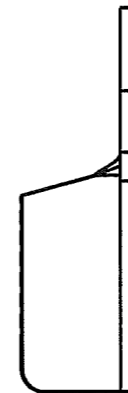
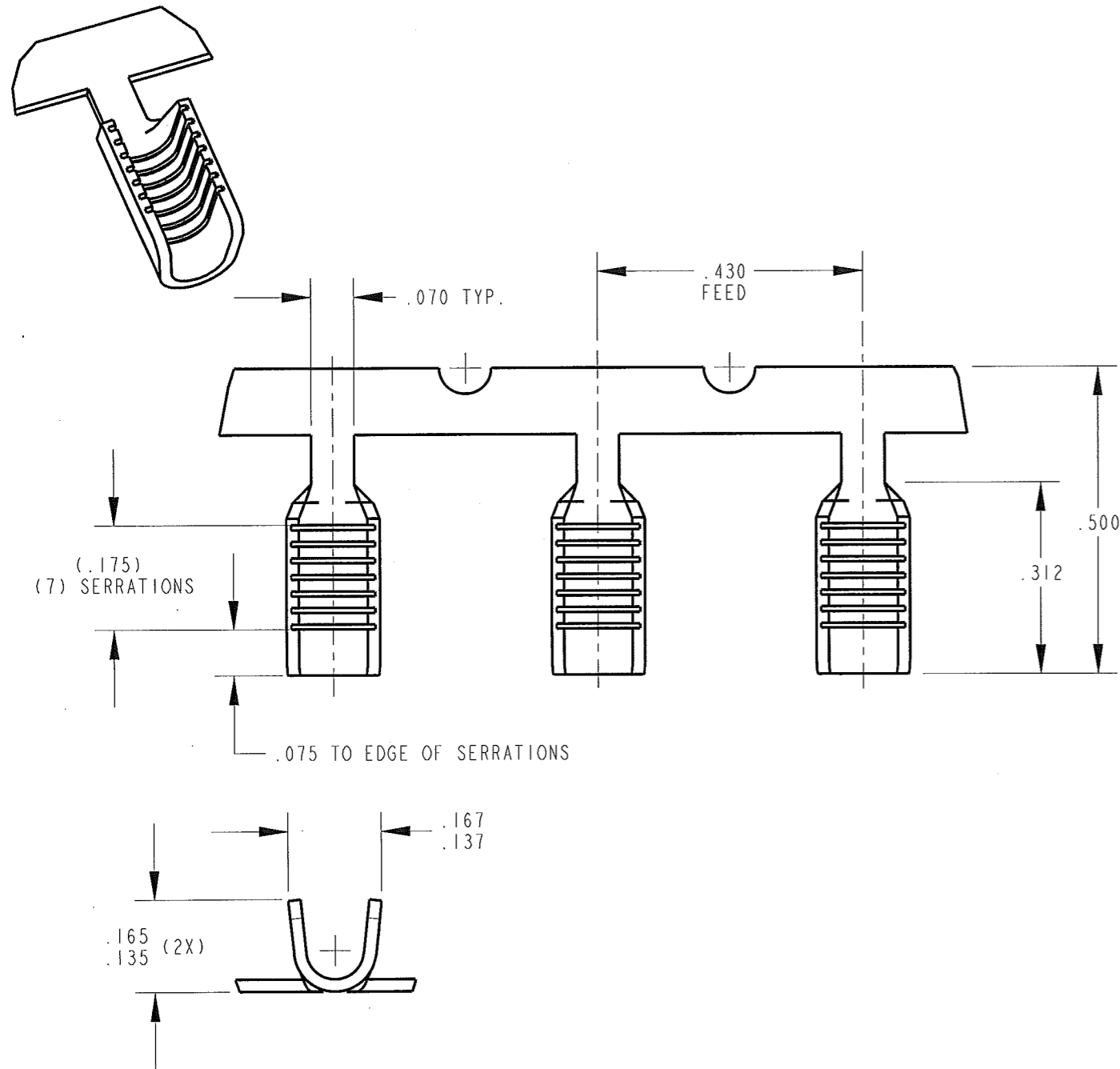


