

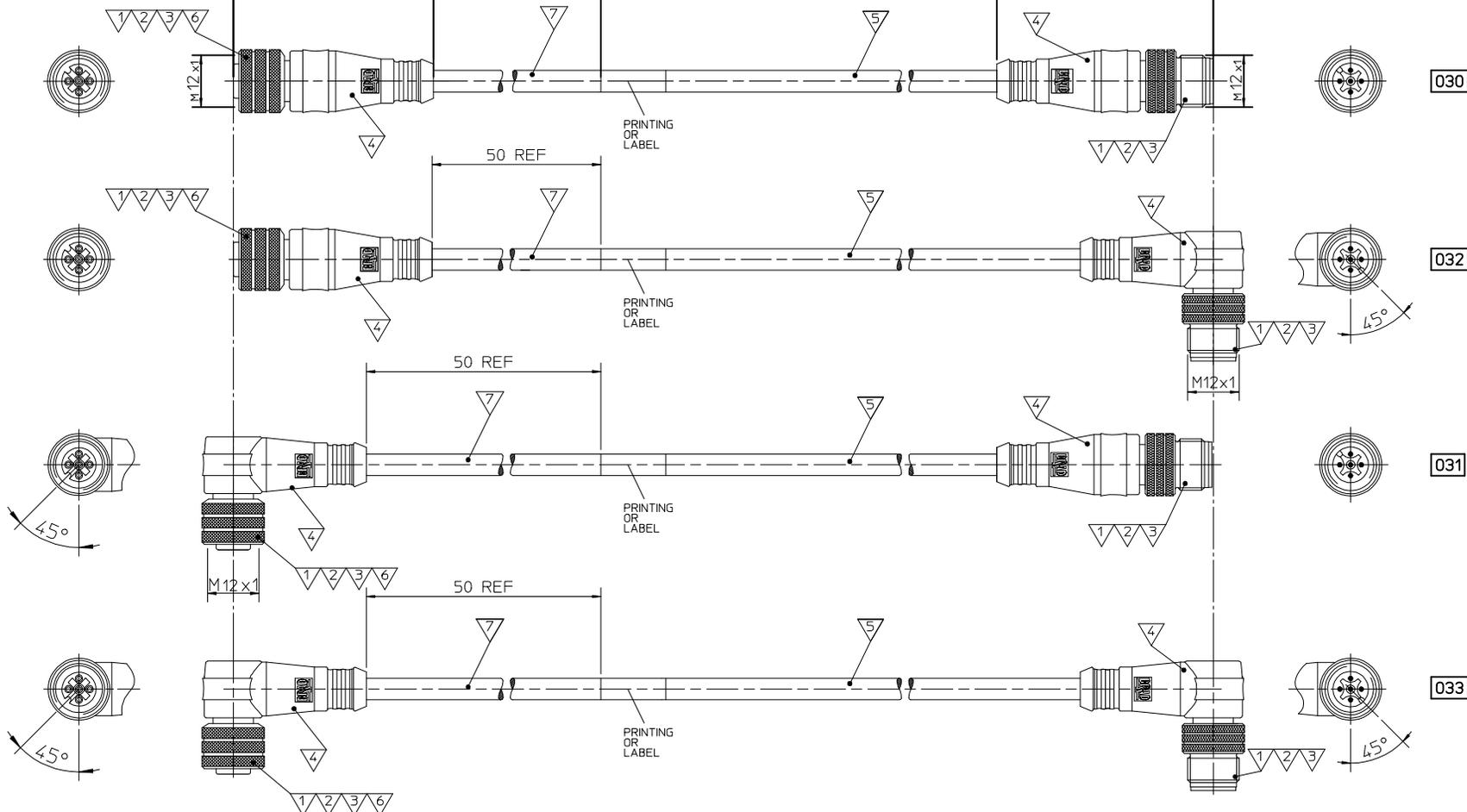
S1

FEMALE SIDES  
FACE VIEWS

FINISHED LENGTH (SEE TABLE)

MALE SIDES  
FACE VIEWS

S2



CONNECTOR SPECIFICATION:

