#### **AUTOMOTIVE GRADE**

PD-96290A

# International Rectifier

# AUIRF2804 AUIRF2804S AUIRF2804L

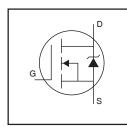
### HEXFET® Power MOSFET

#### **Features**

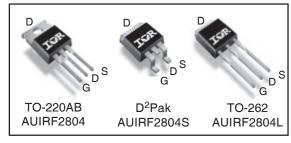
- Advanced Process Technology
- Ultra Low On-Resistance
- 175°C Operating Temperature
- Fast Switching
- Repetitive Avalanche Allowed up to Tjmax
- Lead-Free, RoHS Compliant
- Automotive Qualified \*

#### **Description**

Specifically designed for Automotive applications, this HEXFET® Power MOSFET utilizes the latest processing techniques to achieve extremely low onresistance per silicon area. Additional features of this design are a 175°C junction operating temperature, fast switching speed and improved repetitive avalanche rating. These features combine to make this design an extremely efficient and reliable device for use in Automotive applications and a wide variety of other applications.



V <sub>(BR)DSS</sub>	40V
R <sub>DS(on)</sub> typ.	1.5mΩ ®
max.	2.0mΩ ®
I <sub>D (Silicon Limited)</sub>	<b>270A</b> ①
I <sub>D</sub> (Package Limited)	195A



G	D	S
Gate	Drain	Source

## **Absolute Maximum Ratings**

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only; and functional operation of the device at these or any other condition beyond those indicated in the specifications is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. The thermal resistance and power dissipation ratings are measured under board mounted and still air conditions. Ambient temperature (T<sub>A</sub>) is 25°C, unless otherwise specified.

	Parameter	Max.	Units
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)	270①	
I <sub>D</sub> @ T <sub>C</sub> = 100°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)	190	
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Package Limited)	195	A
I <sub>DM</sub>	Pulsed Drain Current ②	1080	
P <sub>D</sub> @T <sub>C</sub> = 25°C	Maximum Power Dissipation	300	W
	Linear Derating Factor	2.0	W/°C
$V_{GS}$	Gate-to-Source Voltage	± 20	V
E <sub>AS</sub>	Single Pulse Avalanche Energy (Thermally Limited) 3	540	mJ
E <sub>AS</sub> (tested)	Single Pulse Avalanche Energy Tested Value ®	1160	IIIJ
I <sub>AR</sub>	Avalanche Current ②	See Fig.12a,12b,15,16	Α
E <sub>AR</sub>	Repetitive Avalanche Energy ②		mJ
TJ	Operating Junction and	-55 to + 175	
T <sub>STG</sub>	Storage Temperature Range		°C
	Soldering Temperature, for 10 seconds	300 (1.6mm from case )	
	Mounting torque, 6-32 or M3 screw	10 lbf•in (1.1N•m)	

#### Thermal Resistance

Thermal mediatanee							
	Parameter	Тур.	Max.	Units			
$R_{\theta JC}$	Junction-to-Case ®		0.50				
R <sub>ecs</sub>	Case-to-Sink, Flat, Greased Surface	0.50		°C/W			
$R_{\theta JA}$	Junction-to-Ambient		62	*C/VV			
$R_{\theta JA}$	Junction-to-Ambient (PCB Mount, steady state) ⑦		40	1			

HEXFET® is a registered trademark of International Rectifier.

<sup>\*</sup>Qualification standards can be found at http://www.irf.com/ www.irf.com/

