

CUSTOMER DRAWING

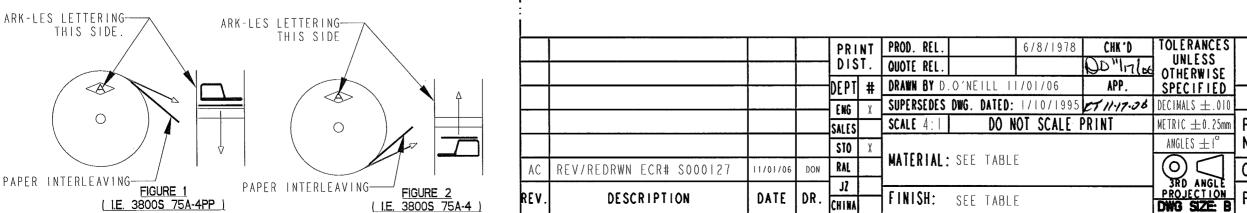
3800S 75/-4

REV AC

PART NUMBER	MATERIAL	FINISH
3800S 75A-4	.020 THICK BRASS	PRETINNED
3800S 75AB-4	.020 THICK BRASS	NONE
3800S 75AD-4	.020 THICK BRASS	POST-TIN

- I. CMA RANGE: 3000 TO 6700
- 2. FOR PIGTAIL SPLICES USED IN A BENCH APPLICATOR, ADD SUFFIX "PP" TO PART NUMBER (i.e. 3800S 75A-4PP), SEE FIGURE I FOR REELING.
- 3. FOR THROUGH SPLICES USED IN A BENCH APPLICATOR THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-4). SEE FIGURE 2 FOR REELING.
- 4. FOR PIGTAIL AND THROUGH SPLICES USED IN A SLIM-LINE AIR PRESS, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-4). SEE FIGURE 2 FOR REELING.
- 5. PAPER INTERLEAVING ADDED TO REDUCE TANGLING IN REELS.
- 6. RECOMMENDED WIRE COMBINATIONS:
 - A. (I) STRANDED WIRE
 - (2) MANGET WIRES
 - B. (2) MANGET WIRES NOT EXCEEDING 2 1/2 WIRE SIZES DIFFERENCE (i.e. 18 & 20 1/2)
- C. (3) MAGNET WIRES UPON ARK-LES CONFIRMATION 7. MAGNET WIRES ARE TO BE PLACED IN SPLICE FIRST.
- STRANDED WIRES ARE TO BE PLACED ON TOP OF OR ADJACENT TO MAGNET WIRE
- 8. REFER TO CRIMP HEIGHT FOR APPLICATION DATA.

ARK-LES UNCONTROLLED



AFREDOS CORPORATION

STOUGHTON, MA

ORIGINAL IF RED

CUSTOMER DRAWING PART SPLICE TERMINAL NAME

CAD#: 3800S_75-4-REVAC_CUST

P/N: 3800S 75/-4

REV