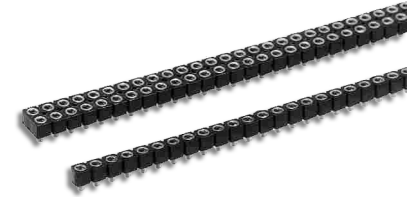




# Series 518 Single & Dual Row Socket Strips w/Collet Contacts & Surface Mount Pins

## FEATURES

- Available in Single and Dual Row Strips
- Socket Strips to be cut to the number of positions desired with 'break' Feature
- Compatible with Automatic Insertion Equipment
- Side-to-side and End-to-end Stackable

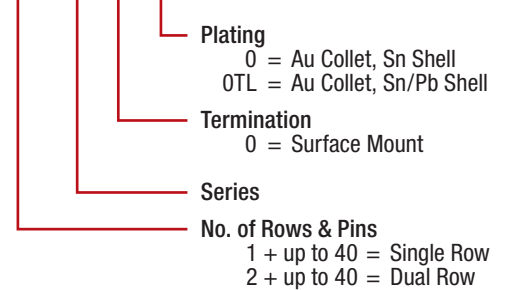


## GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 Glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10 $\mu$  [0.25 $\mu$ ] min. Au per MIL-G-45204 -OR- 200 $\mu$  [5.08 $\mu$ ] min. 93/7 Sn/Pb per ASTM B545 -OR- 200 $\mu$  [5.08 $\mu$ ] min. Sn per ASTM B545 Type 1 over 100 $\mu$  [2.54 $\mu$ ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 10 $\mu$  [0.25 $\mu$ ] Au per MIL-G-45204 over 50 $\mu$  min. [1.27 $\mu$ ] Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** 221°F [105°C]
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.100-0.125 [2.54-3.18] long

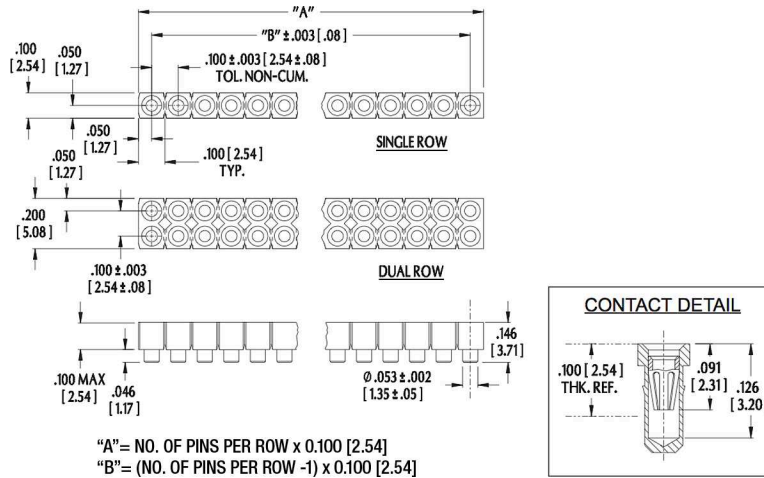
## ORDERING INFORMATION

**XXX-518-X XXX**



## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB PAD SIZE:** 0.063 [1.60] dia.



ALL DIMENSIONS: INCHES [MILLIMETERS]  
 ALL TOLERANCES:  $\pm 0.005$  [0.13] UNLESS OTHERWISE SPECIFIED  
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.  
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 Rev. 7.1  
 1 of 1