

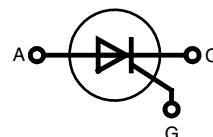
# Phase Control Thyristor

**V<sub>RRM</sub> = 800-1600 V**

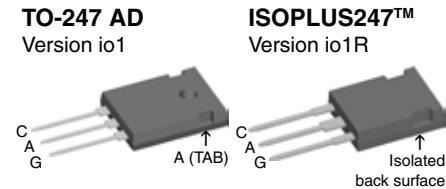
**I<sub>T(RMS)</sub> = 75 A**

**I<sub>T(AV)M</sub> = 48 A**

V <sub>RSM</sub> V <sub>DSM</sub> V	V <sub>RRM</sub> V <sub>DRM</sub> V	Type
900	800	CS 45-08 io1
1300	1200	CS 45-12 io1
1700	1600	CS 45-16 io1 CS 45-16 io1R



TO-247 AD  
Version io1



A = Anode, C = Cathode, G = Gate

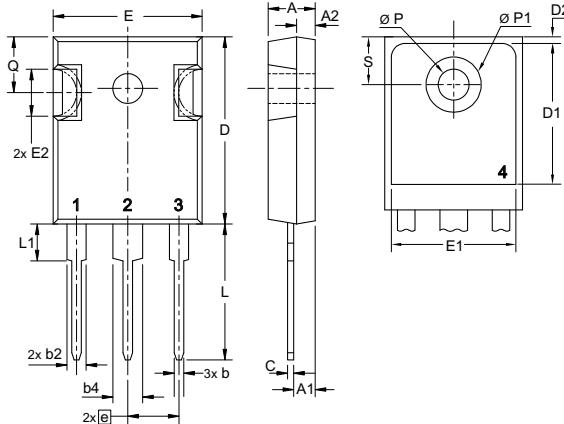
Symbol	Conditions	Maximum Ratings		
I <sub>TRMS</sub>	T <sub>VJ</sub> = T <sub>VJM</sub>	75	A	
I <sub>T(AV)M</sub>	T <sub>C</sub> = 75°C, 180° sine	48	A	
I <sub>TSM</sub>	T <sub>VJ</sub> = 45°C V <sub>R</sub> = 0 V	t = 10 ms (50 Hz), sine t = 8.3 ms (60 Hz), sine	520 560	A A
	T <sub>VJ</sub> = T <sub>VJM</sub> V <sub>R</sub> = 0	t = 10 ms (50 Hz), sine t = 8.3 ms (60 Hz), sine	460 500	A A
I <sup>2</sup> t	T <sub>VJ</sub> = 45°C V <sub>R</sub> = 0 V	t = 10 ms (50 Hz), sine t = 8.3 ms (60 Hz), sine	1350 1300	A <sup>2</sup> s A <sup>2</sup> s
	T <sub>VJ</sub> = T <sub>VJM</sub> V <sub>R</sub> = 0 V	t = 10 ms (50 Hz), sine t = 8.3 ms (60 Hz), sine	1050 1030	A <sup>2</sup> s A <sup>2</sup> s
(di/dt) <sub>cr</sub>	T <sub>VJ</sub> = T <sub>VJM</sub> f = 50 Hz; t <sub>p</sub> = 200 µs	repetitive, I <sub>T</sub> = 40 A	150	A/µs
	V <sub>D</sub> = 2/3 V <sub>DRM</sub> I <sub>G</sub> = 0.3 A di <sub>G</sub> /dt = 0.3 A/µs	non repetitive, I <sub>T</sub> = I <sub>T(AV)M</sub>	500	A/µs
(dv/dt) <sub>cr</sub>	T <sub>VJ</sub> = T <sub>VJM</sub> ; V <sub>D</sub> = 2/3 V <sub>DRM</sub> R <sub>GK</sub> = ∞; method 1 (linear voltage rise)		1000	V/µs
P <sub>GM</sub>	T <sub>VJ</sub> = T <sub>VJM</sub> ; t <sub>p</sub> = 30 µs I <sub>T</sub> = I <sub>T(AV)M</sub> ; t <sub>p</sub> = 300 µs		10 5	W W
P <sub>GAV</sub>			0.5	W
V <sub>RGM</sub>			10	V
T <sub>VJ</sub>		-40 ... +140		°C
T <sub>VJM</sub>		140		°C
T <sub>stg</sub>		-40 ... 125		°C
M <sub>d</sub>	Version io1: mounting torque M3	0.8...1.2		Nm
F <sub>c</sub>	Version io1R: mounting force with clip	20...120		N
V <sub>ISOL</sub> *	50/60 Hz, RMS, t = 1 minute, leads-to-tab	2500		V~
Weight	typ.	6		g