VOLTAGE RATING	3+4P 250 VAC/VDC / 5P/60V
AMPERAGE RATING	max. 4 AMPS
PROTECTION	IP67
OPERATING TEMPERATURE	-25°C TO 80°C

6	O-RING	VITON	RED
5	CABLE	SEE TABLE	---
4	OVERMOULDING	TPU UF NATURAL C98A10	---
4	OVERMOULDING	MASTERBATCH COLORANT	---
3	COUPLING NUT	SEE SPECIAL TYPES	---
2	PIN CONTACT	COPPER ALLOY	GOLD OR NICKEL PLATED
1	INSERT	PUR	BLACK
ITEM	PART	MATERIAL	FINISH

ORIGINAL RELEASE  
EC NO: IPG2013-1417  
DRWN:MDYSZEWKA 2013/03/11  
CHKD:JMARSZALEK 2013/03/11  
APPR:MIWASIECZKO 2013/03/12

QUALITY SYMBOLS  
▽=0  
◻=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± ---	± ---
1 PLACE	± ---	± ---
0 PLACE	± ---	± ---

ANGULAR ±---°  
DRAFT WHERE APPLICABLE  
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE  
MM ONLY

DRAWN BY	DATE
HWALCZAK	2012/11/22
CHECKED BY	DATE
JMARSZALEK	2013/01/14
APPROVED BY	DATE
MIWASIECZKO	2013/01/15

MATERIAL NO.  
SEE CHART

SCALE  
METRIC

DESIGN UNITS  
METRIC

FIRST ANGLE PROJECTION

TITLE  
CSE M12 XP AC FE MA  
XM DE

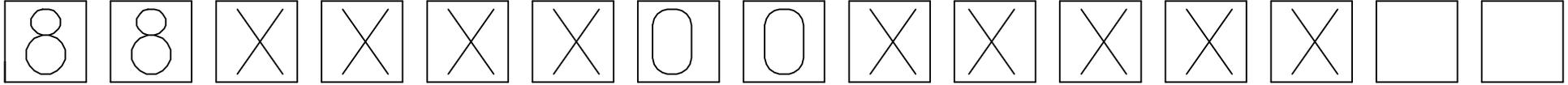
**molex**

DOCUMENT NO.  
SD-120066-001

SHEET NO.  
1 OF 6

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SPECIAL TYPES



Thread M12x1 double ended

POLES  
 3- INSERT 3 POLES  
 4- INSERT 4 POLES  
 5- INSERT 5 POLES

HEAD TYPE  
 030 Plugs female and male straight  
 031 Plugs female 90° and male straight  
 032 Plugs female straight and male 90°  
 033 Plugs female and male 90°

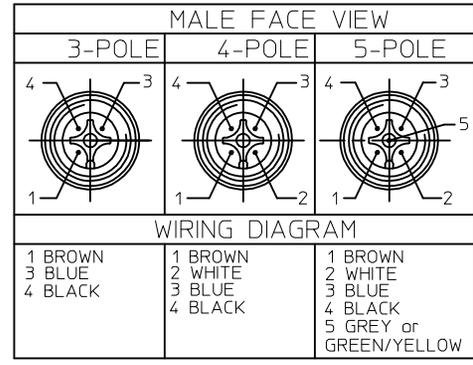
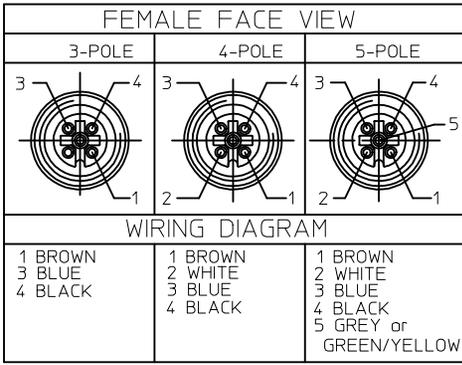
CABLE TYPES  
 E02 = 0,25mm², PVC black  
 E03 = 0,34mm², PVC black  
 E13 = 0,75mm², PVC yellow  
 E52 = 0,34mm², PVC grey (RAL7001)  
 E57 = 0,34mm², PVC grey (RAL7001)  
 H09 = 0,34mm², PUR black  
 H69 = 0,2mm², PUR grey LSOH SCR  
 I02 = 0,25mm², PVC grey CEI  
 I03 = 0,34mm², PVC grey CEI  
 I20 = 0,34mm², PVC grey CEI SCR DC  
 I26 = 0,34mm², PVC grey CEI SCR AC  
 P02 = 0,25mm², PUR/PVC black  
 P03 = 0,34mm², PUR/PVC black  
 P08 = 0,25mm², PUR yellow HIFLEX  
 P20 = 0,34mm², PUR black LSOH braid  
 P82 = 0,34mm², PUR orange irradiated DC  
 S20 = 0,34mm², PVC yellow SJTO braid  
 S26 = 0,34mm², PVC yellow SJTO braid AC