### Static Electrical Characteristics @ T<sub>J</sub> = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
V <sub>(BR)DSS</sub>	Drain-to-Source Breakdown Voltage	40			V	$V_{GS} = 0V, I_D = 250\mu A$
$\Delta BV_{DSS}/\Delta T_{J}$	Breakdown Voltage Temp. Coefficient		0.031		V/°C	Reference to 25°C, I <sub>D</sub> = 1mA
R <sub>DS(on)</sub> SMD	Static Drain-to-Source On-Resistance		1.5	2.0		V <sub>GS</sub> = 10V, I <sub>D</sub> = 75A ④⑩
R <sub>DS(on)</sub> TO-220	Static Drain-to-Source On-Resistance		1.8	2.3	mΩ	V <sub>GS</sub> = 10V, I <sub>D</sub> = 75A ⊕®
V <sub>GS(th)</sub>	Gate Threshold Voltage	2.0		4.0	V	$V_{DS} = V_{GS}, I_{D} = 250 \mu A$
gfs	Forward Transconductance	130			S	V <sub>DS</sub> = 10V, I <sub>D</sub> = 75A <sup>®</sup>
I <sub>DSS</sub>	Drain-to-Source Leakage Current			20		$V_{DS} = 40V, V_{GS} = 0V$
				250	μA	$V_{DS} = 40V, V_{GS} = 0V, T_{J} = 125^{\circ}C$
I <sub>GSS</sub>	Gate-to-Source Forward Leakage			200		V <sub>GS</sub> = 20V
	Gate-to-Source Reverse Leakage			-200 nA	I IIA	V <sub>GS</sub> = -20V

### Dynamic Electrical Characteristics @ T<sub>J</sub> = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
$Q_g$	Total Gate Charge		160	240		I <sub>D</sub> = 75A <sup>®</sup>
$Q_{gs}$	Gate-to-Source Charge		41	62	nC	$V_{DS} = 32V$
$Q_{gd}$	Gate-to-Drain ("Miller") Charge		66	99		V <sub>GS</sub> = 10V ⊕
t <sub>d(on)</sub>	Turn-On Delay Time		13			$V_{DD} = 20V$
t <sub>r</sub>	Rise Time		120			I <sub>D</sub> = 75A <sup>®</sup>
$t_{d(off)}$	Turn-Off Delay Time		130		ns	$R_G = 2.5\Omega$
t <sub>f</sub>	Fall Time		130			V <sub>GS</sub> = 10V ⊕
L <sub>D</sub>	Internal Drain Inductance		4.5			Between lead,
Ls	Internal Source Inductance		7.5		nH	6mm (0.25in.) from package and center of die contact
C <sub>iss</sub>	Input Capacitance		6450			$V_{GS} = 0V$
Coss	Output Capacitance		1690			$V_{DS} = 25V$
Crss	Reverse Transfer Capacitance		840			f = 1.0MHz, See Fig. 5
Coss	Output Capacitance		5350		pF	$V_{GS} = 0V$ , $V_{DS} = 1.0V$ , $f = 1.0MHz$
Coss	Output Capacitance		1520			$V_{GS} = 0V, V_{DS} = 32V, f = 1.0MHz$
Coss eff.	Effective Output Capacitance		2210			$V_{GS} = 0V$ , $V_{DS} = 0V$ to $32V$ <sup>(3)</sup>

#### **Diode Characteristics**

	Parameter	Min.	Тур.	Max.	Units	Conditions
Is	Continuous Source Current			270 ①		MOSFET symbol
	(Body Diode)			2,00		showing the
I <sub>SM</sub>	Pulsed Source Current			1080	A	integral reverse
	(Body Diode) ①			1000		p-n junction diode.
$V_{SD}$	Diode Forward Voltage			1.3	V	$T_J = 25^{\circ}C$ , $I_S = 75A^{\circ}$ , $V_{GS} = 0V^{\circ}$
t <sub>rr</sub>	Reverse Recovery Time		56	84	ns	$T_J = 25^{\circ}C$ , $I_F = 75A^{\circ}$ , $V_{DD} = 20V$
Q <sub>rr</sub>	Reverse Recovery Charge		67	100	nC	di/dt = 100A/µs ④
ton	Forward Turn-On Time	Intrinsic	Intrinsictum-on time is negligible (turn-on is abminated by LS+LD)			

#### Notes:

- ① Calculated continuous current based on maximum allowable junction temperature. Package limitation current is 195A. Note that current limitations arising from heating of the device leads may occur with some lead mounting arrangements.(Refer to AN-1140) http://www.irf.com/technical-info/appnotes/an-1140.pdf
- ② Repetitive rating; pulse width limited by max. junction temperature. (See fig. 11).
- 3 Limited by  $T_{Jmax}$ , starting  $T_J$  = 25°C, L=0.24mH,  $R_G$  = 25 $\Omega$ ,  $I_{AS}$  = 75A,  $V_{GS}$  =10V.

