

2578 - * - * * *

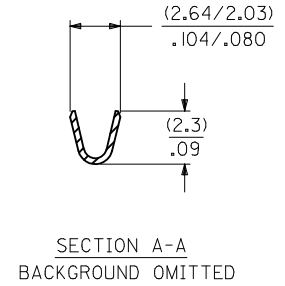
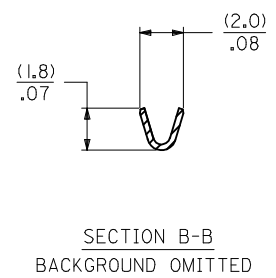
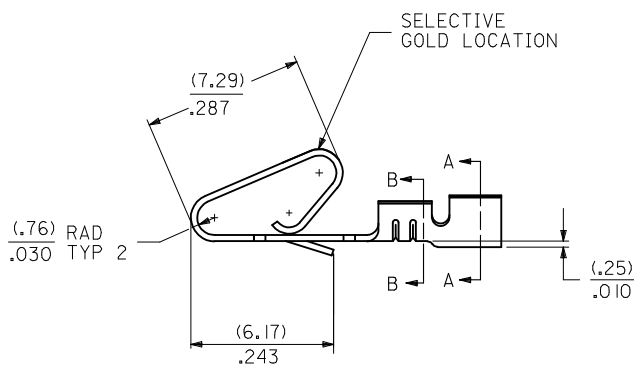
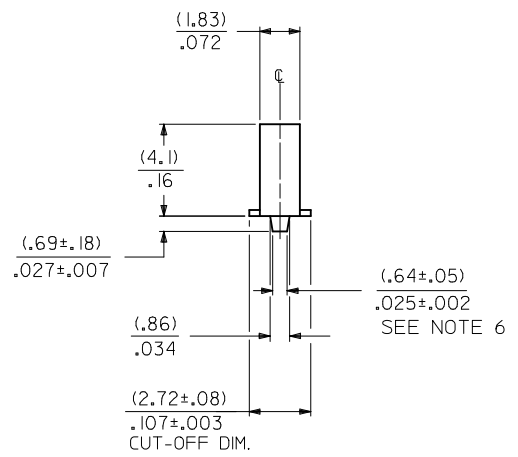
MATERIAL CODE
 (.28)/.0106 THK
 BLANK=BRASS
 B=PHOS BRONZE

WINDING SPEC.
 A=CHAIN, PER WINDING DETAIL "A"
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

PLATING CODE
 (PER SDES-88)

OPTIONS
 BLANK=AS SHOWN
 1 = WITH CAT EARS

(122) - OVERALL TIN: (0.00381)/.000150 MIN.
 OVER (0.00076)/.000030 MIN. NICKEL
 (154) - OVERALL TIN (0.00254)/.000100 MIN.
 OVER (0.00127)/.000050 MIN. NICKEL
 (224) - OVERALL MATTE TIN: (0.00508)/.000200 MIN.
 OVER (0.00127)/.000050 MIN. NICKEL
 (550) - SELECT GOLD: (0.00038)/.000015 MIN.
 OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
 (555) - SELECT GOLD: (0.00038)/.000015 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
 (558) - SELECT GOLD: (0.00076)/.000030 MIN.
 OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 (P909) - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN

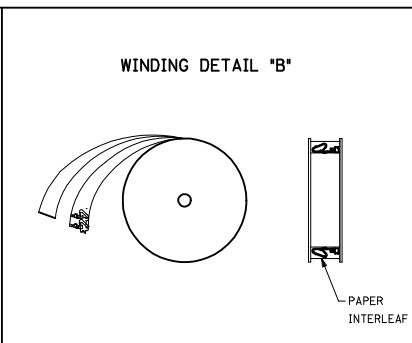
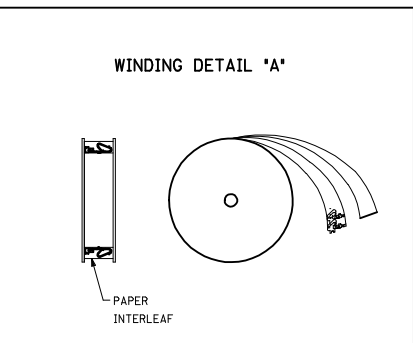
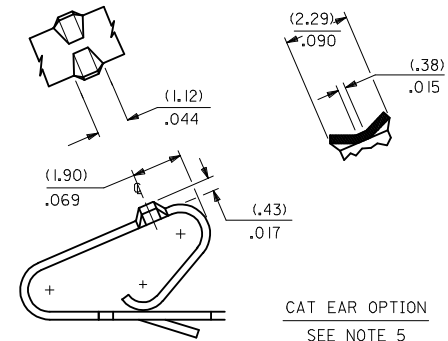