LENGTH UNIT  
 C-cm  
 M-m  
 K-km  
 F-feet

LENGTH  
 Example:  
 020 - 2M  
 060 - 6M  
 100 - 10M

COUPLING NUT  
 blank and 3-standard (BRASS)  
 1 - STAINLESS STEEL  
 5 - DELRIN  
 7 - TEFLON COAT

PLUG MATERIAL  
 blank-standard (BLACK)  
 A-GREY  
 Y-YELLOW  
 H-standard with ID carrier



Tablica tolerancji dlugosci  
 Table of length tolerances

Powyzej Over	Do-wlacznie Up to and including	Tolerancja (+) Tolerance
0	305	+19
305	915	+45
915	1830	+56
1830	3660	+89
3660	7320	+165
7320	14640	+317
14640	30500	+610
30500	>	+2% dlugosci of length

ORIGINAL RELEASE EC NO: IPG2013-1417 DRWN: MDYSZEWSKA 2013/03/11 CHKD: JMARSZALEK 2013/03/11 APPR: MIWASIECZKO 2013/03/12	QUALITY SYMBOLS ▽=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM ONLY	SCALE	DESIGN UNITS METRIC	FIRST ANGLE PROJECTION	
		mm INCH	DRAWN BY DATE HWALCZAK 2012/11/22	TITLE	CSE M12 XP AC FE MA XM DE		
		4 PLACES ± --- ± ---	CHECKED BY DATE JMARSZALEK 2013/01/14				
		3 PLACES ± --- ± ---	APPROVED BY DATE MIWASIECZKO 2013/01/15				
		2 PLACES ± --- ± ---	MATERIAL NO.				
	1 PLACE ± --- ± ---	ANGULAR ± --- °	SEE CHART	SD-120066-001	2 OF 6		
	0 PLACE ± --- ± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

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ORIGINAL RELEASE EC NO: IPG2013-1417 DRW:MD/SZEWKA 2013/03/11 CHKD: JMARSZALEK 2013/03/11 APPR:MIWASIECZKO 2013/03/12	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE	DESIGN UNITS METRIC	FIRST ANGLE PROJECTION	
	▽=0 ◻=0	mm	INCH	DRAWN BY HWALCZAK	DATE 2012/11/22	TITLE CSE M12 XP AC FE MA XM DE			
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	CHECKED BY JMARSZALEK	DATE 2013/01/14				
		2 PLACES ± --- ± ---	1 PLACE ± --- ± ---	APPROVED BY MIWASIECZKO	DATE 2013/01/15				
	0 PLACE ± --- ± ---	ANGULAR ± --- °		MATERIAL NO.	DOCUMENT NO. SD-120066-001				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
A1	REV							SHEET NO. 3 OF 6	