- 4 Pulse width  $\leq$  1.0ms; duty cycle  $\leq$  2%
- $^{\circ}$  C<sub>oss</sub> eff. is a fixed capacitance that gives the same charging time as C<sub>oss</sub> while V<sub>DS</sub> is rising from 0 to 80% V<sub>DSs</sub>.
- $\ \, \ \,$  This value determined from sample failure population , starting T  $_J$  = 25°C, L=0.24mH, R  $_G$  = 25 $\Omega$ , I  $_{AS}$  = 75A, V  $_{GS}$  =10V.
- This is applied to D<sup>2</sup>Pak, when mounted on 1" square PCB (FR-4 or G-10 Material). For recommended footprint and soldering techniques refer to application note #AN-994.
- Max R<sub>DS(on)</sub> for D<sup>2</sup>Pak and TO-262 (SMD) devices.
- 9 TO-220 device will have an Rth value of 0.45°C/W...
- M All AC and DC test condition based on old Package limitation current = 75A.

# Qualification Information<sup>†</sup>

Qualification Level		Automotive (per AEC-Q101) ††			
		Comments: This part number(s) passed Automotive qualification. IR's Industrial and Consumer qualification level is granted by extension of the higher Automotive level.			
Moisture Sensitivity Level		D2 PAK	MSL1		
		TO-220	N/A		
		TO-262	IV/A		
	Machine Model	Class M4			
	wachine wodei	AEC-Q101-002			
FOR	Lhuna an Danki Mandal	Class H3A			
ESD	Human Body Model	AEC-Q101-001			
	Observat Davis a Madal	Class C5			
Charged Device Model		AEC-Q101-005			
RoHS Compliant		Yes			

<sup>†</sup> Qualification standards can be found at International Rectifier's web site: http://www.irf.com/

<sup>††</sup> Exceptions to AEC-Q101 requirements are noted in the qualification report.

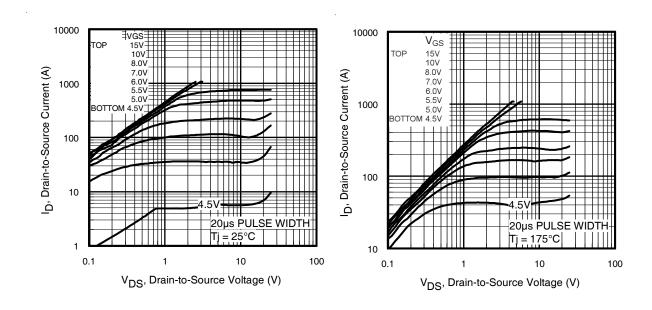


Fig 1. Typical Output Characteristics

Fig 2. Typical Output Characteristics

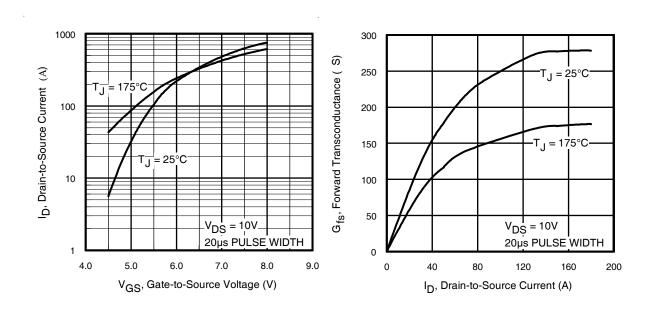
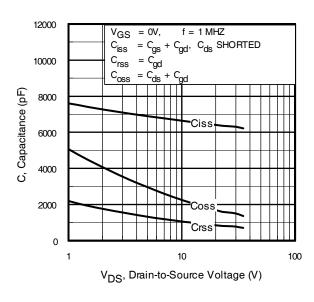
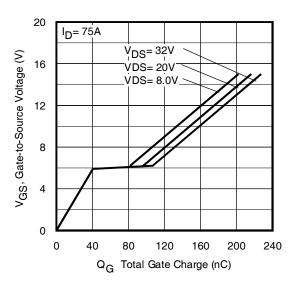


