

# Customer Information Sheet

DRAWING No.: M83-LFDIFINXX-0000-000

SHEET 2 OF 2

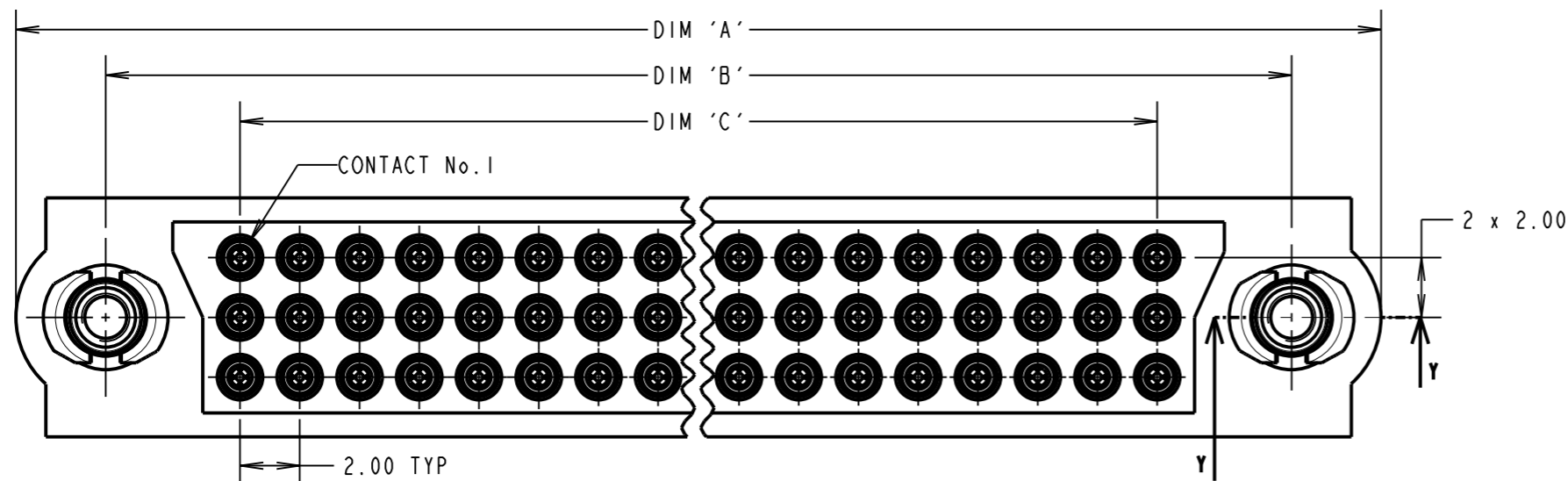
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**SPECIFICATIONS:**

**MATERIAL:**  
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK  
 JACKSCREW = STAINLESS STEEL  
 CONTACT CLIP = BERYLLIUM COPPER  
 CONTACT SHELL = BRASS