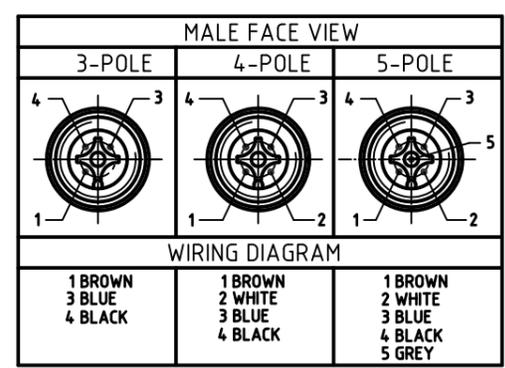
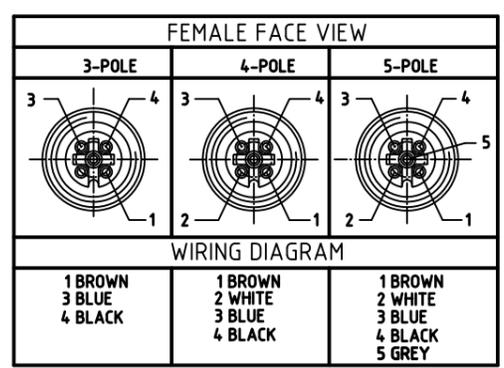
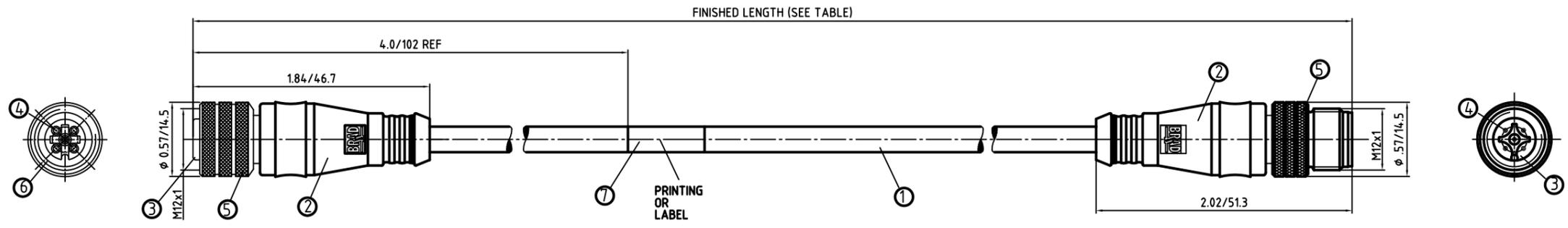
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ORIGINAL RELEASE EC NO: IPG2013-147 DRW:MD/SZEWKA 2013/03/11 CHKD:JMARSZALEK 2013/03/11 APPR:MIWASIECZKO 2013/03/12	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE	DESIGN UNITS METRIC	FIRST ANGLE PROJECTION	
	▽=0 ◻=0	mm	INCH	DRAWN BY HWALCZAK	DATE 2012/11/22	TITLE	CSE M12 XP AC FE MA XM DE		
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	CHECKED BY JMARSZALEK	DATE 2013/01/14				
		2 PLACES ± --- ± ---	1 PLACE ± --- ± ---	APPROVED BY MIWASIECZKO	DATE 2013/01/15				
	0 PLACE ± --- ± ---	ANGULAR ± --- °		MATERIAL NO.	DOCUMENT NO.		SHEET NO.		
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-120066-001		4 OF 6		
	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								