Fig 3. Typical Transfer Characteristics

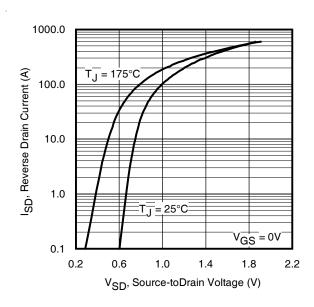
Fig 4. Typical Forward Transconductance vs. Drain Current





**Fig 5.** Typical Capacitance vs. Drain-to-Source Voltage

**Fig 6.** Typical Gate Charge vs. Gate-to-Source Voltage





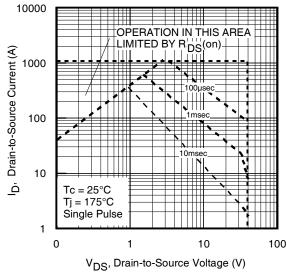
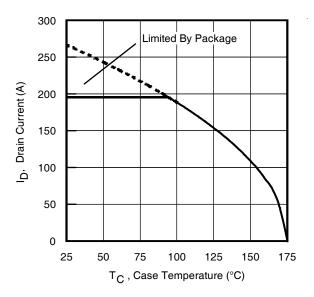
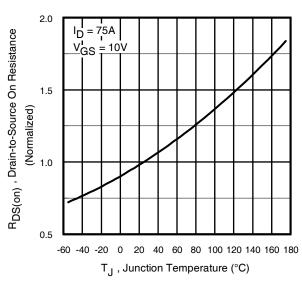


Fig 8. Maximum Safe Operating Area





**Fig 9.** Maximum Drain Current vs. Case Temperature

**Fig 10.** Normalized On-Resistance vs. Temperature

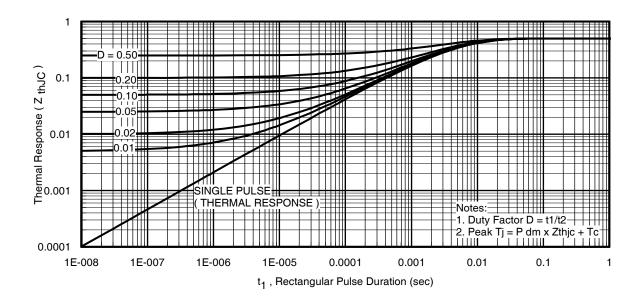


Fig 11. Maximum Effective Transient Thermal Impedance, Junction-to-Case

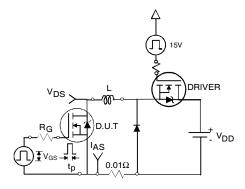


Fig 12a. Unclamped Inductive Test Circuit

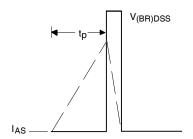


Fig 12b. Unclamped Inductive Waveforms

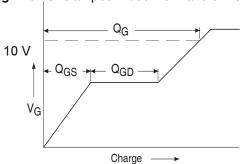
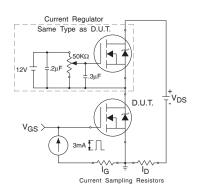
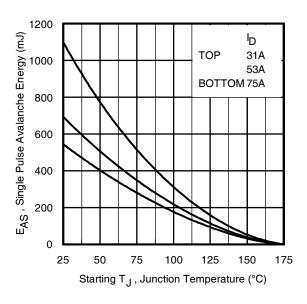