\* Version io1R only

Data according to IEC 60747

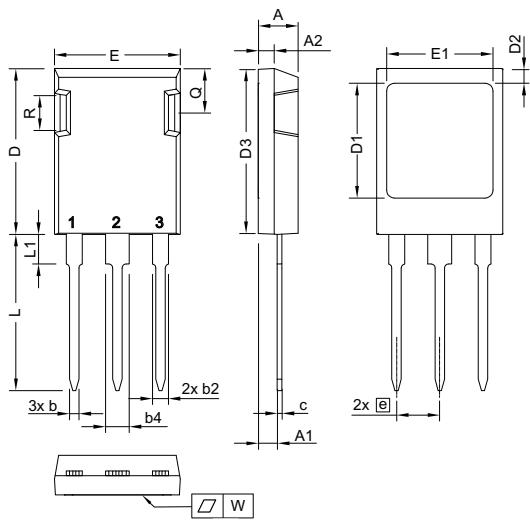
Symbol	Conditions	Characteristic Values	
		min.	max.
$I_R, I_D$	$V_R = V_{RRM}; V_D = V_{DRM}; T_{VJ} = T_{VJM}$	5	mA
$V_T$	$I_T = 80 \text{ A}; T_{VJ} = 25^\circ\text{C}$	1.64	V
$V_{TO}$	For power-loss calculations only	0.85	V
$r_T$	$T_{VJ} = 125^\circ\text{C}$	11	mΩ
$V_{GT}$	$V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$	1.5	V
	$T_{VJ} = -40^\circ\text{C}$	1.6	V
$I_{GT}$	$V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$	100	mA
	$T_{VJ} = -40^\circ\text{C}$	200	mA
$V_{GD}$	$V_D = \frac{2}{3} V_{DRM}; T_{VJ} = T_{VJM}$	0.2	V
$I_{GD}$		10	mA
$I_L$	$t_p = 10 \mu\text{s}; T_{VJ} = 25^\circ\text{C}$	150	mA
	$I_G = 0.3 \text{ A}; dI_G/dt = 0.3 \text{ A}/\mu\text{s}$		
$I_H$	$V_D = 6 \text{ V}; R_{GK} = \infty; T_{VJ} = 25^\circ\text{C}$	100	mA
$t_{gd}$	$V_D = \frac{1}{2} V_{DRM}; T_{VJ} = 25^\circ\text{C}$	2	μs
	$I_G = 0.3 \text{ A}; dI_G/dt = 0.3 \text{ A}/\mu\text{s}$		
$R_{thJC}$	DC current	0.62	K/W
$R_{thJH}$	DC current	0.82	K/W
$a$	Max. acceleration; 50 Hz	50	m/s <sup>2</sup>

## TO-247 AD



Dim.	Millimeter		Inches	
	min	max	min	max
A	4.70	5.30	0.185	0.209
A1	2.21	2.59	0.087	0.102
A2	1.50	2.49	0.059	0.098
b	0.99	1.40	0.039	0.055
b2	1.65	2.39	0.065	0.094
b4	2.59	3.43	0.102	0.135
c	0.38	0.89	0.015	0.035
D	20.79	21.45	0.819	0.845
D1	13.07	-	0.515	-
D2	0.51	1.35	0.020	0.053
E	15.48	16.24	0.610	0.640
E1	13.45	-	0.53	-
E2	4.31	5.48	0.170	0.216
e	5.46	BSC	0.2150	BSC
L	19.80	20.30	0.078	0.800
L1	-	4.49	-	0.177
Ø P	3.55	3.65	0.140	0.144
ØP1	-	7.39	-	0.290
Q	5.38	6.19	0.212	0.244
S	6.14	BSC	0.242	BSC

## ISOPLUS 247™



Dim.	Millimeter		Inches	
	min	max	min	max
A	4.83	5.21	0.190	0.205
A1	2.29	2.54	0.090	0.100
A2	1.91	2.16	0.075	0.085
b	1.14	1.40	0.045	0.055
b2	1.91	2.20	0.075	0.087
b4	2.92	3.24	0.115	0.128
c	0.61	0.83	0.024	0.033
D	20.80	21.34	0.819	0.840
D1	15.75	16.26	0.620	0.640
D2	1.65	2.15	0.065	0.085
D3	20.30	20.70	0.799	0.815
E	15.75	16.13	0.620	0.635
E1	13.21	13.72	0.520	0.540
e	5.45	BSC	0.215	BSC
L	19.81	20.60	0.780	0.811
L1	3.81	4.38	0.150	0.172
Q	5.59	6.20	0.220	0.244
R	4.25	5.50	0.167	0.217
W	-	0.10	-	0.004

