



NOTE :

- MARKING 'B' IS USED TO IDENTIFY 'HP' TERMINAL
- CRIMPING SPECIFICATION ACCORDING TO AS-64322-001

2	BOX TERMINAL	STAINLESS STEEL thickness = 0.15 mm									
1	BODY TERMINAL	HIGH CONDUCTIVITY COPPER ALLOY thickness = 0.2mm									
MARK	DESIGNATION	MATERIAL									
0643221339	Au 1.27μ MINI	Sn	Ni	0.75	2.5	2.4	0.6	3.3	2.8	0.75	0.119
0643221359	Au 1.27μ MINI	Sn	Ni	0.50	2.3	2.2	0.6	3.1	2.6	0.75	0.117
0643221349	Au 1.27μ MINI	Sn	Ni	0.22 TO 0.44	2.0	1.7	0.6	3.1	2.6	0.75	0.112
MATERIAL NUMBER	CONTACT AREA	CRIMPING AREA	UNDERLAYER	CRIMPING RANGE (mm2)	A±0.2	B±0.2	rC ^{+0.15} _{-0.1}	D±0.2	E±0.2	rF±0.1	WEIGHT (g)

CHANGE CRIMPING SPECIFICATION P/N EC NO: G2013-0338 DRWNY/JOAS 2013/06/13 CHYKHAERBELIN 2013/06/13 APPRO/PLESSIS 2013/07/03	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	FIRST ANGLE PROJECTION
	mm INCH	MM ONLY	10:1	METRIC	
	4 PLACES ± --- ± ---	DRAWN BY	DATE	TITLE	
	3 PLACES ± --- ± ---	VGUERIN	2007/04/18	CP HP RCPT TRM 0.6	
2 PLACES ± 0.10 ± ---	CHECKED BY	DATE			
1 PLACE ± 0.1 ± ---	FPAROLARI	2007/04/19			
0 PLACE ± 0.1 ± ---	APPROVED BY	DATE			
	LSTICKEIR	2007/04/20			
	MATERIAL NO.	DOCUMENT NO.			
	SEE CHART	SD-64322-002			
	ANGULAR ± 2°				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				
	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				