Fig 13a. Basic Gate Charge Waveform



**Fig 13b.** Gate Charge Test Circuit www.irf.com



**Fig 12c.** Maximum Avalanche Energy vs. Drain Current

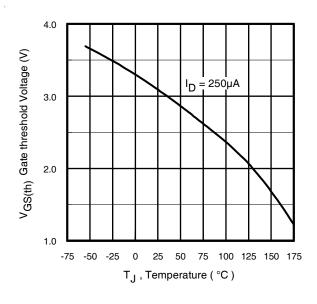


Fig 14. Threshold Voltage vs. Temperature

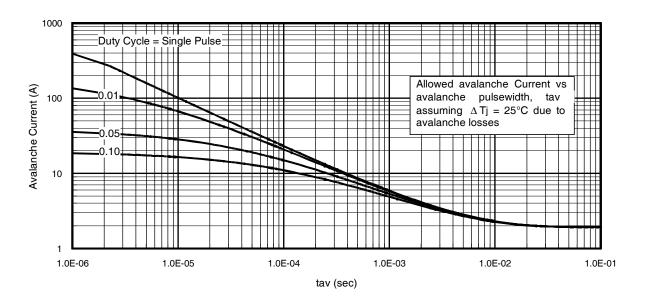
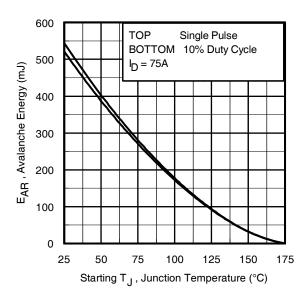


Fig 15. Typical Avalanche Current Vs. Pulsewidth



**Fig 16.** Maximum Avalanche Energy vs. Temperature

# Notes on Repetitive Avalanche Curves , Figures 15, 16: (For further info, see AN-1005 at www.irf.com)

- Avalanche failures assumption:
   Purely a thermal phenomenon and failure occurs at a temperature far in excess of T<sub>jmax</sub>. This is validated for every part type.
- Safe operation in Avalanche is allowed as long asT<sub>jmax</sub> is not exceeded.
- 3. Equation below based on circuit and waveforms shown in Figures 12a, 12b.
- 4. P<sub>D (ave)</sub> = Average power dissipation per single avalanche pulse.
- BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I<sub>av</sub> = Allowable avalanche current.
- 7.  $\Delta T$  = Allowable rise in junction temperature, not to exceed  $T_{jmax}$  (assumed as 25°C in Figure 15, 16).  $t_{av}$  = Average time in avalanche.
  - $D = Duty cycle in avalanche = t_{av} \cdot f$

 $Z_{thJC}(D, t_{av})$  = Transient thermal resistance, see figure 11)

$$\begin{split} P_{D \; (ave)} &= 1/2 \; (\; 1.3 \cdot BV \cdot I_{av}) = \triangle T/ \; Z_{thJC} \\ I_{av} &= 2\triangle T/ \; [1.3 \cdot BV \cdot Z_{th}] \\ E_{AS \; (AR)} &= P_{D \; (ave)} \cdot t_{av} \end{split}$$

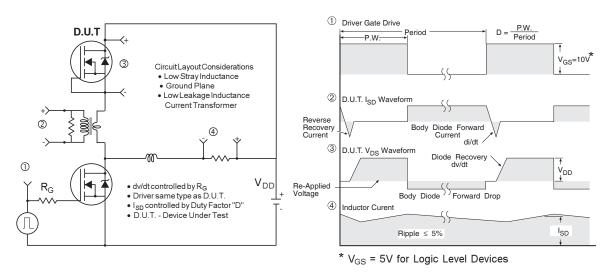


Fig 17. Peak Diode Recovery dv/dt Test Circuit for N-Channel HEXFET® Power MOSFETs

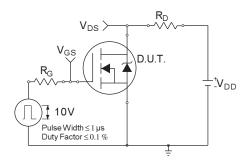


Fig 18a. Switching Time Test Circuit

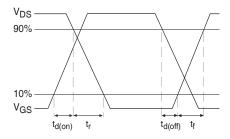
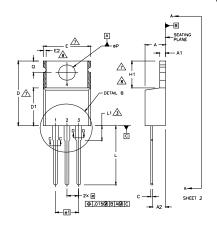
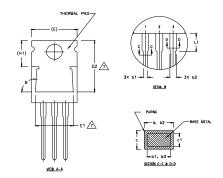


Fig 18b. Switching Time Waveforms

# TO-220AB Package Outline

Dimensions are shown in millimeters (inches)





