

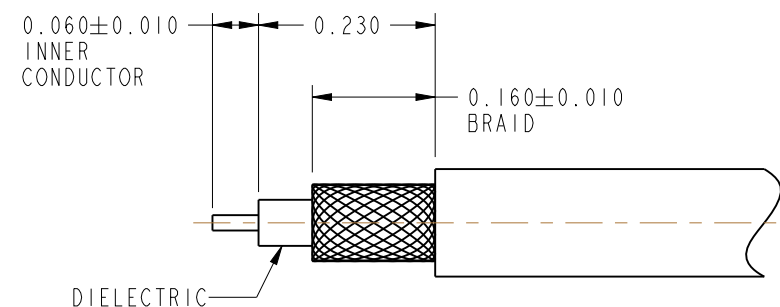
NOTES:

1. MATERIALS AND FINISHES:
 BODY, CONTACT - BeCu, GOLD PLATING
 INSULATOR - PTFE, NATURAL
 RETAINING RING - BRASS, GOLD PLATING
 FERRULE - SEAMLESS COPPER TUBE, GOLD PLATING
 2. CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN.
 B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.
 CRIMP OR SOLDER CENTER CONTACT WITH DANIELS POSITIONER #K878S AND TOOL M22520/2-01 (SELECTOR #4).
 C. INSERT CABLE WITH CENTER CONDUCTOR INTO CONNECTOR UNTIL IT BOTTOMS.
 D. CRIMP FERRULE WITH FRAME #227-944 (M22520) & DIE SET #227-1221-03.(0.128 HEX).
 3. CONNECTOR IS TO BE PACKAGED WITH A TAG STAMPED AS FOLLOWS: AMPHENOL 902-5039.
- 4 SHOWS CABLE ENTRY DIMENSIONS.

THIRD ANGLE PROJ.

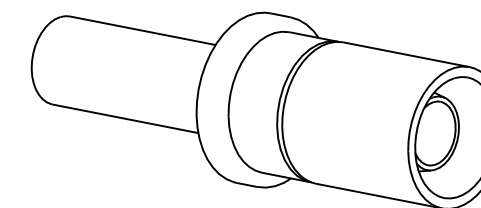
REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
--	RELEASE TO MFG.	--	--	--
F	REDRAWN IN PRO-E & COD ADDED	11/18/13	49751	CL

