

# **DATA SHEET**

**ARRAY CHIP RESISTORS** 

YC248 (16Pin/8R)

5%, 1% sizes 0616

**RoHS** compliant



**YAGEO Phicomp** 



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## SCOPE

This specification describes YC248 series chip resistor arrays with lead-free terminations made by thick film process.

#### **APPLICATIONS**

- Terminal for SDRAM and **DDRAM**
- Computer applications: laptop computer, desktop computer
- Consume electronic equipment: PDAs, PNDs
- Mobile phone, telecom...

#### **FEATURES**

- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes
  - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy

#### ORDERING INFORMATION - GLOBAL PART NUMBER

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

#### YAGEO BRAND ordering code

#### **GLOBAL PART NUMBER (PREFERRED)**

#### YC248 - X X X XX XXXX L

(1) (2) (3) (4)

#### (I) TOLERANCE

 $F = \pm 1\%$ 

 $J = \pm 5\%$  (for Jumper ordering, use code of J)

#### (2) PACKAGING TYPE

R = Paper taping reel

K = Embossed taping reel

#### (3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

#### (4) TAPING REEL

07 = 7 inch dia, Reel

#### (5) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

#### (6) OPTIONAL CODE

L = optional symbol (Note)

#### Resistance rule of global part number

Resistance code ru	le Example
OR	0R = Jumper
XRXX (1 to 9.76 Ω)	IR = I Ω IR5 = I.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	$10R = 10 \Omega$ $97R6 = 97.6 \Omega$
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (1 to 9.76 KΩ)	IK = 1,000 Ω 9K76 = 9760 Ω
XMXX (1 to 9.76 MΩ)	IM = 1,000,000 Ω 9M76= 9,760,000 Ω

#### **ORDERING EXAMPLE**

The ordering code of a YC248 convex chip resistor array, value 1,000  $\Omega$  with ±5% tolerance, supplied in 7-inch tape reel is: YC248-JR-071K(L).

#### NOTE

- I. All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER



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#### **PHYCOMP BRAND** ordering codes

Both GLOBAL PART NUMBER (preferred) and 12NC (traditional) codes are acceptable to order Phycomp brand products.

#### **GLOBAL PART NUMBER (PREFERRED)**

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

#### 12NC CODE

<b>235</b>	0 <u>XXX XXXXX</u> L (2) (3) (4)			
TYPE/ 0616	START IN <sup>(I)</sup>	TOL. (%)	RESISTANCE RANGE	PAPER / PE TAPE ON REEL (units) (2) 5,000
ARV381	2350	±5%	0 to   MΩ	053 10xxx
ARV382	2350	±1%	10 to 1 $M\Omega$	043 Ixxx
Jumper	2350	-	0 Ω	053 91001

- (1) The resistors have a 12-digit ordering code starting with 2350.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) "L" is optional symbol (Note).

#### **ORDERING EXAMPLE**

The ordering code of a ARV381 resistor, value 1,000  $\Omega$  with ±5% tolerance, supplied in tape of 5,000 units per reel is: 235005310102(L) or YC248-JR-071K(L).

Last digit of 12NC	
Resistance decade (3)	Last digi
0.01 to 0.0976 Ω	(
0.1 to 0.976 Ω	7
I to 9.76 Ω	8
10 to 97.6 Ω	Ç
100 to 976 Ω	1
I to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	2
I to 9.76 MΩ	
10 to 97.6 MΩ	$\epsilon$

Example:	0.02 \Q	=	0200 or 200
	0.3 Ω	=	3007 or 307
	ΙΩ	=	1008 or 108
	33 KΩ	=	3303 or 333
	Ι0 ΜΩ	=	1006 or 106

#### NOTE

- I. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

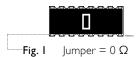


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#### Chip Resistor Surface Mount YC SERIES 248 (RoHS Compliant)

#### MARKING

#### YC248



I-Digit marking



E-24 series: 3 digits

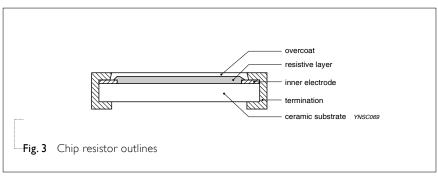
First two digits for significant figure and 3rd digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking"

#### CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy

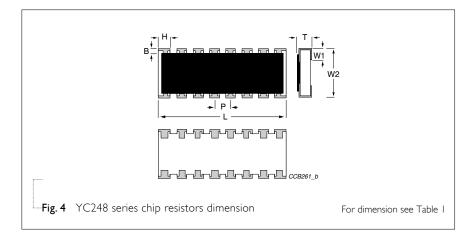
#### **OUTLINES**



coat, finally the two external terminations (matte tin on Ni-barrier) are added. See fig.3