- DIMENSIONING AND TOLERANCING PER ASME Y14.5 M- 1994,
  DIMENSIONING AND SHOWN IN INCHES [MILLIMETERS].
  LEAD DIMENSION AND FINISH UNCONTROLLED IN L1.
  DIMENSION D & E DO NOT INCLUDE MOLD FLASH, MOLD FLASH
  SHALL NOT EXCEED .006" (0.127) PER SIDE. THESE DIMENSIONS ARE
  MEASURED AT THE OUTERMOST EXTREMES OF THE PLASTIC BODY.
  DIMENSION B & c1 APPLY TO BASE METAL ONLY.
  CONTROLLING DIMENSION: INCHES.
  THERMAL PAD CONTOUR OPTIONAL WITHIN DIMENSIONS E,H1,D2 & E1
  DIMENSION EX H1 DEFINE A ZONE WHERE STAMPING
  AND SINGULATION IRREGULARTIES ARE ALLOWED.

4.82

1,40 2,92 1,01 0.96

1,77 1,73

0.61

16,51

9,02

12.88

6,55

14.73 6.35

4.08

DIMENSIONS

MIN.

.140

,020 ,080 ,015 ,015

,045 ,045 ,014

,560 ,330

,480 ,380

MILLIMETERS MIN.

3.56

0.51 2.04 0.38

1,15 1,15

0.36

8,38

9.66

5,85

3.54

2,54

A2

ь2 ь3

D D1

E E1

e e1 H1

IGBTs, CoPACK

1.- GATE 2.- COLLECTOR 3.- EMITTER

NOTES

4,7

7,8

.190

,055 ,115 ,040

.038

.070 .068 .024

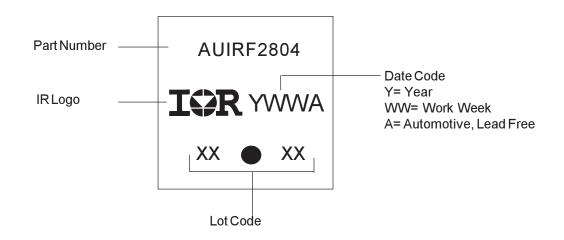
.355

.507

.270

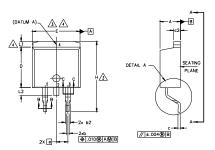
.580 .250

# TO-220AB Part Marking Information



Note: For the most current drawing please refer to IR website at http://www.irf.com/package/ 10 www.irf.com

# $D^2 Pak \ \ Package \ \ Outline \ \ \ (\hbox{\tiny Dimensions are shown in millimeters (inches)})$



#### MOTES

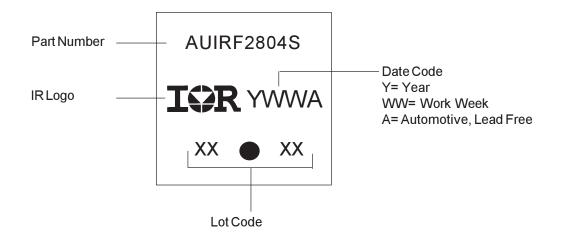
- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
- 2. DIMENSIONS ARE SHOWN IN MILLIMETERS [INCHES].
- 3. DIMENSION D & E DO NOT INCLUDE MOLD FLASH, MOLD FLASH SHALL NOT EXCEED 0.127 [.005"] PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTMOST EXTREMES OF THE PLASTIC BODY AT DATUM H.
- 4. THERMAL PAD CONTOUR OPTIONAL WITHIN DIMENSION E, L1, D1 & E1.
- 5. DIMENSION 61 AND c1 APPLY TO BASE METAL ONLY.
- 6. DATUM A & B TO BE DETERMINED AT DATUM PLANE H.
- 7. CONTROLLING DIMENSION: INCH.
- 8. OUTLINE CONFORMS TO JEDEC OUTLINE TO-263AB.

