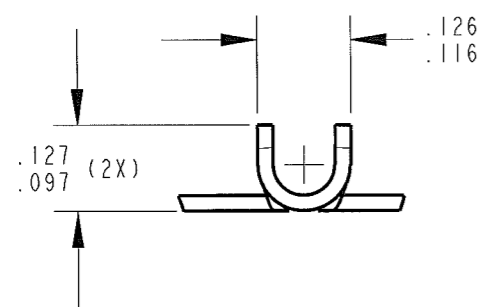
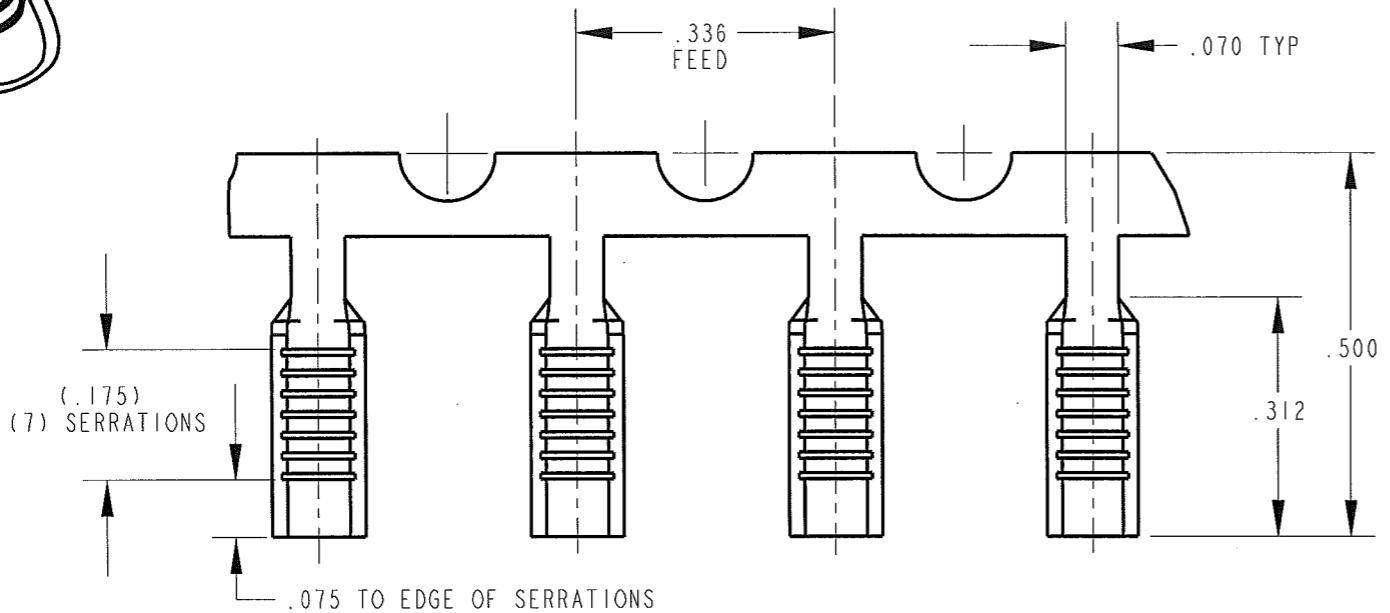
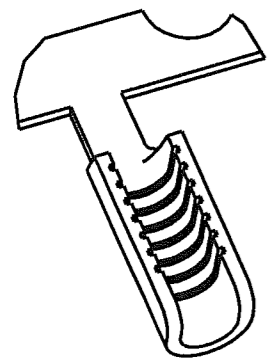


