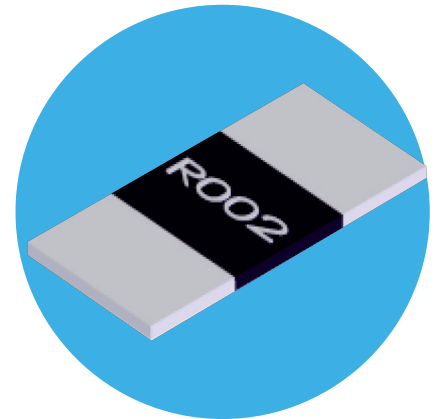



Low Resistance Metal Alloy Resistor

LRMA Series

- Resistance range 0.5mΩ to 300mΩ
- High temperature operation to 170°C
- Low thermal EMF version
- High power version
- Current sensing for power electronics
- RoHS compliant & halogen free
- AEC-Q200 qualified



 All parts are Pb-free and comply with EU Directive 2011/65/EU (RoHS2)

Electrical Data

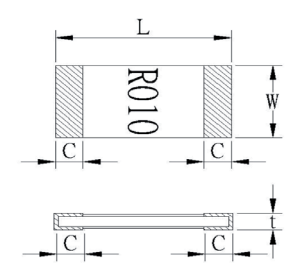
LRMA Version		T (Standard)		P (Power)
Size	2010	2512		2512
Power rating @70°C	W	1.5	≤R01: 2, >R01: 1	
Overload rating (5s)	W	7.5	≤R01: 10, >R01: 5	
Resistance range	mΩ	5 to 100	1 to 100	
Standard values ¹	mΩ	5, 6, 10, 15, 20, 50, 100	1, 1.5, 2, 3, 3.5, 4, 5, 6, 7, 8, 10, 11, 12, 15, 18, 20, 25, 30, 33, 35, 40, 50, 100	
Resistance tolerance	%	1, 5		
TCR (25 to 125°C)	ppm/°C	>R01: ±75	>R001 & ≤R01: ±100, R001: ±275	
Ambient temperature	°C	-55 to 170		
Insulation resistance	MΩ	>100		
Element alloy		Cu-Ni		Cu-Ni / Mn-Cu
Coating		Black		

LRMA Version		M (Low thermal EMF)			N (Inverse)	
Size	0805	1206	2512	0612	0815	
Power rating @70°C	W	0.5	1	≤R01: 2, >R01: 1	1 ²	
Overload rating (5s)	W	2.5	5	≤R01: 10, >R01: 5	5	
Resistance range	mΩ	5 to 25	1 to 50	0.5 to 60	1 to 3	
Standard values ¹	mΩ	5, 6, 8, 9, 10, 20, 25	1, 1.2, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 22, 25, 30, 39, 40, 50	0.5, 0.75, 1, 1.5, 2, 3.5, 5, 10, 20, 25, 30, 40, 50, 60	1, 3	3, 4, 5, 10, 15, 20, 25, 30
Resistance tolerance	%	1, 5				
TCR (25 to 125°C)	ppm/°C	±100	±50	>R01: ±75, >R001 & ≤R01: ±100 ≤R001: ±275	±100	
Ambient temperature		-55 to 170°C				
Insulation resistance	MΩ	>100				
Element alloy		Mn-Cu			Mn-Cu / Cu-Ni	
Coating		Black	Green	Black		

Notes: 1. Non-standard values may be available for high volume requirements. 2. Requires 300mm² copper pad & trace area

Physical Data (All dimensions in mm and nominal weight in mg)

Size	L	W	C	t	Wt
0805	2.0 ±0.1	1.25 ±0.1	0.4 ±0.2	0.6 ±0.2	5.5
1206	3.2 ±0.2	1.6 ±0.2	0.5 ±0.3	0.6 ±0.2	18.3
0612	1.7 ±0.2	3.2 ±0.2	0.4 ±0.2	0.6 ±0.2	12.9
0815	2.1 ±0.25	3.75 ±0.3	0.5 ±0.2	0.7 ±0.2	14.1
2010	5.0 ±0.2	2.5 ±0.2	0.6 ±0.3	0.6 ±0.2	35.6
2512 <R001	6.4 ±0.2	3.2 ±0.2	2.6 ±0.2	0.65 ±0.25	57 to 63
2512 ≥R001 & ≤R003			2.0 ±0.2		
2512 >R003			0.9 ±0.2		

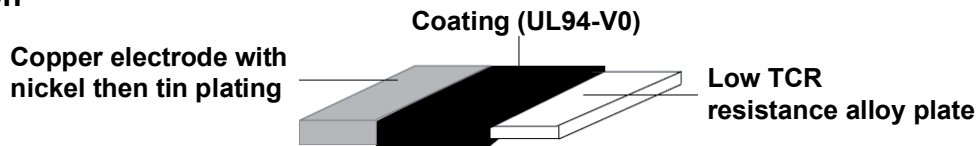


General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

LRMA Series

Construction



Marking

The components are marked with ohmic value, e.g. "R002" = 2mΩ, "R010" = 10 mΩ. Due to space restrictions, for LRMA1206-R001, "01" = 1mΩ is used, and for LRMA0805, "002" = 2mΩ, "010" = 10 mΩ are used.