	10	9	8	7	6	5	4	3	2	1	
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	1200071318	884031P82M0067	1200072725	885031I26M005	1200668259	884031I20M003	1200668667	884031I20M030Y	1200072879	883032H09M010	F
	1200071341	884031I20M030	1200072726	885031I26M010	1200668273	885031P03M050	1200668669	884031H09M006	1200665032	884032E03M020	
	1200071493	883031P82M050	1200072772	884031H03M009	1200668278	885031E03M020	1200668670	884031H09M050	1200665040	884032H69M100	
	1200071575	884031P82M006	1200072772	884031H03M009	1200668279	885031E03M050	1200668671	884031H09M100	1200668007	883032I03M010	
	1200071575	884031P82M006	1200072779	884031P09M0405	1200668287	884031I20M025	1200070026	884032P03M020	1200668053	883032E03M100	
	1200071576	884031P82M010	1200658762	883031H09M006	1200668324	883031P03M010G	1200070158	883032E03M003	1200668054	883032P03M005	
	1200071577	884031P82M015	1200658763	883031H09M010	1200668325	883031P03M020G	1200070159	883032E03M006	1200668072	884032E03M006	
	1200071578	884031P82M030	1200658764	883031H09M020	1200668326	883031P03M030G	1200070160	883032E03M010	1200668073	884032E03M010	
	1200071579	884031P82M050	1200658765	883031H09M030	1200668339	885031E03M006	1200070161	883032E03M020	1200668074	884032E03M050	
E	1200071581	884031P82M020	1200658766	883031H09M040	1200668340	885031E03M030	1200070166	883032I03M006	1200668075	884032E03M100	E
	1200071617	883031P09M0205	1200658767	883031H09M050	1200668348	885031E03M100	1200070171	883032P03M006	1200668076	884032H69M030	
	1200071832	884031I20M050	1200658768	883031H09M100	1200668361	884031E03M015	1200070172	883032P03M010	1200668077	884032P82M0037	
	1200071833	884031I20M100	1200659035	883031E02M050	1200668392	884031P82M060	1200070173	883032P03M020	1200668078	884032P82M0207	
	1200071893	884031S20M100	1200659070	884031I20M010Y	1200668484	884031H09M010	1200070174	883032P03M030	1200668092	885032E03M020	
	1200071994	885031P82M030	1200659071	884031I20M015Y	1200668488	884031H09M015	1200070184	883032S20M010	1200668093	885032P03M030	
	1200072011	884031E03M200	1200659072	884031I20M020Y	1200668496	885031H09M010	1200070185	883032S20M020	1200668161	884032S20M030	
	1200072012	884031P03M100	1200659115	884031I20M005Y	1200668512	885031H09M006	1200070547	884032P03M0105	1200668173	884032E03M1501	
	1200072012	884031P03M100	1200660383	884031S20M010	1200668513	885031H09M020	1200070841	884032E52M020A	1200668177	884032S20M020	
	1200072030	884031P09M010	1200665007	884031P82M0157	1200668514	885031H09M030	1200070907	884032S20M050	1200668200	884032E03M1001	
D	1200072164	883031E03M040	1200665037	883031P09M015	1200668515	885031H09M050	1200070914	884032P03M050	1200668205	883032E03M050	D
	1200072187	883031P09M0505	1200665039	884031S20M003	1200668516	885031H09M100	1200071014	884032E03M030	1200668206	883032E03M150	
	1200072220	883031A51M020	1200665053	884031S20M060H	1200668520	883031P03M070	1200071271	885032E03M010	1200668223	884032E03M200	
	1200072220	883031A51M020	1200668052	883031S20M006	1200668531	884031P82M0507	1200071277	884032E52M010A	1200668267	884032P82M0107	
	1200072221	883031A51M100	1200668071	884031S20M020	1200668532	884031P82M1007	1200071407	884032P03M010	1200668268	883032E03M200	
	1200072221	883031A51M100	1200668091	885031P03M025	1200668608	883031E02M020	1200071519	884032P03M006	1200668282	884032P82M0157	
	1200072354	885031A51M020	1200668175	883031E03M060	1200668610	885031E02M050	1200071520	884032P03M030	1200668290	884032H09M020	
	1200072355	885031A51M050	1200668188	885031P03M010	1200668612	883031E02M100	1200072163	884032E03M0501	1200668307	884032E03M1005	
	1200072355	885031A51M050	1200668189	885031E03M010	1200668613	883031E02M030	1200072213	884032P03M1005	1200668308	884032E03M2005	
C	1200072356	885031A51M100	1200668191	883031S20M030	1200668635	883031E03M010Y	1200072294	883032P03M0305	1200668309	884032E03M1205	C
	1200072365	884031E03M1501	1200668212	884031H09M020	1200668636	883031E03M020Y	1200072378	883032E03M060	1200668311	884032H69M010	
	1200072376	885031P03M0105	1200668215	884031H09M030	1200668647	884031P82M0067Y	1200072424	884032I03M003	1200668312	884032H69M050	
	1200072445	883031E03M020H	1200668221	884031P82M040	1200668653	885031E03M070	1200072577	885032P03M003	1200668341	883032P03M050	
	1200072447	883031A51M030	1200668237	883031S20M100	1200668658	885031E02M020	1200072705	883032P03M060	1200668343	884032P82M0067	
	1200072447	883031A51M030	1200668247	884031P82M005	1200668660	885031E02M100	1200072738	884032A51M050	1200668345	884032P03M002G	