CUSTOMER DRAWING

P/N: 3800S 75/-3

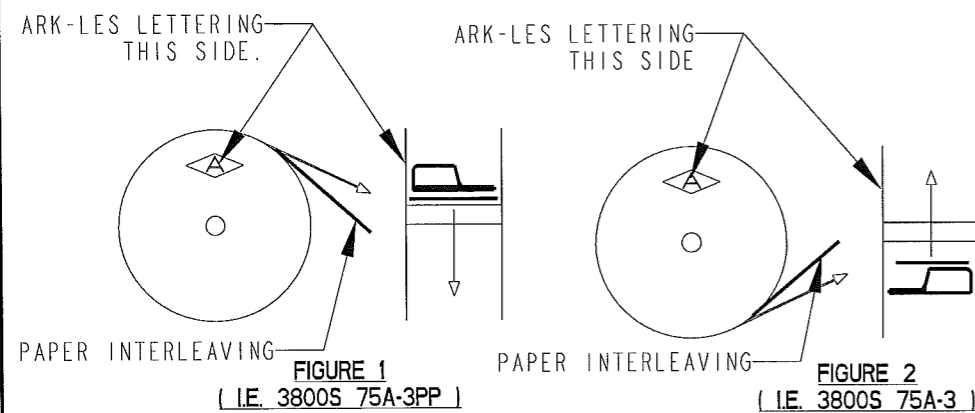
REV
AD

PART NUMBER	MATERIAL	FINISH
3800S 75A-3	.020 THICK BRASS	PRETINNED
3800S 75AB-3	.020 THICK BRASS	NONE
3800S 75AD-3	.020 THICK BRASS	POST-TIN



- NOTES:
- CMA RANGE: 1600 TO 5000
 - FOR PIGTAIL SPLICES USED IN A BENCH APPLICATOR, ADD SUFFIX "PP" TO PART NUMBER (i.e. 3800S 75A-3PP), SEE FIGURE 1 FOR REELING.
 - FOR THROUGH SPLICES USED IN A BENCH APPLICATOR, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-3). SEE FIGURE 2 FOR REELING.
 - FOR PIGTAIL AND THROUGH SPLICES USED IN A SLIM-LINE AIR PRESS, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-3). SEE FIGURE 2 FOR REELING.
 - PAPER INTERLEAVING ADDED TO REDUCE TANGLING IN REELS.
 - RECOMMENDED WIRE COMBINATIONS:
 - STRANDED WIRE
 - MANGET WIRES
 - MANGET WIRES NOT EXCEEDING 2 1/2 WIRE SIZES DIFFERENCE (i.e. 18 & 20 1/2)
 - MAGNET WIRES UPON ARK-LES CONFIRMATION
 - MAGNET WIRES ARE TO BE PLACED IN SPLICE FIRST. STRANDED WIRES ARE TO BE PLACED ON TOP OF OR ADJACENT TO MAGNET WIRE.
 - REFER TO CRIMP HEIGHT FOR APPLICATION DATA.

ARK-LES
UNCONTROLLED



PRINT DIST.	PROD. REL.	6/8/1978	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED	Ark-Les CORPORATION STOUGHTON, MA
DEPT #	QUOTE REL.		APP.	DECIMALS ± .010	
ENG X	DRAWN BY D.O'NEILL 11/02/06		APP.	METRIC ± 0.25mm	ORIGINAL IF RED
SALES	SUPERSEDES DWG. DATED: 11/22/2004		APP.	ANGLES ± 1°	PART NAME CUSTOMER DRAWING SPLICE TERMINAL
STO X	SCALE 4:1			3RD ANGLE PROJECTION	CAD#: 3800S_75-3-REVAD_CUST
RAL	MATERIAL: SEE TABLE			DWG SIZE B	P/N: 3800S 75/-3
JZ	FINISH: SEE TABLE				REV AD
CHINA					
REV.	DESCRIPTION	DATE	DR.		
AD	REV/REDRWN ECR# S000127	11/02/06	DON		