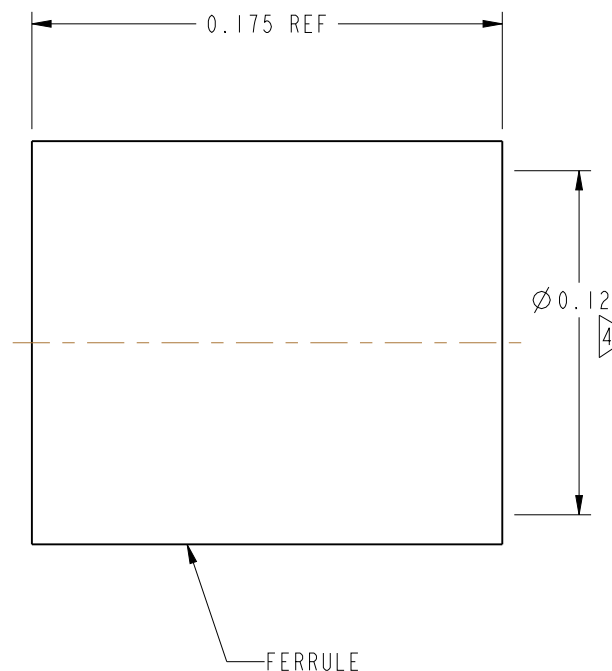
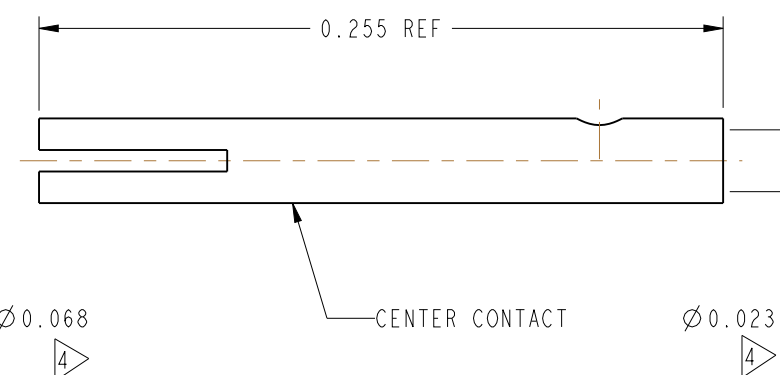
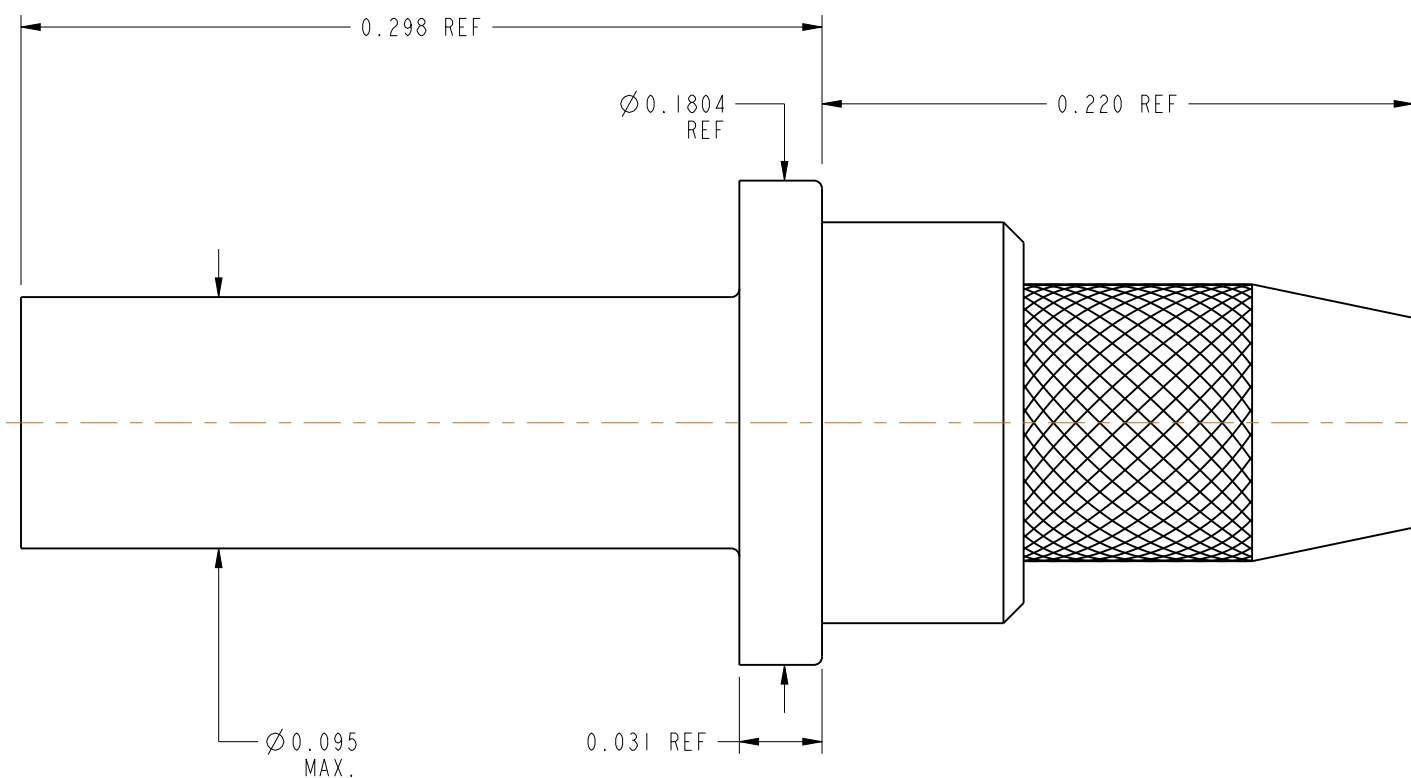


SCALE 4.000

RECOMMENDED CABLE STRIPPING DIMENSIONS



SCALE 5.000



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ± 0.015 (0,381 mm) ± 0.005 (0,127 mm) $\pm 1^\circ$	MATERIAL	DRAWN	DATE	TITLE		Amphenol RF www.amphenolrf.com
	SEE NOTES	CLEMENT	03-Oct-13	# 12 COAXIAL PLUG CONTACT FOR RG-316/U CABLE		
	REFERENCE	ENGINEER	DATE	SCALE: 14.0:1.0 SHEET 2 OF 2		DRAWING NO.902-5039
	615X-481 111-963233-57	O. BARTHELMES	11/18/13	APPROVED	DATE	ITEM NO.902-5039
CONFIGURATION LEVEL: In Work	FINISH	CAD FILE		DWG SIZE	REV	PART NO.902-5039
				B	F	

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