ORIGINAL RELEASE EC NO: IPG2013-1417 DRW:MD/SZEWKA 2013/03/11 CHKD:JMARSZALEK 2013/03/11 APPR:MIWASIECZKO 2013/03/12	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE	DESIGN UNITS METRIC	FIRST ANGLE PROJECTION		
	=0 =0	4 PLACES	± ---	± ---	DRAWN BY	DATE	TITLE			
		3 PLACES	± ---	± ---	HWALCZAK	2012/11/22	CSE M12 XP AC FE MA			
		2 PLACES	± ---	± ---	CHECKED BY	DATE	XM DE			
1 PLACE		± ---	± ---	JMARSZALEK	2013/01/14					
0 PLACE	± ---	± ---	APPROVED BY	DATE	MATERIAL NO.					DOCUMENT NO.
	ANGULAR ± --- °		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-120066-001		5 OF 6	
	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									





**CONNECTOR SPECIFICATION:**

VOLTAGE RATING	3+4P 250 VAC/VDC / 5P/60V
AMPERAGE RATING	max. 4 AMPS
PROTECTION	IP67
OPERATING TEMPERATURE	-30°C TO 80°C

ITEM	COMPONENT	MATERIAL	FINISH
7	LABLE	MYLAR	BLACK/YELLOW
6	O-RING	VITON	RED
5	COUPLER	BRASS	NICKEL PLATED
4	SOCKET/PIN CONTACT	COPPER ALLOY	GOLD OVER NICKEL
3	INSERT	PUR	BLACK
2	OVERMOLD	POLYURETHANE (PUR)	YELLOW
1	CABLE- 22/3-5 (COPPER STRANDING) 3/4/5 CONDUCT. 300V	JACKET: PVC	JACKET: BLACK

DESCRIPTION EC NO: WEU2010-0577 DRWN: LSTEMMLE CHK'D: FP APPR: REISSNER 02.06.10 2010/07/14	QUALITY SYMBOLS ▽ = 0 ▽/C = 0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm    INCH 4 PLACES ±--- ±--- 3 PLACES ±--- ±--- 2 PLACES ±--- ±.01 1 PLACE ±0.3 ±--- ANGULAR ± --- °	DIMENSION STYLE IN/MM DRAWN BY    DATE LSTEMMLE    2010/01/25 CHECKED BY    DATE RE    2010/06/08 APPROVED BY    DATE NSTAUDIG    2010/02/12	SCALE 2:1 DESIGN UNITS METRIC THIRD ANGLE PROJECTION	MICRO-CHANGE CORDSET 3/4/5 P. FE STR/ MA STR 22/3-5 PVC BLACK CABLE	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE SHEET 2	MATERIAL NO. SD-120066-014	MOLEX INCORPORATED	DOCUMENT NO.	SHEET NO. 1 OF 2
	SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
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POL	MATERIAL NUMBER	ENGINEERING NUMBER	FINISHED LENGTH
3	1200070083	883030E03M010	1.0M +55.6 -0 [3.27' +2.19" -0]

POL	MATERIAL NUMBER	ENGINEERING NUMBER	FINISHED LENGTH
4	1200070473	884030E03M010	1.0M +55.6 -0 [3.27' +2.19" -0]

POL	MATERIAL NUMBER	ENGINEERING NUMBER	FINISHED LENGTH
5	1200070906	885030E03M010	1.0M +55.6 -0 [3.27' +2.19" -0]

