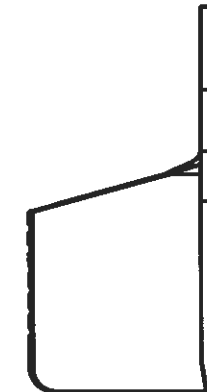
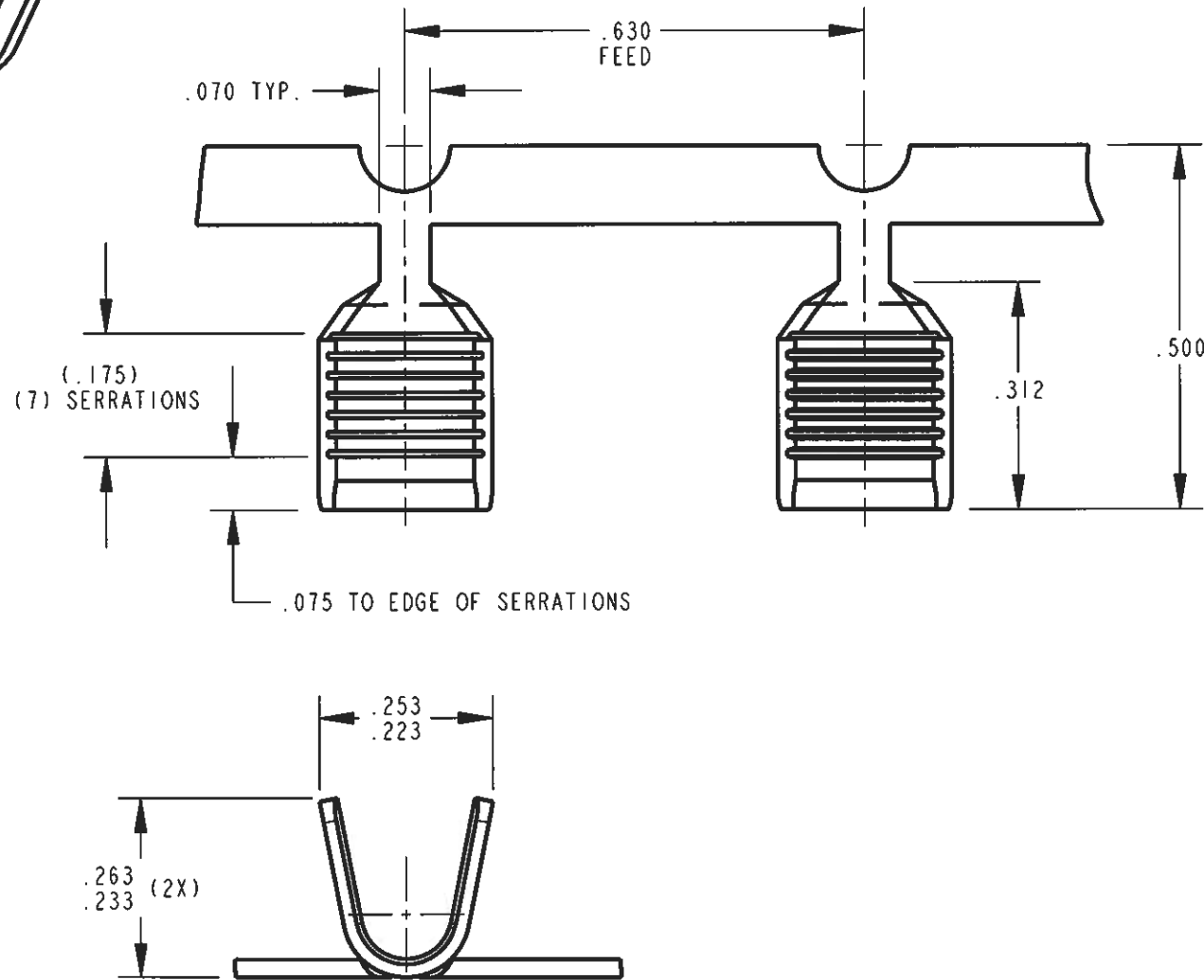


