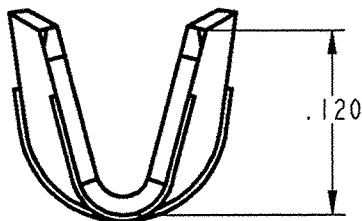
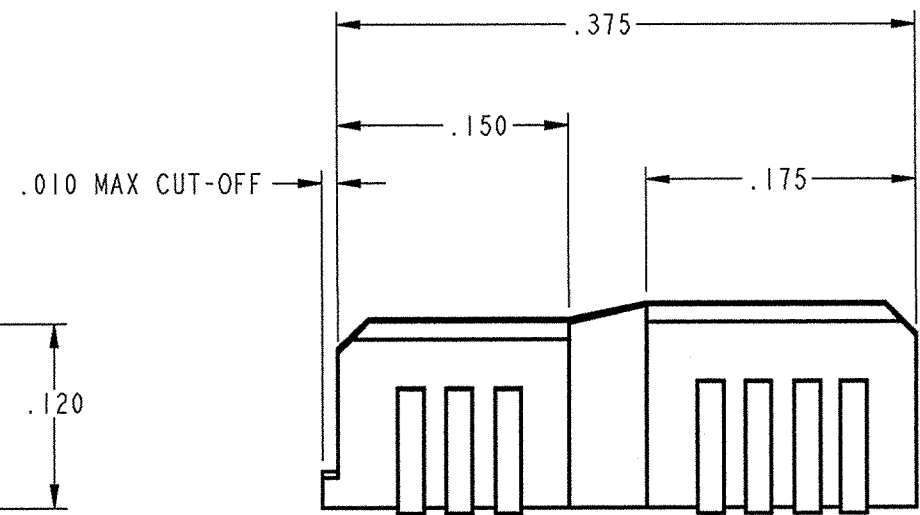
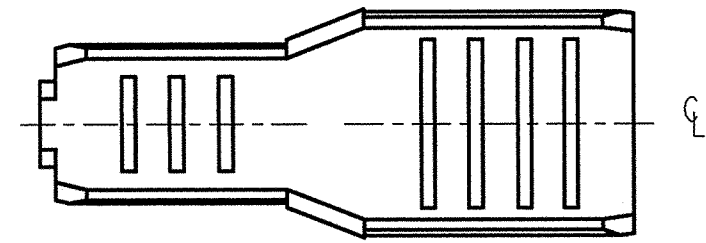
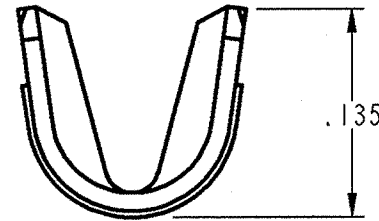


