

EMIF04-1502M8 4-line IPAD[™]

low capacitance EMI filter and ESD protection in micro QFN package

Features

- EMI asymmetrical (I/O) low-pass filter
- High efficiency in EMI filtering
- Very low PCB space consumption: 1.7 mm x 1.5 mm
- Very thin package: 0.6 mm max
- High efficiency in ESD suppression on input pins (IEC 61000-4-2 level 4)
- High reliability offered by monolithic integration
- High reducing of parasitic elements through integration and wafer level packaging
- Lead-free package

Complies with following standards:

- IEC 61000-4-2 level 4 input pins
 - 15 kV (air discharge)
 - 8 kV (contact discharge)
- MIL STD 883G Method 3015-7 Class 3A (all pins)

Applications

Where EMI filtering in ESD sensitive equipment is required:

- LCD and camera for mobile phones
- Computers and printers
- Communication systems
- MCU boards

Description

The EMIF04-1502M8 is a 4-line, highly integrated device designed to suppress EMI/RFI noise in all systems exposed to electromagnetic interference.

This filter includes an ESD protection circuitry, which prevents damage to the application when subjected to ESD surges up to 15 kV on the input pins.



Micro QFN 1.7 mm x 1.5 mm (bottom view)

Figure 1. Pin configuration (top view)

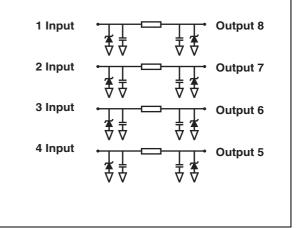
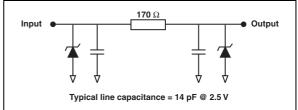


Figure 2. Basic cell configuration



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1 Characteristics

Table 1.Absolute ratings (limiting values at $T_{amb} = 25^{\circ}$ C unless otherwise specified)

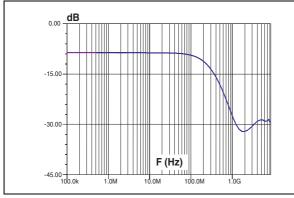
| Symbol | Parameter | Value | Unit |
|------------------|--|--------------|------|
| V _{PP} | ESD IEC 61000-4-2 air discharge on input pins ESD IEC 61000-4-2 contact discharge on input pins ESD IEC 61000-4-2 contact discharge on output pins | 15 8 4 | kV |
| Тj | Junction temperature | 125 | °C |
| T _{op} | Operating temperature range | -40 to + 85 | °C |
| T _{stg} | Storage temperature range | -55 to +150 | °C |

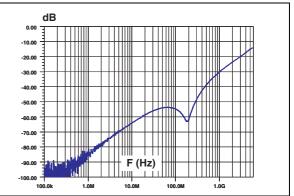
Table 2. Electrical characteristics ($T_{amb} = 25^{\circ} C$)

| Symbol | | Parameter | | I | <u>۱</u> | | |
|---------------------------------------|---|---------------------------------|-----------------|-----------------|----------|------|------|
| V _{BR} | Breakdow | n voltage | IF | | | | |
| I _{RM} | Leakage o | current @ V _{RM} | | | | | |
| V _{RM} | Stand-off | voltage | V _{BR} | | | → V | |
| V _{CL} | Clamping | voltage | | V _{RM} | | | v |
| R _d | Dynamic ı | amic resistance | | | | | |
| I _{PP} | Peak puls | e current | | | | | |
| R _{I/O} | Series res | sistance between Input & Output |] | | | | |
| C _{line} | Input capa | acitance per line | | | | | |
| Syn | Symbol Test conditions | | | Min. | Тур. | Max. | Unit |
| V _{BR} I _R = 1 m/ | | I _R = 1 mA | | | 8 | 10 | V |
| ١ _F | I _{RM} V _{RM} = 3 V per line | | | | | 100 | nA |
| R | /O Tolerance ± 10% | | | 153 | 170 | 187 | Ω |
| CI | $V_{\text{LINE}} = 2.5 \text{ V dc}, V_{\text{OSC}} = 30 \text{ mV}, \text{ F} = 30 \text{ mV}$ | | 1 MHz | 12 | 14 | 16.5 | рF |



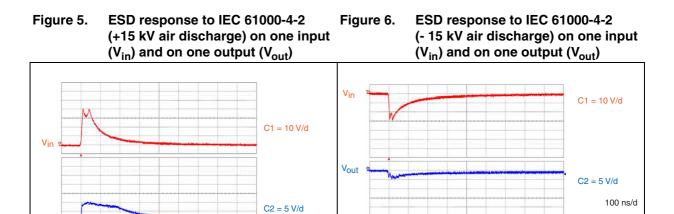
Figure 4. Analog cross talk measurements

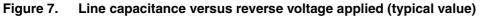




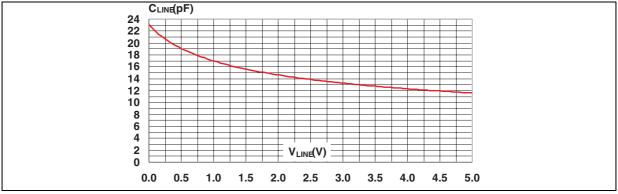
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Vout





100 ns/d



2 Ordering information scheme

Figure 8. Ordering information scheme

| | $\underbrace{EMIF}_{H} \underbrace{yy}_{Y} - \underbrace{xxx}_{X} \underbrace{Mx}_{Y}$ |
|--------------------------------|--|
| EMI Filter | |
| | |
| Number of lines | |
| | |
| Information | |
| x = resistance value (Ohms) | |
| z = capacitance value / 10(pF) | |
| Package | |

