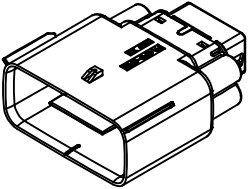
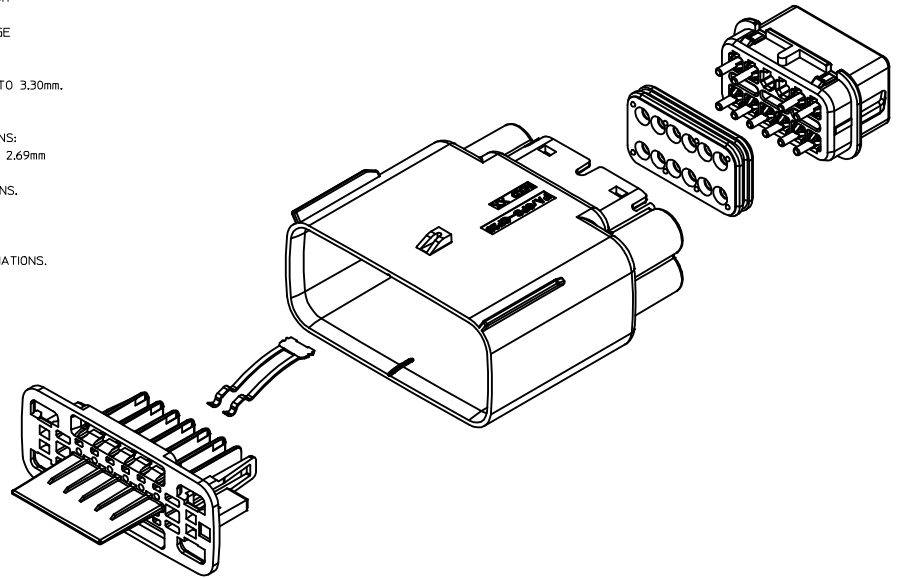


TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES AND BOM
2	CONFIGURATIONS
3	KEY CONFIGURATIONS
4	BLADE SEALED ASSEMBLY
5	SYSTEM PACKAGING

NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-33472-100
- CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.
 - DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY AS SPECIFIED IN SD-34985-8001, SD-33476-161, OR SD-33476-181.
 - FOR SHORTING BAR APPLICATIONS RECEPTACLE SEALED ASSEMBLY CONFIGURATION MUST CONTAIN A PLR WITH SHORTING BAR LIFTER.
 - FOR 1.5mm BLADE TERMINALS TO BE USED WITH THE SHORTING BAR CIRCUIT LOCATIONS SEE MOLEX DRAWING SD-31296-001.
 - SHORTING BAR TERMINALS TO BE USED WITH WIRE DIAMETER RANGE OF 1.7mm TO 2.06mm.
 - SHORTING BAR TERMINAL CRIMP ANGLE MUST BE BETWEEN -1.4 DEG. AND +3.5 DEG. AFTER INSTALLATION INTO THE CONNECTOR ASSEMBLY. REFER TO MOLEX DRAWING SD-31296-001 FOR DETAILS.
 - FOR 1.5mm BLADE TERMINALS TO BE USED WITH THE NON-SHORTING BAR CIRCUIT LOCATIONS SEE MOLEX DRAWING SD-33000-001.
 - NON-SHORTING BAR TERMINALS TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.
 - FOR 2.8mm TERMINALS TO BE USED WITH THIS ASSEMBLY SEE TABLE.
 - 2.8mm TERMINALS TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.50mm TO 3.30mm.
 - ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION (SEE PLR PRE-LOCK VIEW SHEET 4).
 - ASSEMBLY CONFORMS TO SAE-USCAR-2 REV.4 WITH THE FOLLOWING EXCEPTIONS: TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm NOT EXCEEDING 2.69mm SHALL NOT EXCEED 45 NEWTONS.
 - PLR REMOVAL FROM FINAL-LOCK TO PRE-LOCK SHALL NOT EXCEED 75 NEWTONS.
- b. PRODUCT SPECIFICATION SEE: PS-33476-000
- CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), TERMINALS, WIRE DIAMETER RANGE, PRODUCT VALIDATION, AND PRODUCT DEVIATIONS.
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-514
- d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: OEHS-699000-300
- e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

2. DESIGN - MATERIALS:
- a. SEE BOM TABLE IN SD-34986-8002
3. DESIGN - GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009
- c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
- f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
- g. LASER MARKING:
1. PART NUMBER
 2. DAY OF THE YEAR
 3. SHIFT
 4. YEAR
- FOR ADDITIONAL INFORMATION SEE SECTION 5 UNDER PROCEDURES IN ES-34735-008.



TYCO 2.8mm CABLE SEAL TERMINAL	
FORD P/N MALE BLADE	GRIP SIZE
3F2T-14421-GA	12
IFIT-14421-JA	14
IFIT-14421-HA	16
IFIT-14421-GA	18
IFIT-14421-FA	20
IFIT-14421-EA	22

INSPECTION NUMBER LOG	
LAST NUMBER:	C
ADDED:	
REMOVED:	
REV	REV DESCRIPTION
	REDRAWN MOVED BOM TO SD-34986-8002

ENTER DESCRIPTION EC NO: UAU2015-0154 DRAWN BY: JMW/PROFFITT 2014/07/25 CHECKED BY: CHYKOWANSI/AMBROU2014/07/25 APPROVED BY: VKOSHY 2014/07/25	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 1.5:1	DESIGN UNITS METRIC	<input checked="" type="checkbox"/> THIRD ANGLE PROJECTION
		m	INCH	DRAWN BY	DATE			
		4 PLACES ± --- ± ---		JWESLEY	06-16-02			
		3 PLACES ± --- ± ---		CHECKED BY	DATE			
2 PLACES ± 0.10 ± ---		DGRIFITHS	07-09-02					
1 PLACE ± 0.3 ± ---		APPROVED BY	DATE					
0 PLACE ± ±		VKOSHY	2013/05/16					
ANGULAR ± 3 °		MATERIAL NO.		SEE NOTE 2a.		DOCUMENT NO.		SHEET NO. 1 OF 5
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE 1		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SD-34986-8001		

MX150 16 WAY HYBRID BLADE SEALED ASSEMBLY



