Customer Information Sheet IF IN DOUBT - ASK NOT TO SCALE DRAWING No.: M80-4D110F1-12-305 SHEET 2 OF 2 THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: 32.00 MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: 27.00 CLIP = BERYLLIUM COPPER -7.55 SHELL = BRASS COAX CONTACT: BODY, SLEEVE = COPPER ALLOY INNER CONTACT, LATCHING COLLAR = BERYLLIUM COPPER INSULATOR = PTFE JACKSCREW, CIRCLIP: STAINLESS STEEL 5.55 MAX FINISH: SIGNAL CONTACT: CLIP = 0.3µ GOLD SHELL = 3.5-5.0µ 100% TIN OVER NICKEL COAX CONTACT: BODY, SLEEVE, INNER CONTACT = GOLD 2.00 TYP **←** 4.00 → -CONTACT No. I LATCHING COLLAR = NICKEL ELECTRICAL: WORKING VOLTAGE = 120V AC/DC 3.00 TYP VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX 2 x M2x0.4-6q CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m\(\Omega\) MAX COAX CONTACT: FREQUENCY RANGE = 6GHz IMPEDANCE = 50Ω V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX CONTACT RESISTANCE 6 mΩ MAX INSULATION RESISTANCE = $10^6 \text{M}\Omega$ @250V AC OPERATING VOLTAGE = 180V AC @ 500mA MAXIMUM VOLTAGE = 1000V AC MECHANICAL: DURABILITY = 500 OPERATIONS (13.4)SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN COAX CONTACT INSERTION FORCE = 5N MAX -2 x 3.00 WITHDRAWAL FORCE = 0.5N MIN A/F HEX ENVIRONMENTAL: TEMPERATURE RANGE = -55°C TO +125°C PACKING: BAG FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE) PART SECTION X-X 1.00 -> -4.00CROSS SECTION OF COAX CONTACT I. CONNECTORS ARE SUPPLIED AS A KIT OF PARTS: LATCHING COLLAR -SLEEVE MOULDING + JACKSCREWS, SIGNAL CONTACTS, COAX BODY + INSULATOR, 05.10.10 10806 COAX INNER CONTACT, COAX SLEEVE. 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0110001. NAME DATE C/NOT COAX STRIPPING FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-305. APPROVED: S. MCCULLAGH DIMENSIONS 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A. PTFE INSULATED 22AWG. CHECKED: M. G. PLESTED MAX INSULATION DIAMETER = ØI.IOmm, STRIP WIRE BY 2.00mm, RECOMMENDED COAX CABLE TYPE = RG178, MAX INSULATION DIAMETER = \Q'2.00mm, DRAWN: W. J. BOURNE SEE DIAGRAM FOR STRIPPING DETAILS. CUSTOMER REF.: INSULATOR-4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACT = M22520/2-01 WITH POSITIONER T5747. USE A SUITABLE COAX CRIMP TOOL FOR THE COAX CONTACTS. -BODY INNER CONTACT 5. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280 ASSEMBLY DRG: 6. INSTRUCTION SHEETS ARE AVAILABLE. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE COMFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, JACKSCREW DATAMATE X. = ±1mm MIXED TECHNOLOGY SEE ABOVE $X.X = \pm 0.25 mr$ CRIMP FEMALE ASSEMBLY $X.XX = \pm 0.10$ mm HARWIN Europe (UK) HARWIN Asia HARWIN USA X.XXX = ±0.01mm EL: 603 893 5376 TEL: 023 9231 4545 TEL: +65 6 779 4909 DRAWING NUMBER: FINISH SEE ABOVE TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. ANGLES = ±5° FAX: 603 893 5396 FAX: 023 9231 4590 FAX: +65 6 779 3868 0F₂ M80-4D110F1-12-305 mis@harwin.com.sg mis@harwin.co.uk S/AREA: mm² UNLESS STATED