#### **DIMENSIONS**

Table I	
TYPE	YC248
B (mm)	0.30 ±0.15
H (mm)	0.45 ±0.05
P (mm)	0.50 ±0.05
L (mm)	4.00 ±0.20
T (mm)	0.45 ±0.10
W <sub>I</sub> (mm)	0.40 ±0.15
W <sub>2</sub> (mm)	1.60 ±0.15



#### **SCHEMATIC**



#### **ELECTRICAL CHARACTERISTICS**

#### Table 2

CHARACTERISTICS	YC248 I/I6 W		
Operating Temperature Range	_55 °C to +155 °C		
Maximum Working Voltage		50 V	
Maximum Overload Voltage		100 V	
Dielectric Withstanding Voltage	100 V		
Number of Resistors		8	
	5% (E24)	10 Ω to 1 MΩ	
Resistance Range	1% (E24/E96)	10 Ω to 1 ΜΩ	
	Zero Ohm Jumper	< 0.05 Ω	
Temperature Coefficient		±200 ppm/°C	
Jumper Criteria	Rated Current	2.0 A	
	Maximum Current	10 A	

## FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

#### PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
YC248	Paper Taping Reel (R)	7" (178 mm)	5,000 units
	Embossed taping reel (K)	7" (178 mm)	4,000 units

#### NOTE

1. For Paper/Embossed tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing".

#### **FUNCTIONAL DESCRIPTION**

#### **POWER RATING**

YC 248 rated power at 70 °C is I/I6 W

#### **RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

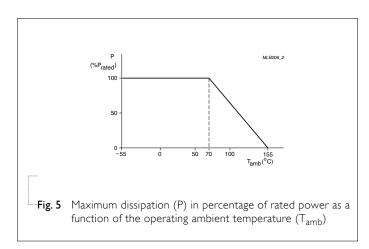
or max. working voltage whichever is less

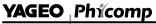
#### Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value  $(\Omega)$ 





## Chip Resistor Surface Mount YC SERIES 248 (RoHS Compliant)

## TESTS AND REQUIREMENTS

**Table 4** Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/ Operational Life/ Endurance	MIL-STD-202G-method 108A IEC 60115-1 4.25.1 JIS C 5202-7.10	I,000 hours at 70±5 °C applied RCWV I.5 hours on, 0.5 hour off, still air required	±(2%+0.05 Ω)
High Temperature Exposure/ Endurance at upper category temperature	MIL-STD-202G-method 108A IEC 60115-1 4.25.3 JIS C 5202-7.11	I,000 hours at maximum operating temperature depending on specification, unpowered  No direct impingement of forced air to the parts  Tolerances: 155±3 °C	±(1%+0.05 Ω)
Moisture Resistance	MIL-STD-202G-method 106F IEC 60115-1 4.24.2	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	±(2%+0.05 Ω)
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G-method 107G	-55/+155 °C	$\pm (0.5\% \pm 0.05~\Omega)$ for 10 K $\Omega$ to 10 M $\Omega$
		Note: Number of cycles required is 300. Devices unmounted	$\pm (1\% + 0.05 \Omega)$ for others
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	
Short time overload	MIL-R-55342D-para 4.7.5	2.5 times RCWV or maximum overload voltage whichever is less for 5 sec at room temperature	±(2%+0.05 Ω)
	IEC60115-1 4.13		No visible damage
Board Flex/	IEC60115-1 4.33	Device mounted on PCB test board as described,	±(1%+0.05 Ω)
Bending		only I board bending required	No visible damage
		3 mm bending	
		Bending time: 60±5 seconds	
		Ohmic value checked during bending	



## Chip Resistor Surface Mount YC SERIES 248 (RoHS Compliant)

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability - Wetting	IPC/JEDECJ-STD-002B test B IEC 60068-2-58	Electrical Test not required  Magnification 50X  SMD conditions:  Ist step: method B, aging 4 hours at 155 °C dry heat  2nd step: leadfree solder bath at 245±3 °C  Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	IPC/JEDECJ-STD-002B test D IEC 60068-2-58	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	MIL-STD-202G-method 210F IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 270 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(1%+0.05 Ω) No visible damage

## Chip Resistor Surface Mount YC SERIES 248 (RoHS Compliant)

## REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Oct 31, 2008	-	- Change to dual brand datasheet that describes YC248 with RoHS compliant
			- Description of "Halogen Free Epoxy" added
			- Define global part number
Version I	Feb 22, 2005	-	- New datasheet for 0616 (16Pin/8R) chip resistor arrays 1% and 5% with lead-free terminations
			- Replace the 0616 part of pdf files: ARV381_5_3.pdf and ARV382_1_4.pdf
			- Test method and procedure updated
Version 0	Nov. 10, 2003	-	- First issue of this specification

<sup>&</sup>quot;Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."