DESCRIPTION EC NO.: WEU2010-0577 DRWN: LSTEMMLE 02.06.10 CH'KD: FP APPR: REISSNER 2010/07/14	REV <b>3</b>	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		= 0 = 0	mm	INCH	IN/MM	2:1	METRIC		
		4 PLACES ±---	±---	±---	DRAWN BY LSTEMMLE DATE 2010/01/25 CHECKED BY RE DATE 2010/06/08 APPROVED BY NSTAUDIG DATE 2010/02/12	MICRO-CHANGE CORDSET 3/4/5 P. FE STR/ MA STR 22/3-5 PVC BLACK CABLE			
		3 PLACES ±---	±---	±---					
		2 PLACES ±---	±.01	±---					
1 PLACE ±0.3	±---	±---	ANGULAR ± --- °	SEE TABLE	<b>MOLEX INCORPORATED</b>				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SIZE <b>A3</b>	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DOCUMENT NO. SD-120066-014	SHEET NO. 2 OF 2		

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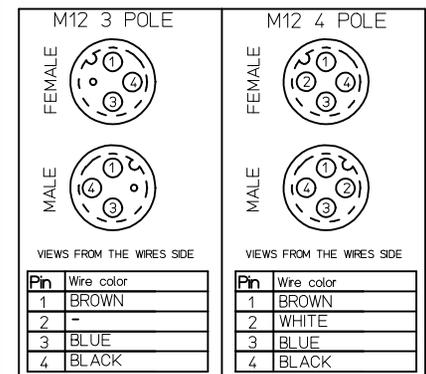
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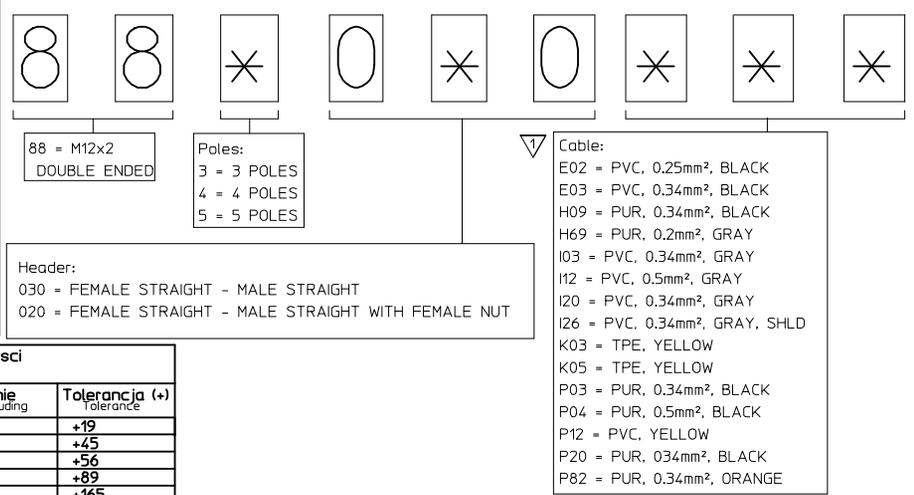
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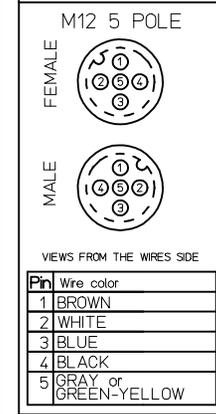
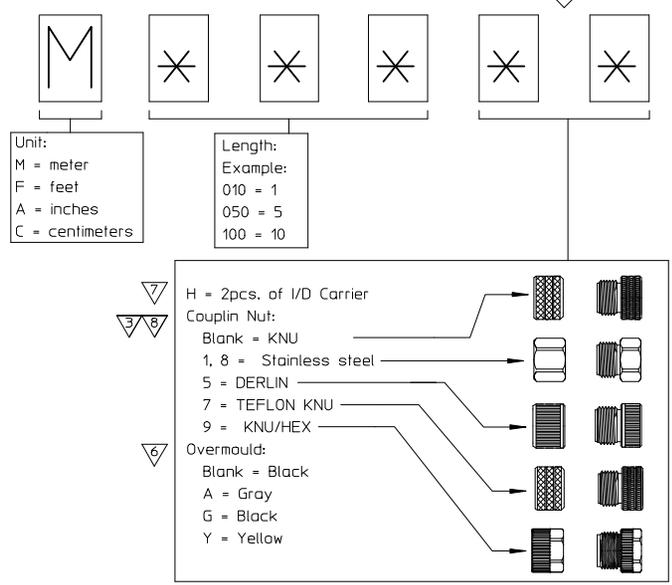
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## PART No MATRIX