CUSTOMER DRAWING

P/N: 3800S 751-5

REV
AD

PART NUMBER	MATERIAL	FINISH
3800S 75A-5	.025 THICK BRASS	PRETINNED
3800S 75AB-5	.025 THICK BRASS	NONE
3800S 75AD-5	.025 THICK BRASS	POST-TIN



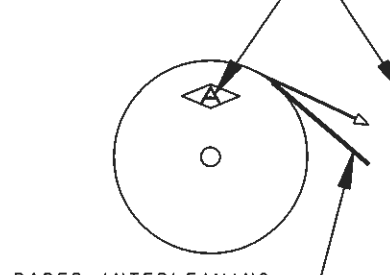
NOTES:

- CMA RANGE: 5200 TO 13000
- FOR PIGTAIL SPLICES USED IN A BENCH APPLICATOR, ADD SUFFIX "PP" TO PART NUMBER (i.e. 3800S 75A-5PP), SEE FIGURE 1 FOR REELING.
- FOR THROUGH SPLICES USED IN A BENCH APPLICATOR, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-5). SEE FIGURE 2 FOR REELING.
- FOR PIGTAIL AND THROUGH SPLICES USED IN A SLIM-LINE AIR PRESS, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-5). SEE FIGURE 2 FOR REELING.
- PAPER INTERLEAVING ADDED TO REDUCE TANGLING IN REELS.
- RECOMMENDED WIRE COMBINATIONS:
 - STRANDED WIRE
 - MAGNET WIRES
- MAGNET WIRES NOT EXCEEDING 2 1/2 WIRE SIZES DIFFERENCE (i.e. 18 & 20 1/2)
- MAGNET WIRES UPON ARK-LES CONFIRMATION
- MAGNET WIRES ARE TO BE PLACED IN SPLICE FIRST. STRANDED WIRES ARE TO BE PLACED ON TOP OF OR ADJACENT TO MAGNET WIRE.
- REFER TO CRIMP HEIGHT FOR APPLICATION DATA.

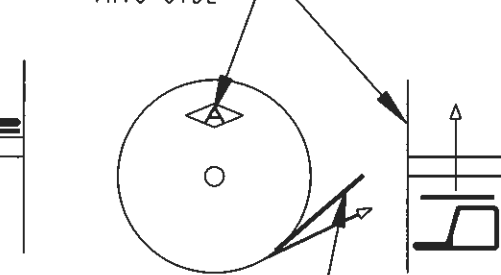
UNCONTROLLED

ARK-LES LETTERING THIS SIDE.

ARK-LES LETTERING THIS SIDE.



PAPER INTERLEAVING
FIGURE 1
(I.E. 3800S 75A-5PP)



PAPER INTERLEAVING
FIGURE 2
(I.E. 3800S 75A-5)

				PRINT DIST.	PROD. REL.	6/8/1978	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED
				DEPT #	QUOTE REL.		DD 7/15/11	DECIMALS ± .010
				ENG X	DRAWN BY D.O'NEILL 11/01/06		APP.	METRIC ± 0.25mm
				SALES	SUPERSEDES DRG. DATED: 1/10/1995			ANGLES ± 1°
				STO X	SCALE 4:1	DO NOT SCALE PRINT		3RD ANGLE PROJECTION
				RAL	MATERIAL: SEE TABLE			DRG SIZE B
				JZ	FINISH: SEE TABLE			
				CHINA				
AD	CORRECT TYPO .025 WAS .020	7/15/11	DON					
REV.	REV/REDRWN ECR# S000127	11/01/06	DON					

Ark-Les CORPORATION STOUGHTON, MA

ORIGINAL IF RED

PART NAME: CUSTOMER DRAWING SPLICE TERMINAL

CAD#: 3800S_75-5-REVAD_CUST

P/N: 3800S 751-5

REV AD