

. 372

. 340

.310

(2X)

CUSTOMER DRAWING

3800S 75/-6

REV

D

PART NUMBER	MATERIAL	FINISH
3800S 75A-6	.025 THICK BRASS C26000, 1/2 HARD	PRETINNED
3800S 75AB-6	.025 THICK BRASS C26000, I/2 HARD	NONE
3800S 75AD-6	.025 THICK BRASS C26000, I/2 HARD	POST-TIN

NOTES:

- I. CMA RANGE: 12000 TO 29000.
- 2. FOR PIGTAIL SPLICES USED IN A BENCH APPLICATOR, ADD SUFFIX "PP" TO PART NUMBER (i.e. 3800S 75A-6PP), SEE FIGURE I FOR REELING.
- 3. FOR THROUGH SPLICES USED IN A BENCH APPLICATOR, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-6). SEE FIGURE 2 FOR REELING.
- 4. FOR PIGTAIL AND THROUGH SPLICES USED IN A SLIM-LINE AIR PRESS, THE PART NUMBER REMAINS THE SAME AS IN THE TABLE (i.e. 3800S 75A-6). SEE FIGURE 2 FOR REELING.
- 5. PAPER INTERLEAVING ADDED TO REDUCE TANGLING IN REELS.
- 6. RECOMMENDED WIRE COMBINATIONS:
 - A. (I) STRANDED WIRE
 - (2) MANGET WIRES
 - B. (2) MANGET WIRES NOT EXCEEDING 2 1/2 WIRE SIZES DIFFERENCE (i.e. 18 & 20 1/2)
 - C. (3) MAGNET WIRES UPON ARK-LES CONFIRMATION
- 7. MAGNET WIRES ARE TO BE PLACED IN SPLICE FIRST. STRANDED WIRES ARE TO BE PLACED ON TOP OF OR ADJACENT TO MAGNET WIRE.
- 8. REFER TO CRIMP HEIGHT FOR APPLICATION DATA.

ARK-LES UNCONTROLLED

