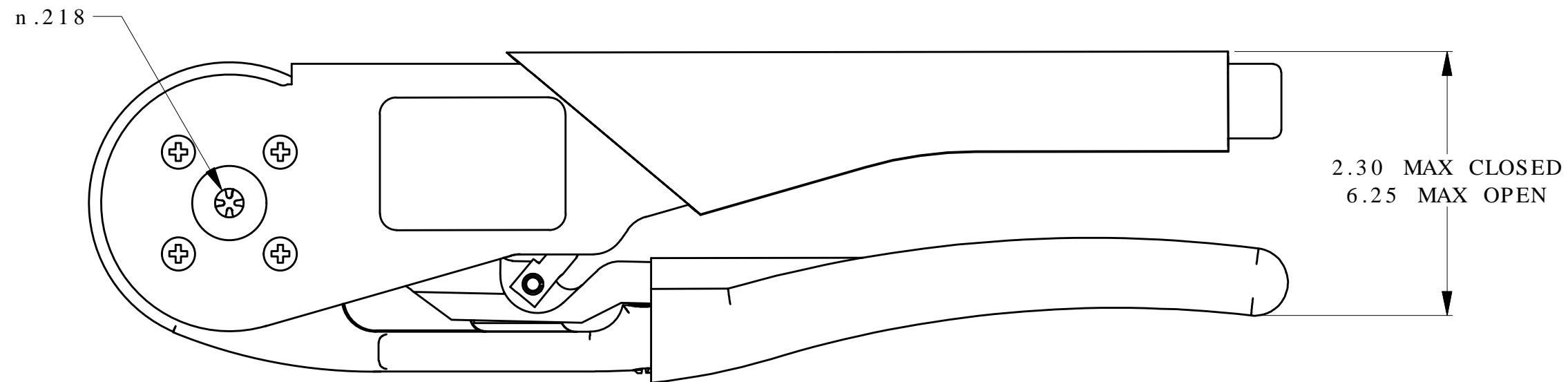


REVISIONS				
REV SYM	ECO NUMBER	DESCRIPTION	BY DATE	APP'D DATE
A		INITIAL RELEASE	DYO 06/08/09	MK 06/08/09



UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED



GAGING LIMITS OF INDENTERS

8	.0680	.0730
7	.0590	.0640
6	.0520	.0570
5	.0450	.0500
4	.0390	.0440
3	.0360	.0410
2	.0320	.0370
1	.0280	.0330
SEL #	GO +.0001	NO- GO +.0001

USE GAGE P/ N 615716  
AT SELECTOR #4

THESE DRAWINGS, SPECIFICATIONS OR OTHER DATA ARE THE PROPERTY OF ASTRO TOOL CORP. AND MUST BE RETURNED UPON REQUEST. THEY CONTAIN INFORMATION OWNED AND/ OR DEVELOPED BY ASTRO AT ITS OWN PRIVATE EXPENSE AND MAY NOT BE USED, DUPLICATED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART FOR DESIGN, MANUFACTURE, OR PROCUREMENT WITHOUT THE WRITTEN PERMISSION OF ASTR TOOL CORP. EACH AND EVERY TIME.	MATERIAL	ITEM		PART NO.	QTY.	DESCRIPTION/ REMARKS	
	N/ A	DRN.	J. MATTHEWS	DATE	06/08/09	 21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006	
		HEAT TREAT	APP'D.	MK	DATE		06/08/09
	N/ A	FINISH	TOLERANCE:		TITLE <b>ENVELOPE DRAWING 615708</b> REF: M22520/ 1- 01		
DO NOT SCALE DRAWING		WHERE USED:		SIZE	SCALE	CAD P/ N	SHEET OF
				B	1:1	615708- ENV	1 OF 1
				POSTING	P/ N		REV.
					615708- ENV		A