LEAD TIP
O-8"  SCALE 8 1
PLATING PLATIN

5 Y	DIMENSIONS					
M B O	MILLIM	MILLIMETERS INCHES				
L	MIN.	MAX.	MIN.	MAX.	O T E S	
Α	4.06	4,83	.160	.190		
A1	0.00	0.254	.000	.010		
ь	0.51	0.99	.020	.039		
ь1	0.51	0.89	.020	.035	5	
b2	1,14	1.78	.045	.070		
b3	1,14	1.73	.045	.068	5	
С	0.38	0.74	.015	.029		
c1	0.38	0.58	.015	.023	5	
c2	1,14	1.65	.045	.065		
D	8.38	9.65	.330	.380	3	
D1	6.86	-	.270		4	
E	9.65	10,67	.380	.420	3,4	
E1	6.22	-	.245		4	
e	2.54	2.54 BSC		BSC		
H	14,61	15.88	.575	.625		
L	1,78	2.79	.070	.110		
L1	-	1.65	-	.066	4	
L2	1,27	1.78	-	.070		
L3	0.25	0.25 BSC		.010 BSC		
L4	4.78	5.28	.188	.208		

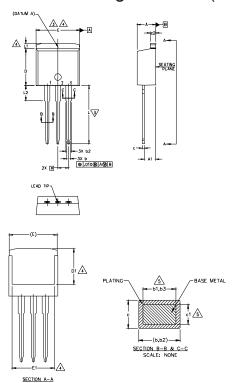
LEAD ASSIGNMENTS
HEXFET 1.— GATE 2. 4.— DRAIN 3.— SOURCE
IGBTs, CoPACK  1.— GATE  2. 4.— COLLECTOR  3.— EMITTER
DIODES  1.— ANODE *  2. 4.— CATHODE  3.— ANODE
* PART DEPENDENT.

# D<sup>2</sup>Pak Part Marking Information



Note: For the most current drawing please refer to IR website at <a href="http://www.irf.com/package/">http://www.irf.com/package/</a> www.irf.com

# TO-262 Package Outline ( Dimensions are shown in millimeters (inches))



- 1. DIMENSIONING AND TOLERANCING PER ASME Y14,5M-1994
- 2. DIMENSIONS ARE SHOWN IN MILLIMETERS [INCHES].
- 3. DIMENSION D & E DO NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED 0.127 [.005"] PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTMOST EXTREMES OF THE PLASTIC BODY.
- 4. THERMAL PAD CONTOUR OPTIONAL WITHIN DIMENSION E, L1, D1 & E1.
- 5. DIMENSION 61 AND c1 APPLY TO BASE METAL ONLY.
- 6. CONTROLLING DIMENSION: INCH.
- 7.- OUTLINE CONFORM TO JEDEC TO-262 EXCEPT A1(max.), b(min.) AND D1(min.) WHERE DIMENSIONS DERIVED THE ACTUAL PACKAGE OUTLINE.

S		Ŋ			
M B O L	MILLIM	MILLIMETERS INCHES			
L	MIN.	MAX.	MIN.	MAX.	N O T E S
Α	4.06	4.83	.160	.190	
A1	2.03	3.02	.080	.119	
b	0.51	0.99	.020	.039	
ь1	0.51	0,89	.020	.035	5
b2	1,14	1,78	.045	.070	
b3	1,14	1,73	.045	.068	5
c	0.38	0.74	.015	.029	
c1	0.38	0.58	.015	.023	5
c2	1,14	1.65	.045	.065	
D	8.38	9.65	.330	.380	3
D1	6,86	-	.270	-	4
Ε	9.65	10.67	.380	.420	3,4
E1	6.22	-	.245		4
e	2.54	BSC	,100 BSC		
L	13,46	14,10	.530	.555	
L1	-	1.65	-	.065	4
L2	3,56	3,71	.140	.146	

#### LEAD ASSIGNMENTS

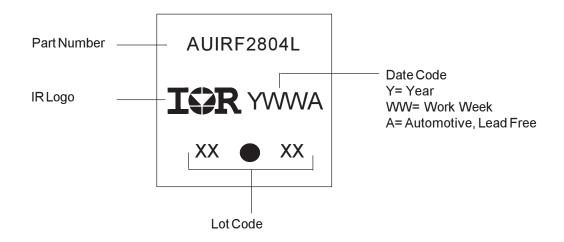
#### **HEXFET**

- 1.- GATE 2.- DRAIN 3.- SOURCE 4.- DRAIN

#### IGBTs, CoPACK

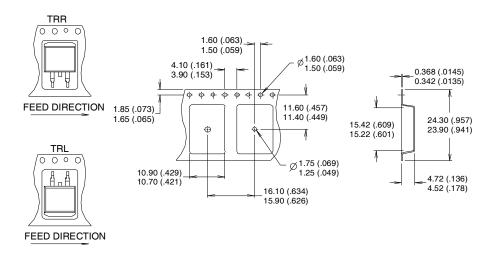
- 1.- GATE
  2.- COLLECTOR
  3.- EMITTER
  4.- COLLECTOR