1. MATERIAL: SEE LEGEND
2. FINISH: SEE LEGEND
3. PRODUCT SPECIFICATION: PS-08-50
4. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/0.65 MAX INSULATION DIA.
5. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
6. OPTIONAL DESIGN (.86±.05)/.034±.002
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002

ADD WINDING VIEW EC NO: UCP2014-4131 DRW:WIKIPPER 2014/04/07 CHK:DAINGUYEN 2014/04/07 APPR:FSMITH 2014/04/21 X1	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .010</td> <td>± .0004</td> </tr> <tr> <td>3 PLACES</td> <td>± .010</td> <td>± .0004</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.25</td> <td>± .010</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.36</td> <td>± .014</td> </tr> <tr> <td>0 PLACE</td> <td>± .010</td> <td>± .0004</td> </tr> </table>		mm	INCH	4 PLACES	± .010	± .0004	3 PLACES	± .010	± .0004	2 PLACES	± 0.25	± .010	1 PLACE	± 0.36	± .014	0 PLACE	± .010	± .0004	DIMENSION STYLE MM/IN	SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
		mm	INCH																					
	4 PLACES	± .010	± .0004																					
	3 PLACES	± .010	± .0004																					
2 PLACES	± 0.25	± .010																						
1 PLACE	± 0.36	± .014																						
0 PLACE	± .010	± .0004																						
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWN BY PEREZ/AR DATE 01/29/87	CHECKED BY PATEL DATE 01/29/87	TITLE CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE molex																				
ANGULAR ±1/2°		APPROVED BY FSMITH DATE 2014/04/21	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-2578	SHEET NO. 1 OF 2																			
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX. INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																								

2578-(****)*	
PART NO.	ENG. NO.
08-50-0107	2578-(P909)
08-50-0108	2578-(P909)L
08-50-0111	2578-(154)
08-50-0112	2578-(154)L
08-56-0107	2578-(550)
08-56-0108	2578-(550)L
08-55-0105	2578-(555)
08-55-0106	2578-(555)L
08-50-0061	2578-(224)
08-50-0062	2578-(224)L
08-55-0137	2578-(558)A
	2578-(558)L
08-50-0018	2578-(154)
08-50-0019	2578-(154)L
08-55-0123	2578-(558)
	2578-(558)L

2578-B-(****)*	
PART NO.	ENG. NO.
08-50-0133	2578-B-(P909)
08-50-0134	2578-B-(P909)L
08-65-0116	2578-B-(555)
08-65-0117	2578-B-(555)L
08-60-0003	2578-B-(122)
08-60-0004	2578-B-(122)L
08-65-0110	2578-B-(558)
08-65-0111	2578-B-(558)L
08-58-0125	2578-B-(550)
08-58-0126	2578-B-(550)L



SEE SHEET 1 EC NO: UCP2014-4131 DRAWN/KIPPER 2014/04/07 CHKD:NGUYEN 2014/04/07 APPR:FSMITH 2014/04/21	QUALITY SYMBOLS	

	GENERAL TOLERANCES (UNLESS SPECIFIED)	
	mm	INCH
4 PLACES	± .---	± .---
3 PLACES	± .---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.36	± .---
0 PLACE	± .---	± .---
ANGULAR ±1/2°		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
PEREZ/AR	01/29/87
CHECKED BY	DATE
PATEL	01/29/87
APPROVED BY	DATE
FSMITH	2014/04/21
MATERIAL NO.	
SEE CHART	

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
---	INCH	
CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE		
DOCUMENT NO.	SD-2578	SHEET NO.
		2 OF 2
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