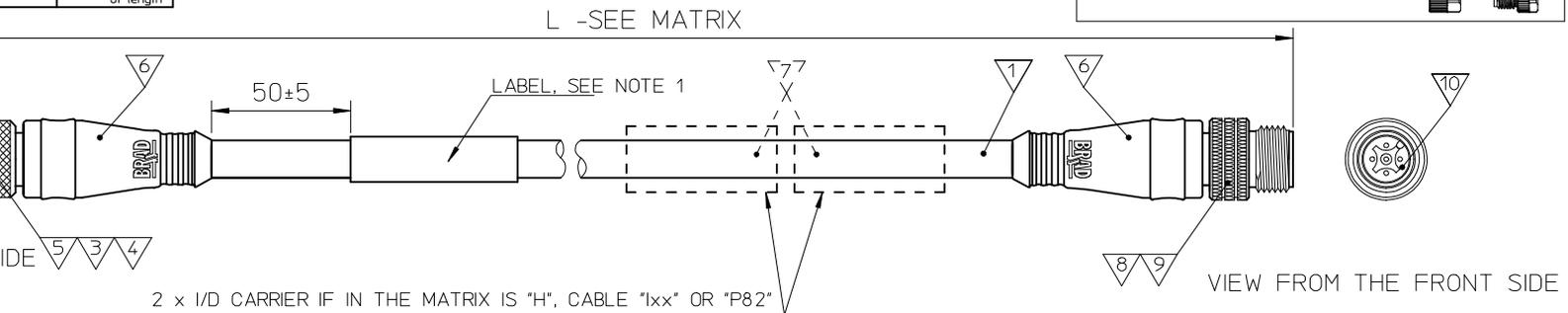
## OPTIONS



### Tablica tolerancji dlugosci

Table of length tolerances

Powyzej Over	Do-wlacznie Up to and including	Tolerancja (+) Tolerance
0	305	+19
305	915	+45
915	1830	+56
1830	3660	+89
3660	7320	+165
7320	14640	+317
14640	30500	+610
30500	>	+2% dlugosci of length



### Bill of Materials

ITEM	QTY.	DESCRIPTION	MATERIAL	FINISH
10	1	INSERT M12 MALE	SEE MATRIX	SEE MATRIX
9	-	CONTACT MALE	SEE MATRIX	SEE MATRIX
8	1	COUPLING NUT MALE M12	SEE MATRIX	SEE MATRIX
7	-	ID CARRIER	SEE MATRIX	SEE MATRIX
6	-	MOLDING MATERIAL	SEE MATRIX	SEE MATRIX
5	1	O-RING	FPM	RED
4	-	CONTACT FEMALE	SEE MATRIX	SEE MATRIX
3	1	COUPLING NUT FEMALE M12	SEE MATRIX	SEE MATRIX
2	1	INSERT M12 FEMALE	SEE MATRIX	SEE MATRIX
1	-	CABLE	SEE MATRIX	SEE MATRIX

NOTES:  
1. LABEL ON THE CABLE  
FOR CABLES "Ixx" OVERPRINT ON THE CABLE

ORIGINAL RELEASE EC NO: IPG2016-0305 DRWN: AKONDRACIUK 2015/08/28 CHKD: FGAIK 2015/08/28 APPR: MIWASIECZKO 2015/09/16	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▼=0 ▽=0	mm    INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- 0 PLACE ± --- ± ---	MM ONLY	---	METRIC		
		ANGULAR ± 1 °	DRAWN BY: AKONDRACIUK    DATE: 2015/08/28	TITLE	M12 DOUBLE ENDED FE STR / MA STR		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	CHECKED BY: FGAIK    DATE: 2015/08/28	APPROVED BY: MIWASIECZKO    DATE: 2015/09/16			
		MATERIAL NO.	SEE MATRIX	DOCUMENT NO.	SD-120066-061		
		SIZE	A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
						SHEET NO. 1 OF 1	