Solvent Resistance

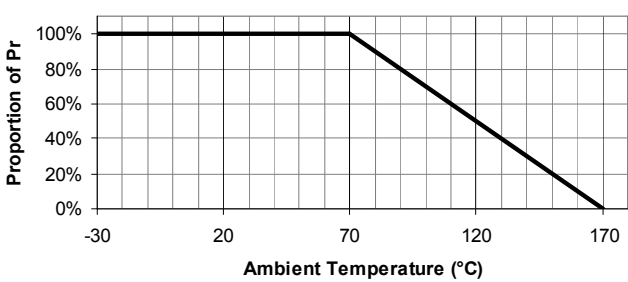
The component is resistant to all normal industrial cleaning solvents suitable for printed circuits.

Performance Data

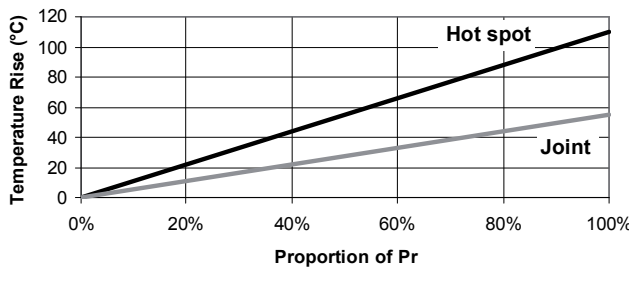
		Maximum (%)	Typical (%)
Load at rated power (cyclic load, 1000 hours at 70°C)	±ΔR	0805: 1.5 Others 1	0.3
Short term overload (5 x rated power for 5s)	±ΔR	0.5	0.15
Humidity (1000 hours, 85°C, 85%RH)	±ΔR	0805: 1 Others 0.5	0.15
Temperature cycle (-40 to +125°C, 1000 cycles, 15 minute dwell)	±ΔR	0805: 1 Others 0.5	0.15
Resistance to solder heat (260°C ±5°C for 20s ±1s)	±ΔR	0.5	0.3
Solderability (245°C ±5°C for 2s ±0.5s)		>95% coverage	
Dry heat (1000 hours at 170°C)	±ΔR	0805: 1.5 Others 0.5	0.3
Low temperature storage (1000 hours at -55°C)	±ΔR	0.5	0.15
Substrate bending (board 1.6mm, fulcrum spacing 90mm, deflection 2mm)	±ΔR	0805: 1 Others 0.5	0.3
Insulation resistance (1 minute @ 100Vdc)		>100M	

Thermal Performance & Mounting

Temperature Derating

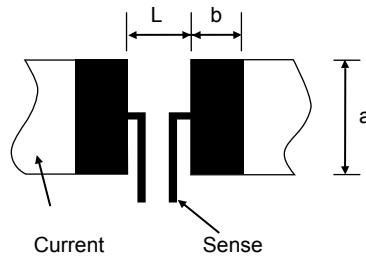


Typical Temperature Rise



Reference Pad Dimensions (mm)

Size	a	b	L
0612	3.8	0.7	0.7
0805	1.4	1.15	1.2
1206	1.8	1.9	1.4
0815	7.9	1.5	0.9
2010	3.4	1.5	3.5
2512 ≤R003	4.0	3.1	1.3
2512 >R003	4.0	2.1	4.1



The temperature rise shown is highly dependent on mounting conditions. Reference conditions assume 20μ copper with thermal vias to multiple layers. The self-heating in the current tracks should be kept negligible, or allowed for by temperature derating.