CUSTOMER DRAWING

P/N: 3800S 751-2

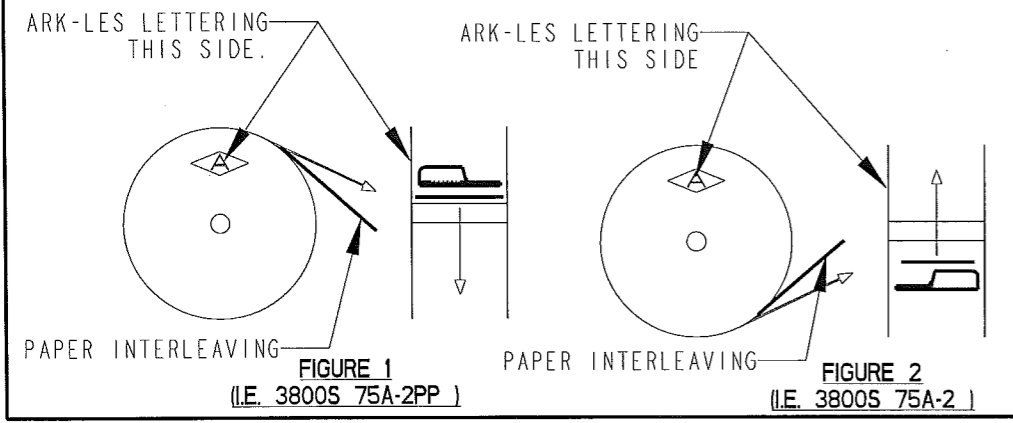
REV  
AC

PART NUMBER	MATERIAL	FINISH
3800S 75A-2	.020 THICK BRASS	PRETINNED
3800S 75AB-2	.020 THICK BRASS	NONE
3800S 75AD-2	.020 THICK BRASS	POST-TIN



- NOTES:
- CMA RANGE: 700-2750
  - FOR PIGTAIL SPLICES USED IN A BENCH APPLICATOR, ADD SUFFIX "PP" TO PART NUMBER (i.e. 3800S 75A-2PP), SEE FIGURE 1 FOR REELING.
  - FOR THROUGH SPLICES USED IN A BENCH APPLICATOR, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-2). SEE FIGURE 2 FOR REELING.
  - FOR PIGTAIL AND THROUGH SPLICES USED IN A SLIM-LINE AIR PRESS, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-2). SEE FIGURE 2 FOR REELING.
  - PAPER INTERLEAVING ADDED TO REDUCE TANGLING IN REELS.
  - RECOMMENDED WIRE COMBINATIONS:
    - (1) STRANDED WIRE
    - (2) MANGET WIRES
  - (2) MANGET WIRES NOT EXCEEDING 2 1/2 WIRE SIZES DIFFERENCE (i.e. 18 & 20 1/2)
  - (3) MAGNET WIRES UPON ARK-LES CONFIRMATION
  - MAGNET WIRES ARE TO BE PLACED IN SPLICE FIRST. STRANDED WIRES ARE TO BE PLACED ON TOP OF OR ADJACENT TO MAGNET WIRE.
  - REFER TO CRIMP HEIGHT FOR APPLICATION DATA.

**ARK-LES UNCONTROLLED**



PRINT DIST.	PROD. REL.	6/8/1978	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED
DEPT #	QUOTE REL.		DO 11/17/06	DECIMALS ±.010
ENG X	DRAWN BY D.O'NEILL 11/02/06		APP.	METRIC ±0.25mm
SALES	SUPERSEDES DWG. DATED: 1/20/1995		11/17/06	ANGLES ±1°
STO X	SCALE 6:1		DO NOT SCALE PRINT	
RAL	MATERIAL: SEE TABLE			
JZ	FINISH: SEE TABLE			
CHINA				

ArkLes CORPORATION STOUGHTON, MA

**ORIGINAL IF RED**

PART NAME CUSTOMER DRAWING SPLICE TERMINAL

CAD#: 3800S\_75-2-REVAC\_CUST

P/N: 3800S 751-2

REV AC

REV.	DESCRIPTION	DATE	DR.
AC	REV/REDRWN ECR# S000127	11/02/06	DON