Die konvexe Form des Substrates ist typ. < 0.04 mm über der Kunststoffoberfläche der Bauteilunterseite  
The convex bow of substrate is typ. < 0.04 mm over plastic surface level of device bottom side

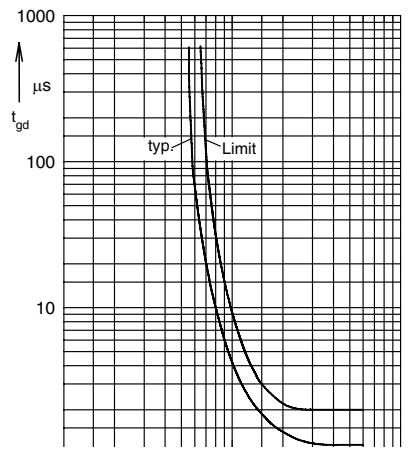
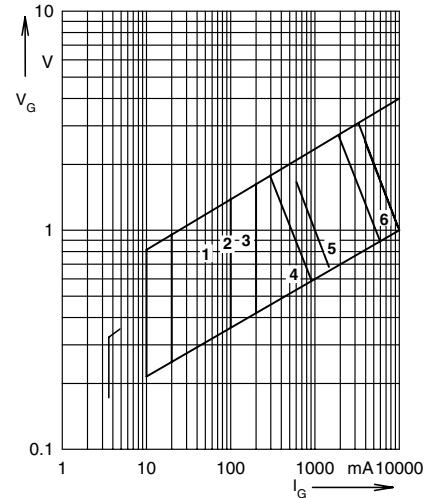
Die Gehäuseabmessungen entsprechen dem Typ TO-247 AD gemäß JEDEC außer Schraubloch und  $l_{max}$ .  
This drawing will meet all dimensions requirement of JEDEC

IXYS reserves the right to change limits, test conditions and dimensions.

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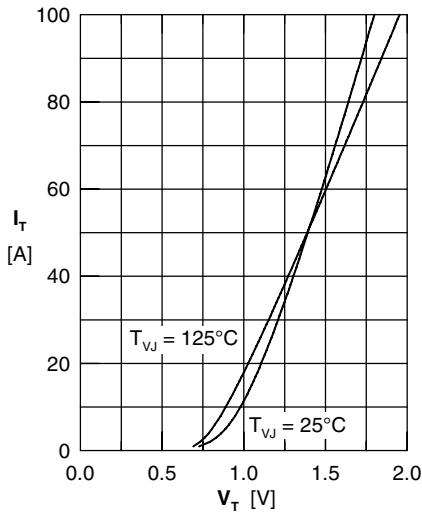


Fig. 3 Forward characteristics

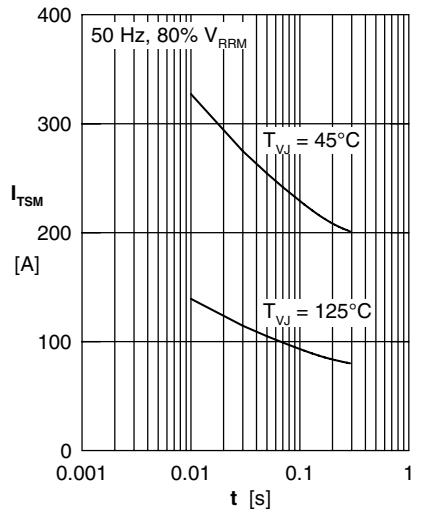
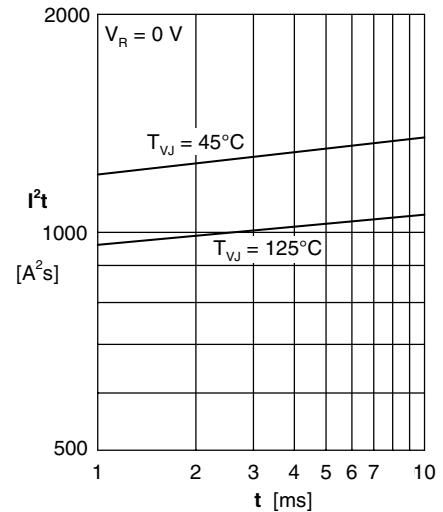
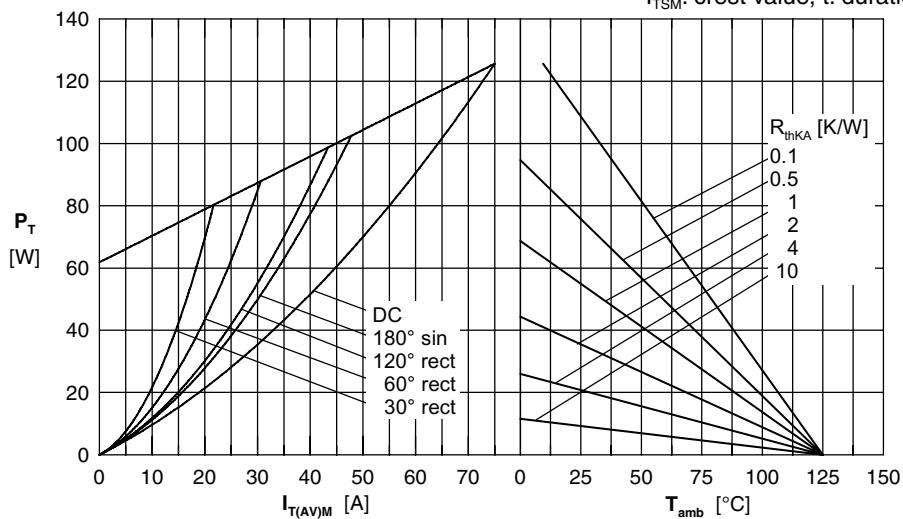
Fig. 4 Surge overload current  
 $I_{TSM}$ : crest value,  $t$ : durationFig. 5  $I^2t$  versus time (1-10 s)