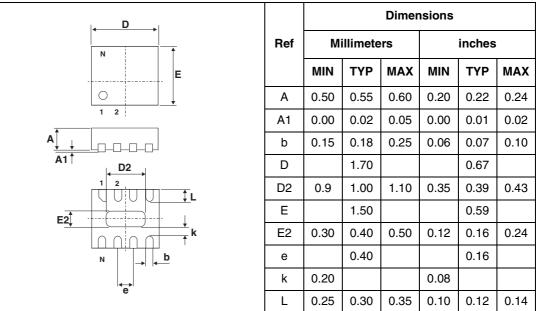


Package information 3

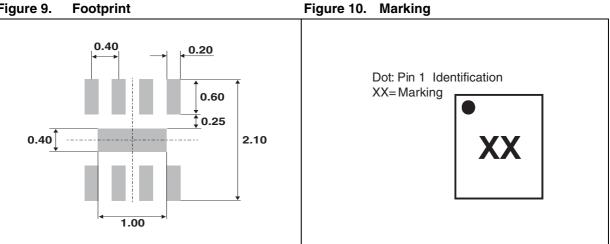
Epoxy meets UL94, V0

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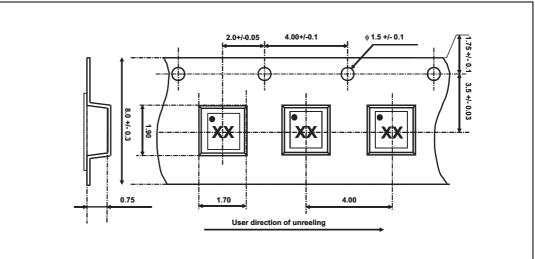
QFN 1.7 x 1.5 package dimensions Table 3.











Note: Product marking may be rotated by 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.



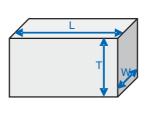
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4 **Recommendation on PCB assembly**

4.1 Stencil opening design

- 1. General recommendation on stencil opening design
 - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

Figure 12. Stencil opening dimensions



b) General design rule

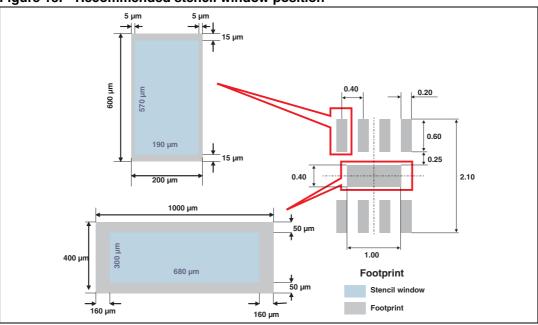
Stencil thickness (T) = 75 ~ 125 μ m

Aspect Ratio =
$$\frac{W}{T} \ge 1.5$$

Aspect Area =
$$\frac{L \times W}{2T(L+W)} \ge 0.66$$

- 2. Reference design
 - a) Stencil opening thickness: 100 µm
 - b) Stencil opening for central exposed pad: Opening to footprint ratio is 50%.
 - c) Stencil opening for leads: Opening to footprint ratio is 90%.

Figure 13. Recommended stencil window position



4.2 Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed
- 4. Solder paste with fine particles: powder particle size is 20-45 $\mu m.$

4.3 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
- 3. Standard tolerance of ±0.05 mm is recommended.
- 4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

4.4 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.



4.5 Reflow profile

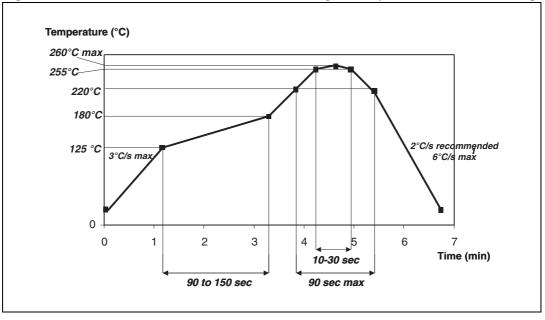


Figure 14. ST ECOPACK® recommended soldering reflow profile for PCB mounting



Minimize air convection currents in the reflow oven to avoid component movement.



5 Ordering information

Table 4. Ordering information

| Order code | Marking | Package | Weight | Base qty | Delivery mode |
|---------------|-------------------|-----------|--------|----------|--------------------|
| EMIF04-1502M8 | G4 ⁽¹⁾ | Micro QFN | 4 mg | 3000 | Tape and reel (7") |

1. The marking can be rotated by 90° to differentiate assembly location

6 Revision history

Table 5.Document revision history

| Date | Revision | Changes |
|-------------|----------|--|
| 12-Dec-2005 | 1 | Initial release. |
| 03-Jul-2006 | 2 | Reformatted to current standard. Changed Figure 1 to show improved results. |
| 01-Feb-2007 | 3 | Added note on marking rotation in section 3. Package information. |
| 26-Feb-2007 | 4 | Pins range corrected on Micro QFN bottom view picture on page 1. |
| 04-Feb-2008 | 5 | Reformatted to current standards. Updated ECOPACK statement. Updated <i>Section 4: Recommendation on PCB assembly</i> . |
| 05-Jan-2009 | 6 | Corrected graphic in <i>Table 3</i> . Reformatted to current standards. |

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