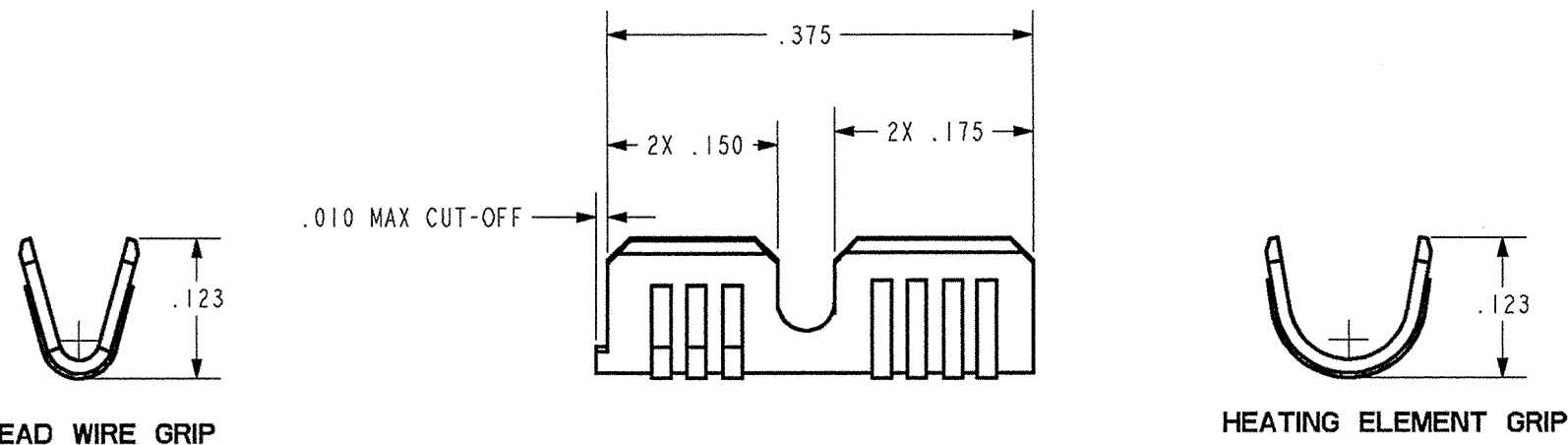
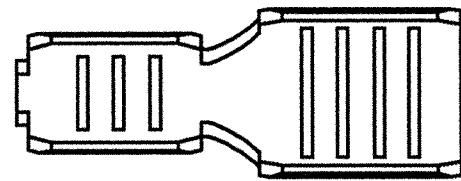


CUSTOMER DRAWING

P/N: 3800S 81/

PART NUMBER	MATERIAL	FINISH
3800S 81	.012 ±.001 C.R. S. NICKEL PRE-PLATE	SEE MATERIAL
3800S 81T	.012 ±.001 #430 STAINLESS STEEL	NONE



- NOTES:
- LEAD WIRE GRIP TO ACCOMMODATE #22-#18 AWG. RECOMMENDED STRIP LENGTH: 5/32 ± 1/32.
  - HEATING ELEMENT GRIP TO ACCOMMODATE .060-.070 DIAMETER WIRE.
  - BURRS TO BE ON OUTSIDE OF SPLICE.
  - FOR SPLICES USED IN PERKINS PRESS ADD "P" TO PART NUMBER (I. E. 3800S 81P) SEE FIGURE 1.
  - FOR REVERSE REELING ADD SUFFIX "R" TO PART NUMBER (I. E. 3800S 81R) SEE FIGURE 2.
  - FOR STANDARD REELING SEE FIGURE 1.

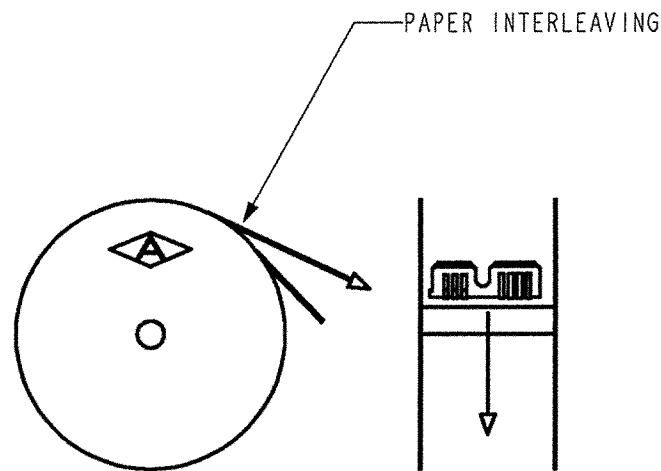


FIGURE 1  
STANDARD REELING  
(I.E. 3800S 81)  
(3800S 81P)

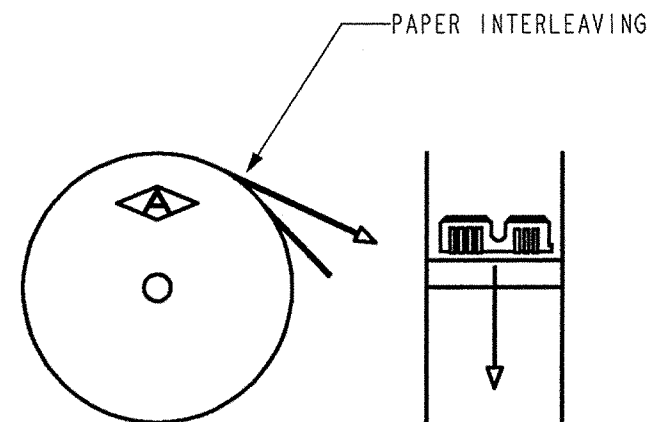
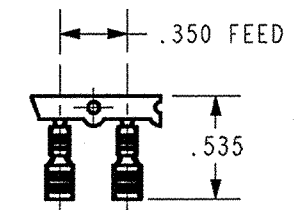


FIGURE 2  
REVERSE REELING  
(I.E. 3800S 81R)



FABRICATED TERMINAL STRIP  
SCALE: FULL

**ARK-LES**  
UNCONTROLLED

PRINT DIST.	PROD. REL. SBM695	3-22-76	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED	 STOUGHTON, MA
DEPT #	QUOTE REL.		RWT 3-4-03	DECIMALS ±.010	
ENG 1	DRAWN BY J. KHALARIAN	3-4-03	APP.	METRIC ±0.25mm	<b>ORIGINAL IF RED</b> PART NAME SPLICE TERMINAL
SALES	SUPERSEDES DWG. DATED:	12-13-94	VJB 3-16-03	ANGLES ±1°	
STO 8	SCALE	DO NOT SCALE PRINT		 3RD ANGLE PROJECTION	CAD#: 3800S81 P/N: 3800S 81/
REV. N	REVISD & REDRAWN PER ECR #12505	3-4-03	J.K.		
DESCRIPTION	DATE	DR.	FINISH: SEE TABLE		REV N