PART NUMBER	MATERIAL	FINISH
3800S120	.012 C.R. STEEL	PRE-NICKEL PLATE
3800S120T	.012 #430 ST. STEEL	NONE

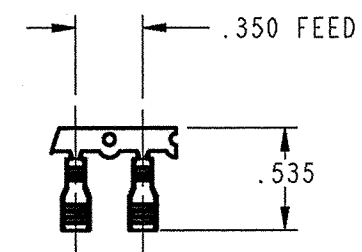


LEAD WIRE GRIP

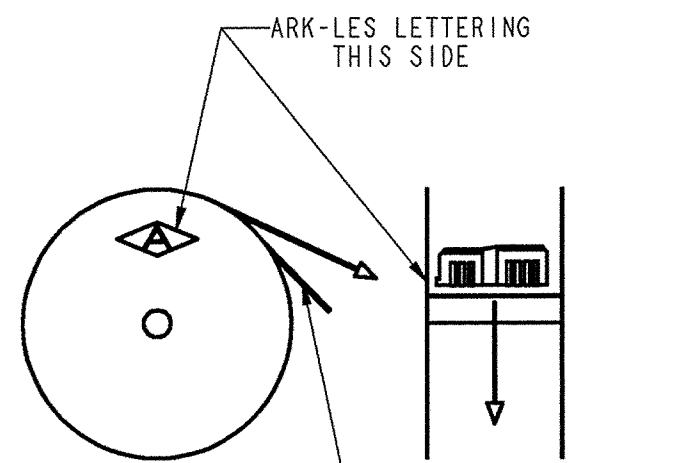


HEATING ELEMENT GRIP

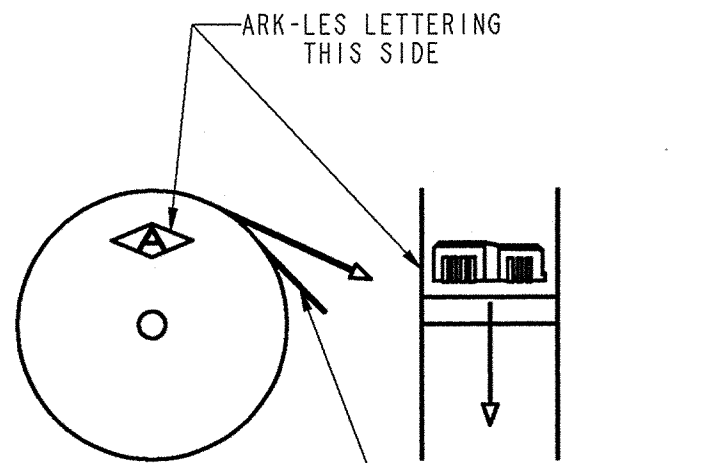
- NOTES:
1. LEAD WIRE GRIP TO ACCOMMODATE #18-#22 GAUGE WIRE.
  2. RECOMMENDED STRIP LENGTH:  $5/32 \pm 1/32$ .
  3. HEATING ELEMENT GRIP TO ACCOMMODATE .060-.070 DIAMETER WIRE.
  4. HEATING ELEMENT WIRE TO HAVE A MINIMUM CRIMP TENSILE FORCE OF 4.0 POUNDS.
  5. ALL BURRS OUTSIDE OF SPLICE.
  6. FOR LOOSE PIECE PARTS ADD SUFFIX "-1" TO PART NUMBER (I.E. 3800S120T-1).
  7. FOR STANDARD REELING SEE FIGURE 1.
  8. FOR REVERSE REELING ADD SUFFIX "R" TO PART NUMBER (I.E. 3800S120TR). SEE FIGURE 2.
  9. STRIP LENGTH & COIL INSERTION TO BE DETERMINED.



FABRICATED TERMINAL STRIP  
SCALE: FULL SIZE





STANDARD REELING  
(I.E. 3800120T)



REVERSE REELING  
(I.E. 3800120TR)

**ARK-LES**  
**UNCONTROLLED**

ORIGINAL IF RED

				PRINT DIST.	PROD. REL. DH2366 3-25-88	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED	 STOUGHTON, MA
					QUOTE REL. DH56298 12-3-87	RWT 11/2/00		
				DEPT #	DRAWN BY J. KHALARIAN 10-30-00		APP.	ORIGINAL (IF RED)
				ENG 1	SUPERSEDES DWG. DATED: 3-24-88		DECIMALS $\pm .010$	PART NAME SPLICE TERMINAL
				SALES 2	SCALE 4:1 DO NOT SCALE PRINT		METRIC $\pm 0.25mm$	
E	REV. & REDRAWN PER ECR #12090	10-30-00	J.K.	STO	MATERIAL: SEE TABLE		ANGLES $\pm 1^\circ$	CAD#: 3800S120-120T
REV.	DESCRIPTION	DATE	DR.	RAL	FINISH: SEE TABLE		 3RD ANGLE PROJECTION	P/N: 3800S120/120T
				JZ				REV E