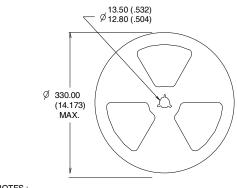
# TO-262 Part Marking Information

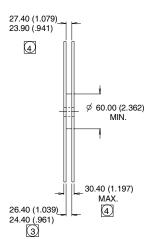


Note: For the most current drawing please refer to IR website at http://www.irf.com/package/

# D<sup>2</sup>Pak Tape & Reel Infomation







#### NOTES:

- COMFORMS TO EIA-418.
   CONTROLLING DIMENSION: MILLIMETER.
   DIMENSION MEASURED @ HUB.
- INCLUDES FLANGE DISTORTION @ OUTER EDGE.

# **Ordering Information**

Base part	Package Type	Standard Pack		Complete Part Number
		Form	Quantity	
AUIRF2804	TO-220	Tube	50	AUIRF2804
AUIRF2804L	TO-262	Tube	50	AUIRF2804L
AUIRF2804S	D2Pak	Tube	50	AUIRF2804S
		Tape and Reel Left	800	AUIRF2804STRL
		Tape and Reel Right	800	AUIRF2804STRR

#### **IMPORTANT NOTICE**

Unless specifically designated for the automotive market, International Rectifier Corporation and its subsidiaries (IR) reserve the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or services without notice. Part numbers designated with the "AU" prefix follow automotive industry and / or customer specific requirements with regards to product discontinuance and process change notification. All products are sold subject to IR's terms and conditions of sale supplied at the time of order acknowledgment.

IR warrants performance of its hardware products to the specifications applicable at the time of sale in accordance with IR's standard warranty. Testing and other quality control techniques are used to the extent IR deems necessary to support this warranty. Except where mandated by government requirements, testing of all parameters of each product is not necessarily performed.

IR assumes no liability for applications assistance or customer product design. Customers are responsible for their products and applications using IR components. To minimize the risks with customer products and applications, customers should provide adequate design and operating safeguards.

Reproduction of IR information in IR data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. Reproduction of this information with alterations is an unfair and deceptive business practice. IR is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of IR products or serviced with statements different from or beyond the parameters stated by IR for that product or service voids all express and any implied warranties for the associated IR product or service and is an unfair and deceptive business practice. IR is not responsible or liable for any such statements.

IR products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or in other applications intended to support or sustain life, or in any other application in which the failure of the IR product could create a situation where personal injury or death may occur. Should Buyer purchase or use IR products for any such unintended or unauthorized application, Buyer shall indemnify and hold International Rectifier and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that IR was negligent regarding the design or manufacture of the product.

IR products are neither designed nor intended for use in military/aerospace applications or environments unless the IR products are specifically designated by IR as military-grade or "enhanced plastic." Only products designated by IR as military-grade meet military specifications. Buyers acknowledge and agree that any such use of IR products which IR has not designated as military-grade is solely at the Buyer's risk, and that they are solely responsible for compliance with all legal and regulatory requirements in connection with such use.

IR products are neither designed nor intended for use in automotive applications or environments unless the specific IR products are designated by IR as compliant with ISO/TS 16949 requirements and bear a part number including the designation "AU". Buyers acknowledge and agree that, if they use any non-designated products in automotive applications, IR will not be responsible for any failure to meet such requirements

For technical support, please contact IR's Technical Assistance Center http://www.irf.com/technical-info/

**WORLD HEADQUARTERS:** 

233 Kansas St., El Segundo, California 90245 Tel: (310) 252-7105