Fig. 6 Power dissipation versus forward current and ambient temperature

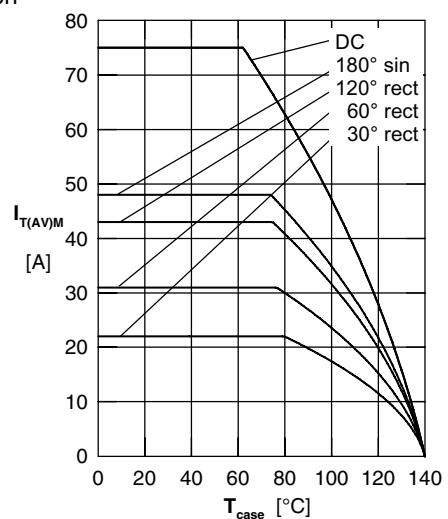


Fig. 7 Max. forward current at case temperature

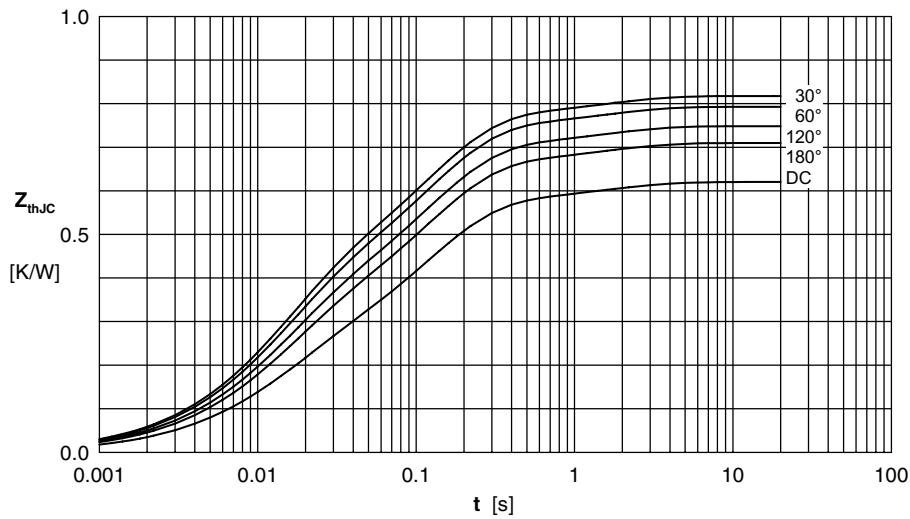


Fig. 8 Transient thermal impedance junction to case

<b>d</b>	<b><math>R_{thJC}</math> (K/W)</b>
DC	0.62
180°	0.71
120°	0.748
60°	0.793
30°	0.817

Constants for  $Z_{thJC}$  calculation:

<b>i</b>	<b><math>R_{thi}</math> (K/W)</b>	<b><math>t_i</math> (s)</b>
1	0.206	0.013
2	0.362	0.118
3	0.052	1.488