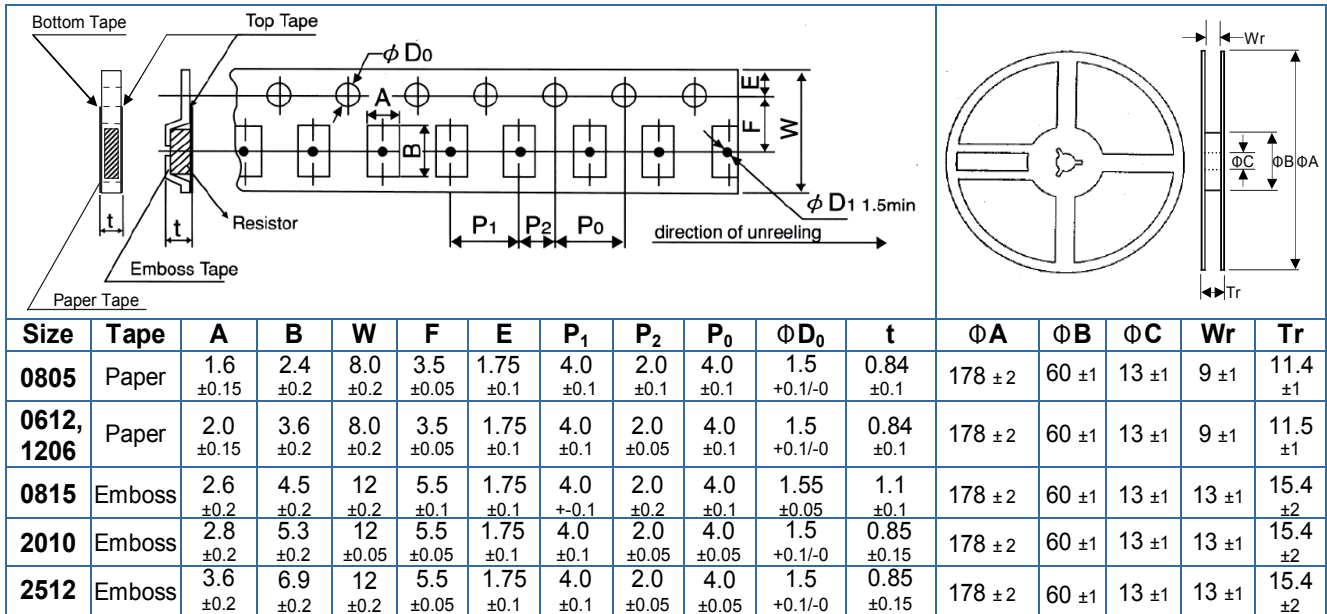
Standard 4-terminal probe pitches for measuring unmounted parts are 2.8 x 1.7mm (0612), 0.4 x 1.83mm (0805) 0.4 x 2.8mm (1206), 1.2 x 4.5mm (2010) and 1.5 x 5.8mm (2512). All probe location tolerances ±0.02mm.

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LRMA Series

Packaging



Storage

Conditions: 5°C to 35°C and 40% to 75%RH
Shelf life: 2 years from manufacture

Processing

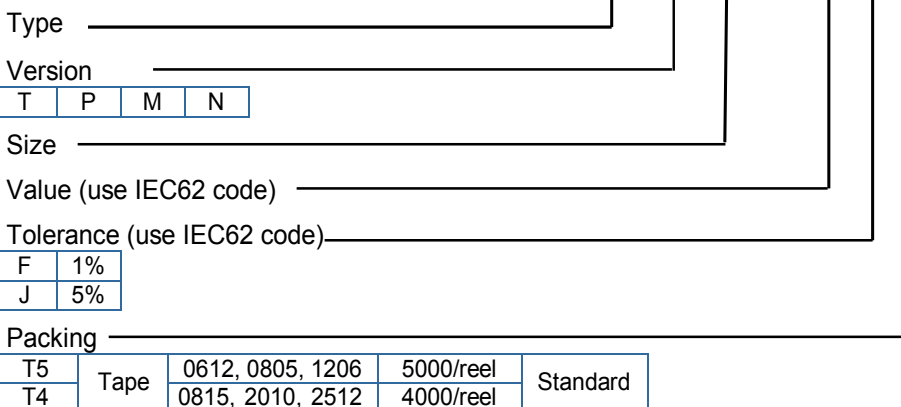
LRMA series resistors are suitable for both wave and IR reflow soldering. The recommended reflow profile for Pb-free SAC305 alloy (Sn 96.5%, Ag 3%, Cu 0.5%) soldering is as follows:

- Pre-heat: 60s to 120s at 150°C to 180°C
- Soldering: 20s to 40s at ≥230°C
- Peak: 5s at 250°C to 255°C

Ordering Procedure

Example: LRMA low thermal EMF version in 2512 size and at 10 milliohms and 1% tolerance packed in tape.

LRMAM2512-1R01FT4



Note 1: For values which require 6 characters, e.g. R00075, the hyphen is omitted.

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