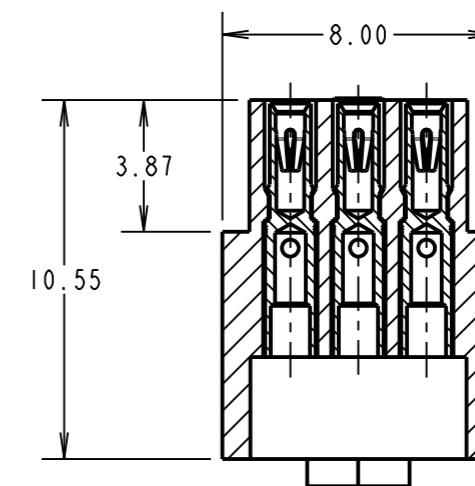
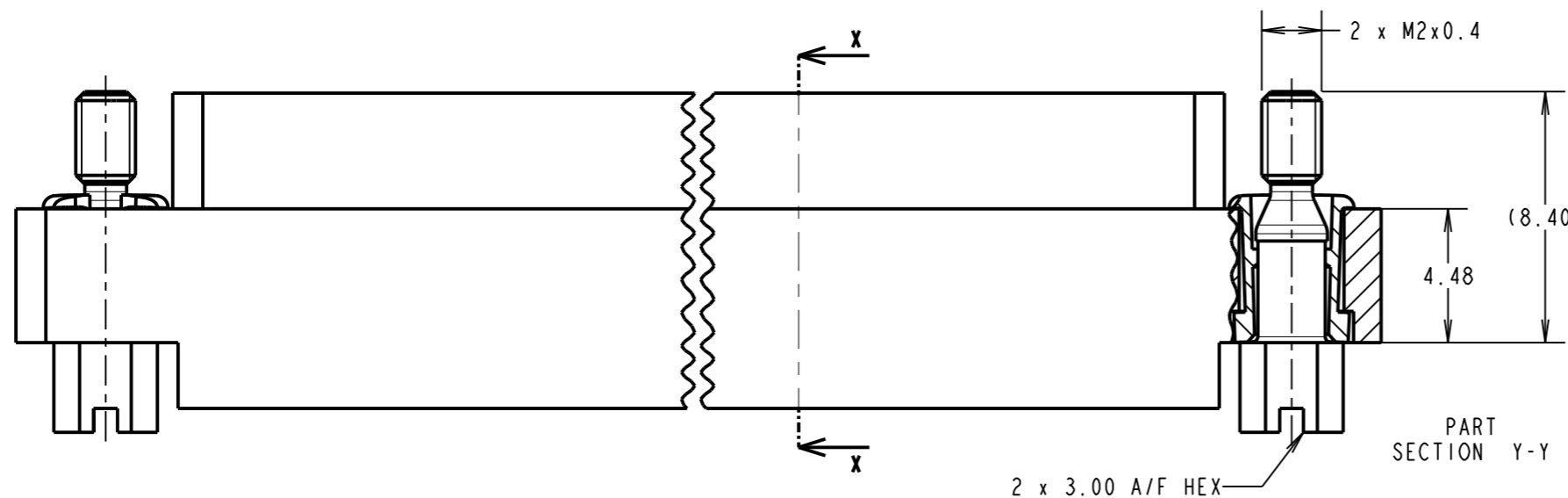
**FINISH:**  
 CONTACT CLIP = 0.3µ GOLD  
 CONTACT SHELL = 0.25-0.3µ GOLD

**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 WORKING VOLTAGE = 120V AC/DC  
 VOLTAGE PROOF = 360V AC/DC  
 CONTACT RESISTANCE = 25 mΩ MAX  
 INSULATION RESISTANCE = 100 MΩ MIN

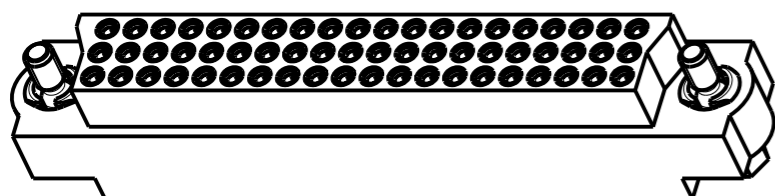
**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
 INSERTION FORCE = 1.0N MAX  
 WITHDRAWAL FORCE = 0.2N MIN

**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C

**PACKING:**  
 TRAY  
 FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



SECTION X-X



ORDER CODE:

**M83-LFDIFINXX-0000-000**

TOTAL No. OF CONTACTS  
 18, 27, 36, 51, 54, 60, 72, 96

**NOTES:**

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M83-0110005.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747, SEE INSTRUCTION SHEET IS-01 FOR CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280, SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INFORMATION.

DIMENSION	CALCULATION
DIM 'A'	((TOTAL No. OF CONTACTS /3) x2) +13
DIM 'B'	((TOTAL No. OF CONTACTS /3) x2) +7
DIM 'C'	((TOTAL No. OF CONTACTS /3) x2) -2
EXAMPLE: CONNECTOR WITH 27 CONTACTS, M83-LFDIFIN27-0000-000 DIM 'A' = 31.00, DIM 'B' = 25.00, DIM 'C' = 16.00	

**HARWIN**

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**TOLERANCES**

X. = ±1mm  
 X.X = ±0.25mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**

SEE ABOVE

**FINISH:**

SEE ABOVE

**S/AREA:**

mm<sup>2</sup>

**TITLE:**

JACKSCREW DATAMATE  
 3-ROW CRIMP FEMALE ASSY

**DRAWING NUMBER:**

**M83-LFDIFINXX-0000-000**

SHT  
 2 OF 2

SB	2	01.02.12	11638
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.BENNETT	
CHECKED:		S.FLOWER	
DRAWN:		S. MCCULLAGH	
CUSTOMER REF.:			
ASSEMBLY DRG:			